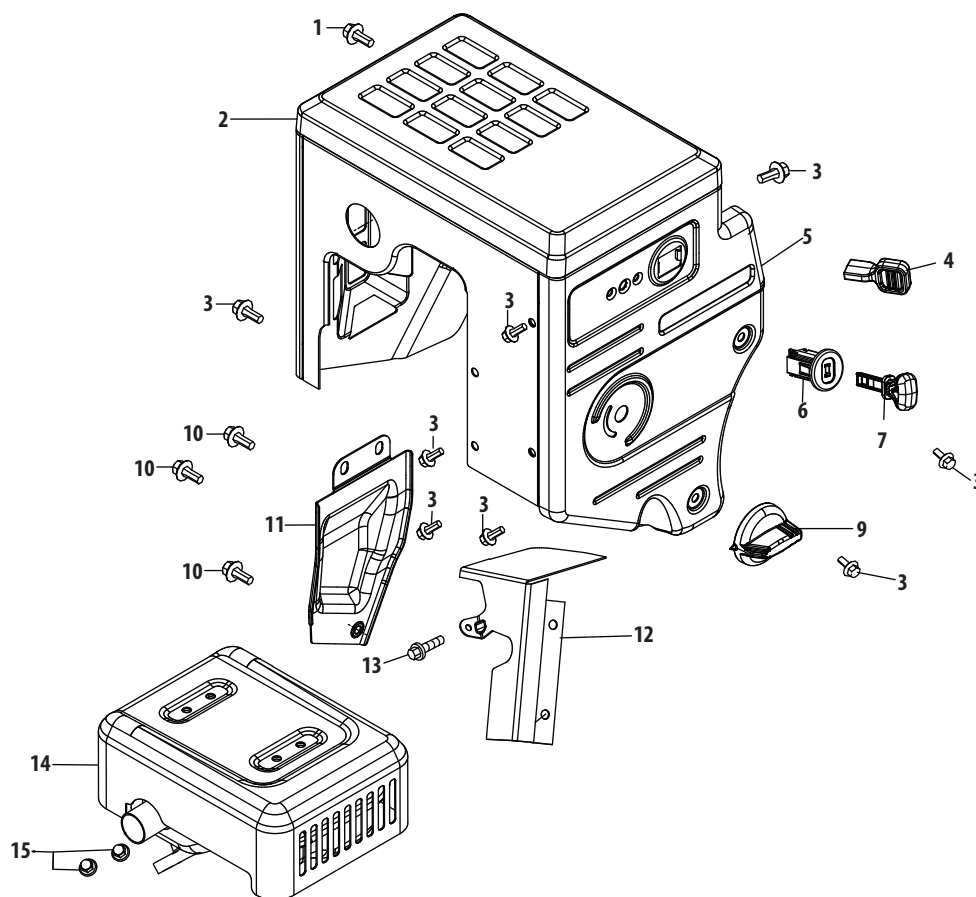


483-SUA Muffler & Controls



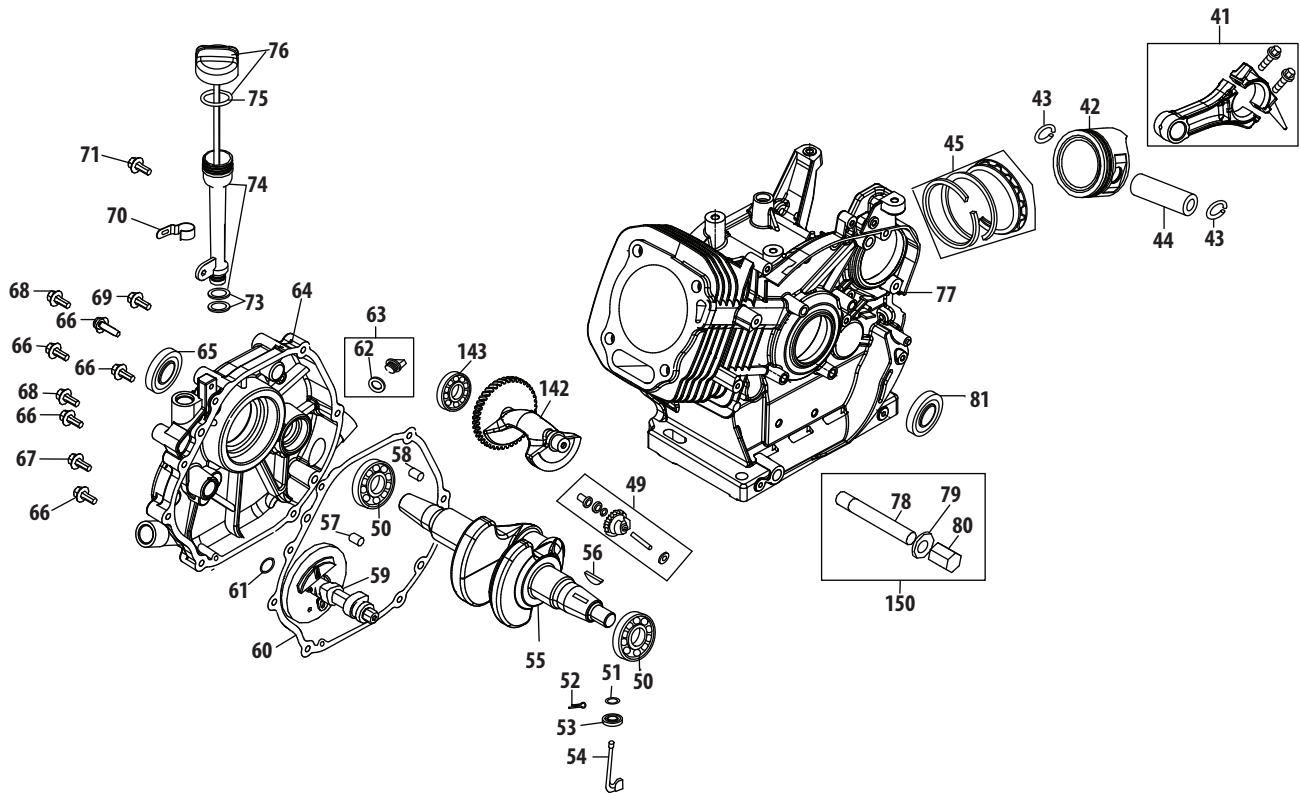
Ref.	Part Number	Description
1	710-04968	Bolt, M6x14
2	951-11339	Muffler Shield
3	710-04915	Bolt M6x12
4	951-10757	Throttle Control Knob
5	951-11595	Control Panel
6	951-10637	Key Switch Base
7	731-05632	Key
9	951-11302	Choke Knob
10	710-04914	Bolt M6x10
11	951-11181	Exhaust Pipe Shield
12	951-11321	Carb Isolator Bracket
13	710-04968	Bolt M6x16
14	951-11338	Muffler Assembly
15	712-04219	Nut M8



Ref.	Part Number	Description
129	710-05392	Stud M6-8×100 Carburetor
130	710-05056	Stud M6-8×118 Carburetor
131	951-11315	Carburetor Insulator Gasket
132	951-11316	Carburetor Insulator
133	951-11223	Carburetor Gasket
134	951-11303A	Carburetor Assembly
135	951-10639A	Primer Assembly
136	951-11824	Primer
138	951-11304	Heater Box
139	951-11192	Choke Control
140	736-04477	Lock Washer
141	712-04212	Nut M6
a	n/a	Choke Shaft
b	n/a	Lock Washer
c	n/a	Screw M3×5
d	n/a	Choke Plate
e	n/a	Throttle Shaft
f	n/a	Throttle Plate
g	n/a	Lock Plate
h	n/a	Idle Jet Assembly

Ref.	Part Number	Description
i	n/a	Idle Speed Adjusting Screw
j	n/a	Mixture Screw
k	751-11991	Primer Hose
l	951-11906	Hose Clamp
m	n/a	Carburetor Body
n	n/a	Float Pin
o	n/a	Emulsion Tube
p	n/a	Needle Valve
q	n/a	Main Jet
r	n/a	Needle Valve Spring
s	n/a	Float
t	951-11970	Fuel Bowl Gasket
u	n/a	Fuel Bowl
v	951-11348	Fuel Bowl Gasket
w	710-04945	Fuel Bowl Mounting Bolt
x	951-11349	Fuel Drain Plug Gasket
y	710-04938	Fuel Drain Plug
	951-11332A	Carburetor Kit - Major (Incl.g,h,n,o,p,q,r,w,t,v,x)

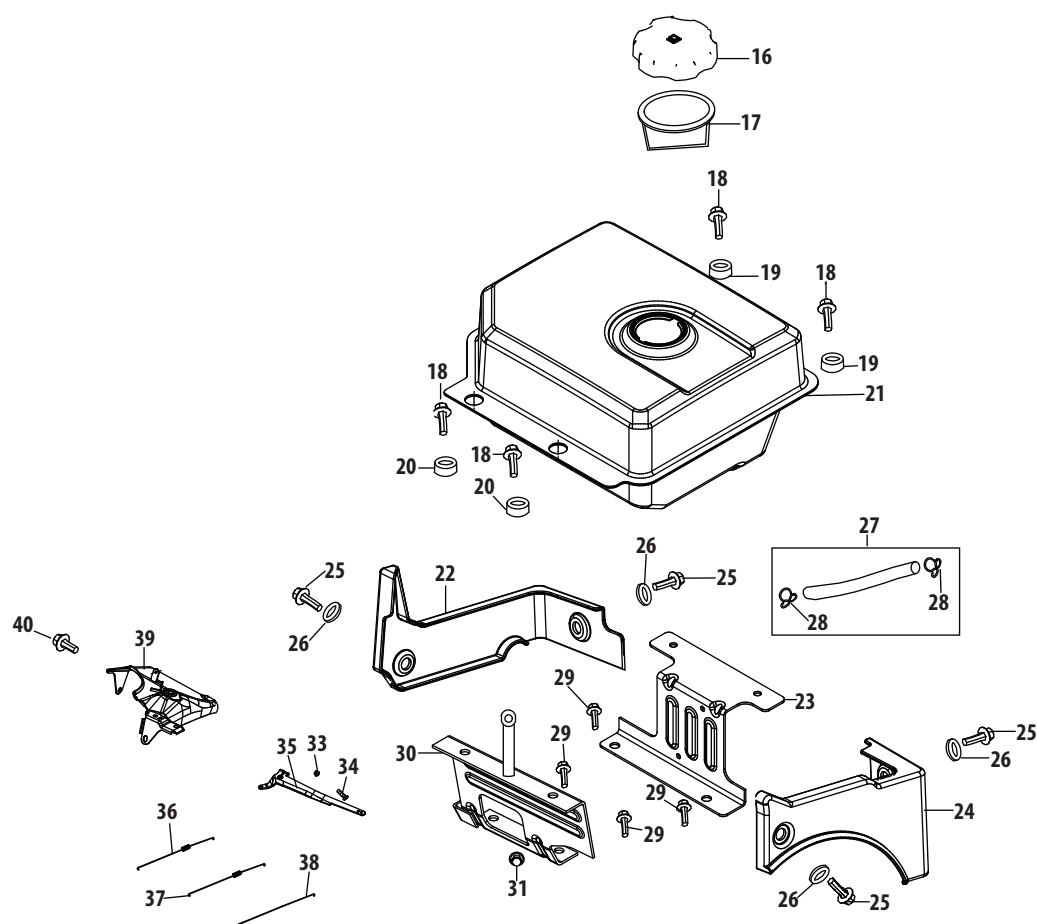
483-SUA Crankcase



Ref.	Part Number	Description
41	951-11951	Connecting Rod Assembly
42	951-11952	Piston
43	951-11953	Piston Pin Snap Ring
44	951-11954	Piston Pin
45	951-12579	Piston Ring Set
49	951-11956	Governor Gear/Shaft Assembly
50	951-11373	Radial Ball Bearing 6202-P6
51	736-04453	Washer 8×20×0.8
52	714-04077	Cotter Pin
53	951-11958	Governor Seal
54	951-11365	Governor Arm Shaft
55	951-11342	Crankshaft Kit (Incl.50,55,56,65,81)
56	951-10307	Woodruff Key
57	715-04102	Dowel Pin 9×12
58	715-04092	Dowel Pin 7×14
59	951-11959	Camshaft Assy.
60	951-11376	Crankcase Cover Gasket
61	736-04476	Washer 16×24×0.5
62	951-11960	O-Ring 16×3
63	951-11345	Oil Filler Plug Assembly
64	951-11340	Crankcase Cover Kit (Incl.50,60,61,64-68)
65	951-11375	Oil Seal 30×46×8
66	710-04971	Bolt M8×38
67	710-04972	Bolt M8×45
68	710-05052	Bolt M8×35

Ref.	Part Number	Description
69	710-04968	Bolt M6×16
70	951-11320	Dipstick Clamp
71	710-05349	Bolt M6×8
73	951-11381	Oil Fill Tube O-Ring
74	951-11972	Oil Fill Tube Assembly
75	951-11904	Dipstick O-Ring
76	951-11971A	Dipstick Assembly
77	951-11341A	Crankcase Kit (Incl.50,53,77,81)
78	951-11350	Oil Drain Pipe Assy.
79	736-04440	Washer 10×16×1.5
80	710-04906	Oil Drain Plug
81	951-11499	Oil Seal 35×52×7
142	951-11968	Balanceable Shaft Assy.
143	951-11969	Bearing 6207-P6
150	951-10641	Oil Drain Assembly
	952Z483-SUA	Complete Engine
	951-11331	Gasket Kit - External (Incl.79,108,125,131-133)
	951-11330A	Gasket Kit - Complete (Incl.53,60,65,79,81,106, 108,125,131-133)
	951-11328B	Short Block Assembly (Incl.41-45,49-61,63-68,77-79, 81,102,105,106,108,110,125, 131,132,142,143)

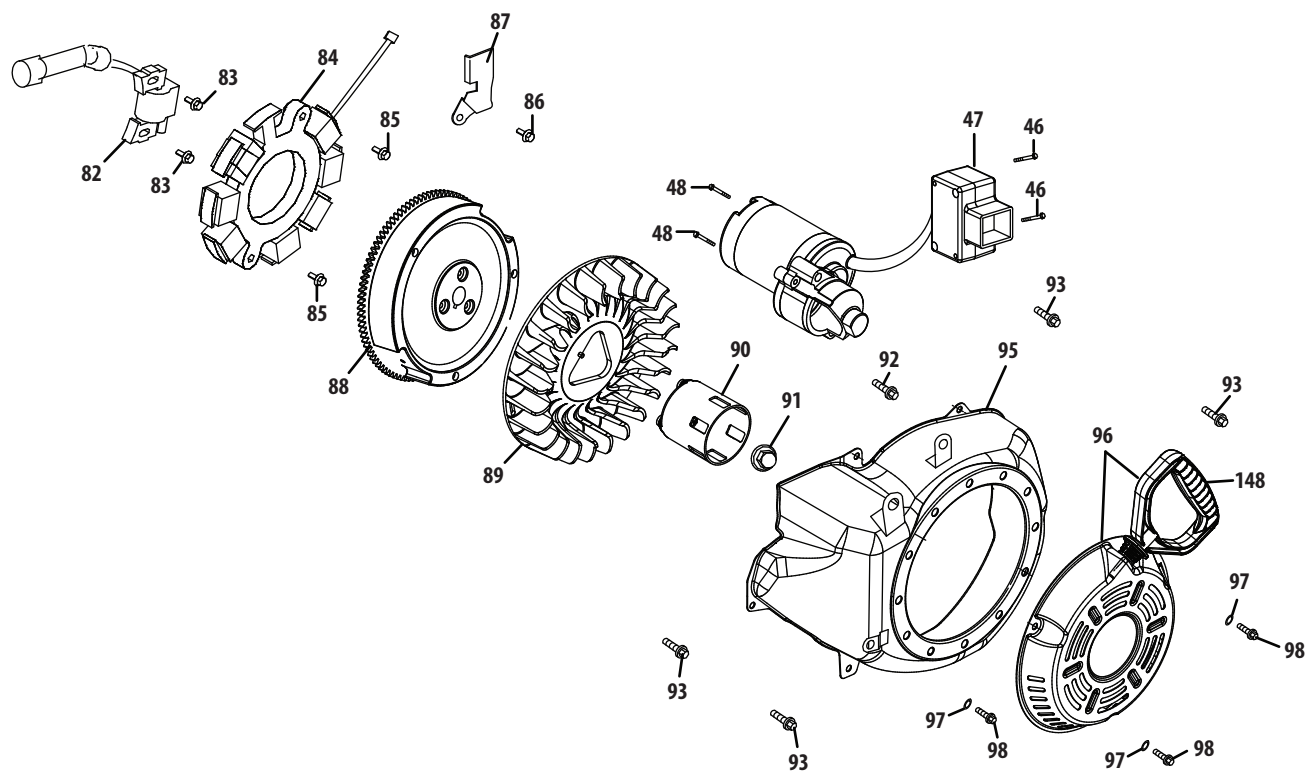
483-SUA Fuel Tank & Mounting



Ref.	Part Number	Description
16	951-12532	Fuel Cap Assembly
17	951-11933	Fuel Level Indicator
18	710-04970	Bolt M8×20
19	750-05312	Bush Gas Tank
20	750-05313	Bush Gas Tank
21	951-11201	Fuel Tank Assembly
22	951-11319	Left Trim Plate
23	951-11318	Rear Mainting Bracket Assy.
24	951-11351	Right Trim Plate
25	710-04968	Bolt M6×16
26	736-04452	Bush
27	951-11336	Fuel Hose Kit
28	951-11700	Fuel Hose Clamp

Ref.	Part Number	Description
29	710-04921	Bolt M8×14
30	951-11182	Gas Tank Support Bracket
31	712-04219	Nut M8
33	712-04212	Nut M6
34	710-04908	Governor Arm Bolt
35	951-11307	Governor Arm
36	951-11306	Governor Spring
37	951-11203	Throttle Linkage Spring
38	951-11309	Throttle Linkage
39	951-11311	Primer Bracket
40	710-04916	Bolt M6×14
N/S	951-10651	Fuel Tank Nipple

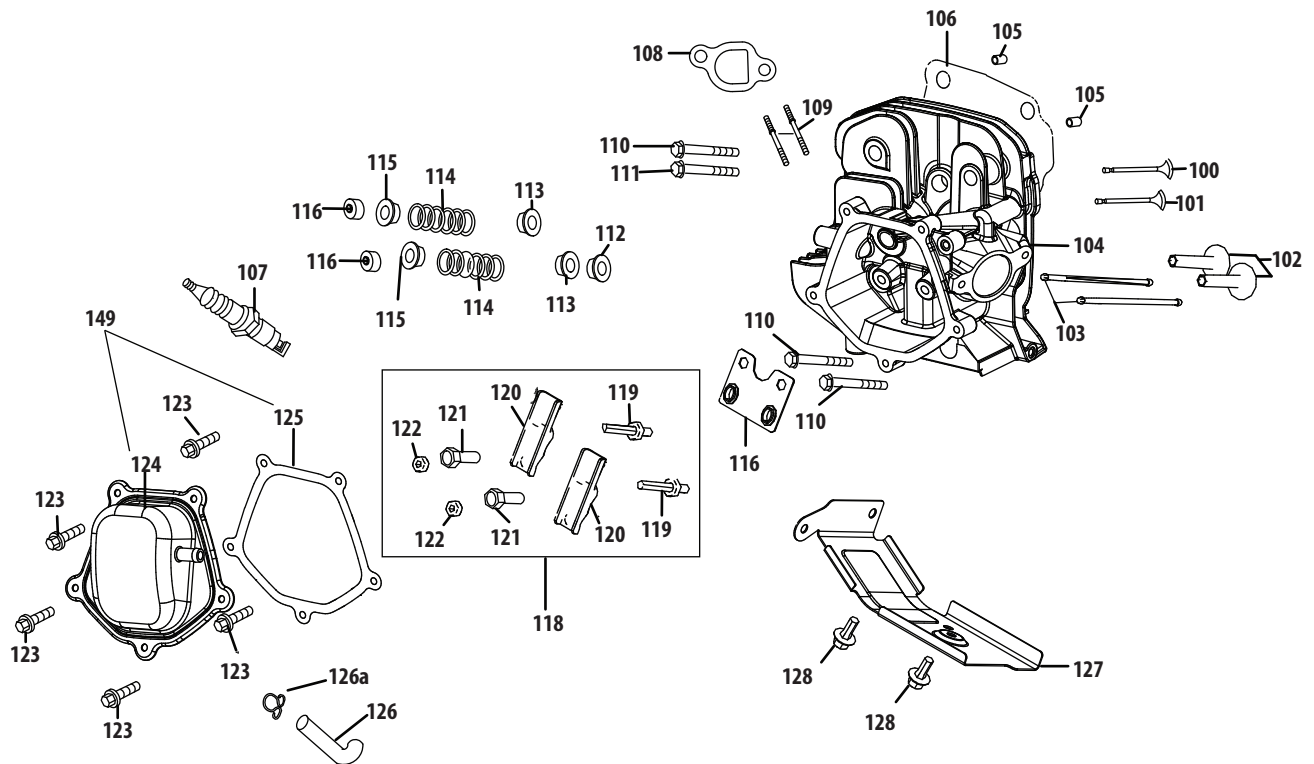
483-SUA Starter Assembly & Blower Housing



Ref.	Part Number	Description
46	710-04965	Bolt M4×55
47	951-11196	Startup Electromotor
48	710-04967	Bolt M8×55
82	951-11305	Ignition Coil Assembly
83	710-05350	Ignition Coil Bolt
84	951-11961	Coil Assy.Charge
85	710-04969	Bolt M6×30
86	710-04966	Bolt M6×8
87	951-11186	Alt Wire Clamp Brkt
88	951-11312	Flywheel

Ref.	Part Number	Description
89	951-11313	Fan Cooling
90	951-11314	Pulley Starter
91	712-04220	Nut Special M16×1.5
92	710-04968	Bolt M6×16
93	710-04915	Bolt M6×12
95	951-11211	Blower Housing
96	951-11310	Recoil Starter
97	736-04455	Gasket 6
98	710-04974	Bolt M6×10
148	731-05696	Starter Handle

483-SUA Cylinder Head



483-SUA Cylinder Head

Ref.	Part Number	Description	Ref.	Part Number	Description
100	951-11337	Valve Kit	120	951-11966	Rocker Arm
101	951-11337	Valve Kit	121	751-11123	Adjusting Nut ,Valve
102	951-11962	Tappet	122	751-11124	Nut Pivot Locking
103	951-11335	Push Rod	123	710-05054	Valve Cover Bolt
104	951-12555	Cylinder Head Kit (Incl.106,110-112,125)	125	951-11967	Valve Cover Gasket
105	715-04097	Dowel Pin 12×20	124	951-11220	Valve Cover
106	951-11963	Gasket Cylinder Head	126	951-11221	Breather Hose
107	951-10292	Spark Plug/F6Rtc	126a	726-04101	Breather Hose Clamp
108	951-11212	Exhaust Pipe Gasket	127	951-11317	Air Shield
109	710-04964	Stud M8×48.5	128	710-04915	Bolt M6×12
109	951-11207	Muffler Stud Assembly	149	951-11333	Valve Cover Kit
110	710-05053	Bolt M10×1.25×87		952Z483-SUA	Complete Engine
111	710-05390	Bolt M10×1.25×65		951-11331	Gasket Kit - External (Incl.79,108,125,131-133)
112	951-11964	Intake Valve Seal		951-11330A	Gasket Kit - Complete (Incl.53,60,65,79,81,106, 108,125,131-133)
113	951-12077	Valve Spring Retainer		951-11329B	Cylinder Head Assembly (Incl.100,101,104,106,108-110, 112,114-117,119-122,125, 129,130-132)
114	951-12078	Valve Spring			
115	951-12080	Retainer Ex.Valve Spring			
116	951-12081	Adjuster Exh Valve			
117	951-11965	Push Rod Guide			
118	951-11981	Rocker Arm Assembly			
119	710-04962	Bolt Pivot			

483-SUA Label Map

