

**ELECTROLUX OUTDOOR PRODUCTS**

<b>PNC</b>	<b>Type/Prefix/nd</b>	<b>Model</b>		<b>Brand</b>
953900361 953900401 953900491 953900362 953900565	02	MAC 539E	(38 cc)	McCulloch
953900363 953900402 953900492 953900364 953900503 953900563 953900683	03	MAC 542E	(42 cc)	McCulloch
953900225 953900564	02	MAC 545E	(46 cc)	McCulloch
953900367 953900403 953900493	03	CALIFORNIA	(42 cc)	McCulloch
953900576	03	MAC 5-18"	(42 cc)	McCulloch
953900376 953900377	03	P 542E	(42 cc)	Partner
953900733	02	CALIFORNIA 46	(46 cc)	McCulloch

**Number of Pages 1 of 7**

<b>Factory:</b> IIQ - Valmadrera	<b>Product Group:</b> OP 93
<b>Publication Number:</b> EIPL2004_VP0406007	<b>Petrol Portable</b>
<b>Publication Date:</b> 29/06/04	<b>Sub Group</b> 9430

## Service

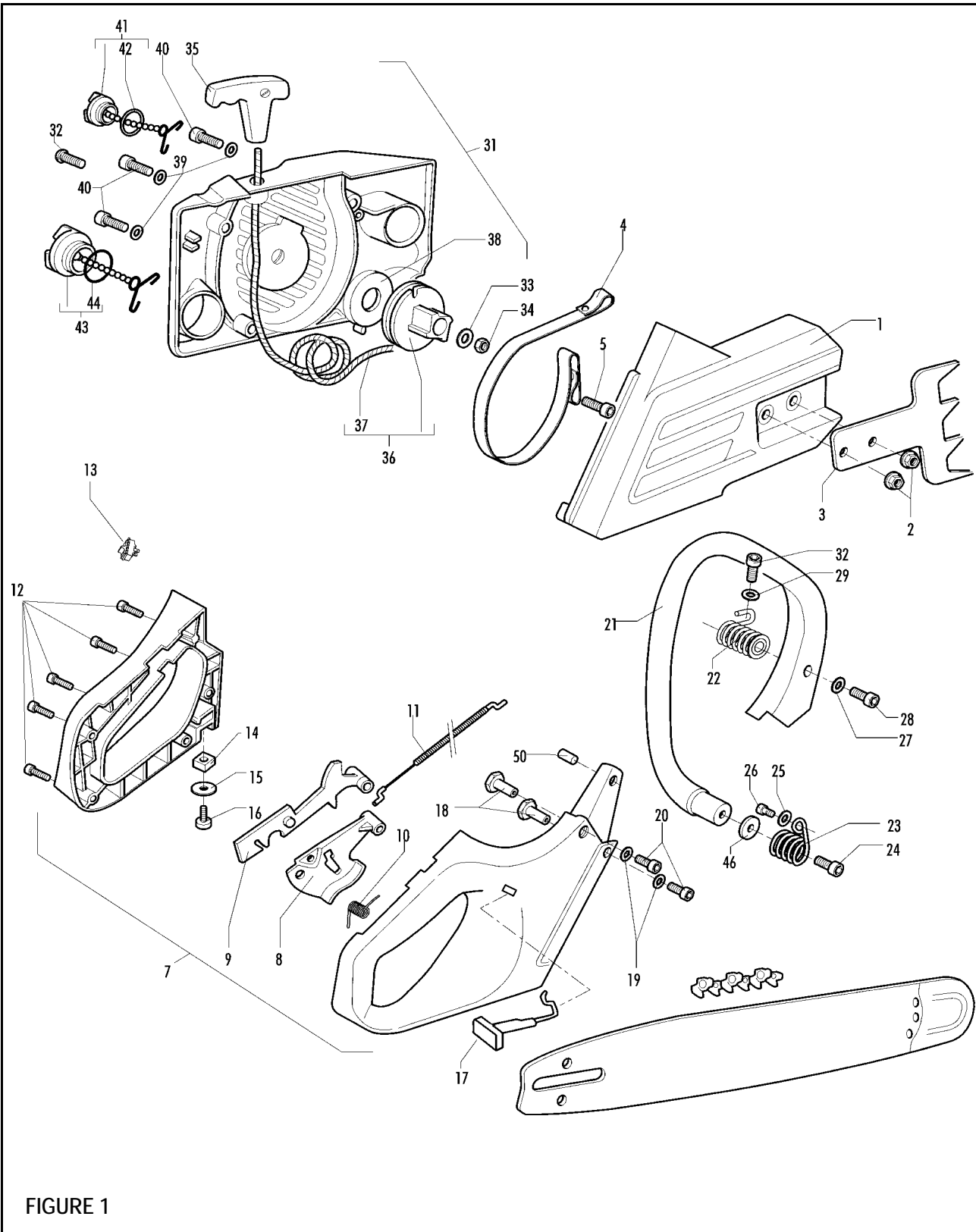


FIGURE 1

Item	P/N McC	P/N ELX	Qty	DESCRIPTION
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Item	P/N McC	P/N ELX	Qty	DESCRIPTION
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<b>FIGURE 1</b>
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C 1	248438	538248438	1	kit clutch cover
A 2	242501	538242501	2	nut M6
C 3	241993	538241993	1	spiked bumper
B 4	235073	538235073	1	band brake
5	235812	538235812	1	special brake screw
C 7	243027	538243027	1	rear handle assy
C 8	• 240301	538240301	1	throttle trigger
C 9	• 240302	538240302	1	safety trigger
10	• 240303	538240303	1	throttle trigger spring
C 11	• 240367	538240367	1	throttle cable assy
12	• 240862	538240862	5	screw 4x18
C 13	• 242439	538242439	1	switch
14	229524	538229524	1	nut M5
15	227259	538227259	1	washer
16	240845	538240845	1	screw
C 17	243025	538243025	1	choke knob assy
18	240315	538240315	2	nut
19	235248	538235248	2	washer M5
20	235802	538235802	2	screw M5x14
21	240281	538240281	1	front handle
B 22	241231	538241231	1	spring (38cc)
B 22	240289	538240289	1	spring (42cc, 46cc)
B 23	240285	538240285	1	spring
24	240354	538240354	1	screw 6x30
25	235248	538235248	1	washer M5
26	235802	538235802	1	screw M5x14
27	235248	538235248	1	washer M5
28	235803	538235803	1	screw M5x25
29	227259	538227259	1	washer
30	235802	538235802	1	screw M5x14
C 31	241854	538241854	1	starter assy
32	• 240316	538240316	1	screw M5x35
33	• 240921	538240921	1	washer
34	• 229208	538229208	1	nut M5
35	• 240884	538240884	1	starter handle
B 36	• 235372	538235372	1	pulley and rope
A 37	•• 235042	538235042	1	rope
B 38	• 235040	538235040	1	spring
39	235248	538235248	3	washer M5
40	236997	538236997	3	M5x30 screw
B 41	240866	538240866	1	oil cap assy
C 42	• 235511	538235511	1	O-ring (oil cap)
B 43	240865	538240865	1	fuel cap assy
C 44	• 235510	538235510	1	O-ring (fuel cap)
46	236934	538236934	1	washer
50	240323	538240323	1	spacer

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FIGURE 3

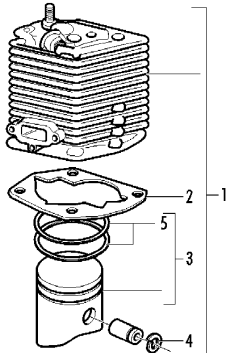


FIGURE 4

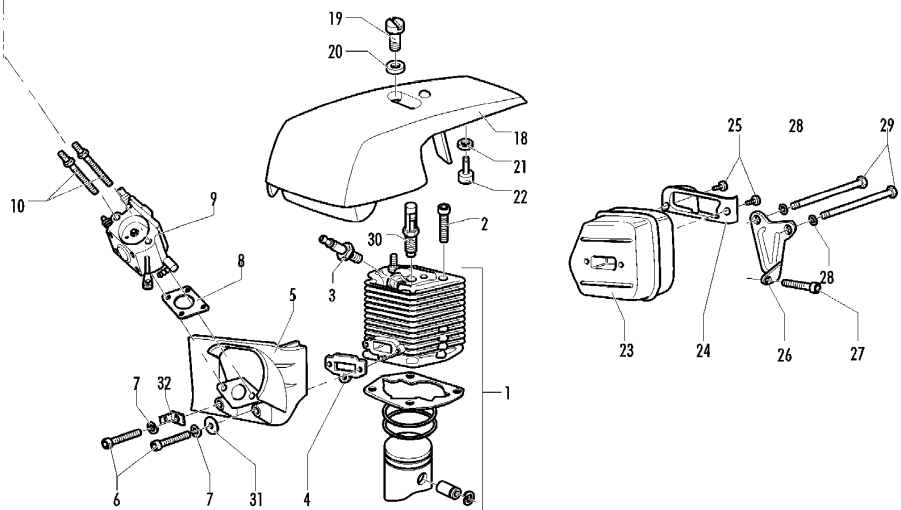
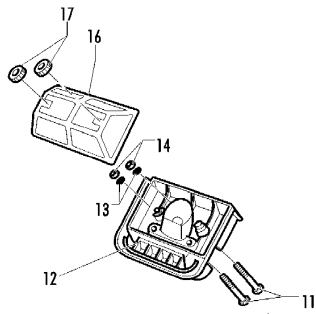
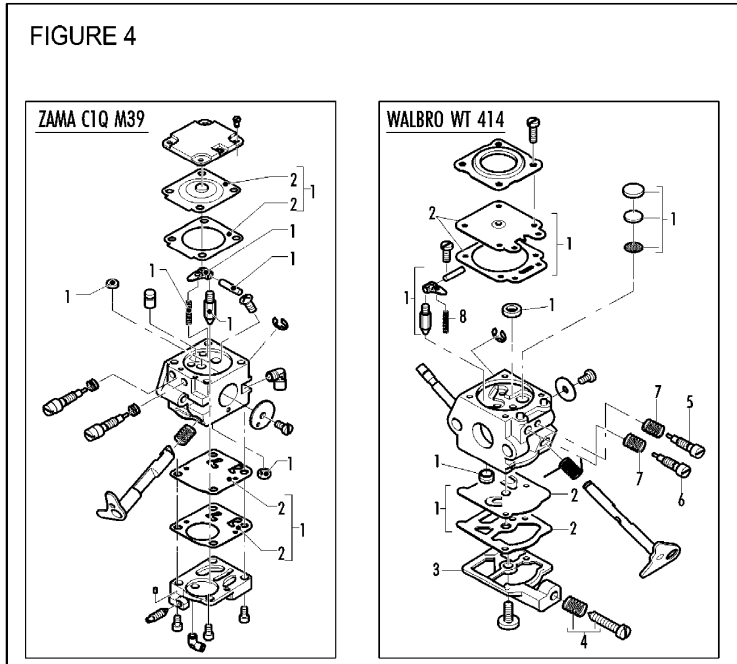


FIGURE 2

Item	P/N McC	P/N ELX	Qty	DESCRIPTION
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Item	P/N McC	P/N ELX	Qty	DESCRIPTION
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**FIGURE 2**
**FIGURE 3**

Item	P/N McC	P/N ELX	Qty	DESCRIPTION
C 1	<b>FIGURE 3</b>			
2	227565	538227565	4	screw M5x25
A 3	92879	538092879	1	spark plug RDJ8J
B 4	240345	538240345	1	gasket
5	240271	538240271	1	carb.spacer (38cc)
	240261	538240261	1	carb.spacer (42cc, 46cc)
6	236997	538236997	2	screw M5x30
7	236529	538236529	2	split washer
A 8	227692	538227692	1	gasket
C 9	<b>FIGURE 4</b>			
10	240328	538240328	2	bar bolt
11	240334	538240334	2	screw M5x40
12	240262	538240262	1	air filter box
13	235248	538235248	2	washer M5
14	235216	538235216	2	nut M5
B 16	240263	538240263	1	air filter
17	240322	538240322	2	nut
18	242670	538242670	1	gold engine cover (38cc)
	242660	538242660	1	gold engine cover (42cc, 46cc)
19	• 240320	538240320	1	screw
20	• 240321	538240321	1	washer
21	• 236936	538236936	1	washer
22	• 240272	538240272	1	fan baffle
23	240291	538240291	1	muffler
24	• 240297	538240297	1	promac muffler buffle
25	• 236981	538236981	2	screw T5
26	240299	538240299	1	muffler support
27	236997	538236997	1	screw M5x30
28	227626	538227626	2	washer D5
29	227567	538227567	2	screw M5x70
30	94273	538094273	1	valve compressor release
31	235248	538235248	1	washer M5
32	228139	538228139	1	faston male

Item	P/N McC	P/N ELX	Qty	DESCRIPTION
<b>38cc</b>				
C 1	247253	538247253	1	38cc pyston/cylinder kit
B 2	• 240343	538240343	1	gasket
C 3	• 247256	538247256	1	38cc piston kit
4	•• 235008	538235008	2	snap ring
B 5	•• 240005	538240005	2	38cc piston ring
<b>42cc</b>				
C 1	249164	538249164	1	42cc pyston/cylinder kit
B 2	• 242366	538242366	1	gasket
C 3	• 248807	538248807	1	42cc piston kit
4	•• 229544	538229544	2	snap ring
B 5	•• 240085	538240085	1	42cc piston ring
<b>46cc</b>				
C 1	248500	538248500	1	46cc pyston/cylinder kit
B 2	• 242366	538242366	1	gasket
C 3	• 247258	538247258	1	46cc piston kit
4	•• 229544	538229544	2	snap ring
B 5	•• 240353	538240353	1	46cc piston ring

**FIGURE 4**

Item	P/N McC	P/N ELX	Qty	DESCRIPTION
<b>WALBRO WT 414</b>				
C	240350	538240350	1	carburetor WT 414
B 1	• 247260	538247260	1	main kit K20 WAT
A 2	•• 229191	538229191	1	gasket - diaphragm.W
3	• 247261	538247261	1	pump cover
4	• 237481	538237481	1	idle screw kit
5	• 247388	538247388	1	HI screw carb.WT 414
6	• 246540	538246540	1	high speed needle
7	• 229601	538229601	2	needles spring
C 8	• 247387	538247387	1	98-3249 spring
<b>ZAMA C1QM39</b>				
C	242062	538242062	1	carburetor ZAMA C1Q M39
B 1	• 226226	538226226	1	repair kit C1Q
A 2	•• 226227	538226227	1	gasket-diaphragm C1Q

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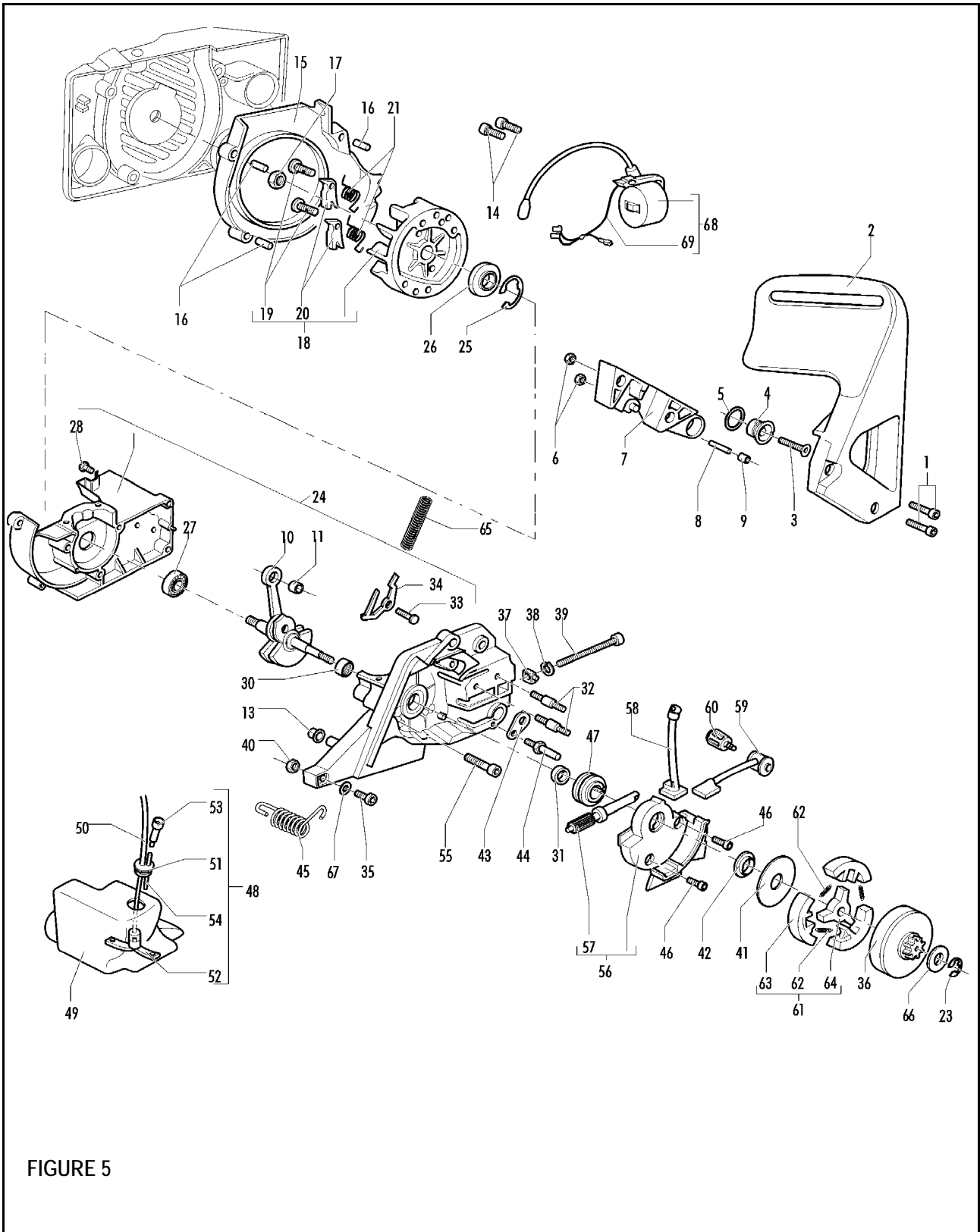


FIGURE 5

Item	P/N McC	P/N ELX	Qty	DESCRIPTION	Item	P/N McC	P/N ELX	Qty	DESCRIPTION
<b>FIGURE 5</b>									
1	235806	538235806	2	screw M5x20	46	235802	538235802	2	screw M5x14
C 2	241907	538241907	1	brake lever	C 47	241882	538241882	1	oil pump screw
3	241905	538241905	1	screw M6x25	48	240920	538240920	1	fuel tank assy
4	241904	538241904	1	sleeve	49	• 240300	538240300	1	fuel tank
5	241906	538241906	1	washer D.10X15X1	B 50	• 240868	538240868	1	fuel hose
6	235642	538235642	2	nut M5	C 51	• 235675	538235675	1	fuel tank grommet
7	241902	538241902	1	brake housing	A 52	• 240452	538240452	1	fuel pick up
8	242017	538242017	1	band pivot	C 53	• 227582	538227582	1	vent filter
9	241903	538241903	1	brake needle	54	• 229716	538229716	1	breather pipe oil tank
10	241871	538241871	1	crankshaft assy (38cc)	55	236997	538236997	4	M5x30 screw
	241873	538241873	1	crankshaft assy (42cc, 46cc)	B 56	241883	538241883	1	oil pump assy
C 11	• 235742	538235742	1	needle bearing 9X12X14 (38cc)	C 57	• 241885	538241885	1	oil pump piston kit
	227329	538227329	1	needle bearing 12x15x13 (42cc, 46cc)	58	• 241895	538241895	1	pipe joint
13	235672	538235672	1	tank grommet	59	• 241896	538241896	1	oil pump tube
14	235806	538235806	2	screw M5x20	C 60	• 225062	538225062	1	oil filter
15	247290	538247290	1	air conveyor	61	242004	538242004	1	clutch assy
16	• 240358	538240358	3	spacer	B 62	• 240926	538240926	3	spring
17	235218	538235218	1	nut M8	63	• 227359	538227359	3	shoe clutch
18	242621	538242621	1	flywheel	64	• 242005	538242005	1	rotor clutch
B 19	• 235516	538235516	2	pin (starter pawl)	65	235076	538235076	1	brake spring
B 20	• 235517	538235517	2	starter pawl	66	235287	538235287	1	clutch waher
B 21	• 235518	538235518	2	starter spring	67	227259	538227259	1	washer
23	229137	538229137	1	benzing 4mm	C 68	243029	538243029	1	ignition coil assy
24	248497	538248497	1	crankcase kit	C 69	• 243040	538243040	1	wires assy
25	• 235899	538235899	1	seeger ring					
C 26	• 241879	538241879	1	seal 15X32X4/5					
27	• 235900	538235900	1	ball bearing 6002 15/32/9					
28	• 241077	538241077	1	self-threading screw 4X14					
30	• 241253	538241253	1	needle bearing 15X21X12					
C 31	• 228872	538228872	1	seal 13-32-5 (S7)					
B 32	• 241880	538241880	2	bar bolt M6					
33	• 235075	538235075	1	latch pivot					
34	• 94006	538094006	1	brake latch					
35	235806	538235806	1	screw M5x20					
B 36	240260	538240260	1	drum sprocket 3/8					
B 37	241908	538241908	1	bar adjustment nut					
B 38	235367	538235367	1	benzing 4mm					
B 39	241909	538241909	1	screw					
40	235642	538235642	1	nut M5					
41	241346	538241346	1	washer					
42	242006	538242006	1	clutch spacer					
43	240309	538240309	1	oil cap plate					
C 44	240363	538240363	1	chain catcher					
B 45	240286	538240286	1	spring					

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