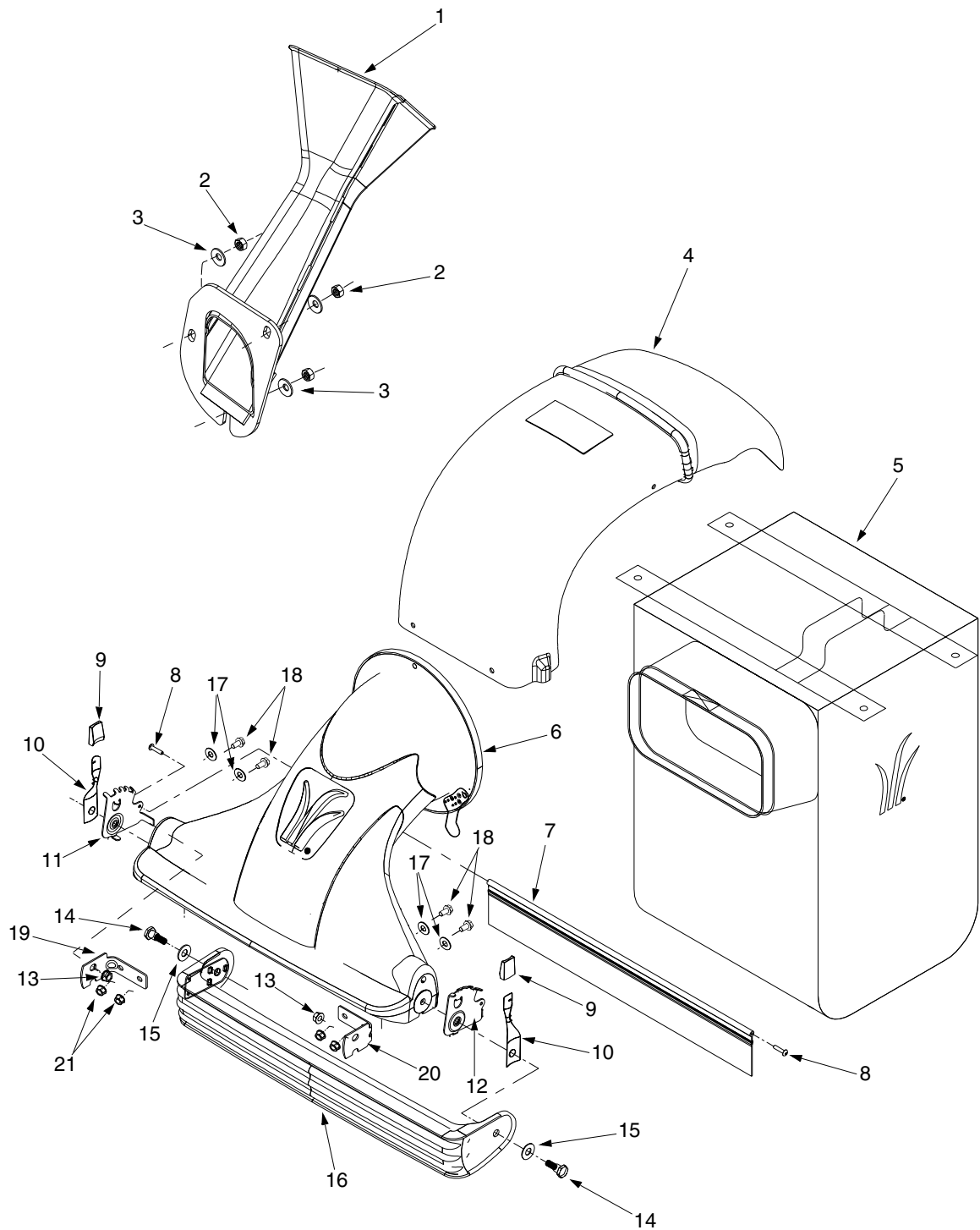


Model 203B

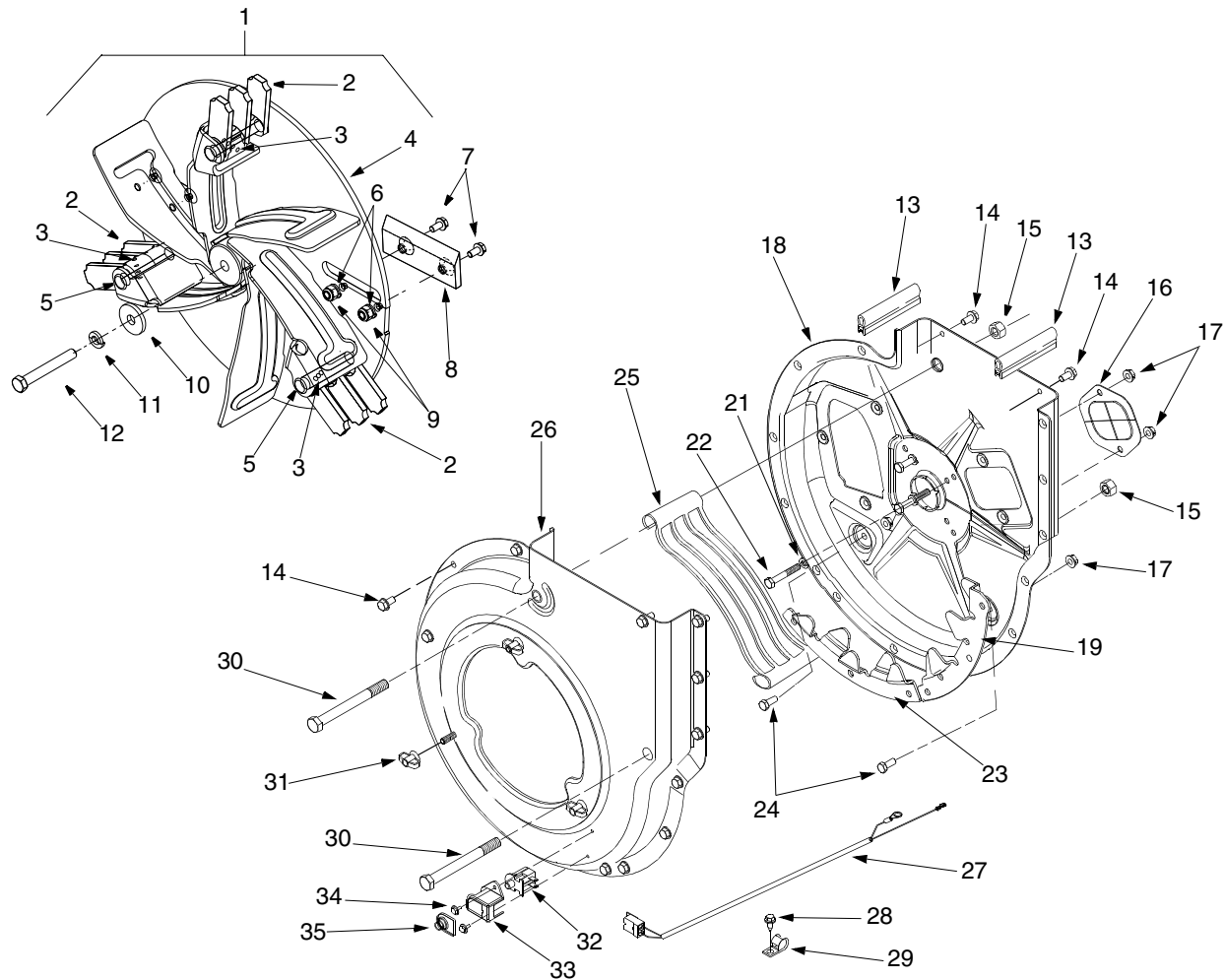


Model 203B

REF. NO.	PART NO.	DESCRIPTION
1	681-0095	Chipper Chute
2	712-3010	Hex Nut 5/16-18
3	736-0242	Bell Washer .340 ID x .872 OD
4	731-1690A	Discharge Chute
5	764-0492	Bag
6	631-0069	Nozzle Asm
7	731-1831	Nozzle Flap
8	710-0969	Screw
9	720-0190	Height Adjustment Knob
10	732-0754	Spring Lever
11	781-0702	Index Bracket RH
12	781-0703	Index Bracket LH
13	712-0431	Hex Flange Lock Nut 3/8-16
14	738-0913	Shoulder Screw
15	736-3084	Flat Washer .510 x 1.12 x .060
16	631-0047	Door Asm
17	736-0173	Flat Washer .28 ID x .74 OD
18	710-0258	Hex Cap Screw 1/4-20 x .625
19	781-0704	Nozzle Reinforcement Bracket RH
20	781-0705	Nozzle Reinforcement Bracket LH
21	712-3027	Hex Flange Lock Nut 1/4-20

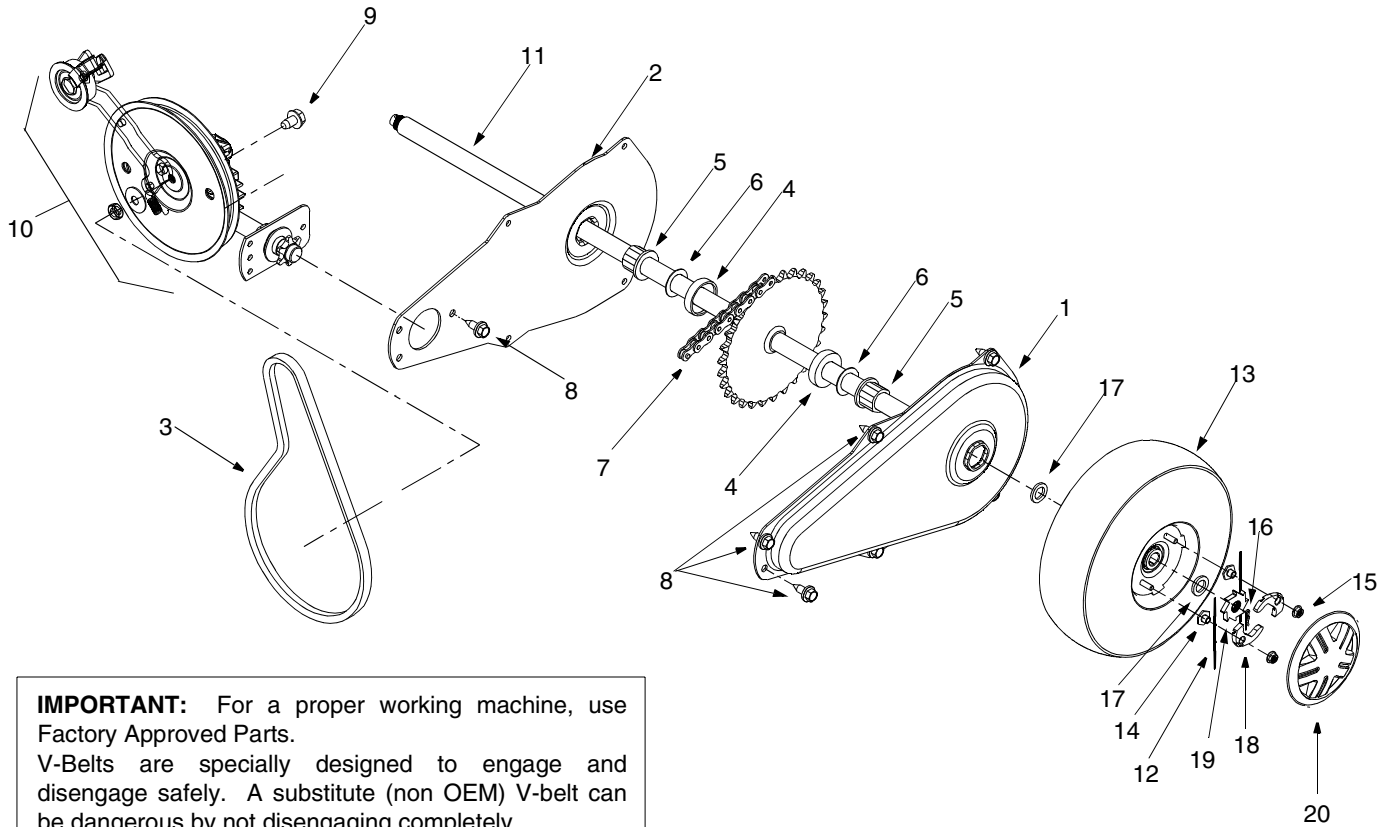
PART NO.	DESCRIPTION
777S30183	Label—Warning Back Flail Housing
777I20123	Label—Lock Caster Wheel
777D00183	Label—Yardman 5 HP, O.H.V.
777D00121	Label—Yardman 5 HP Chipper, Shredder, Vac.
777D01301	Label—1-800 Have Model # Ready
777S30131	Label—Caution Do Not Operate
777S30041	Label—Warning / Avoid Injury

Model 203B



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	681-0108	Impeller Ass'y Complete	18	681-0098	Housing Ass'y Inner Flail
2	719-0329	Flail Blade	19	781-0599	Upper Shredder Blade
3	715-0166	Spiral Pin	21	736-0119	Lock Washer 5/16
4	681-0107	Impeller Assembly	22	710-0772	Hex Cap Screw 5/16-18 x 2
5	711-0833B	Clevis Pin	23	781-0653	Flail Housing Blade
6	736-0119	Lock Washer 5/16	24	710-3008	Hex Cap Screw 5/16-18 x .75
7	710-1054	Cap Screw 5/16-24 x 1.0	25	719-0326	Discharge Screen
8	781-0490	Chipper Blade	26	681-0060	Housing Ass'y Outer Flail
9	712-0411	Hex Lock Nut 5/16-24	27	629-0241A	Wire Harness
10	736-0247	Flat Washer .406 x 1/1/4	28	710-0896	Hex Washer Screw 1/4-14
11	736-0217	Lock Washer 3/8	29	726-0272	Clamp
12	710-1273	Hex Cap Screw 3/8-24 x 2.75	30	710-0382	Hex Cap Screw 1/2-13 x 5.0
13	723-0438	Rubber Seal	31	712-0421	Knob 5/16-18
14	710-0604	Hex Washer Screw 5/16-18	32	725-3166	Switch
15	712-0384	Hex Lock Nut 1/2-13	33	731-1613	Safety Switch Mounting Cover
16	781-0627	Chipper Blade Cover	34	710-1268	Hex Washer Screw
17	712-3004A	Hex Flange Lock Nut 5/16-18	35	725-1700	Switch Cover

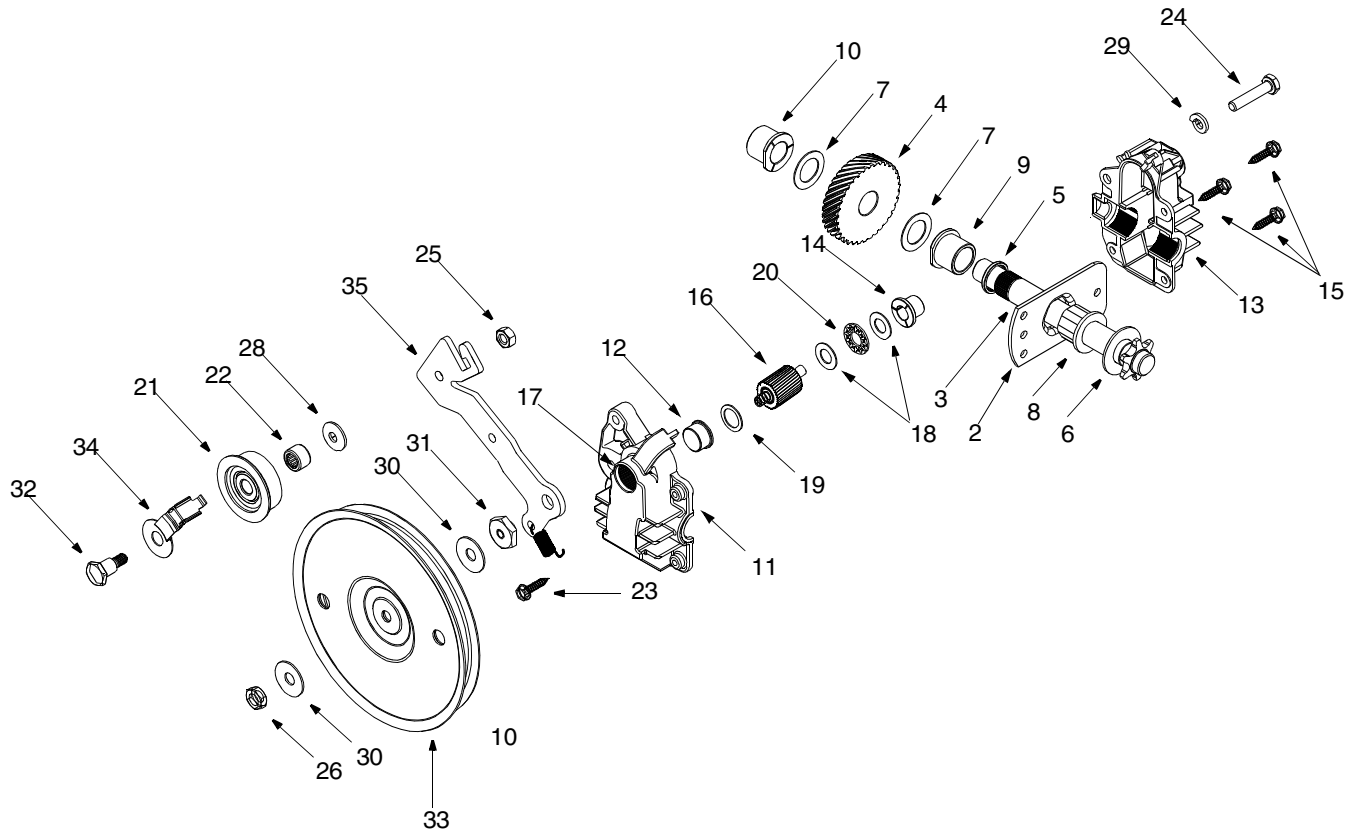
Model 203B



IMPORTANT: For a proper working machine, use Factory Approved Parts. V-Belts are specially designed to engage and disengage safely. A substitute (non OEM) V-belt can be dangerous by not disengaging completely.

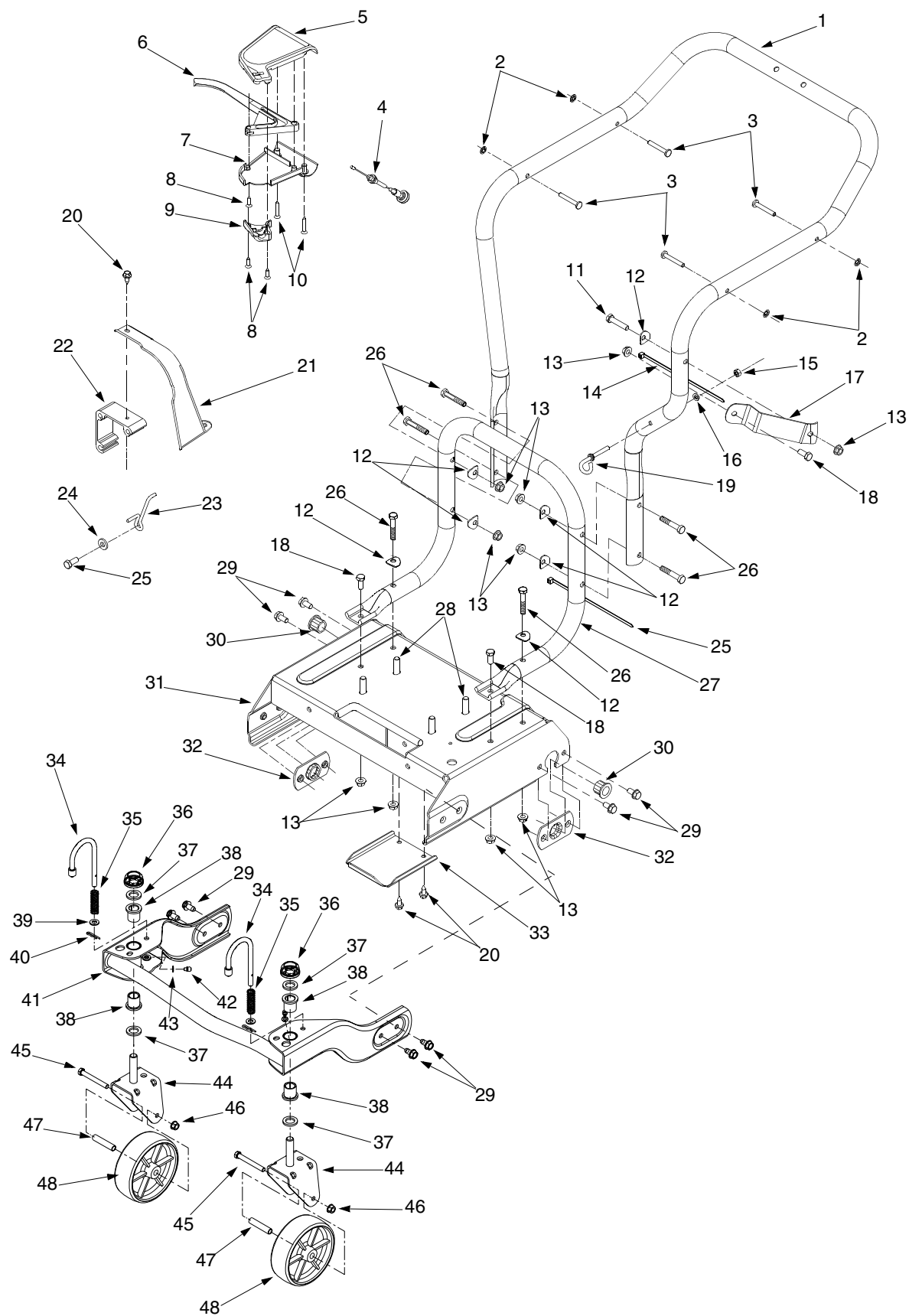
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	781-0677	Chain Case LH		634-0129	Rim Asm Complete
2	781-0676	Chain Case RH		734-0210	Pneumatic Tire 10.0 x 4.0
3	754-0457	V-Belt		734-0255	Valve
4	748-0313	Spacer		741-0487A	Flange Bearing .632 ID
5	741-0413	Hex Flange Bearing	14	712-0456	Hex Nut 1/4-20
6	736-0336	Flat Washer	15	712-3027	Hex Flanged Lock Nut 1/4-20
7	713-0422	Chain	16	714-0104	Cotter Pin
8	710-0896	Hex Washer Screw 1/4-14	17	736-0366	Flat Washer 5/8 ID x 1.0 OD
9	710-0603	Hex Washer Screw 5/16	18	748-0188B	Pawl LH .345 ID
10	618-0256	Transmission Asm		748-0381	Pawl RH .345 ID
11	611-0063	Axle Asm	19	748-0405	Wheel Ratchet 1.62 OD x .5 serr
12	10622B	Plastic Spring Ratchet	20	731-1825	Hubcap
13	634-0136	Wheel Complete 10 x 4 x 4			

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	618-0255	Transmission Assembly Complete	19	736-0520	Flat Washer .504 ID x .70 OD
2	16500A	Hex Bearing Cup	20	741-0479	Thrust Bearing .375 ID x .812 OD
3	711-1118	Output Shaft 6T Sprocket	21	656-0008	Pulley Ass'y Idler w/ Bearing
4	717-1432	Helical 34T Gear	22	741-0556	Needle Bearing .375 ID x .375 OD
5	721-0213	Oil Seal	23	710-0589	Hex Screw #10-16 x .75
6	736-0187	Flat Washer .64 ID x 1.24 OD	24	710-1062	Hex Cap Screw 1/4-20 x 1.25
7	736-0336	Flat Washer 5/8 x 1.0	25	712-0138	Hex Nut 1/4-28
8	741-0413	Hex Flange Bearing .631 ID	26	712-3045	Hex Jam Nut 5/16-24 LH Thd
9	741-0414	Flange Bearing .629 ID	27	732-0357A	Extension Spring 1.12 Lg
10	741-0415	Flange Bearing .566 ID	28	736-0270	Bell Washer .265 ID x .75 OD
11	719-0325	Lower Housing	29	736-0329	Lock Washer 1/4
12	748-0373	Flange Bearing .503 ID	30	736-0425	Bell Washer .325 ID x .930 OD
13	719-0324A	Upper Housing	31	738-0440	Shoulder Spacer .375 ID x .165 OD
14	748-0208A	Flange Bearing .378 ID	32	738-0826	Shoulder Bolt 1/4-28 x .375
15	710-0589	Hex Washer Screw #10-16 x .75	33	756-0618	Flat Pulley 5.06 Dia
16	717-1433	Pinion Shaft 10T	34	782-7569	Belt Keeper
17	721-0329	Oil Seal	35	782-7570	Idler Bracket
18	736-0314	Thrust Washer .382 ID x .684 OD			

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Model 203B

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	749-0996	Upper Handle	25	710-0157	Hex Cap Screw 5/16-24 x .75
2	1539-019	Push Nut	26	710-3103	Hex Cap Screw 5/16-18 x 1.75
3	711-0737	Stud Pin .250 x 1.75	27	749-0980	Lower Push Handle
4	746-0714	Clutch Cable 56"	28	710-0502A	Screw 3/8-16 x 1.25
5	731-1735	Upper Clutch Cover	29	710-0604	Hex Washer Screw 5/16-18 x .625
6	731-0620	Drive Lever	30	741-0413	Hex Flange Bearing .631 x .720
7	731-1736	Lower Clutch Cover	31	681-0097A	Frame Asm
8	710-0841	Screw #10-12 x .750	32	781-0700	Axle Bracket
9	731-1059	Mounting Cable Cap	33	781-0697	Transmission Cover
10	710-1331	Screw #10-16 x 1.25	34	747-0924	Lock Pin
11	710-0805	Hex Cap Screw 5/16-18 x 1.50	35	732-0306	Compression Spring
12	736-0451	Shoulder Washer .320 ID x .93 OD	36	726-0214	Push Cap
13	712-3004A	Hex Flange Lock Nut 5/16-18	37	736-0366	Flat Washer 5/8 ID x 1.0 OD
14	725-0157	Cable Tie	38	741-0487A	Flange Bearing .632 ID
15	712-0138	Hex Nut 1/4-28	39	736-0264	Flat Washer .330 ID x .630 OD
16	736-0329	Lock Washer 1/4	40	714-0104	Cotter Pin
17	781-0647	Discharge Chute Bracket	41	681-0087	Bracket Asm
18	710-3008	Hex Cap Screw 5/16-18 x .75	42	737-3000	Grease Fitting 3/16
19	747-0815	Eye Bolt	43	736-0931	Flat Washer.203 ID x .403 OD
20	710-0896	Hex Washer Screw 1/4-14 x .625	44	681-0088	Bracket Asm
21	731-1646	Belt Cover	45	710-0521	Hex Cap Screw 3/8-16 x 3.0
22	719-0359	Engine Mounting Adapter	46	712-0431	Flange Lock Nut 3/8-16
23	747-0929A	Belt Keeper	47	750-1042	Spacer
24	736-3008	Flat Washer .344 x .75 x .12	48	734-1804	Wheel 6.0 x 2.0

NOTE: For **painted parts**, please refer to the list of color codes below. Please add the applicable color code, wherever needed, to the part number to order a replacement part. For instance, if a part numbered 700-xxxx is painted Oyster Gray, the part number to order would be 700-xxxx-062.

Yard-Man Green: 0665
Yard-Man Yellow: 0674
Powder Black: 0637