

# Operator's Manual

# CRAFTSMAN®

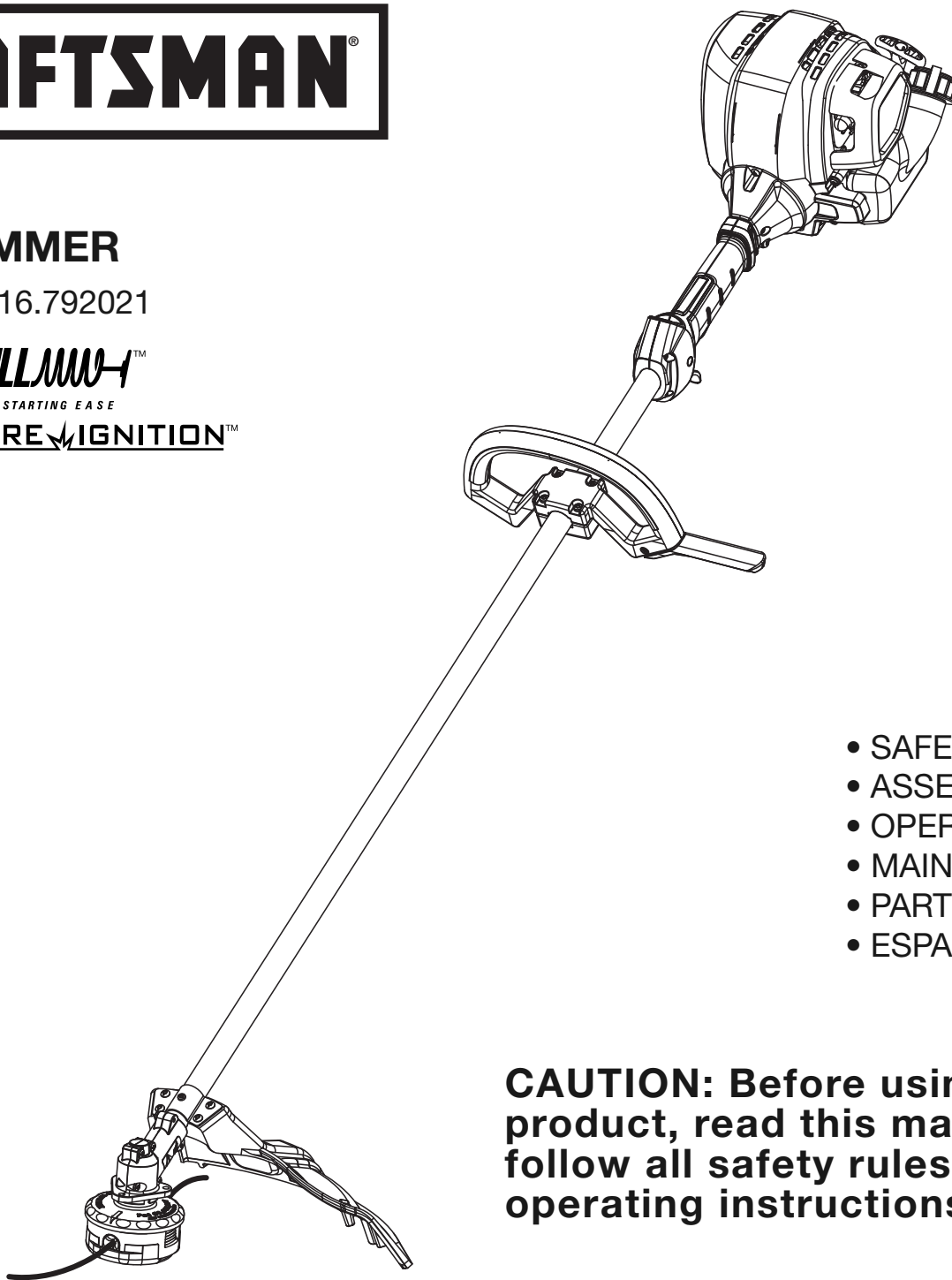
## 4-Cycle

## GAS TRIMMER

Model No. 316.792021

**INCREDI-PULL™**  
UNBELIEVABLE STARTING EASE

with **MAXFIRE™** IGNITION



- SAFETY
- ASSEMBLY
- OPERATION
- MAINTENANCE
- PARTS LIST
- ESPAÑOL, P. 15

**CAUTION:** Before using this product, read this manual and follow all safety rules and operating instructions.

## Plug-In Power Start or Power Bit Start Optional!

This unit has a separately sold alternative starting method that many find easier than pulling a rope. For more information, contact a local Craftsman outlet or go to [www.craftsman.com](http://www.craftsman.com)

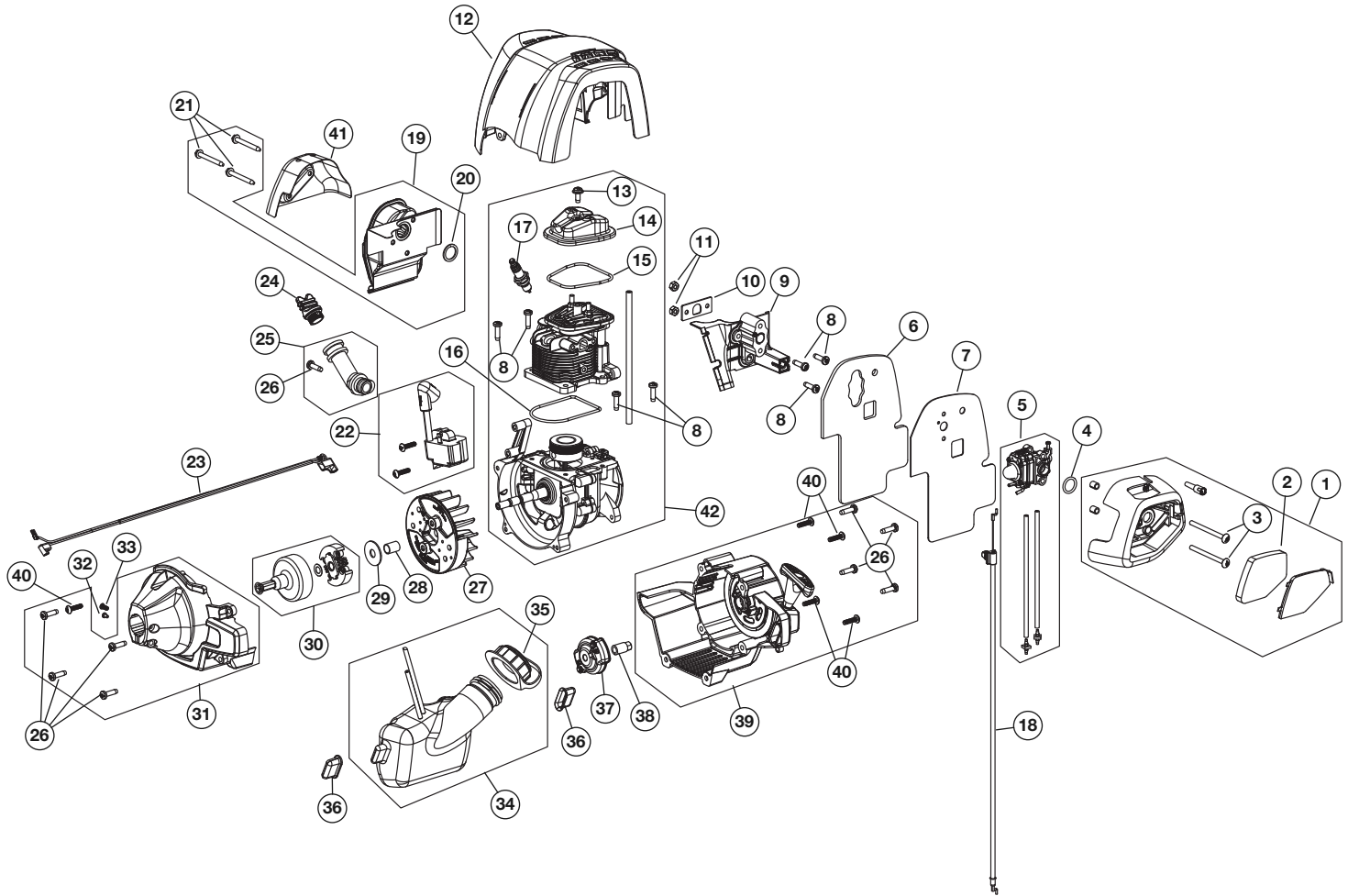
FOR ANSWERS TO QUESTIONS ABOUT THIS PRODUCT, CALL 1-800-4-MY-HOME®

Sears, Roebuck and Co., Hoffman Estates, IL 60179, U.S.A.

Visit our website: [www.craftsman.com](http://www.craftsman.com)

# REPLACEMENT PARTS - MODEL 316.792021

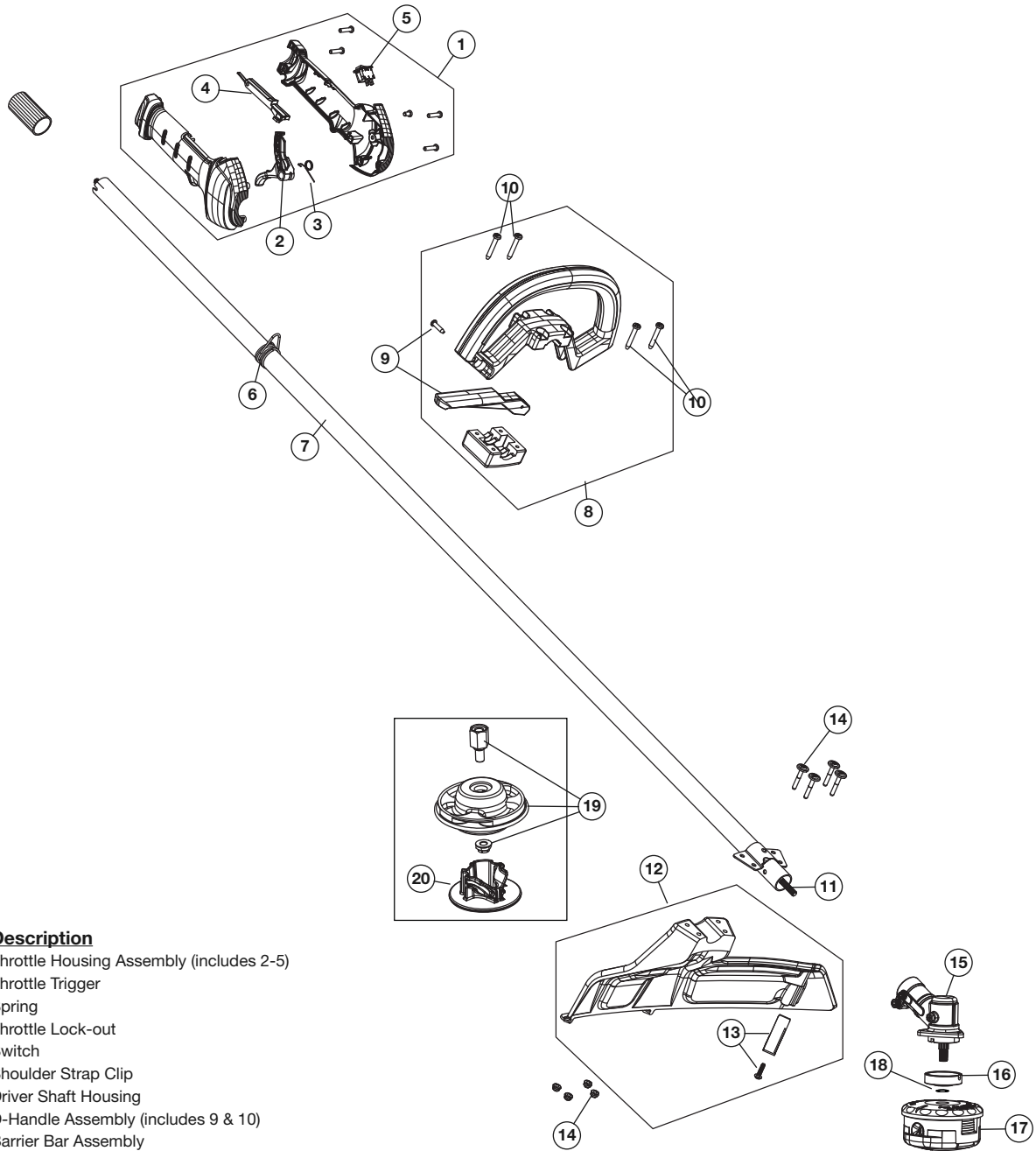
## 4-CYCLE TRIMMER



| Item | Part No.   | Description                          | Item | Part No.   | Description                                                       |
|------|------------|--------------------------------------|------|------------|-------------------------------------------------------------------|
| 1    | 753-06084  | Aircleaner Assembly (includes 2 & 3) | 22   | 753-05907  | Module Assembly                                                   |
| 2    | 753-06085  | Air Filter                           | 23   | 753-06167  | Lead Wires                                                        |
| 3    | 753-05253  | Screw                                | 24   | 753-05400  | Oil Plug Assembly                                                 |
| 4    | 791-181751 | Carburetor O-Ring                    | 25   | 753-06087  | Oil Fill Tube Assembly (includes 26)                              |
| 5    | 753-06083  | Carburetor Assembly w/ Fuel Lines    | 26   | 753-05377  | Cover Screw                                                       |
| 6    | 753-06122  | Heat Shield                          | 27   | 753-05815  | Flywheel                                                          |
| 7    | 753-06082  | Carburetor Baffle                    | 28   | 753-05814  | Spacer                                                            |
| 8    | 791-181003 | Screw                                | 29   | 791-182396 | Clutch Washer                                                     |
| 9    | 753-05904  | Insulator                            | 30   | 753-05860  | Clutch Assembly                                                   |
| 10   | 753-05673  | Insulator Gasket                     | 31   | 753-06335  | Clutch Cover Assembly (includes 26 & 40)                          |
| 11   | 753-05248  | Nut                                  | 32   | 791-182519 | Anti-rotation Screw                                               |
| 12   | 753-06097  | Engine Cover                         | 33   | 753-04291  | Clamp Screw & Nut                                                 |
| 13   | 791-181025 | Screw                                | 34   | 753-06093  | Fuel Tank (includes 36)                                           |
| 14   | 753-05901  | Valve Cover                          | 35   | 753-05289  | Fuel Cap                                                          |
| 15   | 753-05902  | Valve O-Ring                         | 36   | 753-05259  | Fuel Tank Pad                                                     |
| 16   | 753-05910  | Cylinder O-Ring                      | 37   | 753-06091  | Pawl Assembly                                                     |
| 17   | 753-05784  | Spark Plug                           | 38   | 753-06104  | Electric Start Adapter                                            |
| 18   | 753-06166  | Throttle Cable                       | 39   | 753-06096  | Starter Cover Assembly (includes 26 & 40)                         |
| 19   | 753-06334  | Muffler Assembly (includes 20 & 21)  | 40   | 753-04595  | Starter Screw                                                     |
| 20   | 753-05244  | Muffler Gasket                       | 41   | 753-06101  | Muffler Shield                                                    |
| 21   | 753-05246  | Muffler Bolt                         | 42   | 753-06333  | Short Block Assembly<br>(includes Crankcase, Cylinder, 8 & 13-17) |

# PARTS LIST

## REPLACEMENT PARTS - MODEL 316.792021 4-CYCLE TRIMMER



| Item | Part No.   | Description                              |
|------|------------|------------------------------------------|
| 1    | 753-05296  | Throttle Housing Assembly (includes 2-5) |
| 2    | 753-05293  | Throttle Trigger                         |
| 3    | 753-05007  | Spring                                   |
| 4    | 753-05171  | Throttle Lock-out                        |
| 5    | 791-182405 | Switch                                   |
| 6    | 791-610327 | Shoulder Strap Clip                      |
| 7    | 753-05474  | Driver Shaft Housing                     |
| 8    | 753-05008  | D-Handle Assembly (includes 9 & 10)      |
| 9    | 753-05295  | Barrier Bar Assembly                     |
| 10   | 791-181070 | Screw                                    |
| 11   | 753-06098  | Flexible Drive Shaft                     |
| 12   | 753-05820  | Shield Assembly (includes 13)            |
| 13   | 753-05821  | Blade Assembly                           |
| 14   | 753-06125  | Screw & Nut                              |
| 15   | 791-182193 | Gearbox                                  |
| 16   | 791-182196 | Gearbox Spacer                           |
| 17   | 753-06102  | Cutting Head Assembly                    |
| 18   | 753-04348  | Palm Nut                                 |
| 19   | 753-05779  | Fixed Line Head                          |
| 20   | 753-05780  | Glide Plate                              |

- \* 753-05038 Fixed Line
- \* 791-613226 Locking Rod Tool