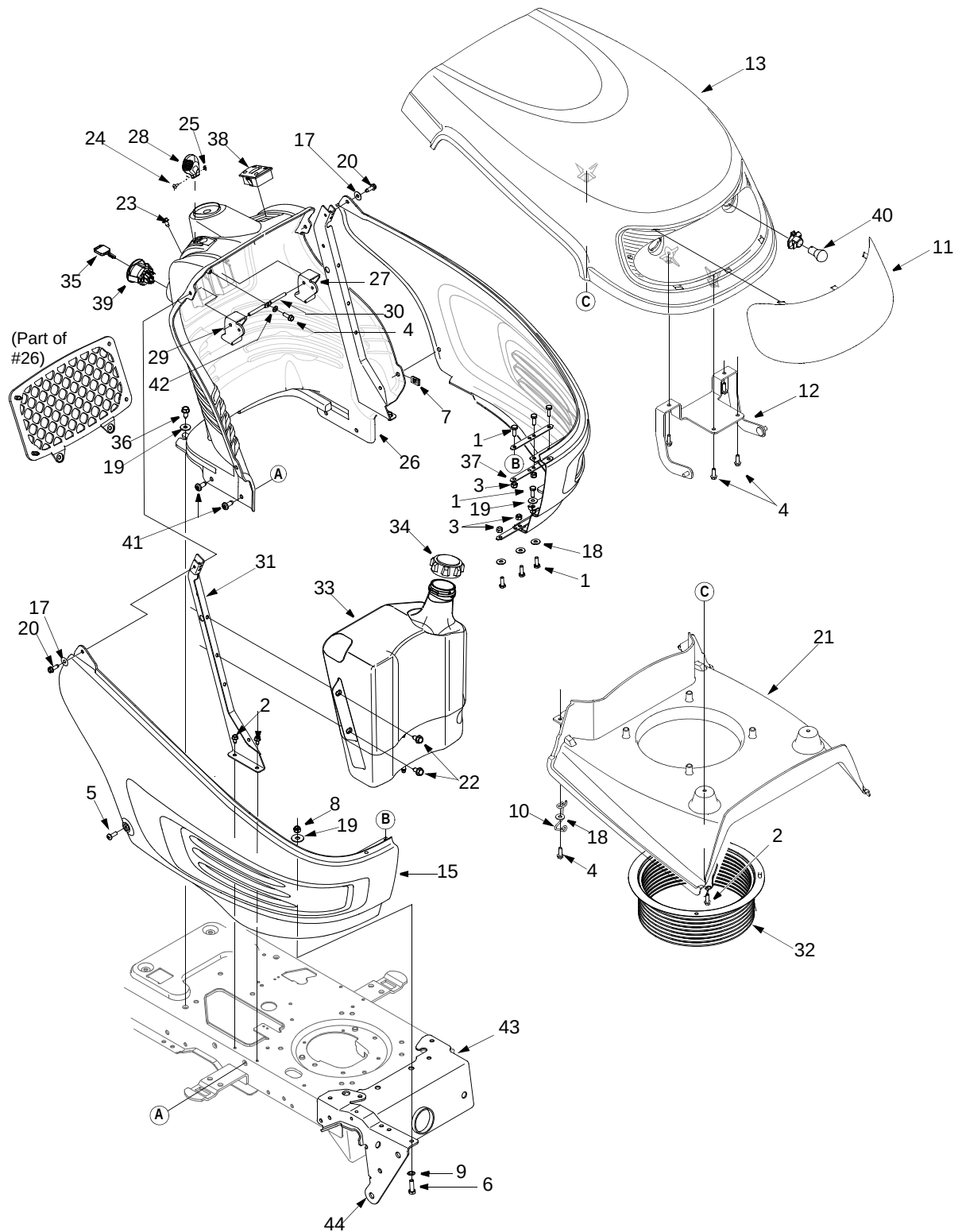


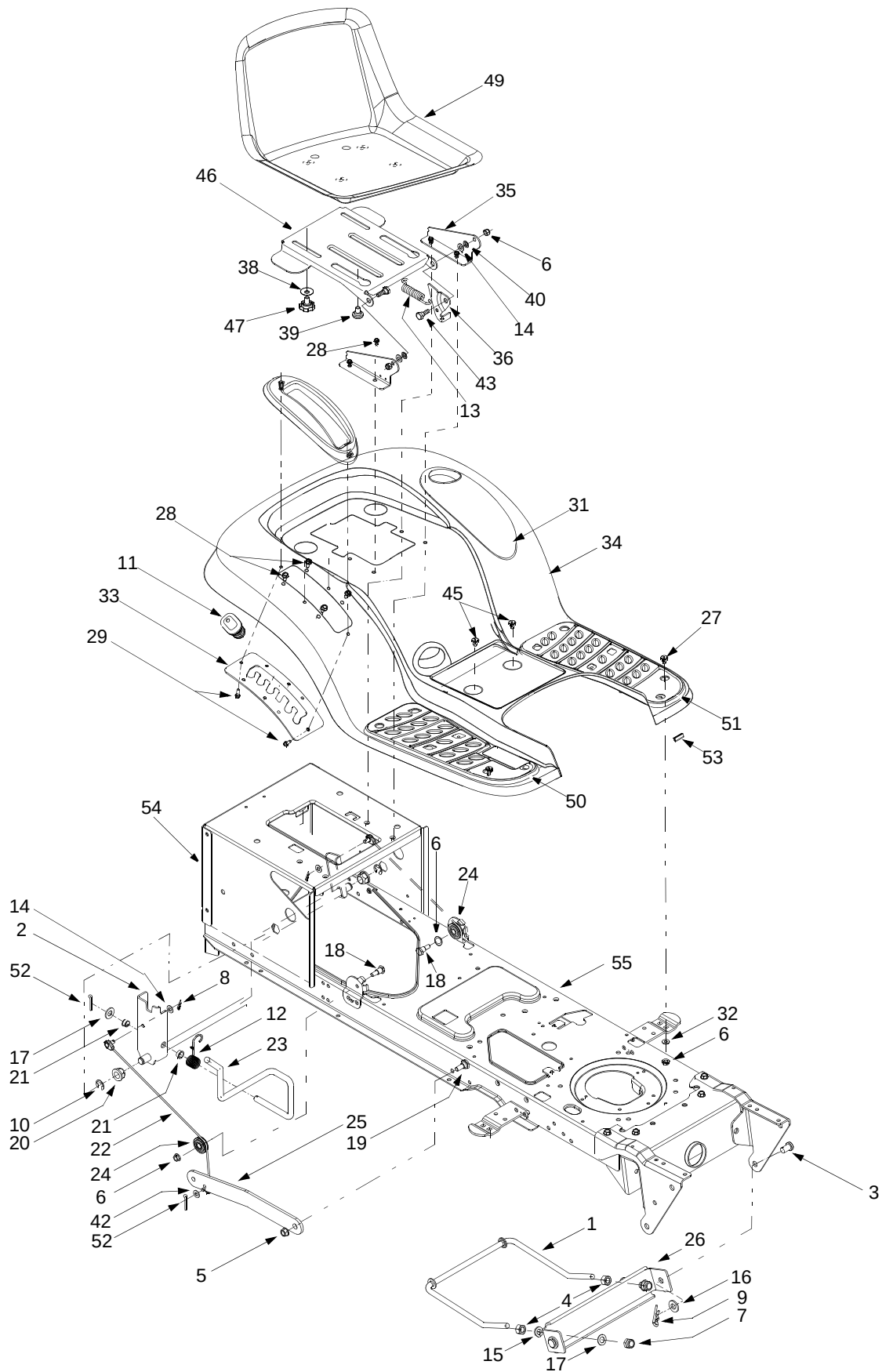
SECTION 9: PARTS LIST FOR LT-1855



Model LT-1855

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	710-3015	Hex Cap Screw, 1/4-20 x .75	26	631-04035A	Dash Panel, 4-style w/ Cargo Net
2	710-0599	Self-tapping Screw, 1/4-20 x .5	27	731-04214	Parking Brake Button
3	712-0324	Lock Nut, 1/4-20	28	731-1857	Throttle Control Lever
4	710-0895	Self-tapping Screw, 1/4-15 x .75	29	731-04213	Cruise Control Button
5	710-0924	Pan Phillips Screw, 1/4-20 x .75	30	747-1155	Brake/Cruise Pivot Rod
6	710-0376	Hex Cap Screw, 5/16-18 x 1.0	31	783-04285	Dash Support Plate RH
7	712-0292	U-type Speed Nut, 1/4-20		783-04323	Dash Support Plate LH
8	712-0429	Lock Nut, 5/16-18	32	731-2232	Intake Bellow
9	726-0201	Speed Nut	33	751-0659C	Fuel Tank, 2-gallon
10	747-2127	Hood Latch Rod	34	751-0603	Fuel Cap
11	731-2286	Head Light Lens	35	725-1745	Ignition Key w/ plastic cover
12	683-0305	Hood Bracket Assembly		725-1744	Ignition Key w/o plastic cover
13	731-2283A	Hood	36	710-0726	Self-tapping Screw, 5/16-18 x .75
14	731-2327A	LH Side Panel	37	783-1000A	Grille Support Bracket
15	731-2328A	RH Side Panel	38	725-04036	Systems Indicator Monitor
16	736-0329	Lock Washer, 1/4	39	725-1741	Ignition Switch
17	736-0342	Flat Washer, .283 x .75 x .030	40	625-0051	Headlight Assembly
18	736-0173	Flat Washer, .28 x .74 x .063	41	710-1611B	Self-tapping Screw, 5/16-18 x .75
19	736-3078	Flat Washer, .349 x 1.0 x .063	42	736-0142	Flat Washer
20	710-0809	Self-Tapping Screw, 1/4-20 x 1.25	43	783-0728	Pivot Bar Bracket
21	731-2284	Hood Plenum w/o Intake Bellow	44	783-0726B	Pivot Bracket Support RH
22	710-0604A	Self-Tapping Screw, 5/16-18 x .625		783-0727A	Pivot Bracket Support LH
23	710-1017	Torx Self-Tapping Screw, 1/4-14 x .625	—	629-04083	Headlight Wire Harness
24	710-3217	Torx Screw, #8-32 x .375	—	629-1071	Tractor Wire Harness
25	712-0142	Hex Nut, 8-32			

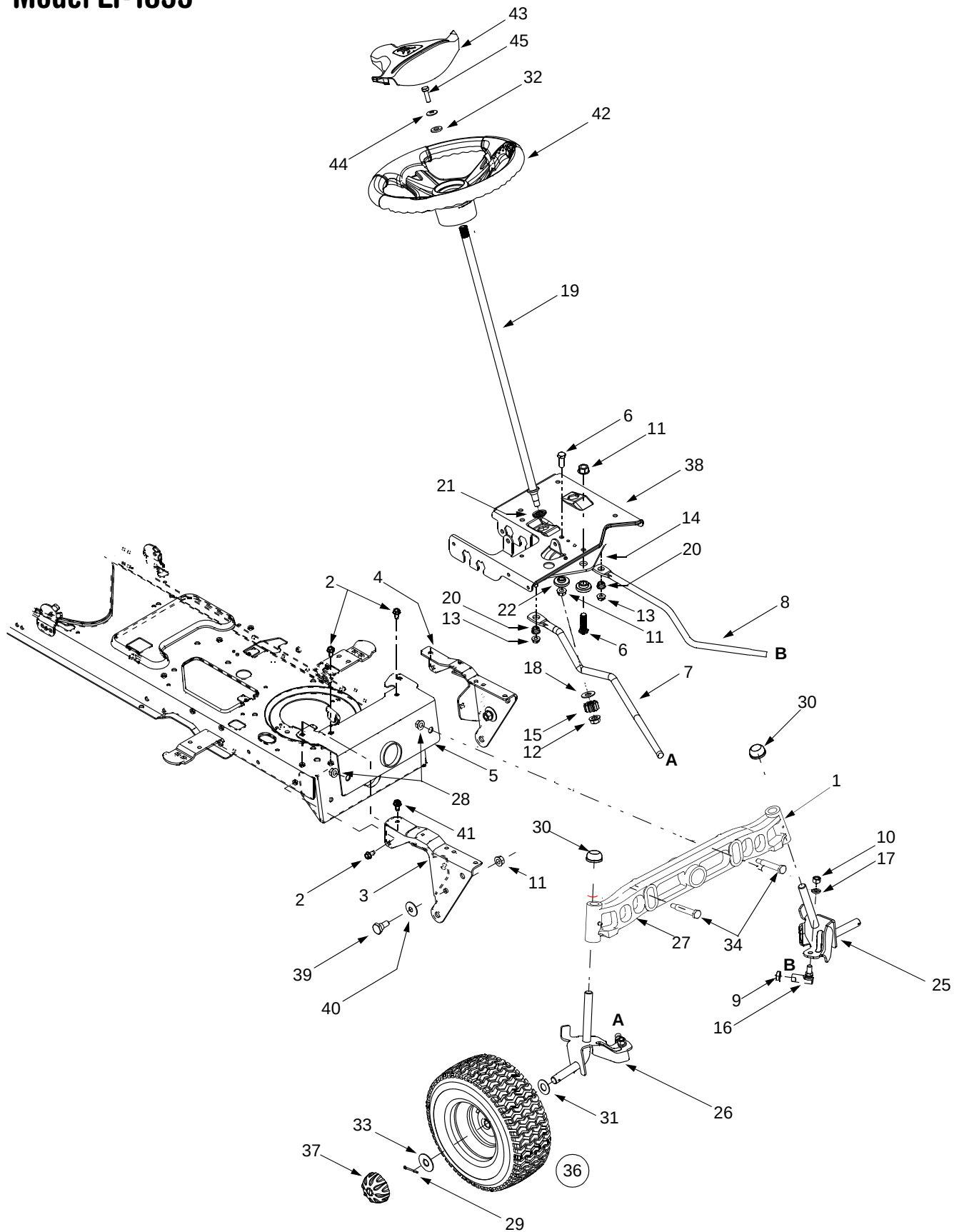
Model LT-1855



Model LT-1855

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	747-1130B	Deck Stabilizer Rod	29	710-0895	Self-Tapping Screw, 1/4-15 x .75
2	683-0197B	Lift Shaft Assembly	30	731-2104C	Lift Lever Cover
3	711-0332	Clevis Pin, .5 x .78	31	731-1993	Cover w/ Cup Holder
4	712-3083	Lock Nut, 1/2-13	32	736-3078	Flat Washer, .349 x 1.0 x .063
5	712-0130	Lock Nut, 3/8-16	33	783-0677	Lift Adjustment Bracket
6	712-0429	Lock Nut, 5/16-18	34	783-04333	Fender
7	712-3083	Hex Nut, 1/2-13	35	783-1489	Seat Mounting Bracket
8	714-0104	Internal Cotter Pin	36	783-0209C	Lift Bracket: Seat
9	714-04023	Internal Cotter Pin	37	712-3027	Hex Flange Lock Nut, 1/4-20
10	716-0106A	E-Ring	38	736-0219	Bell Washer
11	720-0311	Handle Grip	39	738-04012	Shoulder Screw 3/8-16
12	732-0874	Torsion Spring	40	726-0201	Speed Nut
13	732-1027	Extension Spring, .872 x 3.4	41	736-0175	Spring Washer, .265 x .562 x .025
14	736-0275	Flat Washer, 5/16	42	736-0204	Flat Washer, .344 x .62 x .03
15	736-0921	Lock Washer, 1/2	43	738-0296	Shoulder Screw
16	736-3019	Flat Washer, .31 x 1.062 x .134	44	738-0966	Shoulder Screw, .50 x .925, 3/8-16
17	736-3084	Flat Washer, .51 x 1.12 x .06	45	710-0599	Self-Tapping Screw 1/4-20 x 0.5"
18	738-0138A	Hex Cap Screw, 5/16-18 x .62	46	783-04081A	Seat Pivot Bracket
19	738-0143	Shoulder Screw, 3/8-16	47	720-04009	Adjustment Knob: Seat
20	741-0225	Hex Flange Bearing	48	783-0753	Seat Adjustment Selector
21	741-0715	Snap Flange Bearing	49	757-04014A	Medium Back Seat, Black
22	746-0968	Lift Cable, 16.16	50	735-0656	RH Foot Pad
23	747-1111A	Lift Handle	51	735-0657	LH Foot Pad
24	756-1154	Roller Pulley		726-3046	Foot Pad Clips (Not Shown)
25	783-0678A	Arm Lift	52	714-0111	Cotter Pin
26	783-0720A	Deck Stabilizer Bracket	53	731-0511	Trim Strip
27	710-0260A	Carriage Bolt, 5/16 x .62	54	783-1031A	Hitch Plate
28	710-0604A	Self-Tapping Screw, 5/16-18 x .625	55	683-0304C	Lower Frame Assembly

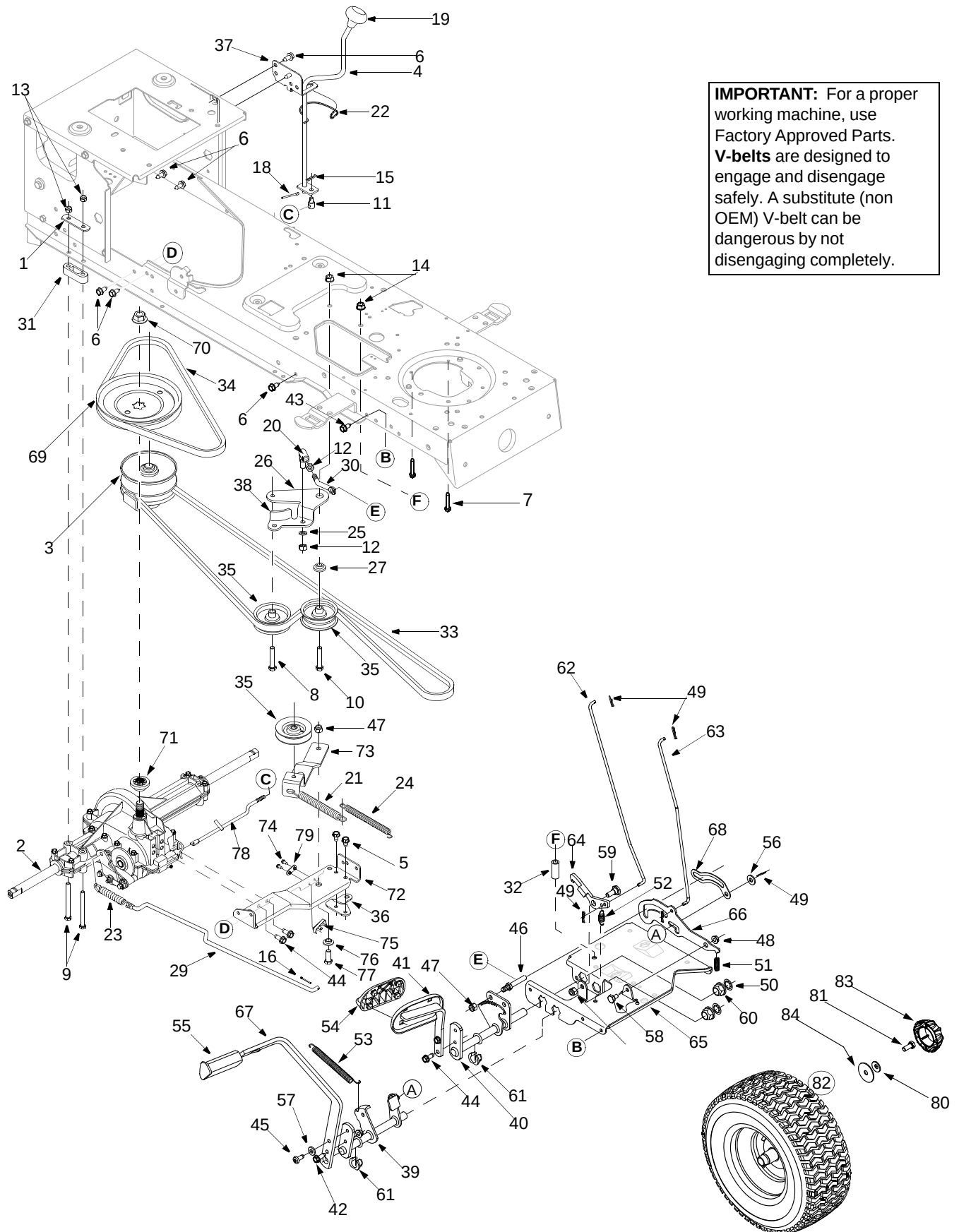
Model LT-1855



Model LT-1855

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	719-0525C	Pivot Bar: Axle	26	683-04004	RH Axle Assembly, .750 Diameter
2	710-0604A	Self-tapping Screw, 16-18 x .625	27	719-0525C	Steel Pivot Bar
3	783-0726B	RH Pivot Support Bracket	28	712-0130	Lock Nut, 3/8-16
4	783-0727A	LH Pivot Support Bracket	29	714-0162	Cotter Pin
5	783-0728	Pivot Bar Bracket	30	726-0214	Push Cap, .625
6	710-0723	Hex Cap Screw, 3/8-16 x 1.25 (Grade 5)	31	736-0316	Flat Washer, .64 x 1.0 x .12
7	711-1408	RH Drag Link	32	736-3004	Flat Washer, .406 x .875 x .105
8	711-1409A	LH Drag Link	33	736-0285	Flat Washer, .635 x 1.589 x .06
9	712-0240	Jam Nut, 7/16-20	34	738-1011	Shoulder Screw, .5 x 2.2, 3/8-16
10	712-0214	Hex Nut, 3/8-24	36	634-04099	Wheel Assembly
11	712-0130	Lock Nut, 3/8-16	—	634-04091	Rim Assembly Only
12	712-0459	Flange Lock Nut, 7/16-20	—	734-0255	Air Valve (Not Shown)
13	712-0429	Lock Nut, 5/16-18	—	734-1731	Tire Only, Square Shoulder
14	717-1550E	Steering Gear, 11/90 Ratio	—	737-0224	Grease Fitting (Not Shown)
15	717-1554	Steering Pinion Gear	—	741-3032	Ball Bearing (Not Shown)
16	723-0448A	Ball Joint, 7/16-20	37	734-2290A	Deluxe Hub Cap
18	736-3084	Flat Washer, .51 x 1.12 x .06	38	783-0653F	Steering Support Bracket
19	738-1001A	Steering Shaft, .625 OD x 24.4	39	738-0143	Shoulder Screw, 3/8-16
20	741-0475	Plastic Bushing, .38 ID	40	736-0331	Bell Washer, .39 x 1.13 x .062
21	741-0656	Hex Flange Bearing, 5/8	41	710-1260A	Self-tapping Screw, 5/16-18 x .75
22	738-0372B	Shoulder Spacer, .38 ID	42	631-04008	Steering Wheel, Soft Grip, Three Spoke
23	631-0027	Standard Steering Wheel, 13.25	43	731-04065	Steering Wheel Cap, Round
24	731-0220	Steering Wheel Cap, Round	45	710-0643	Hex Bolt, 5/16-18 X 1
25	683-04003	LH Axle Assembly, .750 Diameter			

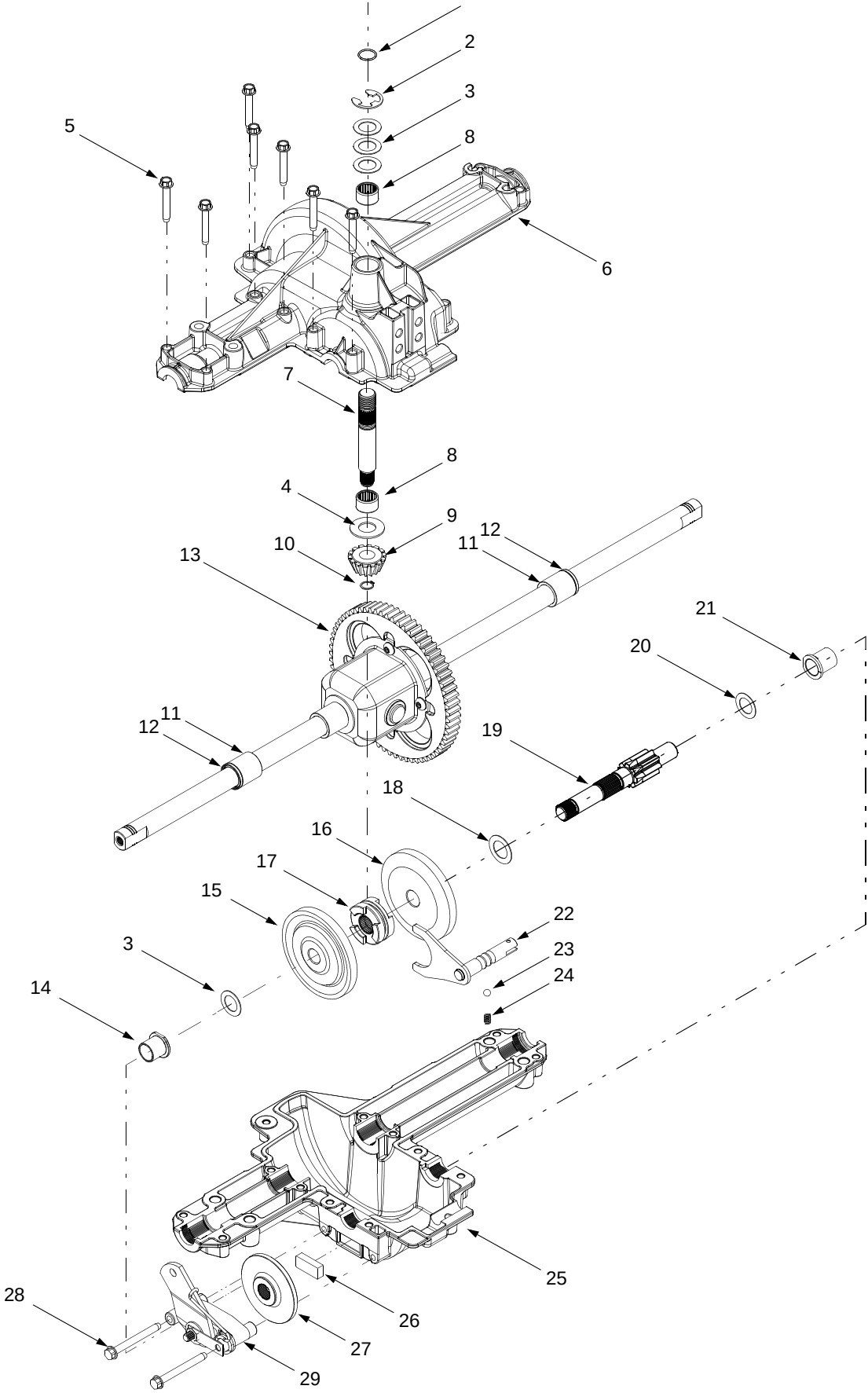
Model LT-1855



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Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	17840	Mounting Bracket	45	710-1611B	TT Screw 5/16-18 x 0.75
2	618-04133	Drive Assembly	46	711-04159	Pin
3	618-04147	Variable Spd. Pulley Assembly	47	712-0130	Hex Lock Nut 3/8-16
4	647-04020	Shift Lever Assembly	48	712-3004A	Flange Lock Nut
5	710-0607	TT Screw 5/16-18 x 0.5	49	714-0104	Cotter Pin
6	710-0726	AB Screw 5/16-12 x 0.75	50	726-04028	Push Nut
7	710-0809	TT Screw 1/4-20 x 1.25	51	732-0335	Compression Spring
8	710-1007	TT Sems Screw 3/8-16 x 1.5	52	732-0955	Extension Spring
9	710-1266	Hex Bolt 5/16-18 x 3.5	53	732-0963	Extension Spring
10	710-3144	Hex Bolt 3/8-16 x 2.0	54	735-0662	Control Pad
11	711-0736	Ferrule	55	735-3049	Brake Pad
12	712-0241	Hex Nut 3/8-24	56	736-0262	Flat Washer
13	712-0429	Hex Lock Nut 5/16-18	57	736-3008	Flat Washer
14	712-0431	Flange Lock Nut 3/8-16	58	738-0155	Shoulder Screw
15	714-0104	Hairpin Clip	59	738-0380	Shoulder Screw
16	714-0111	Cotter Pin	60	741-0225	Hex Flange Bearing
17	714-0209	Hairpin Clip	61	741-3065B	Hex Flange Bearing: Split
18	714-0470	Cotter Pin	62	747-04093	Brake Lock Rod
19	720-04028	Shift Knob	63	747-04096	Cruise Control Rod
20	723-3018	Ball Joint	64	748-04039	Cruise Latch
21	732-0384	Extension Spring	65	783-0653F	Steering Support Bracket
22	732-0525	Spring Clip	66	783-0732	Lock-Out Bracket
23	732-0716	Extension Spring	67	783-0773A	Brake Pedal
24	732-0963	Extension Spring	68	783-0780B	Neutral Return Bracket
25	736-0169	Lock Washer 3/8	69	756-04002	Transmission Pulley
26	737-3007	Grease	70	712-0700	Flange Nut 9/16-18
27	738-0372B	Shoulder Spacer	71	718-0758A	Pulley Hub
28	747-04146	Shift Rod	72	683-04055	Transmission Torque Bracket
29	747-04164	Brake Rod	73	683-04130	Idler Bracket
30	747-1127	Idler Adj. Rod	74	710-0227	AB Screw #8-18 x 0.5
31	748-0334	Spacer: Transaxle	75	725-1644	Spring Switch
32	750-0566A	Spacer	76	750-0736	Shoulder Spacer
33	754-0467	V Belt	77	710-0514	Hex Bolt 3/8-16 x 1.0
34	754-0468	V Belt	78	747-04146	Shift Rod
35	756-0981A	Flat Idler Pulley	79	726-0320	Insulator Nut Plate
36	783-04283	Shift Bracket	80	736-0242	Bell Washer
37	783-04360	Shift Bracket	81	710-0627	Hex Cap Screw
38	783-04442	Double Idler Bracket: Center	82	634-0104	Wheel Assembly
39	647-0031C	Brake Control Assembly		634-0070	Rim Assembly
40	647-0032A	Speed Control Assembly		734-0255	Air Valve
41	683-0266	Drive Pedal Assembly		734-1730	Tire
42	710-0650	TT Screw 5/16-18 x 0.875	83	734-2290A	Hub Cap
43	710-0726	AB Screw 5/16-12 x 0.75	84	736-0430	Flat Washer
44	710-1260A	LD Screw 5/16-18 x 0.75			

Model LT-1855



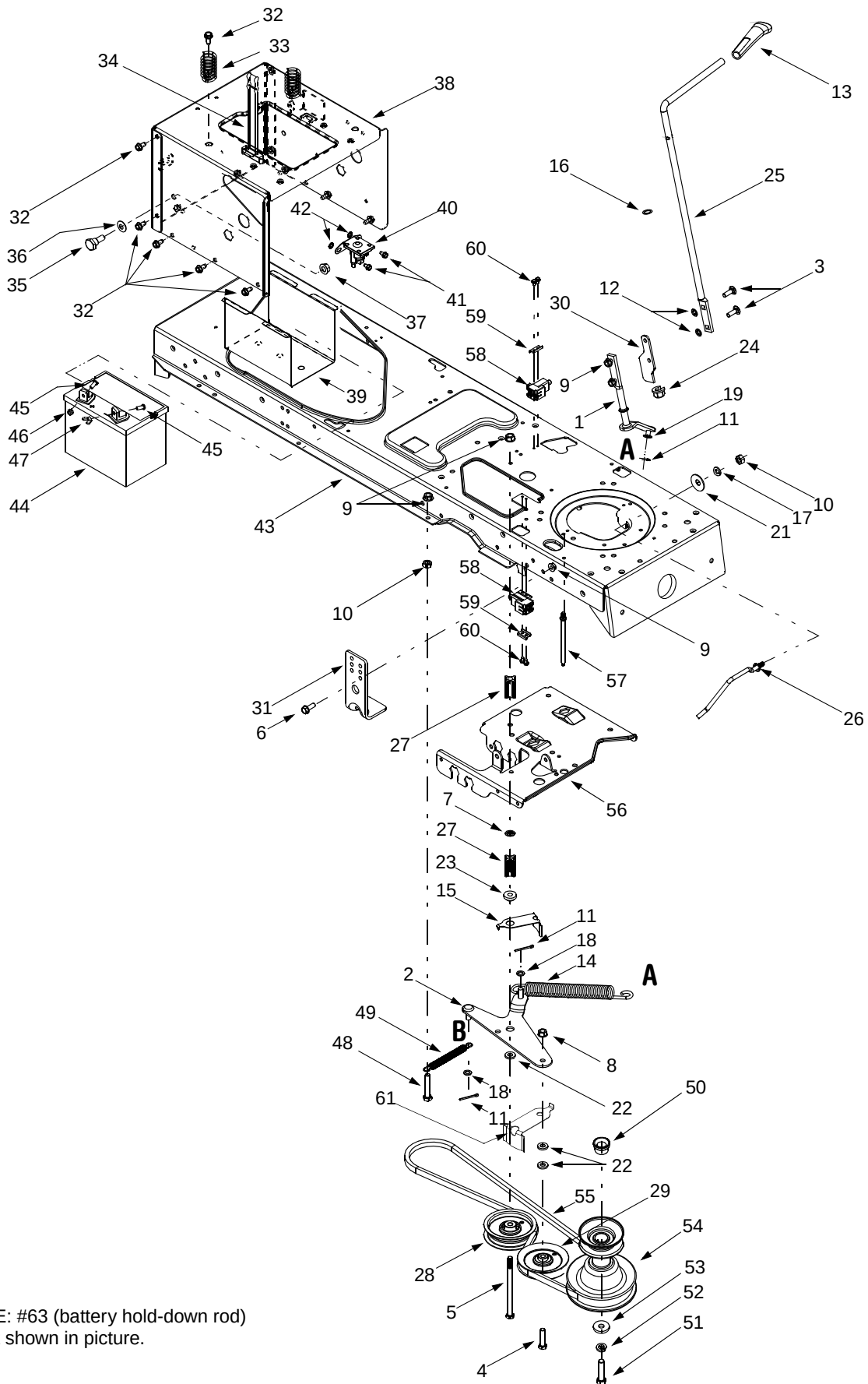
Model LT-1855

Ref. No.	Part No.	Description
1	732-0614	Ring, Wire
2	716-0231	Ring, E Type, .750
3	736-0336	Flat Washer, 5/8 x 1.0 x .030*
	736-0337	Flat Washer, 5/8 x 1.0 x .040*
	736-0349	Flat Washer, 5/8 x 1.0 x .020*
4	736-0335	Washer, Thrust .635 x 1.26 x .06
5	710-1325	Self-tapping Screw, 1/4-20 x 1.625
6	719-04017	Upper Housing
7	711-1109	Input Shaft
8	741-0335	Needle Bearing, .625 x .813 x .495
9	717-1464	14-tooth Bevel Pinion
10	716-0108	Retaining Ring, .437
11	741-0340	Sleeve Bearing, .75 x .1.0 x 1.0
12	721-0338	Seal, .75 x 1.0 x .125
13	618-04041	Differential Assembly
14	741-0336	Flange Bearing, 5/8 x 3/4 x 3/4
15	717-1362	42-tooth Bevel Gear
16	717-1363	42-tooth Bevel Gear
17	718-0228	Clutch Collar
18	736-0519	Flat Washer, .70 x 1.125 x .031
19	711-04053	Drive Shaft
20	736-0495	Thrust Washer, 1.0 x .632 x .0
21	741-0337	Flange Bearing, 5/8 x 3/4 x 15/16
22	611-0011	Detent Shaft Assembly
23	741-0862	Detent Ball
24	732-0863	Compression Spring
25	719-04018	Lower Housing
26	717-0678	Brake Puck
27	761-0202	Brake Disc
28	710-1206	Self-tapping Screw, 1/4-20 x 2.375
29	661-0001	Brake Assembly
—	737-0148	Grease (19 oz.)

*Use applicable flat washer (12a, 12b or 12c) in this application allowing .0150/.0020 in end-play

NOTE: *If rebuilding the upper housing of the transmission, add two ounces of Unirex[®] N3 grease (Part No. 737-0289) in the input shaft cavity.*

Model LT-1855

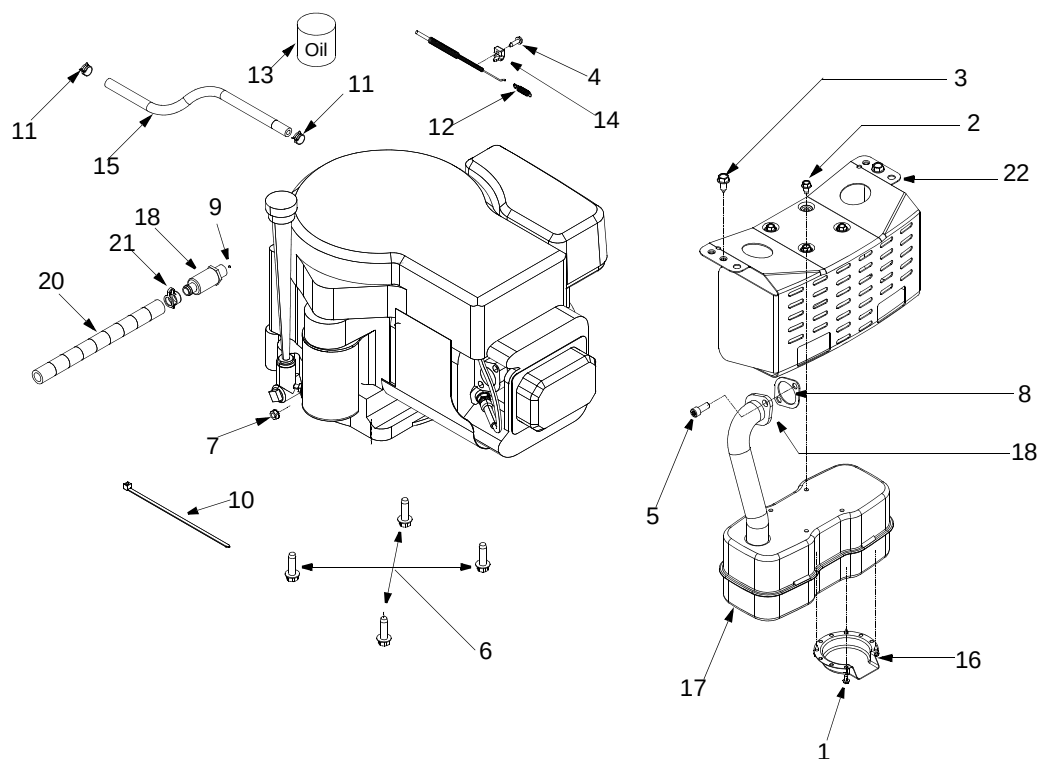


NOTE: #63 (battery hold-down rod)
is not shown in picture.

Model LT-1855

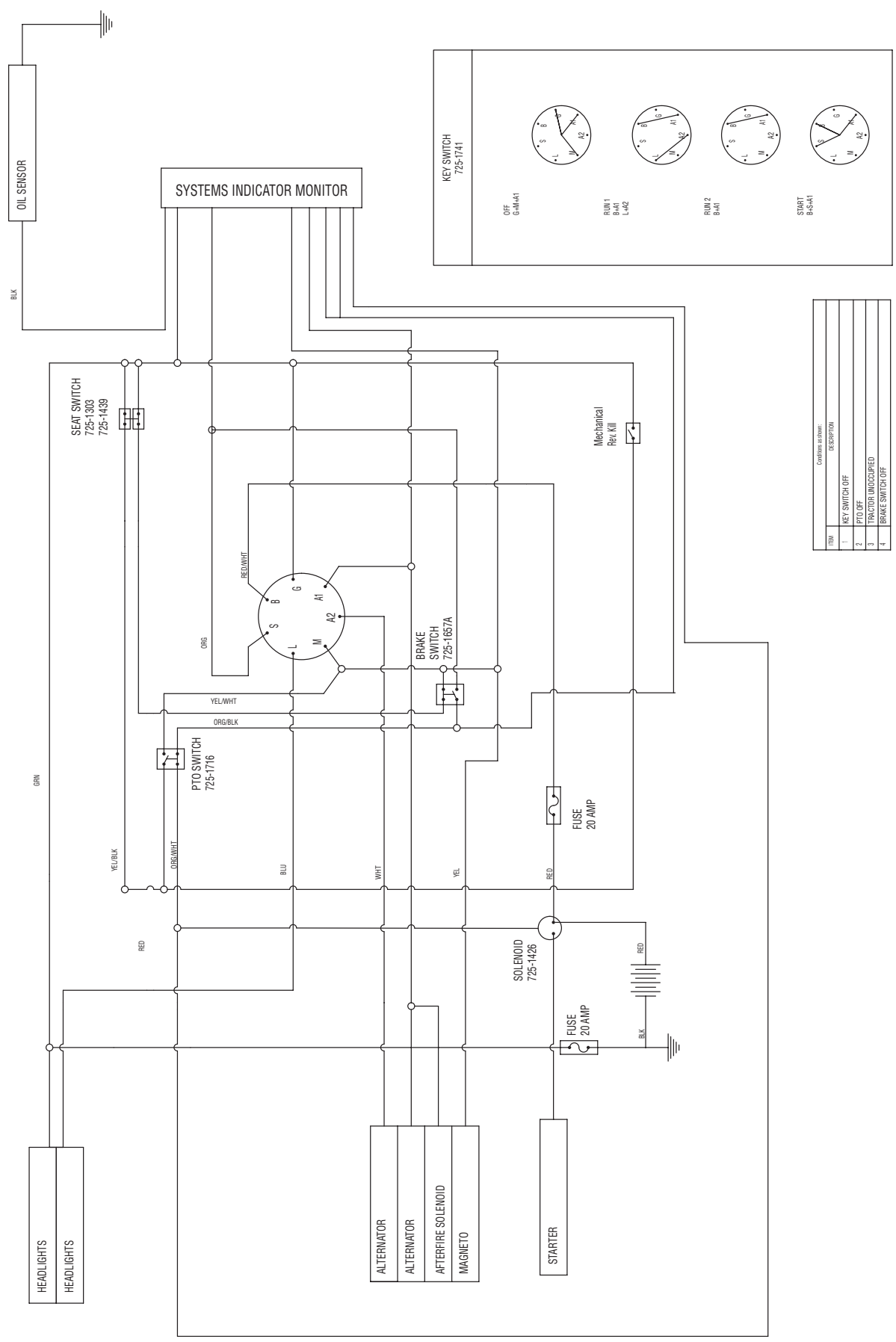
Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	647-0064	PTO Engage Lever Assembly	33	732-04035	Compression Spring, 1.28 x 3.125
2	683-0450	PTO Engage Plate Assembly	34	723-0444	Battery Strap
3	710-0276	Carriage Screw, 5/16-18 x 1.00	35	738-1020	Shoulder Screw, .625 x .5, 7/16-20
4	710-0520	Hex Cap Screw, 3/8-16 x 1.5	36	736-0407	Bell Washer, .45 x 1.0 x .062
5	710-0831	Hex Cap Screw, 3/8-16 x 5.5	37	712-0459	Flange Lock Nut, 7/16-20
6	710-0726	AB Screw 5/16-12 x 0.75	38	783-1031A	Hitch Plate
7	712-0229	Push Nut, 3/8	39	783-0349	Battery Tray
8	712-0431	Flange Lock Nut, 3/8-16	40	725-1426	Solenoid, 12-Volt, 100 Amp
9	712-3004A	Flange Lock Nut, 5/16-18	41	710-0599	Self Tapping Screw, 1/4-20 x .5
10	712-3010	Hex Nut, 5/16-18	42	736-0222	Lock Washer, 1/4
11	714-0470	Cotter Pin, 1/8 x 1.25	43	683-0304C	Lower Frame Assembly
12	726-0201	Speed Nut, .3125	44	725-1706	12-volt Battery, 270 CCA
13	731-2111A	PTO Knob	45	710-0751	Hex Cap Screw, 1/4-20 x .62
14	732-1170	Extension Spring, .75 x 6.75	46	712-0271	Hex Sems Nut, 1/4-20
15	732-0991A	Belt Guard	47	712-3044	Wing Nut, 1/4-20
16	736-0108	Flat Washer, .510 x .750 x .033	48	732-1165	Extension Spring, .50 x 5.0
17	736-0119	Lock Washer, 5/16	49	710-3180	Hex Cap Screw, 5/16-18 x 1.75
18	736-0140	Flat Washer, .385 x .62 x .063	50	750-0596	Spacer Cup
19	736-0275	Flat Washer, 5/16	51	710-3029	Hex Head Cap Screw, 7/16-20 x 1.25
20	736-3000	Flat Washer, .406 x .875 x .059	52	736-0171	Lock Washer, 7/16
21	736-0242	Bell Washer	53	736-0322	Flat Washer, .450 x 1.25
22	736-3039	Flat Washer	54	756-0982B	Engine Pulley, 3.56 OD x 5.56
23	738-0372B	Shoulder Spacer, .380	55	754-0497	PTO Belt
24	741-0708	Hex Split Flange Bearing, .5	56	783-0653F	Steering Support Bracket
25	747-1112D	PTO Engage Handle	57	711-1044	Keeper Pin, 5/16 x 4.75
26	747-1286A	Belt Keeper Rod	58	725-1657A	Switch
27	748-0415A	Spacer, 3/8 x 1.54	59	17962	Switch Plate
28	756-0627B	Idler Pulley, 3.5	60	710-0224	Screw, #10-16 x .5
29	756-1208	Idler Pulley, 4.0	61	732-1013	Belt Guard
30	783-0744A	Engagement Stop	62	736-0300	Flat Washer
31	783-0891B	Deck Stop	63	747-04121A	Battery Hold-Down Rod (not shown)
32	710-0604A	Self Tapping Screw, 5/16-18 x .625			

Model LT-1855

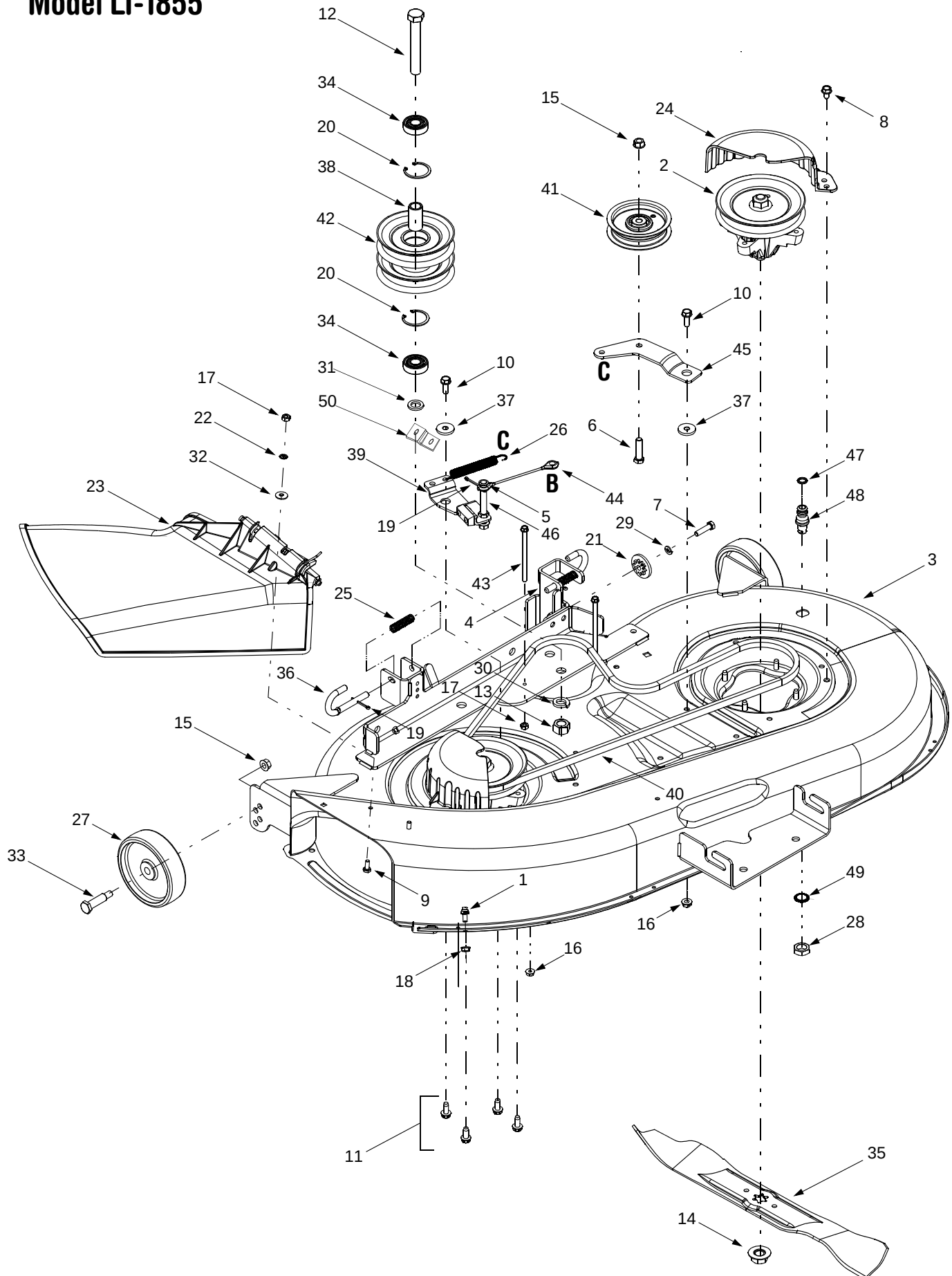


Ref. No.	Part No.	Description
1	710-0227	AB Screw #8-18 x 0.5
2	710-0599	TT Screw 1/4-20 x 0.5
3	710-0726	AB Screw 5/16-12 x 0.5
4	710-1237	T screw #10-32 x 0.625
5	710-1314A	Socket Head Screw 5/16-18 x .750
6	710-1315	TT Screw 3/8-16 x 1.25
7	712-0271	Sems Nut
8	721-0208	Exhaust Gasket
9	721-0331	Sealant: Loctite™
10	725-0157	Cable Tie
11	726-0205	Hose Clamp
12	732-0966	Extension Spring
13	737-0169	SAE 30W Oil
14	751B213146	Throttle Clamp
15	751-0535	Fuel Line Hose
16	751-0564A	Muffler Deflector
17	751-0617A	Muffler
18	751-0619A	Exhaust Pipe
19	751-3140	Oil Drain
20	751-3141	Oil Drain Hose extension
21	751-3142	Oil Drain Cap
22	783-0615C	Muffler Bracket

Model LT-1855



Model LT-1855



Model LT-1855

Ref. No.	Part No.	Description
1	711-04069	Grass Catcher Pin, 1/4-20
2	618-0574	Spindle Assembly, 5.75 Dia. w/ Fitting
	756-0980	Pulley Only
3	683-04051A	42-inch Deck Shell
4	683-0254	Deck Adjustment Bracket w/ Weld Nut
5	736-0140	Flat Washer, .385 x .62 x .063
6	710-0520	Hex Cap Screw, 1/4-20 x 1.5
7	710-0528	Hex Cap Screw, 5/16-18 x 1.25
8	710-0726	Self-Tapping Screw, 5/16-12 x .75
9	710-0751	Hex Cap Screw, 1/4-20 x .62
10	710-1238	Hex Head Washer Screw, 5/16-18 x .875
11	710-0650	Self-Tapping Screw, 5/16-18 x .875
12	710-3151	Hex Cap Screw, 5/8-18 x .875
13	712-0337	Hex Nut, 5/8-18
14	712-0417A	Hex Flange Nut, 5/8-18
15	712-0431	Flange Nut, 3/8-16
16	712-0429	Lock Nut, 5/16-18
17	712-3006	Hex Nut, 1/4-20
18	712-0324	Hex Lock Nut, 1/4-20
19	714-0470	Cotter Pin, 1/8 x 1.25
20	716-3020	Internal Snap Ring
21	717-04074	Deck Adjustment Gear
22	726-0233	Push Nut, .25 x .5
23	731-1032B	Side Discharge Chute Assembly
24	731-2486	Belt Cover
25	732-0306A	Compression Spring, .406 x .531 x 1.75
26	732-0470A	Extension Spring, .50 x 4.74
27	734-0973	Deck Wheel, 5 x 1.38
28	712-0641	Hex Nut, M-16 x 1.5
29	736-0119	Lock Washer, 5/16
30	736-0158	Lock Washer, 5/8
31	736-0162	Flat Washer, .64 x 1.0 x .12
32	736-0270	Bell Washer, .265 x .75 x .062
33	738-0373	Shoulder Screw, .498 x 1.53
34	741-0524	Bearing, .625 x 1.574 x .470
35	742-0616A	Three-in-one Blade, Star Center, 21.23"
36	747-1116	Deck Release Pin
37	748-0331	Shoulder Spacer, .625 x .324
38	750-0932A	Spacer, .635 x .88 x 1.72
39	683-0440	Deck Brake Assembly
40	754-0498	Deck Belt
41	756-0627B	Idler Pulley, 3.5
42	756-1202	Double Pulley, 5.0
43	710-1830	Self-Tapping Screw, 1/4-20 x 4.0
44	746-0970	Brake Cable, 5.05
45	783-1291	Idler Bracket
46	711-1534	Pin, 3/8-16, 3/8 x 3.27
48	737-04003B	Water Nozzle
—	721-04041	Water Nozzle Adapter (not shown)
49	736-0760	Lock Washer, 17 x 23.8 x 1.95