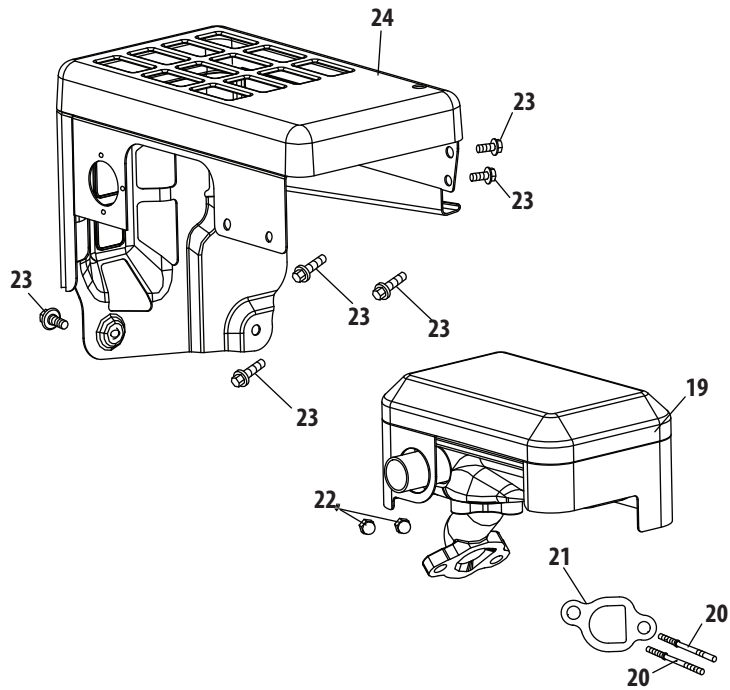
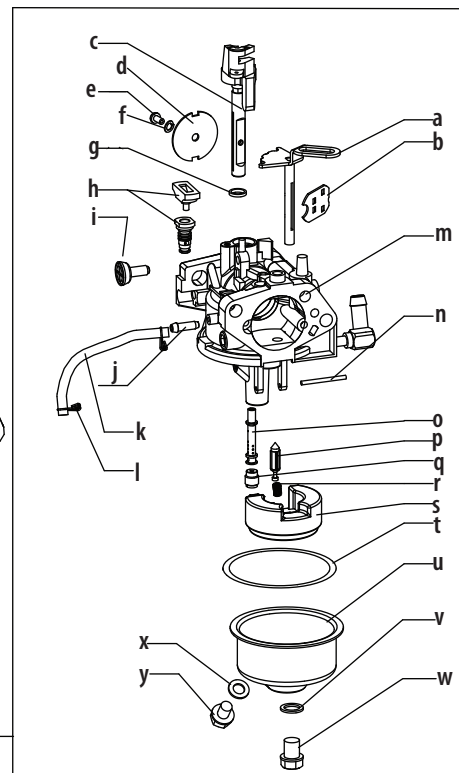
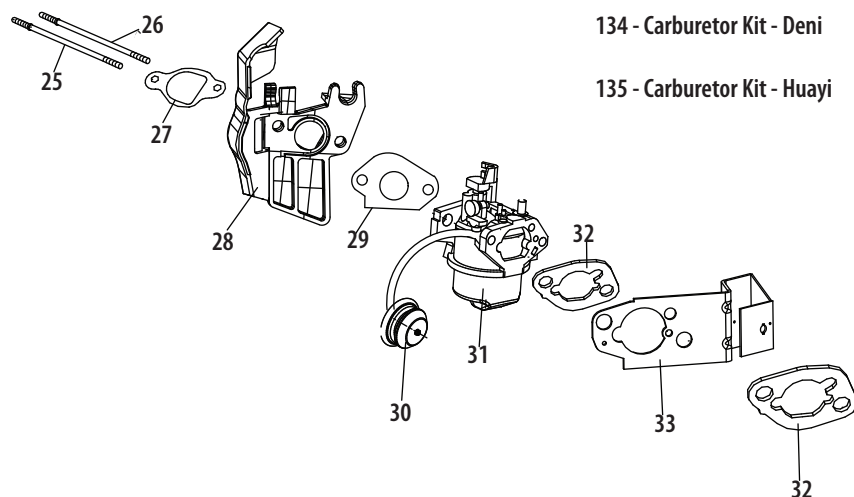


270-SUA Muffler Assembly



Ref.	Part Number	Description
19	951-11282	Muffler Assembly
20	710-05001	Muffler Stud
20	951-14190	Muffler Stud Kit
21	951-11289	Muffler Gasket
22	712-04214	Nut - M8
23	710-04915	Bolt - M6 X 12 Zin
24	951-10642B	Muffler Shroud

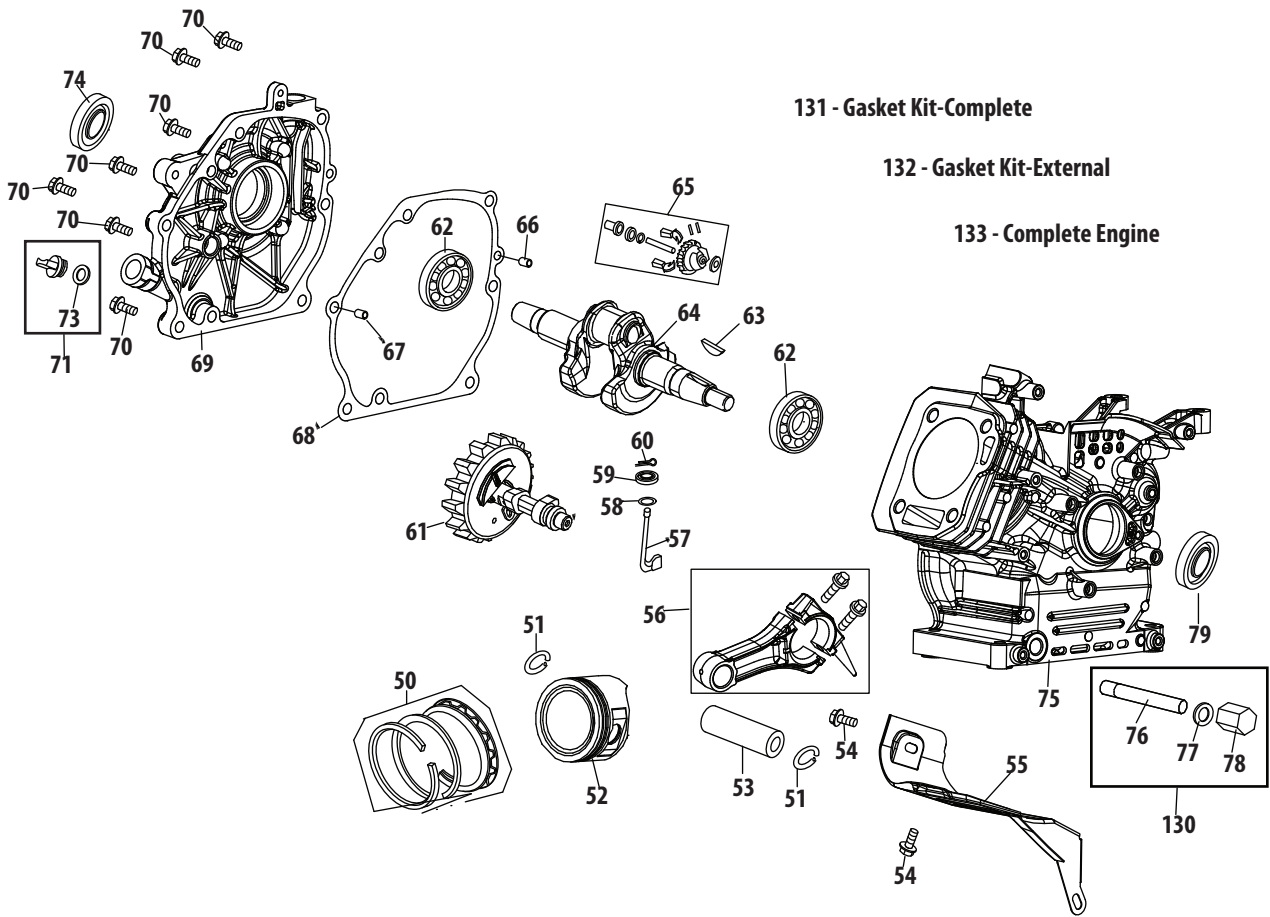
270-SUA Carburetor Assembly



Ref.	Part Number	Description
25	710-04939	Stud-Carb
26	710-04910	Stud - M6 X 105
27	951-11567	Gasket-Carb Insulator
28	951-11896	Carburetor Insulat
29	951-11569A	Carburetor Gasket
30	951-10639A	Primer
30	951-11824	Primer Bulb
31	951-14026A	Carburetor Assembly - Huayi
31	951-14027A	Carburetor Assembly - Deni
32	951-11897	Carburetor Gasket
33	951-11112	Bracket - Choke Control
134	951-14154	Carburetor Kit - Deni (Incl. h,n,o,p,q,r,s,t,u,x)
135	951-12788A	Carburetor Kit - Huayi (Incl. h,n,o,p,q,r,s,t,u,x)
a	n/a	Choke Shaft
b	n/a	Choke Plate
c	n/a	Throttle Shaft
d	n/a	Throttle Plate
e	710-05469	Screw M3x5

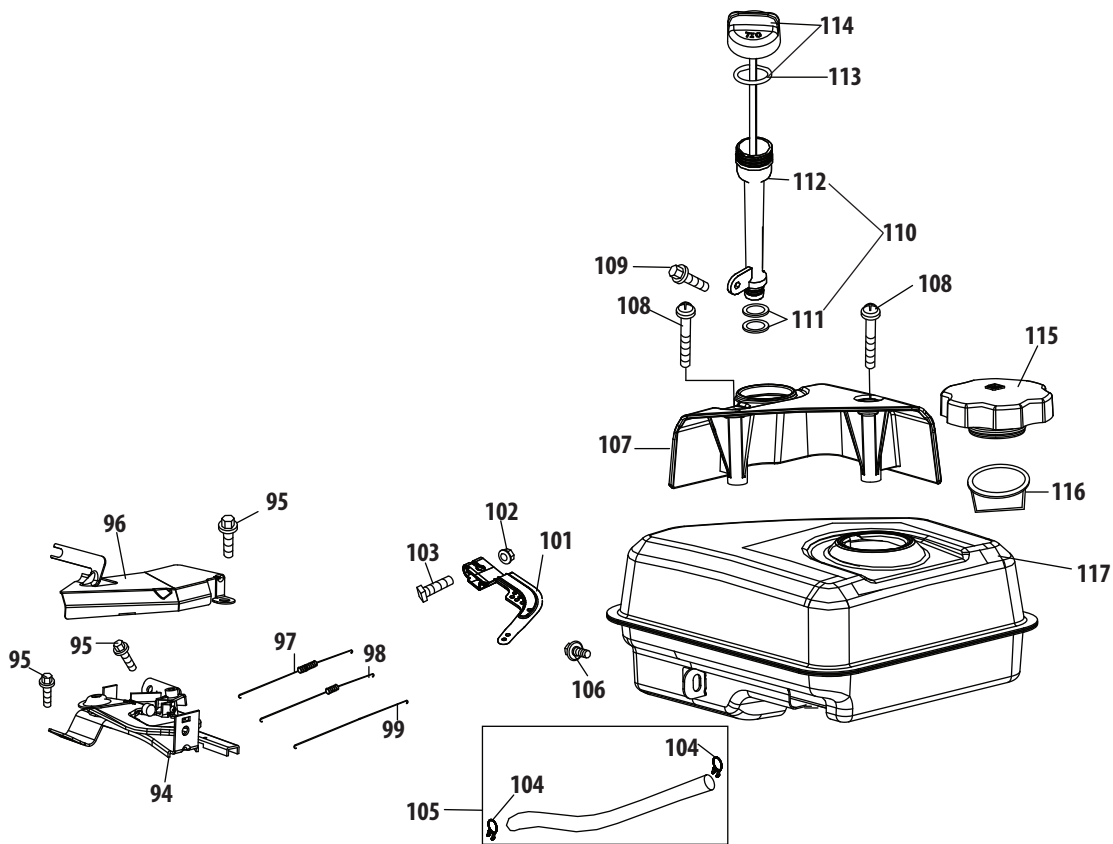
Ref.	Part Number	Description
f	736-04638	Lock Washer
g	n/a	Gasket, Throttle Plate
h	n/a	Idle Jet Assembly
i	n/a	Idle Speed Adjusting Screw
j	n/a	Mixture Screw
k	951-11699	Primer Hose
l	951-11906	Hose Clamp
m	n/a	Carburetor Body
n	n/a	Float Pin
o	n/a	Emulsion Tube
p	951-12875	Float Needle Valve
q	n/a	Main Jet
r	n/a	Needle Valve Spring
s	n/a	Float
t	951-11589	Fuel Bowl Gasket
u	n/a	Fuel Bowl
v	951-11348	Fuel Bowl Gasket
w	710-04945	Fuel Bowl Mounting Bolt
x	951-11349	Fuel Drain Plug Gasket
y	710-04938	Fuel Drain Plug

270-SUA Crankcase



Ref.	Part Number	Description	Ref.	Part Number	Description
50	951-12111	Piston Ring Set			(Incl. 62,68-74)
51	951-11632	Piston Pin Snap Ring	70	710-04932	Bolt
52	951-12007	Piston	71	951-11283	Oil Fill Plug Assembly
53	951-11633	Piston Pin	73	951-11577	O-Ring 15.8 X 2.5
54	710-04915	Bolt - M6 X 12 Zin	74	951-11368	Oil Seal
55	951-11113	Shield - Air	75	951-11249	Crankcase Kit
56	951-11573	Connecting Rod Assembly			(Incl. 59,62,74,75,79)
57	951-14053	Governor Shaft		951-11060B	Shortblock Assembly
58	736-04461	Washer			(Incl. 4,21,27-29,44,46,47,50-53,56-79)
59	951-11902	Governor Seal	76	951-11350	Oil Drain Pipe
60	714-04078	Cotter Pin	77	736-04440	Washer
61	951-11575	Camshaft Assembly	78	710-04906	Bolt - Drain Plug
62	951-11369	Bearing	79	951-11370	Oil Seal
63	951-10307	Key:Flywheel	130	951-10641	Oil Drain Assembly
64	951-11247A	Crankshaft Kit	131	951-11059A	Gasket Kit-Complete
		(Incl. 62,63,64,74,79)			(Incl. 4,21,27-29,32,44,58,59,68,74,77,79)
65	951-11576	Governor Gear/Shaft	132	951-10661B	Gasket Kit-External
66	715-04092	Pin-Dowel			(Incl. 4,21,27-29,32,77)
67	715-04096	Dowl Pin 9X14	133	952Z270-SUA	Complete Engine
68	951-11371	Crankcase Cover Gasket			
69	951-12125	Crankcase Cover			
	951-11246	Crankcase Cover Kit			

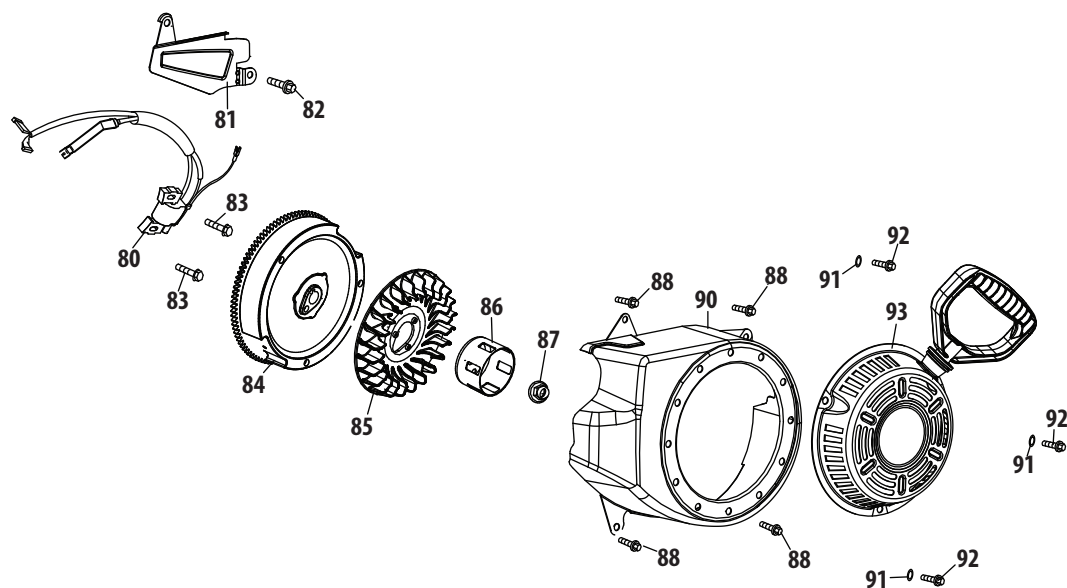
270-SUA Fuel Tank & Mounting



Ref.	Part Number	Description
94	951-10758	Throttle Control Assembly
95	710-05103	Bolt-M6 X 12
96	951-11108	Shield - Governor
97	951-11935	Governor Spring
98	951-10664	Spring-Throttle Return
99	951-10665	Rod-Governor
101	951-11106	Bracket - Governor
102	712-04212	Nut - M6
103	710-04908	Bolt - M6 X 21 Gov
104	951-11700	Hose Clamp-Carb
105	951-10650	Kit-Fuel Line
106	710-04915	Bolt - M6 X 12 Zin

Ref.	Part Number	Description
107	951-11914	Engine/Dipstick Cover
108	710-04905	Bolt
109	710-04915	Bolt - M6 X 12 Zin
110	951-11913	Oil Fill Tube Assembly
111	951-11381	O-Ring
112	951-10656	Dipstick Tube
113	951-11904	O-Ring Dipstick
114	951-12482	Dipstick Assy
115	951-12533	Fuel Cap
116	951-11933	Fuel Level Indicator
117	951-10653B	Fuel Tank

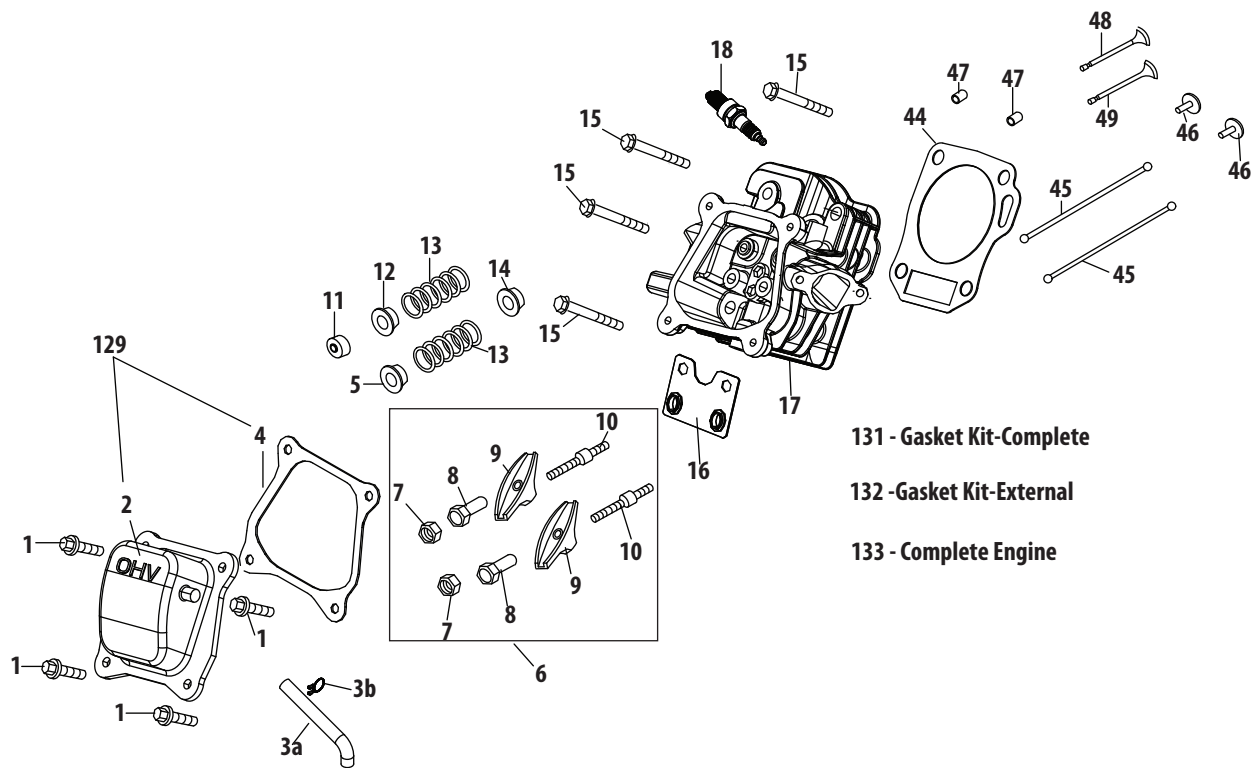
270-SUA Flywheel & Blower Housing



Ref.	Part Number	Description
80	951-10646	Ignition Coil
81	951-11110	Shield - Air Flow
82	710-04940	Bolt
83	710-04919	Bolt - Flange M6
84	951-12416	Flywheel
85	951-10934	Cooling Fan
86	951-10911	Starter Cup

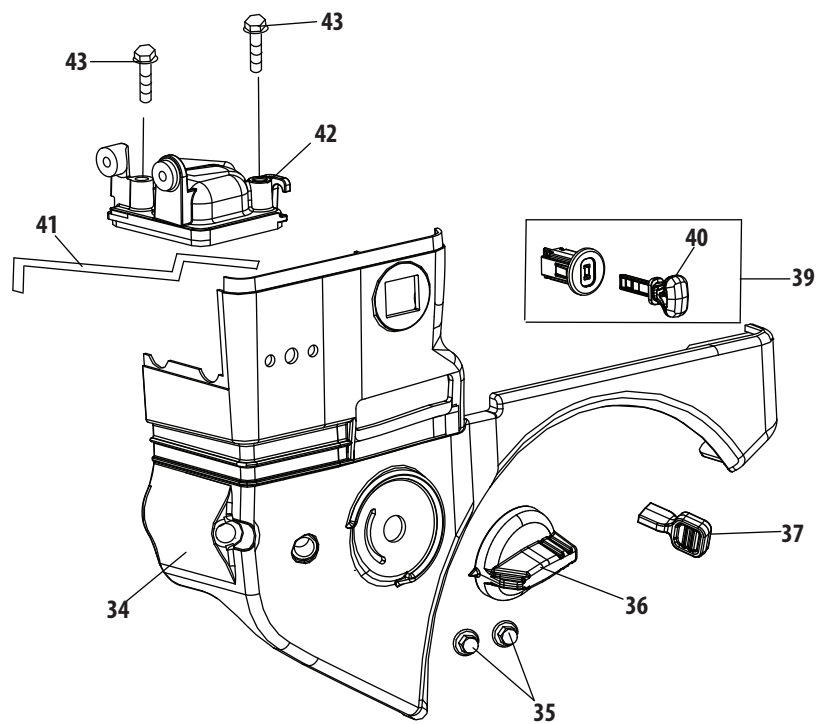
Ref.	Part Number	Description
87	712-04209	Nut - M14
88	710-04915	Bolt - M6 X 12 Zin
90	951-10663A	Fan Cover Complete
91	736-04455	Flat Washer-Recoil
92	710-04974	Flange Bolt M6
93	951-14151	Recoil Start Assembly

270-SUA Cylinder Head

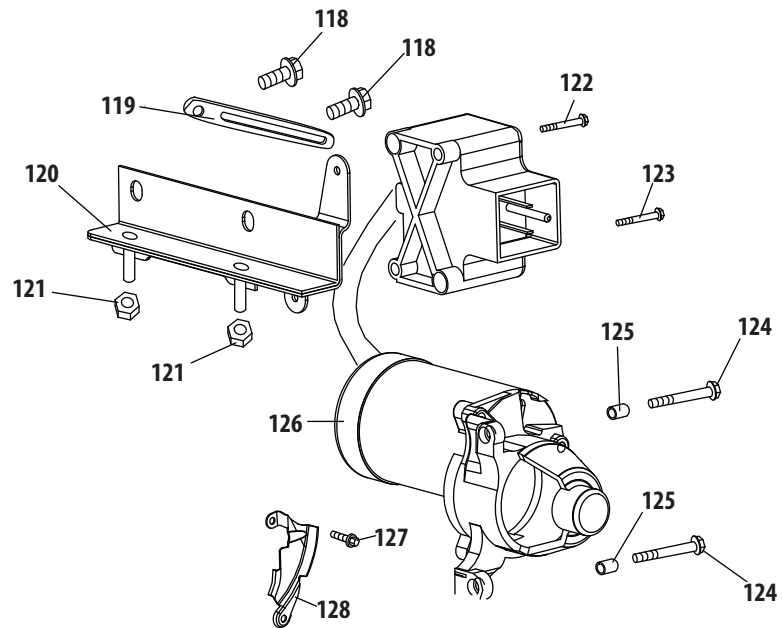


Ref.	Part Number	Description
1	710-04968	Flange Bolt M6
2	951-11054A	Valve Cover
3a	731-07059	Hose-Breather
3b	726-04101	Clamp-Breather Hose
4	951-11565	Valve Cover Gasket
5	951-12000	Intake Valve Spring Retainer
6	951-11892	Rocker Arm Assembly
7	751-11124	Nut - Pivot Lockin
8	751-11123	Nut - Valve Adjust
9	951-11893	Rocker Arm
10	710-04902	Bolt - Pivot
11	951-12002	Exhaust Valve Adjuster
12	951-12003	Exhaust Valve Spring Retainer
13	951-12004	Valve Spring
14	951-11894	Intake Valve Seal
15	710-04933	Bolt - M8 X 55 Zin
16	951-11895	Push Rod Guide
17	951-10722B	Cylinder Head Assembly (Incl. 4-14,16,17,21,27-29, 44,48,49)
18	951-10292	Plug:Spark
44	951-11572	Gasket-Cylinder Head
45	951-10648	Kit-Push Rod
46	951-11899	Tappet
47	715-04108	Pin-Dowl 10 X 16
48	951-10647A	Valve Kit
49	951-10647A	Valve Kit
129	951-12626	Valve Cover Kit
131	951-11059A	Gasket Kit-Complete (Incl. 4,21,27-29,32,44, 58,59,68,74,77,79)
132	951-10661B	Gasket Kit-External (Incl. 4,21,27-29,32,77)
133	952Z270-SUA	Complete Engine

270-SUA Engine Shroud



Ref.	Part Number	Description
34	951-10634	Shroud-Engine
35	712-04213	Nut
36	951-11284	Choke Knob
37	951-10757	Throttle Knob
39	951-10637	Switch-Ignition
40	731-05632	Ignition Key Switch
41	951-10640	Push Rod-Choke
42	951-10635	Air Filter Heating
43	710-04943	Bolt-M6 1X28M Spec



Ref.	Part Number	Description
118	710-04914	Bolt - Flange M6
119	951-11680	Flexible Clamp
120	951-11114	Bracket - Switch Housing Mount
121	712-05015	Nut
122	710-04965	Screw M4 X 55
123	710-04935	Screw - M4 X 60
124	710-05182	Bolt-M6 X 32
125	715-04088	Pin - Dowel
126	951-10645A	Electric Starter
127	710-04915	Bolt - M6 X 12 Zin
128	951-11109	Shield - Blower Housing