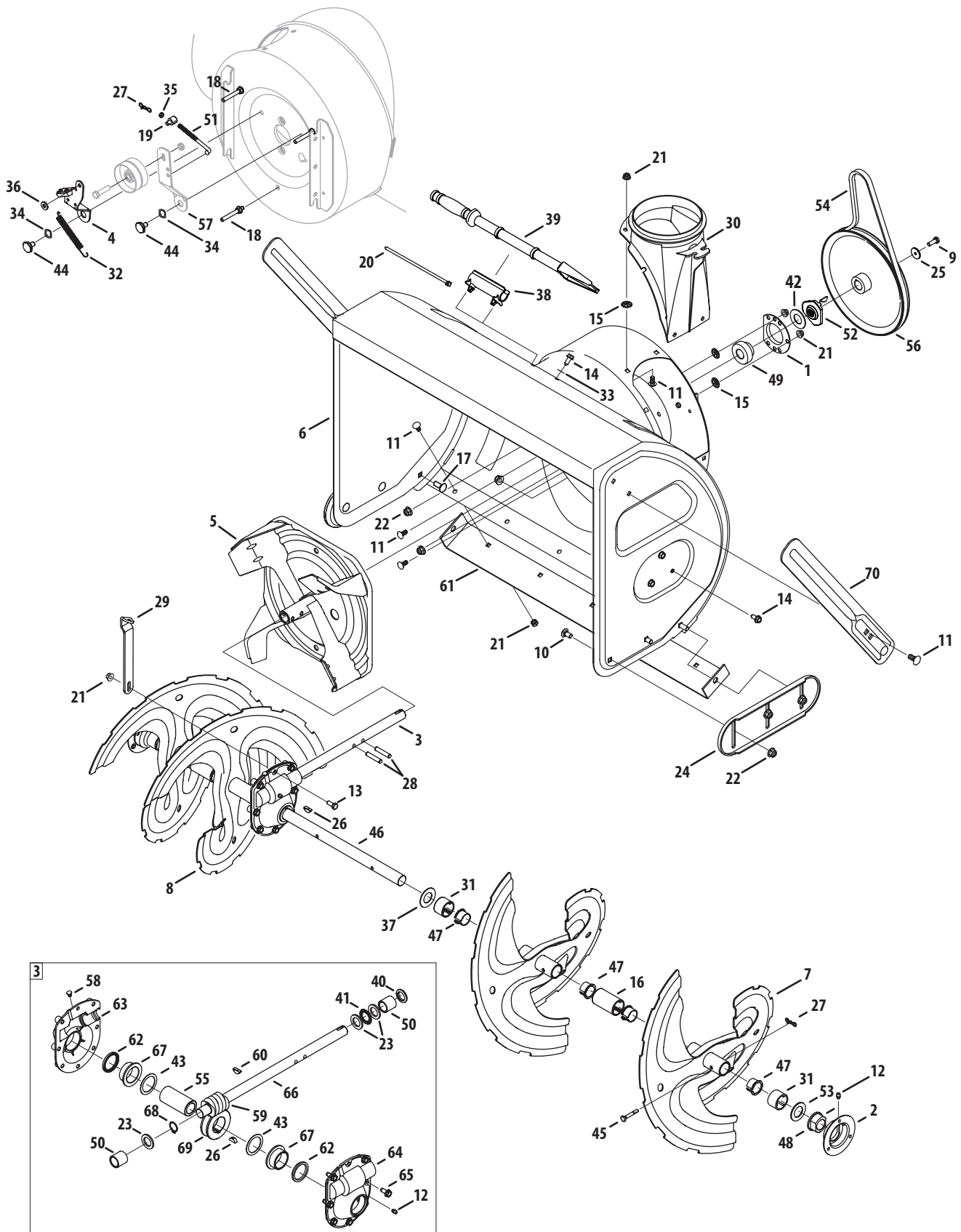


Augers, Auger Housing, and Gearbox

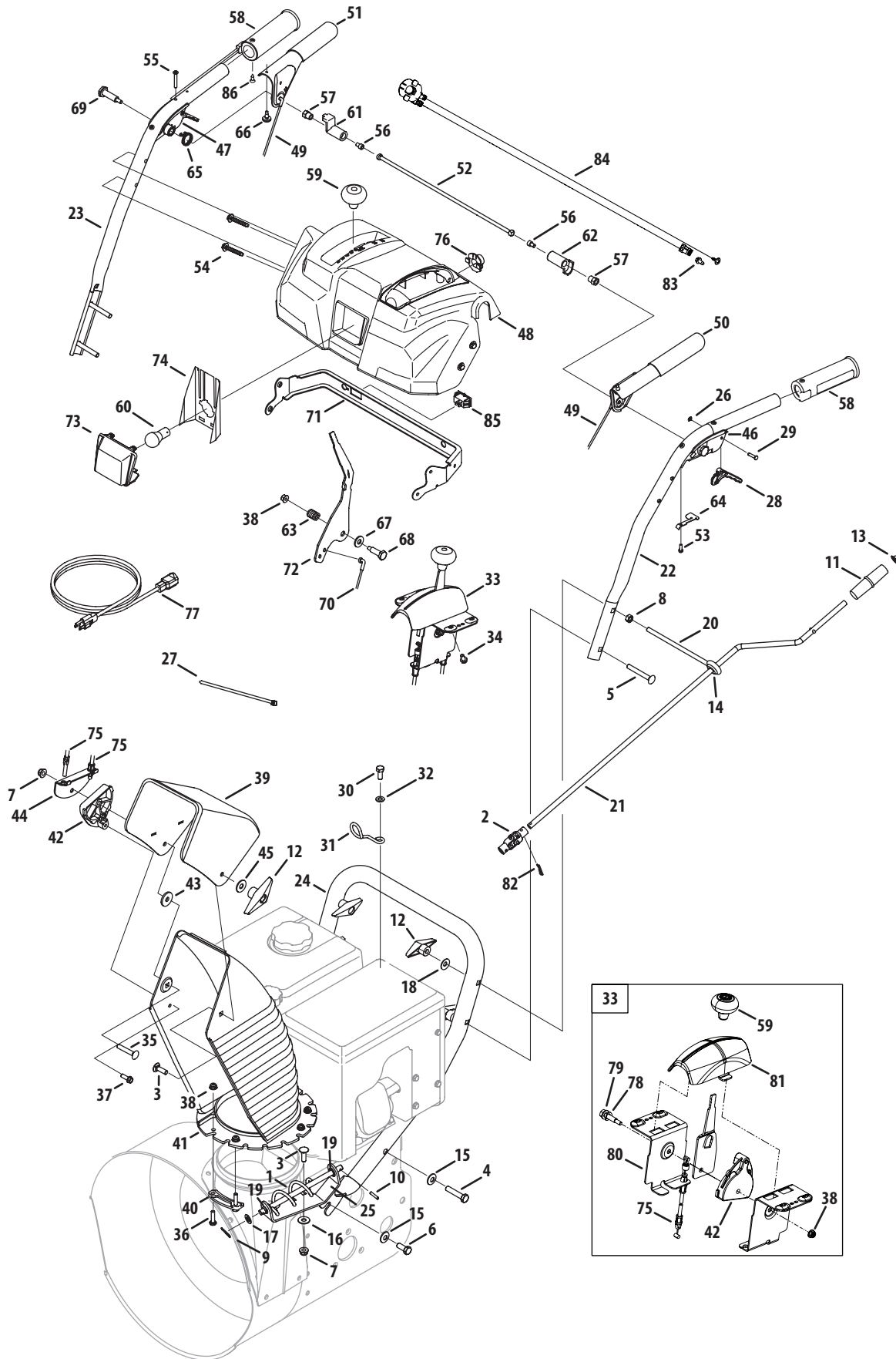


Augers, Auger Housing, and Gearbox

Ref.	Part No.	Description
1	05244B	Housing, Bearing
2	784-0315A	Housing, Bearing
3	918-04514	Gear Box Assembly
4	918-0281A	Bracket Assembly, Auger Brake
5	684-0090B	Impeller, 16"
6	684-04226	Housing, Auger
7	684-04151	Spiral Assembly, LH
8	684-04152	Spiral Assembly, RH
9	710-1245B	Screw, Hex Cap Lock, 5/16-24
10	710-0389	Screw, Carriage, 3/8-16 x .75
11	710-0451	Screw, Carriage, 5/16-18 x .75
12	937-3000	Fitting, Lube
13	710-0376	Screw, Hex Cap, 5/16-18 x 1.0 Gr5
14	710-04484	Screw, 5/16-18 x .750
15	926-04012	Nut, Push
16	731-05162	Spacer, 1.0 x 1.5 x 2.5 Lg
17	710-3168	Screw, Carriage, 3/8-16 x 1.00
18	710-04606A	Screw w/Stud, 5/16-18 x .4300
19	911-0677	Ferrule
20	725-0157	Tie Strap
21	712-04063	Nut, Hex Flange Lock, 5/16-18
22	712-04065	Nut, Hex Flange Lock, 3/8-16
23	936-0291	Wash, Flat, .88 ID x .38 OD
24	784-5697	Skid Shoe
25	736-0505	Washer, Flat, .34 x 1.5 x .15 Ht.
26	914-0135	Key, Woodruff, 1/4 x 3/4
27	714-04040	Pin, Bow-tie Cotter
28	915-0118	Pin, Spiral, 5/16 x 1.75
29	790-00264A	Bracket, Gear Box Support
30	731-1696B	Adapter, Chute, 6"
31	731-05163	Spacer, 1.0 x 1.5 x 1.0 Lg
32	732-0858	Spring, Extension
33	936-0159	Washer, Flat, .349 x .879 .063
34	736-0174	Washer, Wave, .625 x .885 x .015
35	712-3007	Jam Nut, 5/16-18

Ref.	Part No.	Description
36	936-3008	Washer, .344 x .75 x .12
37	736-3046A	Washer, 1.01 x 1.86 x .06
38	731-2635	Clip, Mounting
39	931-2643	Tool, Clean-out
40	921-0145	Seal, Oil
41	741-0184	Bearing, Thrust
42	736-0188	Washer, Flat, .76 x 1.49 x .06
43	936-0266	Wash, Flat, 1.52ID x 2.0 OD
44	938-0281	Screw, Shoulder, .625 x .17
45	738-04155	Pin, Shear, .25 x 1.75
46	938-04158	Shaft, Spiral
47	741-0494	Bushing, Flange,
48	741-0192	Bearing, Flange w/Flats
49	941-04024	Bearing, Self Aligning
50	941-0217	Sleeve
51	747-0980A	Rod, Auger Idler
52	748-04067A	Adapter, Pulley w/Pins
53	950-04020	Spacer, 1.004 x 1.375 x .25
54	954-04194A	V-Belt, 1/2 x 42
55	738-0275	Shaft, Gear, Worm
56	756-04244A	Pulley, Auger Drive, 10.0
57	784-0385D	Bracket, Auger Idler
58	721-0325	Plug
59	917-0299	Gear, Worm
60	914-0126	Key, Hi Pro, 3/16 x 3/4
61	784-5714B	Plate, Shave
62	921-0146	Oil Seal
63	918-0246	Hsg, Ass'y, Auger RH (Incl. Ref. 62 & 67)
64	918-0435	Hsg, Ass'y, Auger LH (Incl. Ref. 62 & 67)
65	710-1260A	Screw, LD, 5/16-18 x .750
66	711-04714	Shaft, Drive, Auger
67	741-0670	Flange Bearing
68	716-0111	External, Retaining, Ring
69	917-1425	Gear, Worm, LH
70	790-00181	Blade Guide

Handles, Handle Panel & Discharge Chute

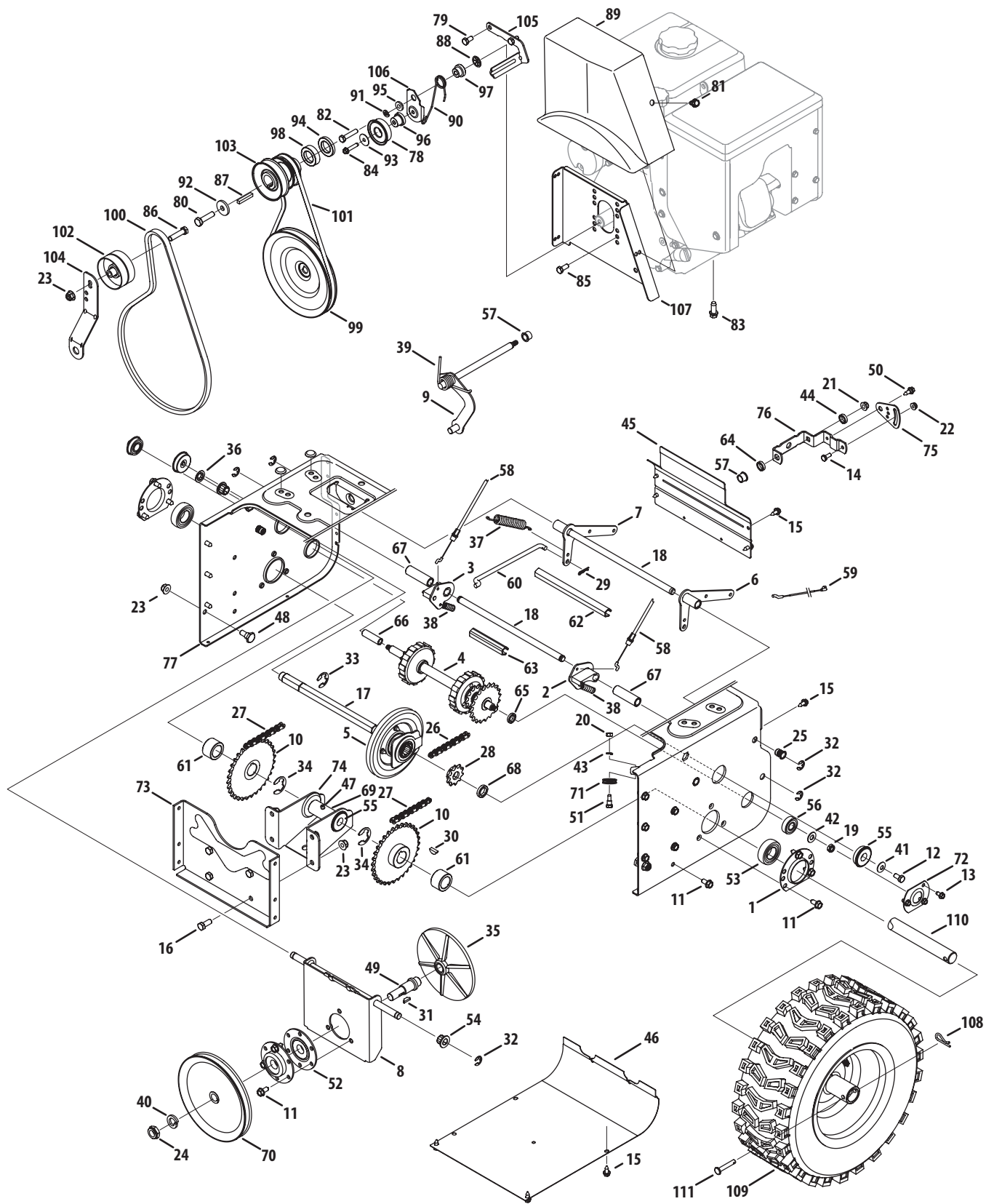


Handles, Handle Panel & Discharge Chute

Ref.	Part Number	Description
1	684-04308A	Chute Crank Assembly
2	684-04350	Joint Block Assembly
3	710-0276	Screw, Carriage, 5/16-18 x 1.0
4	710-04682	Screw, Hex, 3/8-16 x 2.00 Lock
5	710-0572	Screw, Carriage, 5/16-18 x 2.5
6	710-3118	Screw, Hex, 3/8-16 x 1.0 Lock, Gr5
7	712-04063	Flange Lock Nut, 5/16-18
8	912-3010	Hex Nut, 5/16-18
9	914-0104	Internal Cotter Pin
10	715-04095	Spring Pin
11	720-0201A	Knob, Crank
12	920-0284	Wing Knob
13	926-0100	Cap, Push, 3/8
14	735-0234	Grommet, Rubber
15	736-0105	Washer, Bel, .375 x .87 x .063
16	936-0159	Washer, Flat, .349 x .879 .063
17	936-0185	Washer, .375 x .738 x .063
18	736-0242	Washer, Belleville, .34 x .872 x .06
19	941-0475	Plastic Bushing, .380 I.D.
20	747-04747	Eye Bolt
21	747-04925A	Chute Rod
22	749-04675	Handle, Upper - LH
23	749-04674	Handle, Upper - RH
24	749-0991	Handle, Lower
25	790-00329	Chute Crank Bracket
26	716-04036	Ring, Retainer
27	725-0157	Cable Tie
28	731-06113	Trigger
29	738-04126	Pin, 3/16
30	710-04022	Hex Head Screw, MB 1.25
31	732-04677	Cable Guide
32	936-0264	Flat Washer, .330 x .630 x .0635
33	984-04230	2-Way Chute Control™ Assy
34	710-04187	Hi-Lo Screw, 1/4-15 x 0.5
35	710-0458	Bolt, Carriage, 5/16-18 x 1.75
36	710-0597	Screw, 1/4-20 x 1.00
37	710-0895	Hi-Lo Screw, 1/4-15 x .75
38	712-04064	Flange Lock Nut, 1/4-20
39	731-0846C	Upper Chute
40	731-0851A	Chute, Flange Keeper
41	731-0903E	Lower Chute
42	731-1313C	Chute Tilt Cable Guide
43	936-0231	Flat Washer

Ref.	Part Number	Description
44	784-5594	Cable Bracket
45	936-0159	Washer, Flat, .349 x .879
46	631-04133A	Handle Clutch Lock - LH
47	631-04134B	Handle Clutch Lock - RH
48	931-05332A	Handle Panel
49	646-0012	Cable Assembly, Auger/Drive
50	684-04111B	Handle Engage Assy - LH
51	684-04112B	Handle Engage Assy - RH
52	684-04250	Rod Ass'y, Clutch Lock Pivot
53	710-04326	Screw, #8-16 x 0.50
54	710-04586	Screw, 1/4-20 x 1.625
55	710-1233	Screw, #10-24 x 0.375
56	710-3069	Screw, 1/4-20 x .375
57	712-04081A	Shoulder Nut, 1/4-20
58	725-05149	Heated Grip
59	720-04039	Shift Knob
60	725-1629	Lamp
61	731-04894D	Lock Plate
62	731-04896B	Clutch Lock Cam
63	732-0193	Compression Spring
64	732-04219C	Clutch Lock Spring
65	732-04238	Torsion Spring
66	935-0199A	Rubber Bumper
67	936-0267	Flat Washer, .385 x .87 x .06
68	738-04125	Shoulder Screw
69	738-04348	Shoulder Screw, 1/4-20 x 1.345
70	746-04341	Speed Selector Cable
71	790-00248C	Panel Bracket
72	790-00281B	Shift Lever
73	731-05319	Lens Panel
74	777X41805	Reflector Label
75	746-04338	Cable, Chute Tilt
76	925-1649	Light Socket
77	929-0071A	Extension Cord, 110V
78	736-0413	Washer, Spring, .39 x .625 x .012
79	738-04185	Screw, Shoulder, .31 x .995:1/4-20
80	790-00200	Bracket, Mounting
81	731-05307	Cover, Tilt Cover
82	914-0101	Internal Cotter Pin
83	710-0599	1/4-20 x .50
84	725-05148	Wire Harness
85	725-04393	Heated Grip Switch
86	710-0837	Screw, #10-16 x .625

Snow Thrower Drive System



Snow Thrower Drive System

Ref.	Part Number	Description
1	05244B	Housing, Bearing
2	618-0279P	Dogg, Steering Drive, LH
3	618-0280P	Dogg, Steering Drive, RH
4	918-0282E	Shaft Assembly, Steering
5	918-04178	Assembly, Friction Wheel
	718-04034	Wheel, Friction, Bonded
	710-0896	Screw, Hex Wash
6	684-0118B	Bracket, Auger Actuator
7	684-0119B	Bracket, Drive Actuator
8	684-04212	Brkt, Friction Drive Suprt.
9	684-04229	Rod Assembly, Shift
10	684-04235	Sprocket, 32T
11	710-04484	TT Screw, 5/16-18 x .750
12	710-0538	Screw, Hex Cap Lock,
13	710-0599	Screw, Self-tapping, 1/4-20, 0.500
14	710-0751	Hex Head Screw, 1/4-20
15	710-1652	Screw, Hex Wash.
16	710-3001	Screw, Hex Cap, 3/8-16
17	911-04279	Shaft, Hex Drive
18	711-04605	Shaft, Actuator
19	912-0116	Nut, Hex Insert Jam Lock
20	912-0138	Nut, Hex, 1/4-28 GR5
21	712-04063	Flange Lock Nut, 5/16-18
22	712-04064	Flange Lock Nut, 1/4-20
23	712-04065	Flange Lock Nut, 3/8-16
24	912-0413	Hex Nut, 5/8-18
25	712-0717	Nut, Insert 3/8-16
26	713-0284	Chain, Endless, #41 x 36L
27	713-0286	Chain, #420 x 40L
28	913-04015	Sprocket, #41 x 10T
29	914-0104	Pin, Internal Cotter
30	914-0135	Key, Woodruff
31	914-0388	Key, Hi-Pro, 3/16 x 5/8
32	916-0104	E-Ring
33	716-0136	Ring, Retaining
34	716-04048	Ring, Retainer
35	917-0302	Plate, Drive
36	726-0221	Speed Nut, .500
37	932-0121	Spring, Extension
38	932-0209	Spring, Extension
39	732-04385	Torsion Spring, .750 I.D. x .968 Lg.
40	936-0158	Washer, Lock, 5/8
41	736-0242	Wsh, Bell., .34 x .872 x .06
42	936-0864	Wash, .375 x .812 x .060
43	936-0329	Washer, Lock, 1/4
44	936-3015	Flat Washer, .469 x .875 x .105
45	790-00257	Cover, Upper Frame
46	790-00259	Cover, Lower Frame
47	937-3000	Fitting, Lube, 3/16 Drive
48	738-0143	Screw, Shldr., .498 x .34
49	738-0279	Spindle, Drive Plate
50	738-04184A	Shoulder Screw, .368 x .113
51	738-0924A	Screw, Hex Shldr., 1/4-28
52	741-0163A	Ass'y, Bearing/Housing
53	941-04025	Bearing, Self Aligning
54	741-04108	Bearing, Hex Flange
55	941-0563	Bearing, Ball
56	741-0747	Bush, Flg, .5625 x 1.375 x .4375
57	741-0748	Bush, Flg, .5 ID x .627 OD

Ref.	Part Number	Description
58	746-04337A	Steering Cable, 35.97" Long
59	946-0951A	Cable, Auger Idler
60	747-0973	Rod, Drive Clutch
61	750-04703	Spacer, 1.0 ID x 1.50 OD
62	750-04717	Spacer, .51 ID x 7.895 Lg.
63	750-04718	Spacer, .51 ID x 3.66 Lg.
64	750-04719	Spacer, .5151 ID x .750 OD x .220
65	750-05342	Spacer, .566 ID x .87 OD x .190
66	750-05343	Spacer, .566 ID x .87 OD x 1.25
67	750-0903B	Spacer, .514 x .632 x 2.44
68	950-0997	Spacer, .675 x 1.0 x .23
69	750-1302B	Spacer, .6725 x 1.125 x 2.48
70	756-0344	Pulley, Auger
71	756-0625	Roller, Cable
72	784-0404	Bearing Retaining Bracket
73	784-0406A	Bracket, Frame Support
74	784-0407	Bracket, Axle Support
75	790-00217A	Speed Selector Pivot Bracket
76	790-00218A	Speed Selector Shift Bracket
77	790-00349	Transmission Frame
78	684-04169	Idler Pulley Assembly
79	710-0627	Screw, Hex Cap, 5/16-24
80	710-0191	Hex Hd. Screw, 3/8-24 x 1.25 GR8
81	710-0607	Screw, Hx Wash Hd Tapp
82	710-0624	Screw, Hex Cap, 5/16-24 x 1.50
83	710-0654A	Screw, 3/8-16 x 1.00
84	710-0809	Screw, 1/4-20 x 1.25
85	738-04439	Screw, Shldr., .500 x .145
86	710-0347	Hex Head Screw, 3/8-16 x 1.75
87	914-0105	Square Key, 3/16 x 1.00
88	926-04012	Nut, Push
89	931-2531	Cover, Belt
90	732-04308A	Torsion Spring, .850 dia. x .333 lg.
91	936-0119	Washer, Lock, 5/16
92	736-0247	Washer, Flat, .406 x 1.25
93	736-3092	Washer, Flat, .265 x 1.0 x .030
94	750-05316	Spacer, 1.155 ID x 1.50 OD x .15
95	748-04112B	Shoulder Spcr., .3175 x .500 x .094
96	750-04571	Shoulder Spacer, .260 x .785 x .538
97	750-04821	Shoulder Spacer, .340 x 1.00
98	750-05318	Spacer, 1.004 ID x 1.625 OD x .35
99	756-0344	Pulley, Drive
100	954-04194A	V-Belt, 4L x 44.60 Lg.
101	954-04202	V Belt, 3/8 x 36.68
102	756-04224	Pulley, Flat Idler, 2.75 OD
103	756-04351	Double Pulley, 3.25 x 2.75
104	784-0385D	Bracket, Auger Idler
105	790-00167A	Belt Keeper Bracket
106	790-00208C	Idler Drive Wheel Bracket
107	790-00254A	Belt Cover Bracket
108	914-0149B	Pin, Internal Cotter
109	634-0225A-0911	Wheel Ass'y. - LH
	634-0226A-0911	Wheel Ass'y. - RH
	734-2031	Tire
	934-0255	Valve
	741-0246A	Bearing
110.	711-04607A	Axle, Wheel, 33"
111.	711-04615	Pin, Clevis

Label Map

