

# Operator's Manual

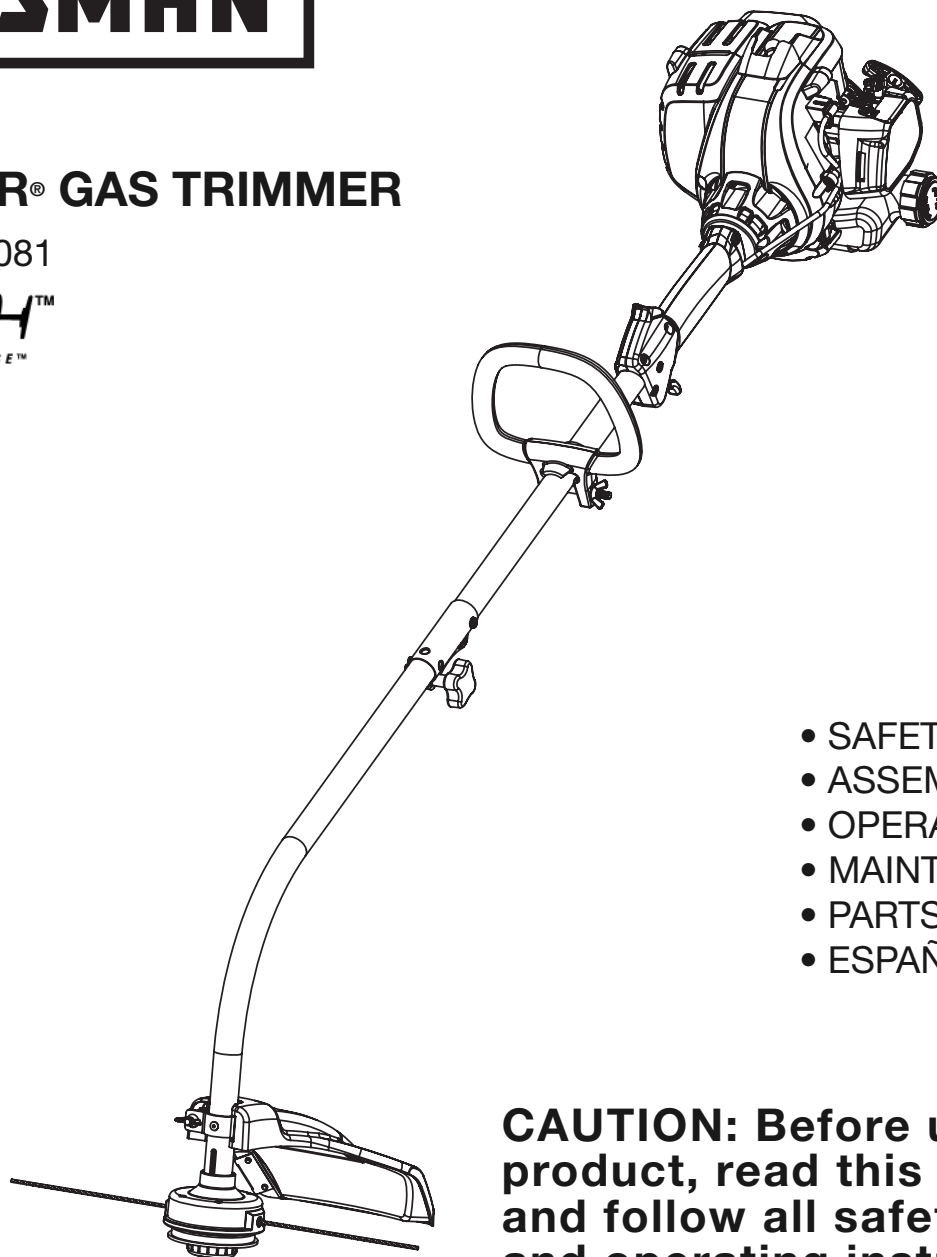
## CRAFTSMAN®

2-Cycle

**WEEDWACKER® GAS TRIMMER**

Model No. 316.791081

**INCREDI-PULL™**  
UNBELIEVABLE STARTING EASE™



- SAFETY
- ASSEMBLY
- OPERATION
- MAINTENANCE
- PARTS LIST
- ESPAÑOL, P. 13

**CAUTION:** Before using this product, read this manual and follow all safety rules and operating instructions.

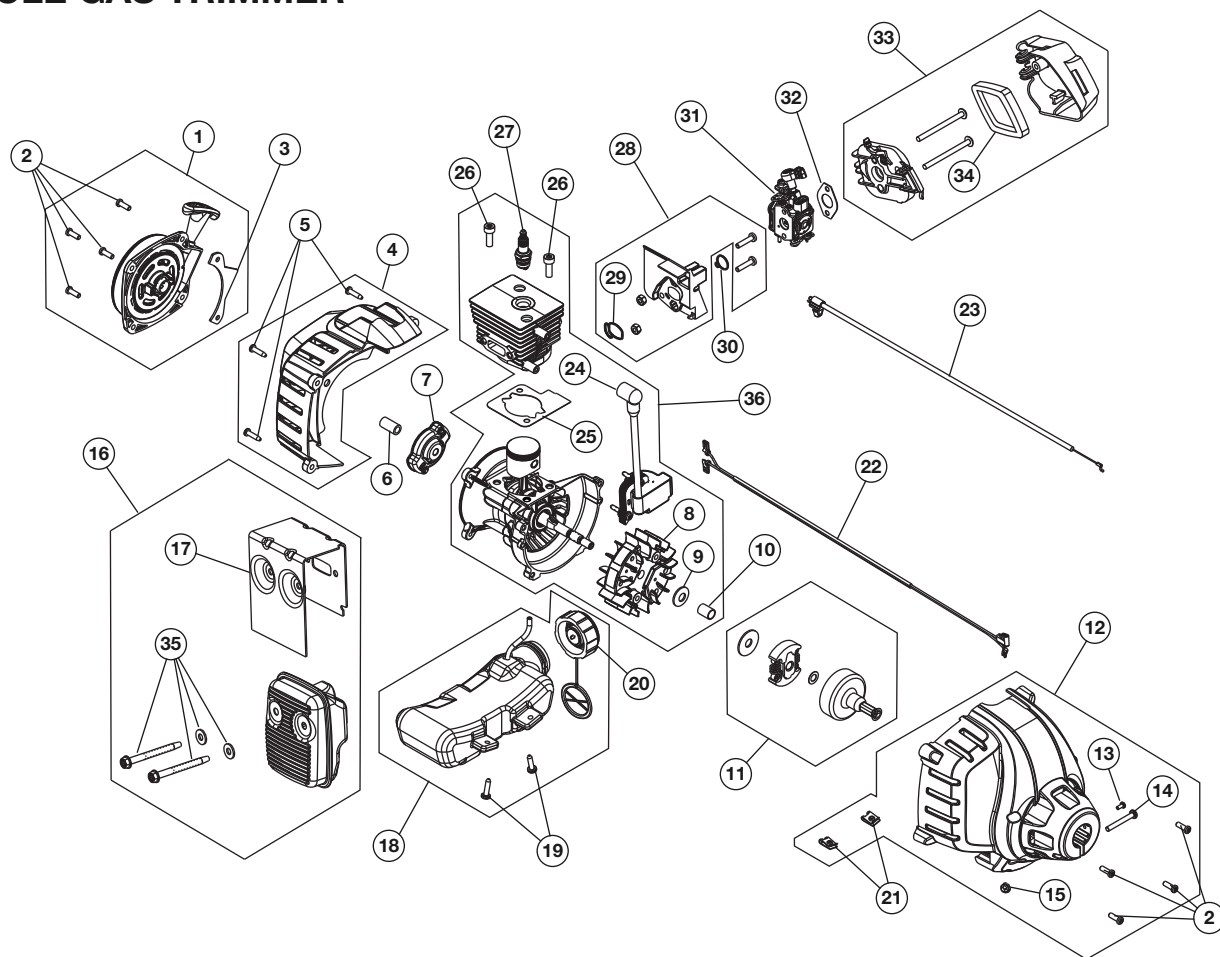
### Plug-In Power Start or Power Bit Start Optional!

This unit has an alternative starting method that many people find easier than pulling a rope (items sold separately). For more information, read this manual, contact a local Craftsman outlet or go to [www.craftsman.com](http://www.craftsman.com).

Sears Brands Management Corporation, Hoffman Estates, IL 60179 U.S.A.  
Visit our website: [www.craftsman.com](http://www.craftsman.com)

# REPLACEMENT PARTS - MODEL 316.791081

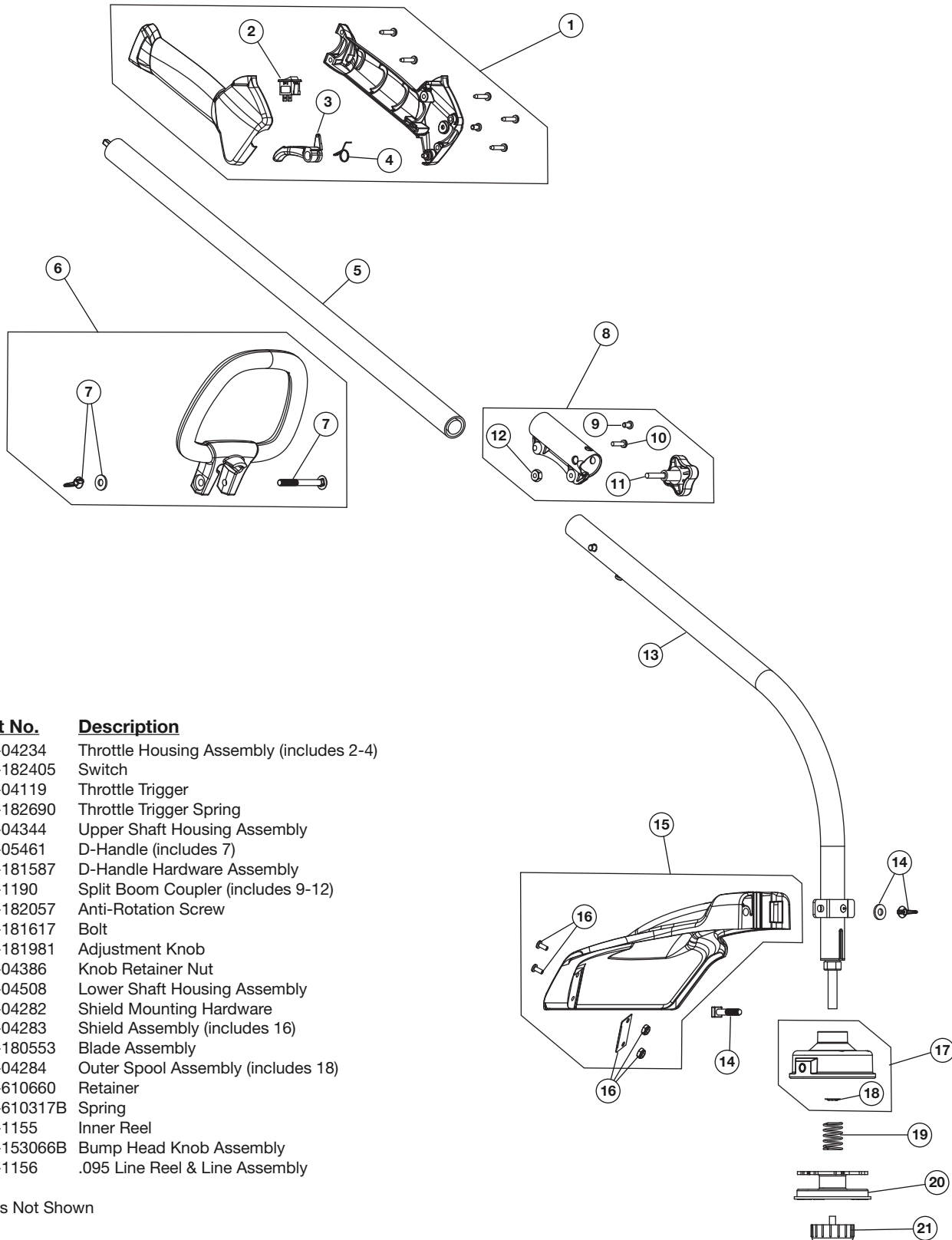
## 2-CYCLE GAS TRIMMER



| Item | Part No.   | Description                                    |
|------|------------|------------------------------------------------|
| 1    | 753-06282  | Rear Cover Assembly (includes 2 & 3)           |
| 2    | 791-181862 | Starter Screw                                  |
| 3    | 753-06244  | Starter Assembly Guard (includes 2)            |
| 4    | 753-06245  | Rear Engine Cover (includes 5)                 |
| 5    | 791-181345 | Cover Screw                                    |
| 6    | 753-06104  | Adapter                                        |
| 7    | 753-06091  | Pawl Assembly                                  |
| 8    | 753-06499  | Flywheel Assembly                              |
| 9    | 753-06247  | Washer                                         |
| 10   | 753-06248  | Spacer                                         |
| 11   | 753-05860  | Clutch Assembly                                |
| 12   | 753-06285  | Clutch Cover Assembly (includes 2, 13-15 & 21) |
| 13   | 791-182519 | Anti-Rotation Screw                            |
| 14   | 753-04003  | Clamp Screw                                    |
| 15   | 791-180217 | Clamp Nut                                      |
| 16   | 753-06418  | Muffler Assembly (includes 17 & 35)            |
| 17   | 753-06419  | Muffler Gasket                                 |
| 18   | 753-06250  | Fuel Tank Assembly (includes 19 & 20)          |

| Item | Part No.   | Description                                                                  |
|------|------------|------------------------------------------------------------------------------|
| 19   | 791-181930 | Tank Screw                                                                   |
| 20   | 753-05057  | Fuel Cap                                                                     |
| 21   | 791-182366 | U-Shaped Nut                                                                 |
| 22   | 753-05877  | Lead Wires                                                                   |
| 23   | 753-06251  | Throttle Cable                                                               |
| 24   | 753-06303  | Module Assembly                                                              |
| 25   | 753-06440  | Cylinder Gasket                                                              |
| 26   | 753-05703  | Cylinder Bolt                                                                |
| 27   | 753-06193  | Spark Plug                                                                   |
| 28   | 753-06189  | Insulator Assembly (includes 29)                                             |
| 29   | 753-06184  | Insulator O-Ring                                                             |
| 30   | 753-06185  | Carburetor O-Ring                                                            |
| 31   | 753-06288  | Carburetor                                                                   |
| 32   | 753-06253  | Carburetor Gasket                                                            |
| 33   | 753-06500  | Aircleaner Assembly (includes 34)                                            |
| 34   | 753-06417  | Aircleaner Filter                                                            |
| 35   | 753-06294  | Muffler Screw                                                                |
| 36   | 753-06501  | Short Block Assembly<br>(includes Crankcase, Cylinder, Piston, 8-10 & 24-27) |

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| Item | Part No.    | Description                              |
|------|-------------|------------------------------------------|
| 1    | 753-04234   | Throttle Housing Assembly (includes 2-4) |
| 2    | 791-182405  | Switch                                   |
| 3    | 753-04119   | Throttle Trigger                         |
| 4    | 791-182690  | Throttle Trigger Spring                  |
| 5    | 753-04344   | Upper Shaft Housing Assembly             |
| 6    | 753-05461   | D-Handle (includes 7)                    |
| 7    | 791-181587  | D-Handle Hardware Assembly               |
| 8    | 753-1190    | Split Boom Coupler (includes 9-12)       |
| 9    | 791-182057  | Anti-Rotation Screw                      |
| 10   | 791-181617  | Bolt                                     |
| 11   | 791-181981  | Adjustment Knob                          |
| 12   | 753-04386   | Knob Retainer Nut                        |
| 13   | 753-04508   | Lower Shaft Housing Assembly             |
| 14   | 753-04282   | Shield Mounting Hardware                 |
| 15   | 753-04283   | Shield Assembly (includes 16)            |
| 16   | 791-180553  | Blade Assembly                           |
| 17   | 753-04284   | Outer Spool Assembly (includes 18)       |
| 18   | 791-610660  | Retainer                                 |
| 19   | 791-610317B | Spring                                   |
| 20   | 753-1155    | Inner Reel                               |
| 21   | 791-153066B | Bump Head Knob Assembly                  |
| *    | 753-1156    | .095 Line Reel & Line Assembly           |

\* Items Not Shown