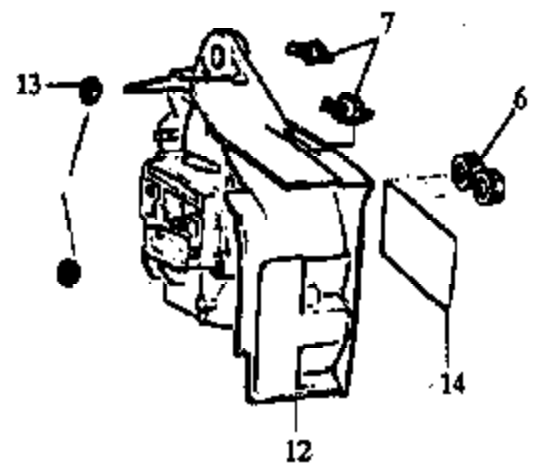
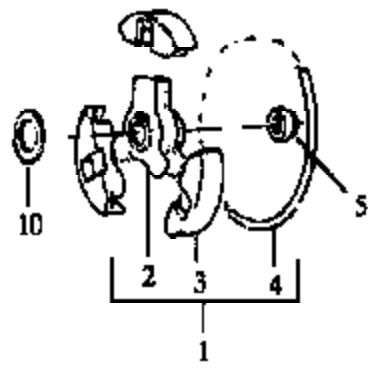
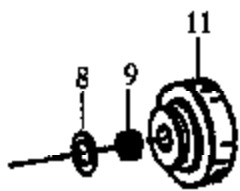


Ref #	Part Number	Qty	Description
1	507476559		Carburetor WJ-21B
2	507433509		Fuel Pump Cover
3	507433743		Clip
4	506028301		Washer
5	507433626		Governor Ass'y.
6	507430749		Choke Shutter
7	507433517		Screw
8	503117701		Spring
9	503117101		Ball
10	503117001		Valve. Repair Kit.
11	503117601		Spring. Repair Kit.
12	505316734		Lever. Repair Kit.
13	507430757		Metering Lever Pin. Repair Kit.
14	507430764		Meter Lever Screw. Repair Kit.
15	505316702		Cover
16	503108701		Screw
17	507433524		Washer
18	507433516		Accelerator Pump Diaphragm. Repair Kit/Set of Gaskets.
19	507433520		Compression Spring
20	507433739		Plug Cover
21	504210050		Spring
22	507433522		Hi Speed Needle
23	507433521		Idle Needle
24	504210050		Spring
25	507433518		Idle Speed Screw
26	507433512		Shaft Ass'y.-Choke
27	507433510		Shaft Throttle Ass'y.
28	502103101		Bushing
29	507433519		Throttle Return Spring
30	502103101		Bushing
31	507433511		Throttle Valve
32	507433517		Screw-Valve
33	507430751		Screw-Cover
34	507433851		Wing Nut
35	507433526		Gasket & Diaphragm Kit
36	507432100		Clamp-Air Box Boot
37	507432734		Air Box Boot
38	507431657		Screw
39	507432911		Blow Back Tube
40	507431653		Screw
41	507432843		Gasket Reed Body/ Carburetor
42	507476664		Reed Valve Ass'y.
43	507428336		Reed Valve
44	507432192		Back Plate Reed
45	507433162		Screw
46	507430859		Gasket
47	507431536		Fuel Hose
48	507431268		Fuel Tank Connector
49	507431271		Fitting Gasket
50	501606801		Speed Clip-Fuel Hose
51	507431535		Fuel Hose
52	507433525		Carburetor Repair Kit
53	507476465		Fuel Filter Ass'y.
54	507433882		Wrench
55	507474945		Combination T Wrench
56	507433884		Cover

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 CARBURETOR WJ-21B

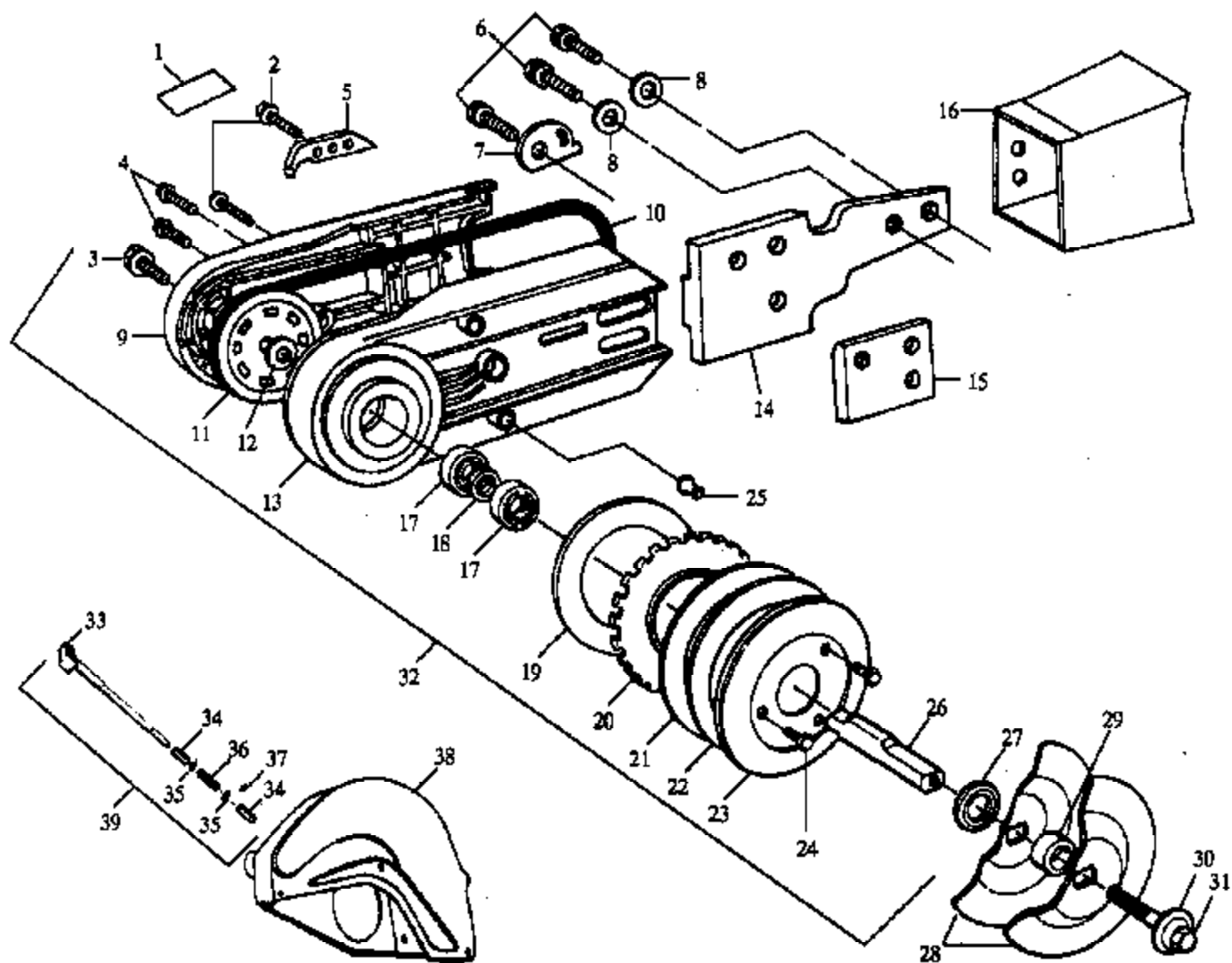
Ref #	Part Number	Qty	Description
57	505315567		Outer Filter
58	507433850		Decal
59	505315531		Element Cover
60	505315530		Air Filter Element
61	505315544		Filter Cone
62	507433468		Screw
63	507433469		Screw
64	507431688		Washer
65	530015507		Studs
66	5074766868		Filter Base
67	507433589		Gasket
68	507433881		Allen Wrench
69	505381307		Screw

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 CARBURETOR WJ-21B



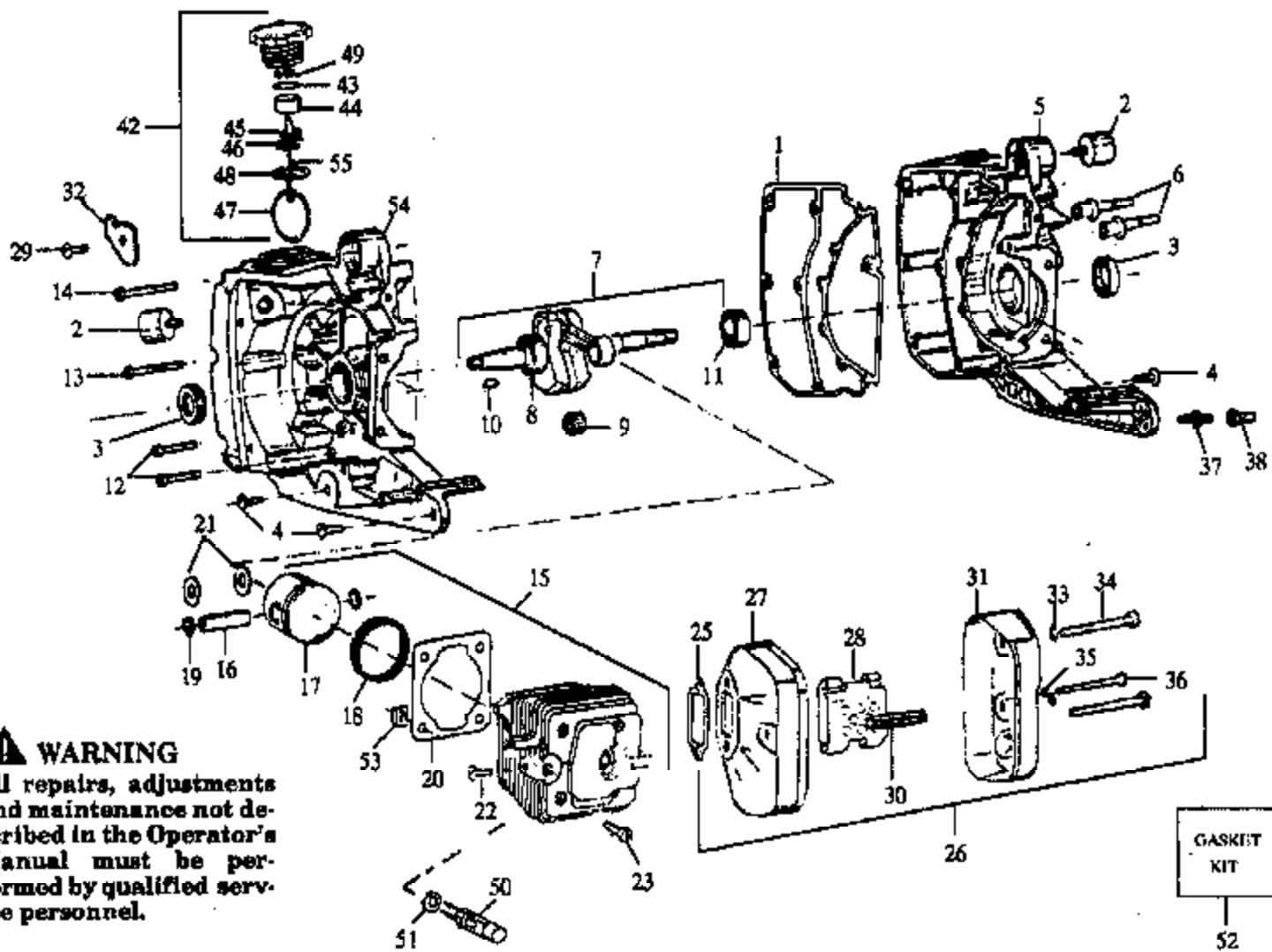
Ref #	Part Number	Qty	Description
1	507475976		Clutch Ass'y.
2	507433133		Clutch Driver
3	507433102		Clutch Shoe
4	507431200		Clutch Spring
5	507430800		Nut
6	507433036		Strut Nut
7	507433041		Stud
8	507430848		Thrust Washer
9	507432193		Bearing
10	507430798		Thrust Washer
11	507475360		Clutch Drum & Pulley
12	5074762741		Clutch Cover
13	507431698		Nut
14	507433857		Side Decal

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 CLUTCH ASSEMBLY



Ref #	Part Number	Qty	Description
1	507433879		Decal
2	503200005		Screw
3	503200045		Bolt
4	503200008		Screw
5	507476682		Bracket
6	507433876		Screw
7	505262172		Cam
8	507433877		Washer
9	506057103		Spindle Arm Cover
10	507433858		Belt
11	506071802		Pulley
12	503230104		Washer
13	506070103		Spindle Arm
14	507433848		Arm Bar
15	507433849		Bracket
16	5074338698		Cover
17	503251003		Ball Bearing
18	506070801		Spacer
19	506036201		Washer
20	506028401		Washer
21	506036202		Washer
22	506036204		Washer
23	506034501		Plate
24	725232771		Bolt
25	506143202		Stud
26	506028572		Shaft
27	506070701		Spacer
28	506070901		Collar
29	506028803		Sleeve
30	506139501		Washer
31	506139602		Bolt
32	506072147		Cutting Arm Ass'y.
33	506029804		Handle
34	506029503		Spacer
35	503230005		Washer
36	506029601		Spring
37	735310920		E-Ring
38	506138901		Shield
39	506138201		Guard Ass'y. Complete (Incl. 38)

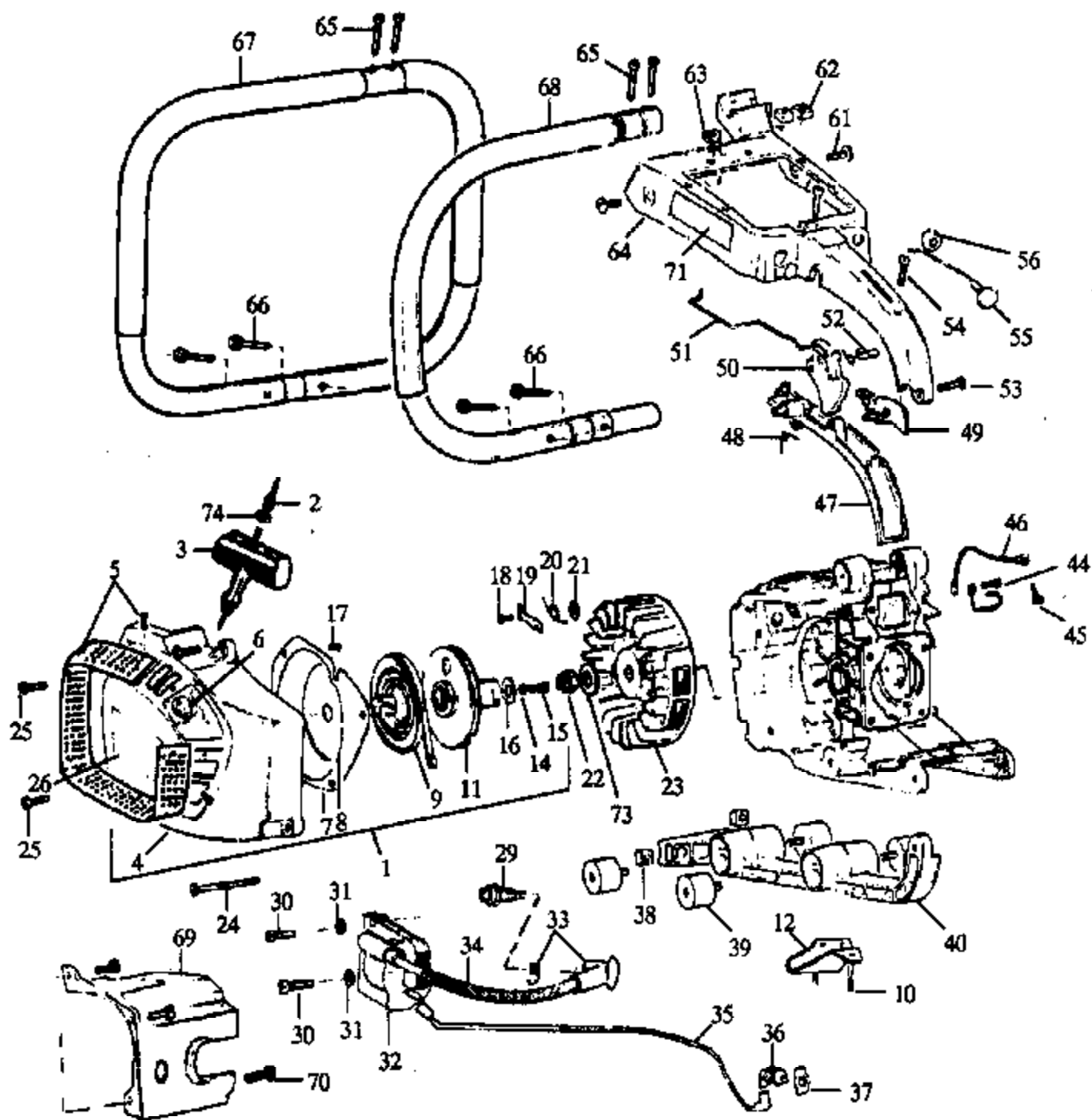
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 CUTTING ARM ASSEMBLY



⚠ WARNING
 All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

GASKET
 KIT
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Ref #	Part Number	Qty	Description
1	507430573		Crankcase Gasket
2	507432753		Shock Absorber
3	507428746		Seal
4	507432634		Screw
5	5074766571		C'Case & Stud Ass'y.
6	507433228		Bar Mounting Studs
7	507476528		Crankshaft Ass'y.
8	507433355		Main Bearing
9	507431408		Bearing
10	507432210		Flywheel Key
11	507433508		Bearing
12	507431650		Screw
13	507431690	KS614 Gas Saw	Screw
14	507431658	POWER UNIT	Screw
15	507476630		Cylinder & Piston Kit
16	507433753		Wrist Pin
17	507476622		Piston
18	507476624		Piston/Ring Set
19	507433756		Wrist Pin Retainer
20	507433226		Cylinder Base Gasket
21	507433689		Thrust Washer
22	507431675		Plate Screw
23	507431691		Screw
25	507430684		Muffler Gasket
26	507476695		Muffler Ass'y.
27	5074764288		Muffler Body
28	507433096		Muffler Channel
29	507433611		Screw
30	507430835		Spacer
31	5074760078		Muffler Cover
32	507433488		Washer
33	507431686		Lockwasher
34	507430992		Muffler Screw
35	507431683		Lockwasher
36	507430993		Screw
37	507433041		Clutch Cover Stud
38	507433042		Clutch Cover Bushing
42	507475167		Gas Cap Ass'y.
43	507427273		Gasket
44	507431003		Spacer
45	507431702		Umbrella Valve
46	507427278		Gas Cap Cover
47	507431368		Gas Cap Retainer
48	507429946		Gas Cap O-Ring
49	507427993		Disc
50	50747535618		Decompression Valve
51	507432302		Washer
52	507475492		Gasket Set
53	507431655		Nut
54	5074332271		Crankcase Half M/S
55	507431370		Bead Chain Gas Cap



Ref #	Part Number	Qty	Description
1	5074766881		Starter Ass'y.
2	505305120		Starter Cord
3	5074314418		Starter Handle
4	5074745391		Starter Cover Ass'y.
5	507475583		Blower Cover Screen
6	507430716		Eyelet
7	507430576		Baffle Plate
8	507430812		Washer
9	507476600		Rewind Spring
10	507432634		Screw
11	507476601		Starter Pulley
12	5074338728		Stand
14	507431692	KS614 Gas Saw Page 11 of 12	Lock Washer
15	507431694	STARTER ASSEMBLY	Screw
16	507428105		Washer
17	507431695		Screw
18	507433776		Pawl Pivot
19	507433775		Pawl
20	507431416		Pawl Spring
21	507430878		Washer
22	507430800		Nut
23	507476638		Flywheel
24	507433159		Screw
25	507433158		Screw
26	507433857		Side Decal
29	507433561		Spark Plug
30	507431705		Screw
31	507431640		Washer
32	507476339		Module (Incl. 35)
33	507476096		Spark Plug Boot&Clip
34	507430694		Sleeve
35	507433248		Switch Wire
36	507475623		Grounding Switch
37	530024858		Switch Plate
38	507431655		Nut
39	507430197		Shock Absorber
40	5074338678		Bottom Frame
44	507431675		Plate Screw
45	507429266		terminal Screw
46	507430990		Ground Wire
47	507473935		Lower Grip Ass'y.
48	507431092		Throttle Trigger Spring
49	507430840		Throttle Lockout Lever
50	507430327		Throttle Trigger
51	507430830		Throttle Link
52	507430399		Throttle Pin
53	507431669		Screw
54	507431705		Screw
55	507430202		ChokeKnob-WireAssy.
56	507429650		Grommet
61	507432634		Screw
62	507431655		Nut
63	507430203		Nut
64	5074311748		Top Frame
65	507433184		Screw
66	507431687		Screw

Ref #	Part Number	Qty	Description
67	5074761348		Front Handle - Full
68	5074764848		Front Handle - Half
69	5074323378		Cylinder Shroud
70	507431649		Screw
71	507433864		Top Frame Decal
73	507429851		Washer
74	507431637		Washer

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STARTER ASSEMBLY