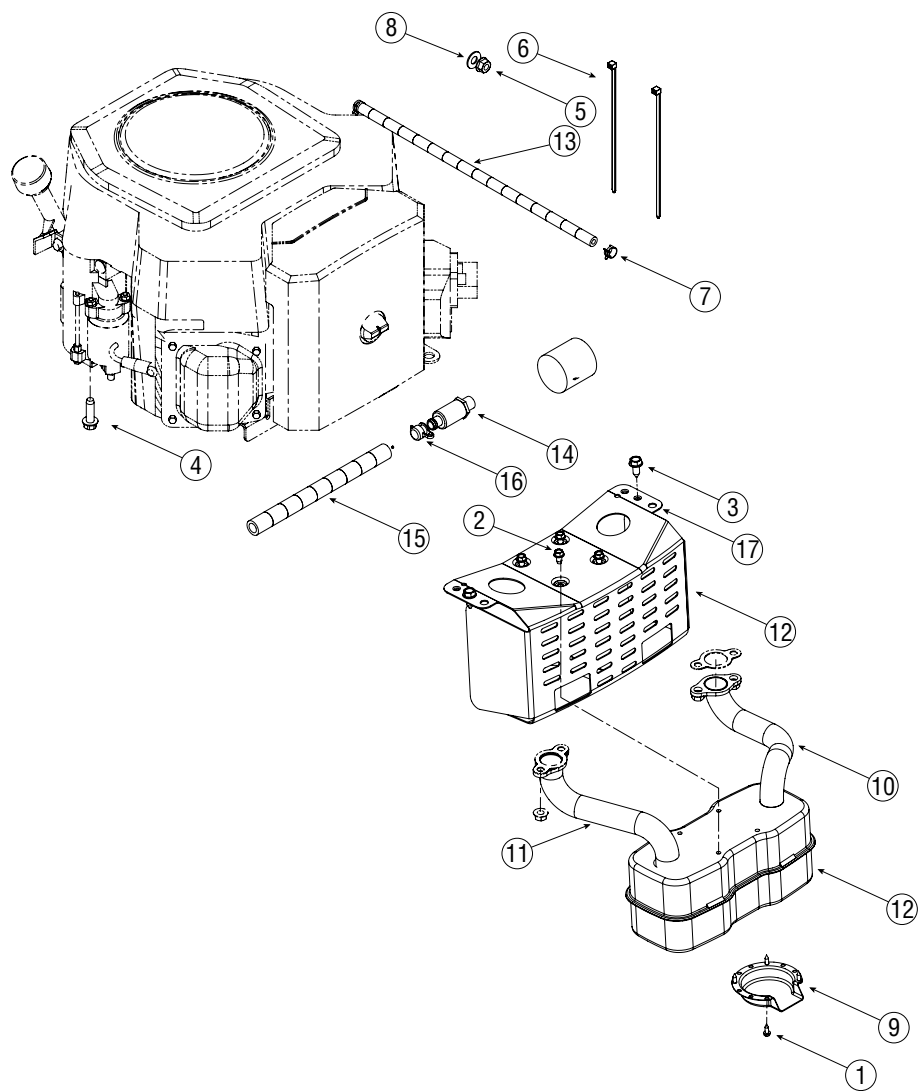


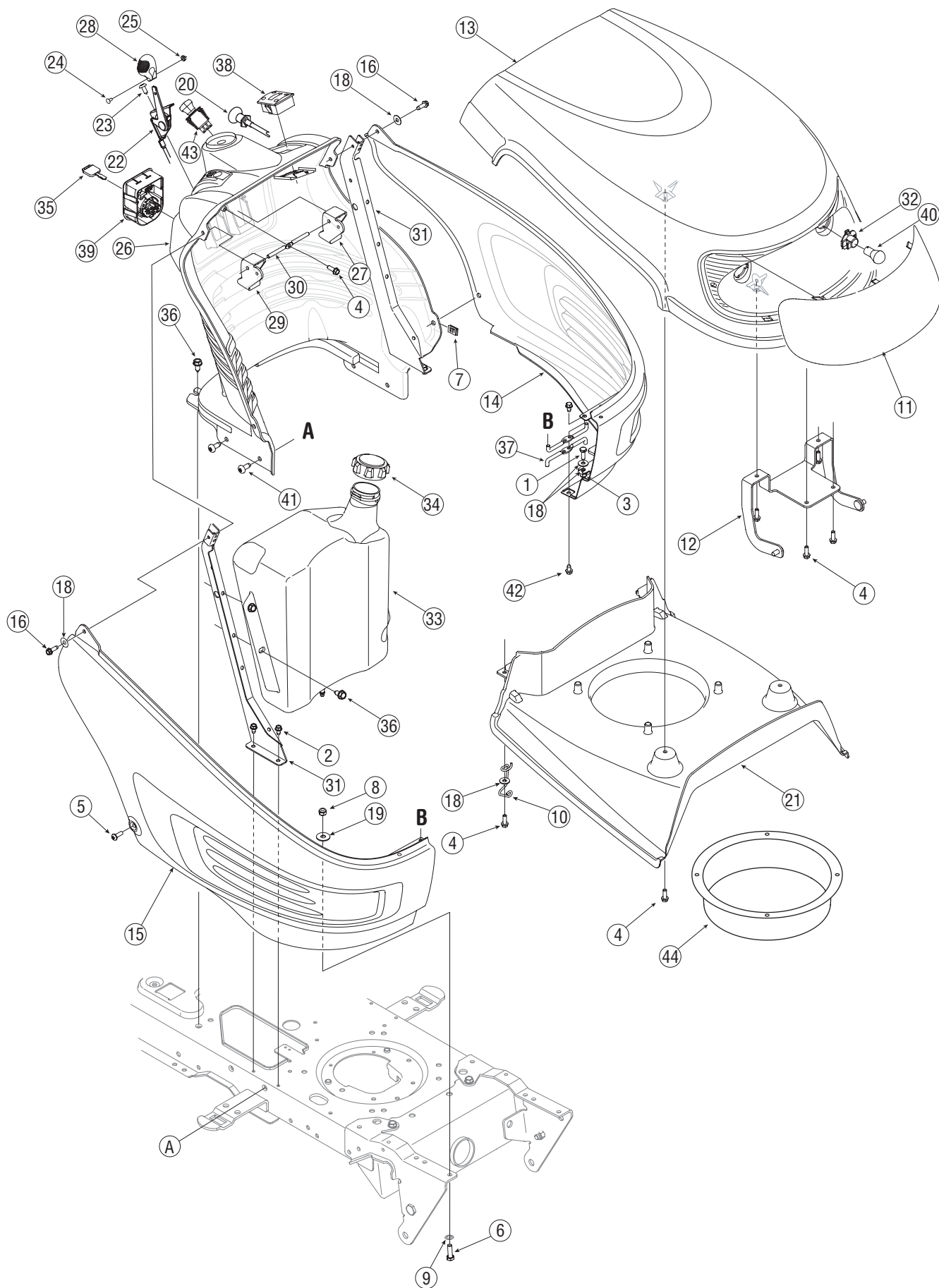


9

Illustrated Parts List MODEL 616



REF.	PART	DESCRIPTION
1	710-0227	Self-tapping Screw, #8-18 x.50
2	710-0599	Self-tapping Screw, 1/4-20 x.50
3	710-0726	Self-tapping Screw, 5/16-18 x.625
4	710-1315	Self-tapping Screw, 3/8-16 x 1.25
5	712-3005	Flange Lock Nut, 3/8-16
6	725-0157	Cable Tie
7	726-0205	Hose Clamp
8	736-0300	Lock Washer, .406 x.875 x.059
9	751-0564A	Muffler Deflector
10	751-0644B	LH Exhaust Pipe (Kohler V-Twin)
11	751-0645A	RH Exhaust Pipe (Kohler V-Twin)
12	751-0805A	Muffler, Twin Inlet (Kohler V-Twin)
13	751-10349	Fuel Line Hose
14	751-3140	Oil Drain Valve
15	751-3141	Oil Drain Hose
16	751-3142	Oil Drain Cap
17	783-0615D	Muffler Bracket



9

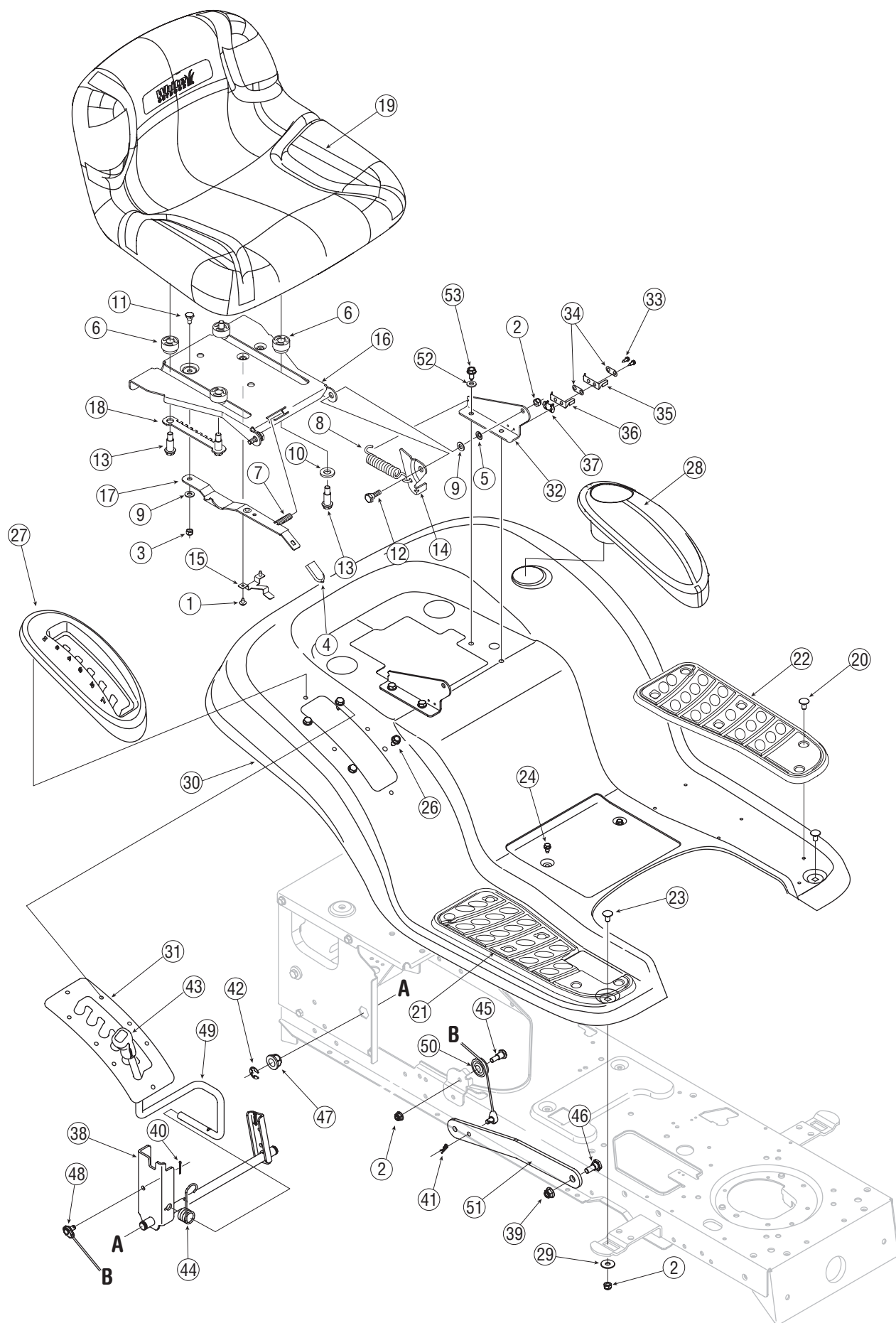
Illustrated Parts List

MODEL 616



REF.	PART	DESCRIPTION	REF.	PART	DESCRIPTION
1	710-3015	Hex Cap Screw, 1/4-20 x .75	25	712-0142	Hex Nut, 8-32
2	710-0599	Self-tapping Screw, 1/4-20 x .5	26	631-04152	Dash Panel, 4/6-style w/ Cargo Net
3	712-04064	Flange Lock Nut, 1/4-20	27	731-04213	Parking Brake Button
4	710-0895	Self-tapping Screw, 1/4-15 x .75	28	731-1857	Throttle Control Knob
5	710-0924	Pan Phillips Screw, 1/4-20 x .75	29	731-04214	Cruise Control Button
6	710-0376	Hex Cap Screw, 5/16-18 x 1.0	30	747-1155	Brake/Cruise Pivot Rod
7	712-0292	U-type Speed Nut, 1/4-20	31	783-04285B	Dash Support Plate RH
8	712-04063	Flange Lock Nut, 5/16-18		783-04323B	Dash Support Plate LH
9	726-0201	Speed Nut	32	725-1649	Lamp Socket
10	747-2127	Hood Latch Rod	33	751-0658E	Fuel Tank, 3-gallon
11	731-2286A	Head Light Lens	34	751-0603	Fuel Cap
12	683-0305	Hood Bracket Assembly	35	725-1745	Ignition Key w/ plastic cover
13	731-2283A	Hood		725-1744	Ignition Key w/o plastic cover
14	731-2307B	LH Side Panel	36	710-0726	Self-tapping Screw, 5/16-18 x .75
15	731-2308B	RH Side Panel	37	747-04301	Side Panel Support
16	710-0642	Screw, 1/4-20 x .750	38	725-04036B	Systems Indicator Monitor
17	736-0342	Flat Washer, .283 x .75 x .030	39	725-04227	Ignition Switch
18	736-0173	Flat Washer, .28 x .74 x .063	40	725-0963	Miniature Lamp, 12V
19	736-3078	Flat Washer, .349 x 1.0 x .063	41	710-1611B	Self-tapping Screw, 5/16-18 x .75
20	746-1085A	Choke Control	42	710-1652	Screw 1/4-20
21	731-2284	Hood Plenum w/o Intake Bellow	43	725-1752	Electric PTO Switch
22	746-1100	Throttle Control/Cable	—	629-04083	Headlight Wire Harness †
23	710-1017	Torx Self-Tapping Screw	—	725-04336	Hour Meter Wire Harness †
24	710-3217	Torx Screw, #8-32 x .375	44	731-2234A	Intake Bellow

† Not Shown

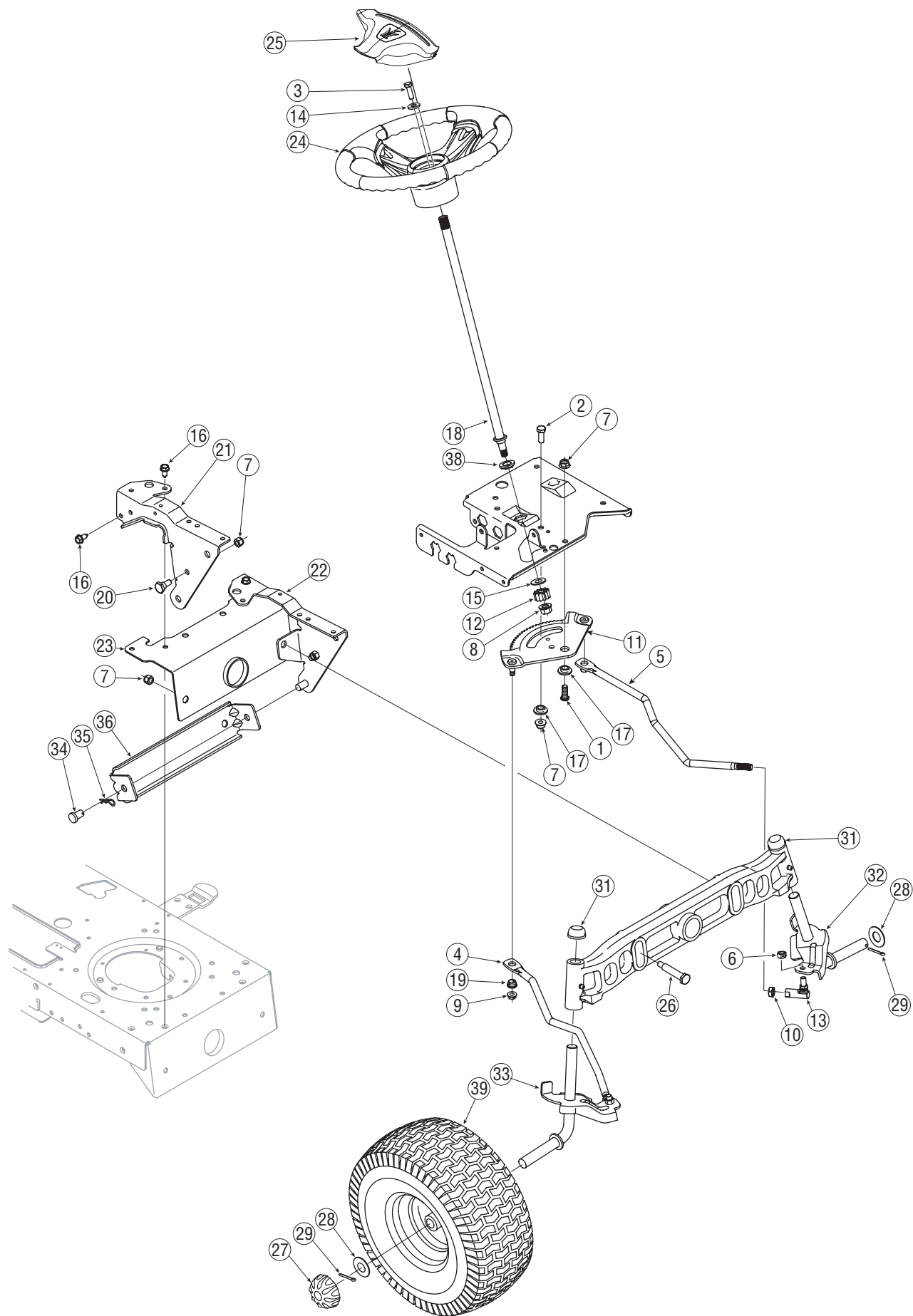


9

Illustrated Parts List MODEL 616



REF.	PART	DESCRIPTION	REF.	PART	DESCRIPTION
1	710-1268	Screw, #10-16 x.375	28	731-1993A	Cover, w/ Cup Holder
2	712-04063	Nut, Flange Lock, 5/16-18	29	736-3078	Washer, Flat,.344 x 1.0 x.063
3	712-3027	Nut, Flange Lock, 1/4-20	30	783-04333A	Fender
4	720-0309A	Seat Adjuster Grip	31	783-0677B	Adjustment Bracket, Lift
5	726-0201	Nut, Speed,.3125 ID	32	783-1489A	Mounting Bracket, Seat
6	731-04074	Spacer	33	710-0227	Screw, #8-18 x.50
7	732-0499	Compression Spring,.41 x 1.5	34	726-0279	Plate, Insulator
8	732-1184	Spring, Extension,.84 Dia. x 4.6	35	725-1303	Spring Switch, Outer
9	736-0275	Wash, Flat,.344 x.688 x.065	36	725-1439	Spring Switch, Inner
10	736-3019	Wash, Flat,.531x 1.062 x.134	37	726-0278	Plate, Insulator Boss
11	738-0137A	Screw, Shoulder,.340 x.285,1/4-20	38	683-04079	Shaft Assembly, Lift
12	738-0296	Screw, Shoulder,.437x.268 5/16-18	39	712-04065	Nut, Flange Lock, 3/8-16
13	738-0966A	Screw, Shoulder,.50 x.925, 3/8-16	40	714-0104	Pin, Cotter,.072 Dia. x 1.13
14	783-0209D	Seat Bracket, Lift	41	714-0111	Pin, Cotter, 3/32, 1.0
15	783-0611	Seat Stop	42	716-0106A	Ring, E Type,.625 Dia.
16	783-0738C	Seat Pivot Bracket	43	720-0311	Grip, Handle, 1/2
17	783-0739A	Seat Adjustment Lever	44	732-0874	Spring, Torsion
18	783-0753	Seat Adjustment Selector	45	738-0138A	Screw, 5/16-18 x.620 Gr2
19	757-04014A	High Back Seat, Yellow	46	738-0380	Screw, Shld,.50 x.27, 3/8-16
20	726-3046	Ratchet Clip	47	741-0225	Bearing, Hex Flange
21	735-0656	RH Foot Pad, Rubber	48	746-0968	Cable, Lift, 16.16
22	735-0657	LH Foot Pad, Rubber	49	747-04155	Handle, Lift
23	710-0260A	Bolt, Carriage, 5/16-18,.62, Gr1	50	756-1154	Pulley, Roller
24	710-0599	Screw, 1/4-20, 0.500	51	783-0678A	Arm, Lift
25	710-0726	Screw, 5/16-12, 0.750	52	736-0607	Lock Washer, 5/16
26	710-0895	Screw, 1/4-15, 0.750	53	710-0604A	Screw 5/16-18
27	731-1990	Cover, Lift Lever			

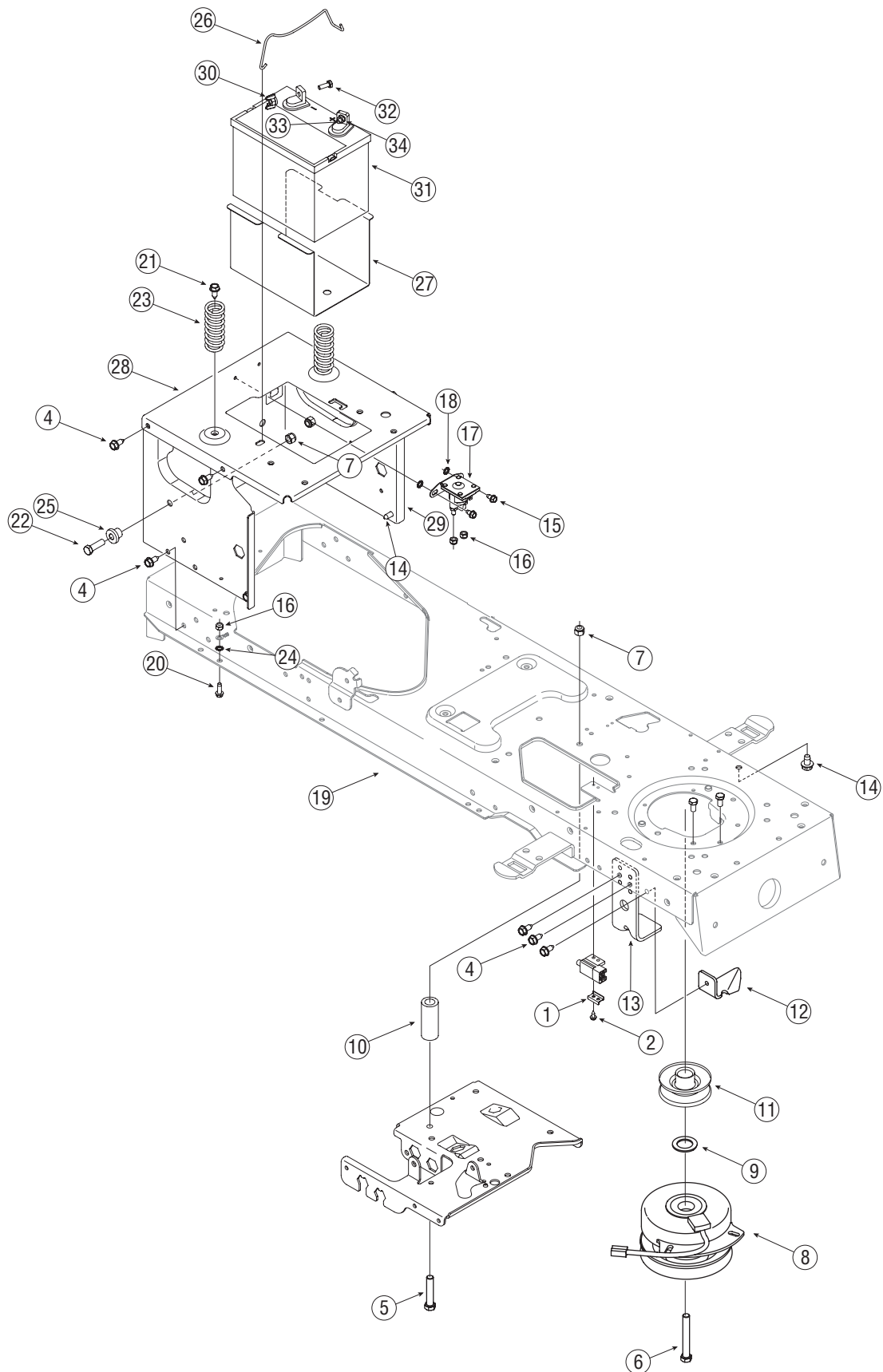


9

Illustrated Parts List MODEL 616



REF.	PART	DESCRIPTION
1	710-04095	Hex Screw, 3/8-16, 1.00, Gr5
2	710-0514	Hex Screw, 3/8-16, 1.00, Gr5
3	710-0643	Hex Screw, 5/16-18, 1.00, Gr5
4	711-1408	Link, Drag, RH
5	711-1409A	Link, Drag, LH
6	712-0214	Nut, Hex Lock, 3/8-24
7	712-04065	Nut, Flange Lock, 3/8-16, Grf, Nylon
8	712-0459	Nut, Flange Lock, 7/16-20
9	712-3004A	Nut, Flange Lock, 5/16-18, Gr5
10	712-0240	Nut, Jam, 7/16-20, Gr2
11	717-1550E	Gear, Steering, 11/90 Ratio
12	717-1554	Gear, Pinion, Steering
13	723-0448A	Ball Joint, 7/16-20, Lock
14	736-3004	Washer, Flat,.406 x.875 x.105
15	736-3084	Washer, Flat,.51 x 1.12 x.06
16	710-1260A	Screw, 5/16-12, 0.750
17	738-04154	Spacer, Shoulder,.38 x 1.00 x.31
18	738-1001A	Shaft, Steering,.625 OD x 24.25 Lg
19	741-0475	Plastic Bushing.380 ID
20	738-0143	Screw, Shoulder,.498 x.340, 3/8-16
21	783-0726E	Pivot Bracket, Support RH
22	783-0727D	Pivot Bracket, Support LH
23	783-0728	Pivot Bracket, Bar
24	631-04008	Steering Wheel, 3 Spoke, Soft Grip
25	731-04065	Steering Wheel Cover
26	738-1011A	Shlder Screw,.5 x 2.2, 3/8-16
27	731-2290A	Deluxe Hub Cap
28	736-0316	Flat Washer,.78 x 1.589 x.06
29	714-04039	Cotter Pin, 5/32 x 1.25
30	719-04105	Cast Iron Pivot Bar
31	726-0341	Push Cap
32	638-04003	LH Axle Assembly,.750
33	638-04004	RH Axle Assembly,.750
34	711-0332	Pin, Clevis,.50 x.78
35	714-04023	Cotter Pin, Inter,.080 x 1.5625
36	783-0720A	Front Adjustment Bracket
37	741-0656A	Hex Flange Bearing
38	634-04087	Wheel Assembly Complete, 15 x 6
	734-04040	Tire Only 15 x 6 x 6
	634-04081	Rim Only w/ Valve Stem

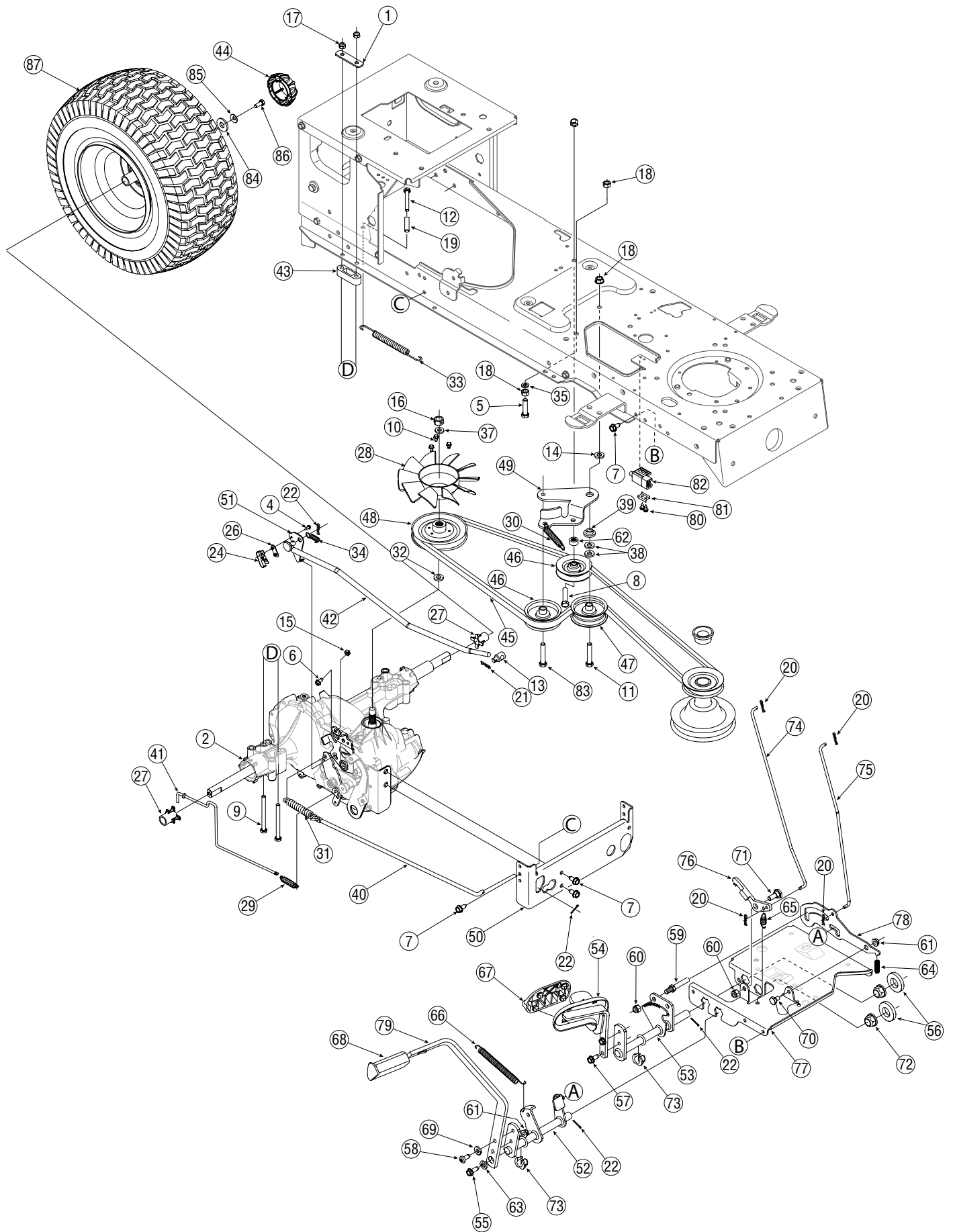


9

Illustrated Parts List MODEL 616



REF.	PART NO.	DESCRIPTION
1	17962	Switch Plate
2	710-0224	Screw, #10-16 x.500
3	725-04039	Interlock Switch
4	710-0726	AB Screw 5/16-12 x 0.75
5	710-0859	Hex Head Screw 3/8-16 x 2.50
6	710-3157	Screw, 7/16-20, 3.25, Gr5
7	712-04065	Nut, Flange Lock, 3/8-16, GrF
8	717-04174	Electric PTO Clutch
9	736-0277	Flat Washer
10	748-0415B	Spacer,.385 ID x.635 OD x 1.54
11	756-0978A	Engine PTO Pulley
12	783-04419B	Clutch Bracket
13	783-04467	Deck Stop Bracket
14	710-0607	Screw 5/16-18 x .50
15	710-0599	Screw, 1/4-20, 0.50
16	712-04064	Nut, Flange Lock, 1/4-20, GrF
17	725-1426A	Solenoid, 12V, 100 Amp
18	736-0222	Washer, Lock, 1/4, External
19	683-04173	Lower Frame Assembly
20	710-0642	Screw, 1/4-20, 0.750
21	710-1260A	LD Screw 5/16-18 x 0.75
22	710-3005	Screw, 3/8-16, 1.25, Gr5
23	732-04035	Spring, Compression
24	736-0222	Lock Washer 1/4
25	738-04058	Spacer, Shoulder,.38 x 1.0 x.70
26	747-04121A	Hold Rod, Battery
27	783-0349	Battery Tray
28	783-04329A	Seat Bracket, Frame
29	783-04809	Upper Frame
30	712-3087	Nut, Wing, 1/4-20
31	725-1750A	Battery, 235 CCA
32	738-1132	Screw, Shoulder
33	710-0703	Carriage Screw 1/4-20 x .75
34	712-0271	Sems Nut



9

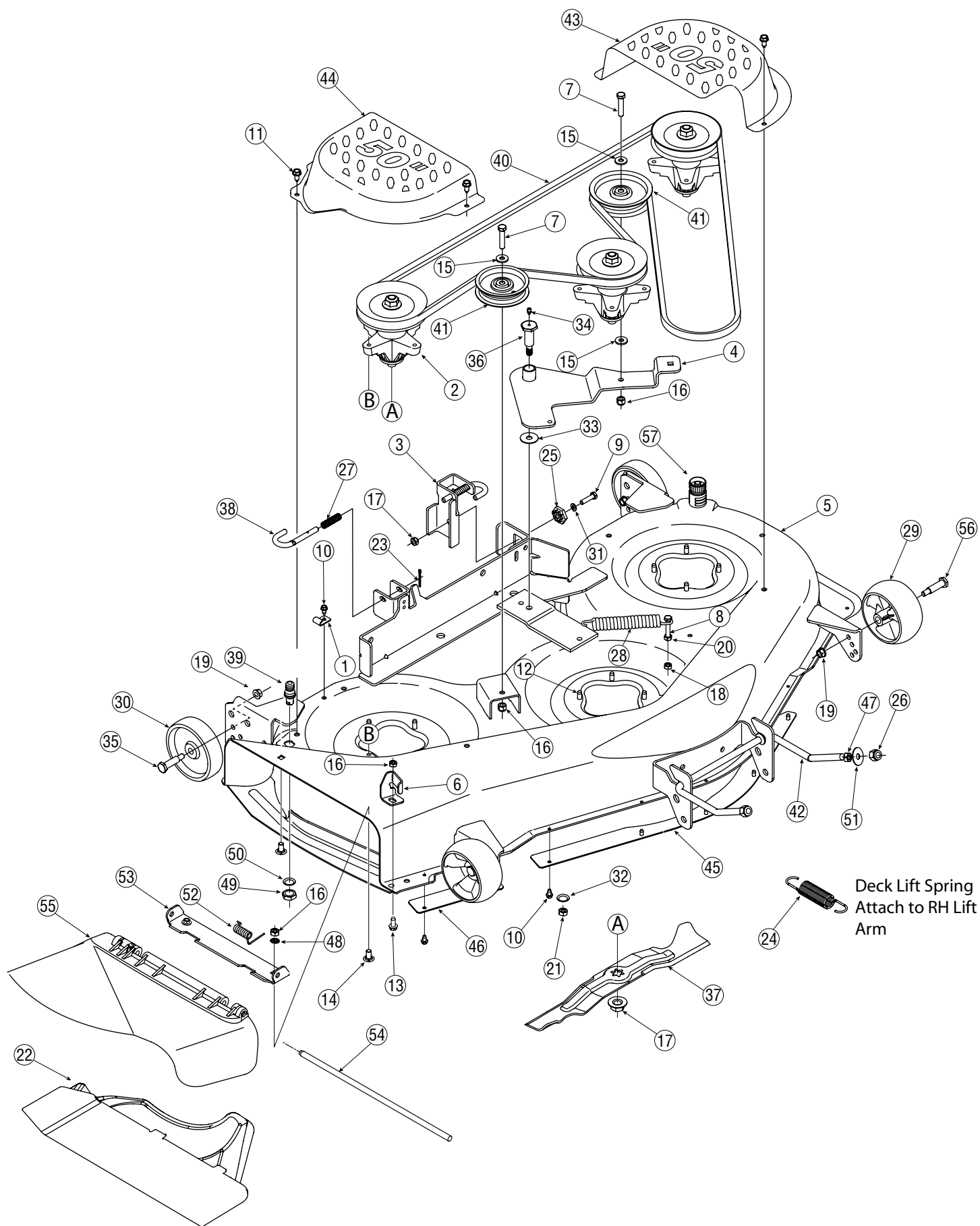
Illustrated Parts List MODEL 616



REF.	PART NO.	DESCRIPTION
1	17840	Transmission Mounting Bracket
2	618-0319	Hydrostatic Transmission
3	629-0949A	Harness Assembly †
4	710-0227	AB Screw #8-18 x 0.5
5	710-0520	Hex Bolt 3/8-16 x 1.5
6	710-0599	TT Screw 1/4-20 x 0.5
7	710-0726	AB Screw 5/16-12 x 0.75
8	710-0502A	TT Sems Screw 3/8-16 x 1.250
9	710-1266	Hex Bolt 5/16-18 x 3.5
10	710-3007	Carriage Screw
11	710-3011	Hex Bolt 3/8-16 x 2.25
12	710-0778	Screw, 1/4-20 x 1.50
13	711-0832	Ferrule
14	736-0258	Flat Washer,.385 x 1.0 x .135
15	712-0291	Hex Lock Nut 1/4-20
16	712-3066	Hex Nut, 1/2-20
17	712-04063	Flange Lock Nut, 5/16-18
18	712-3017	Flanged Lock Nut 3/8-16
19	750-0566A	Spacer,.260 x.372 x 1.030 Lg
20	714-0104	Cotter Pin
21	714-0507	Cotter Pin
22	714-0111	Cotter Pin
23	725-0157	Cable Tie †
24	725-1644	Switch
25	726-0154	Cable Tie †
26	726-0320	Insulator Nut Plate
27	731-05299	Sleeve, 0.765 x 1.5
28	731-1449A	Blade Fan
29	732-0209	Extension Spring
30	732-04323A	Extension Spring
31	732-0716	Extension Spring
32	732-0729	Wire Ring
33	732-0994	Extension Spring
34	732-3118	Extension Spring
35	736-0169	Lock Washer
36	736-0866	Flat Washer
37	736-0921	Lock Washer
38	736-3010	Flat Washer
39	738-0372B	Shoulder Spacer
40	747-04139	Brake Rod
41	747-1149	Bypass Rod
42	747-1151	Control Rod
43	748-0334	Transaxle Spacer
44	731-2290A	Hub Cap
45	754-0461	V Belt, A x 78" Lg

REF.	PART NO.	DESCRIPTION
46	756-04209	Idler Pulley
47	756-04224	Flat Idler Pulley
48	756-04111	Input Pulley
49	783-04442	Idler Bracket
50	783-0810B	Torq Bracket
51	783-1019A	Actuator Bracket
52	647-0031B	Brake Control Assembly
53	647-0049A	Hydrostatic Control Assembly
54	683-0267C	Pedal Assembly
55	710-0650	TT Screw 5/16-18 x 0.875
56	736-0187	Flat Washer,.64 x 1.24 x.06
57	710-1260A	LD Screw 5/16-18 x 0.75
58	710-1611B	TT Screw 5/16-18 x 0.75
59	711-04159B	Pin
60	712-04065	Flange Lock Nut, 3/8-16
61	712-3004A	Flange Lock Nut, 5/16-18
62	712-0240	Jam Nut 7/16-20
63	736-0119	Lock Washer 5/16
64	732-0335	Compression Spring
65	732-0955	Extension Spring
66	732-0963	Extension Spring
67	735-0662	Control Pedal
68	735-3049	Brake Control Pedal
69	736-3008	Flat Washer
70	738-0155	Shoulder Screw
71	738-0380	Shoulder Screw
72	741-0225	Hex Flange Bearing
73	741-3065B	Hex Flange Bearing
74	747-04093	Brake Lock Control Rod
75	747-04096	Cruise Control Rod
76	748-04039B	Cruise Latch
77	783-04612	Steering Support Bracket
78	683-0663E	Hydro Lockout Bracket
79	783-0773A	Brake Pedal
80	710-0224	Screw, #10-16 x.500
81	17962	Switch Plate
82	725-04039	Interlock Switch
83	710-1007	Screw, 3/8-16 x 1.50
84	736-0430	Flat Washer .350 x 1.59 x .062
85	736-0242	Bell Washer,.340 x.872 x.060
86	710-0627	Screw, 5/16-24 x.750
87	634-0177	Wheel Complete, 20 x 10 x 8
	734-1873	Tire Only, 20 x 10 x 8
	634-0070	Rim Only

† Not Shown



9

Illustrated Parts List MODEL 616



REF.	PART NO.	DESCRIPTION	REF.	PART NO.	DESCRIPTION
1	16606	Hook, Retainer	30	734-0973	Deck Wheel, 5.0
2	618-04125	Spindle Assembly	31	736-0119	Washer, Lock, 5/16, Regular Duty
3	683-0254B	Hanger Bracket Assembly	32	736-0407	Washer, Bell,.45 x 1.0 x.062
4	683-04098	Idler Bracket	33	736-0406	Washer, Flat,.442 x 1.38 x.060
5	683-04075	Weldment, 50-inch Deck	34	737-3000	Fitting, Lube, 3/16
6	703-3279	Chute Stop	35	738-0373	Shoulder Screw 3/8-16
7	710-0347	Screw, 3/8-16, 1.75	36	738-3005A	Screw, Shoulder,.68 x 1.59
8	710-3103	Screw, 5/16-18 x 2.00	37	742-04053A	Blade
9	710-0528	Screw, 5/16-18, 1.25, Gr5	38	747-1116	Rod, Handle, Deck Release
10	710-0599	Screw, 1/4-20 x 0.5	39	737-04003C	Deck Water Nozzle
11	710-0607	Screw, 5/16-18 x.500	40	754-04077	Belt, V-Type, Aramid
12	710-1260A	Screw, 5/16-18 x.75	41	756-04129	Pulley, Idler, 3.5"
13	710-04095	Hex Head Screw, 3/8-16 x 1.0	42	747-1324	Rod, Deck Adjustment
14	710-3178	Screw, Carriage, 3/8-16 x.75	43	783-04399	LH Belt Cover
15	736-0300	Washer, Flat,.406 x.875 x.059	44	783-04400	RH Belt Cover
16	712-04065	Nut, Nylon Lock, 3/8-16	45	783-04414	Deck Skirt, Center
17	712-0417A	Nut, Hex, Flange, 5/8-18	46	783-04415	Deck Skirt, RH
18	712-04063	Nut, Nylon Lock, 5/16-18	47	712-0206	Hex Nut, 1/2-13
19	712-0431	Nut, Flange Lock, 3/8-16	48	712-0229	Push Nut, 3/8
20	712-3010	Nut, Hex, 5/16-18, Gr5	49	712-0641	Hex Nut, M16-1.5
21	712-3019	Nut, 7/16-14	50	736-0780	Lock Washer
22	731-04651	Mulch Plug	51	736-3084	Flat Washer,.51 x 1.12 x.06
23	714-0470	Pin, Cotter, 1/8 x 1.25	52	732-3070	Torsion Spring,.44ID x 2.10
24	732-0934	Extension Spring, 1.15 Dia. x 5.99	53	783-04470	Chute Bracket
25	717-04074	Deck Adjustment Gear	54	711-1762	Hinge Pin
26	712-3083	Lock Nut, Hex, 1/2-13, Nylon	55	731-3131A	Chute Deflector
27	732-0306A	Spring, Compression,.531 x 1.75		631-04070	Chute Assembly (Incl. Ref.# 52-55)
28	732-0459B	Spring, Extension,.94 x 6.74	56	738-3056	Shoulder Screw 1/2 x 2.5
29	734-04155	Deck Wheel, 5.0	57	721-04041	Water Nozzle Adapter

IMPORTANT: For a proper working machine, use Factory Approved Parts. V-belts are designed to engage and disengage safely. A substitute (non OEM) V-belt can be dangerous by not disengaging completely.