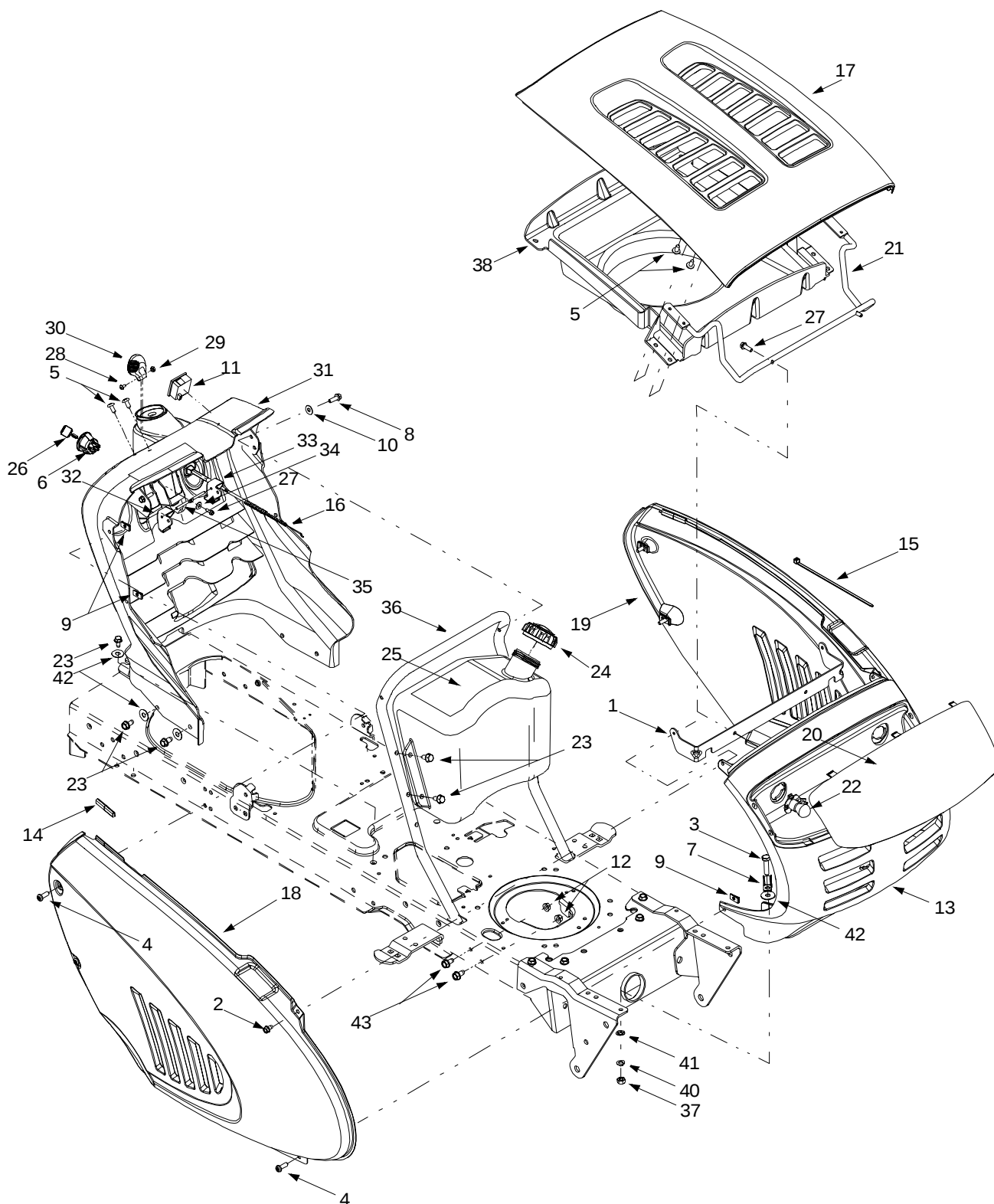


13A PARTS LIST FOR MODELS D609, G609, U609 & X609



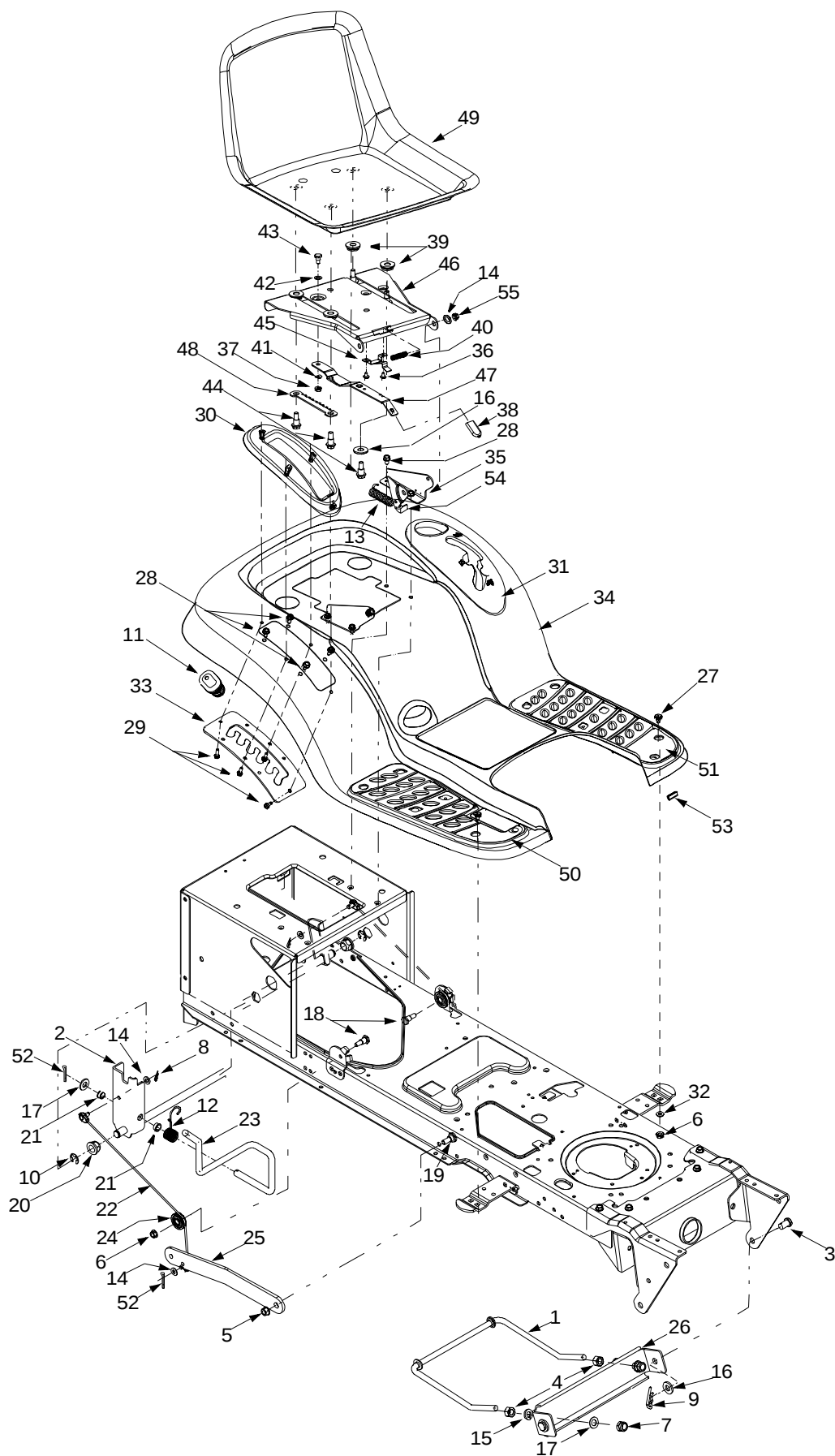
Models D609, G609, U609 & X609

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	783-1346	Grill Support Bracket (9-style)		751-0659A	Fuel Tank, Two-gallon (Model D609G)
2	710-0599	Self-tapping Screw, 1/4-20 x .5			
3	710-0528	Hex Cap Screw, 5/16-18 x 1.25	26	725-1745	Ignition Key w/ plastic cover
4	710-0924	Phillips Pan Screw, 1/4-20 x .75		725-1744	Ignition Key w/o plastic cover
5	710-1017	Truss Phillips Screw, 1/4-20 x .625	27	710-0895	Self-tapping Screw, 1/4-15 x .75
6	725-1741	Ignition Switch	28	710-3217	Truss Phillips Screw, #8-32 x .375
7	726-0272	Clamp, 9/16	29	712-0142	Hex Nut, #8-32
8	710-0642	Self-tapping Screw, 1/4-20 x .75	30	731-1857	Throttle Control Knob
9	712-0292	U-type Speed Nut, 1/4-20	31	731-2122C	Dash Panel, 8/9-style, Manual PTO
10	736-0270	Bell Washer, .265 x .75 x .062	32	731-2226	Cruise Control Button
11	725-1976	Systems Indicator Monitor	33	731-2227	Parking Brake Button
12	712-3004A	Hex Nut, 5/16-18	34	736-0142	Flat Washer, 9/32 x 1/2 x 1/16
13	731-2119A	Grille (9-style)	35	747-1196	Brake/Cruise Pivot Rod
14	731-0511	Trim Strip, 4	36	749-1087A	Dash Support Tube
15	725-0175	Cable Tie, 3/16 x .05 x 7.4	37	712-3010	Hex Nut, 5/16-18
16	746-1085	Choke Knob/Cable (Model G609G)	38	731-2270	Hood Plenum (Model G609G)
17	783-0783	Hood (9-style)		N/A	Hood Plenum (Model D609G)
18	783-0784	RH Side Panel (9-style)	39	726-3046	Ratchet Clip
19	783-0785	LH Side Panel (9-style)	40	736-0119	Lock Washer, 5/16
20	731-2637	Headlight Lens (9-style)	41	726-0201	Speed Nut, .3125
21	747-1162A	Hood Hinge Rod	42	736-3078	Flat Washer, .349 x 1.0 x .063
22	625-0051	Headlight Assembly	43	710-1238	Screw, 5/16-18 x .875 (Grade 5)
23	710-0604A	Self-tapping Screw, 5/16-18 x .625		629-0469A	Headlight Wire Harness (Not Shown)
24	751-0603	Fuel Cap		629-1071	Tractor Wire Harness (Not Shown)
25	751-0658C	Fuel Tank, Three-gallon			

NOTE: For **painted parts**, please refer to the list of color codes below. Please add the applicable color code, wherever needed, to the part number to order a replacement part. For instance, if a part numbered 700-xxxx is painted Powder Black, the part number to order would be 700-xxxx-0637.

Red: 0638
Oyster Gray: 0662
Powder Black: 0637

Models D609, G609, U609 & X609



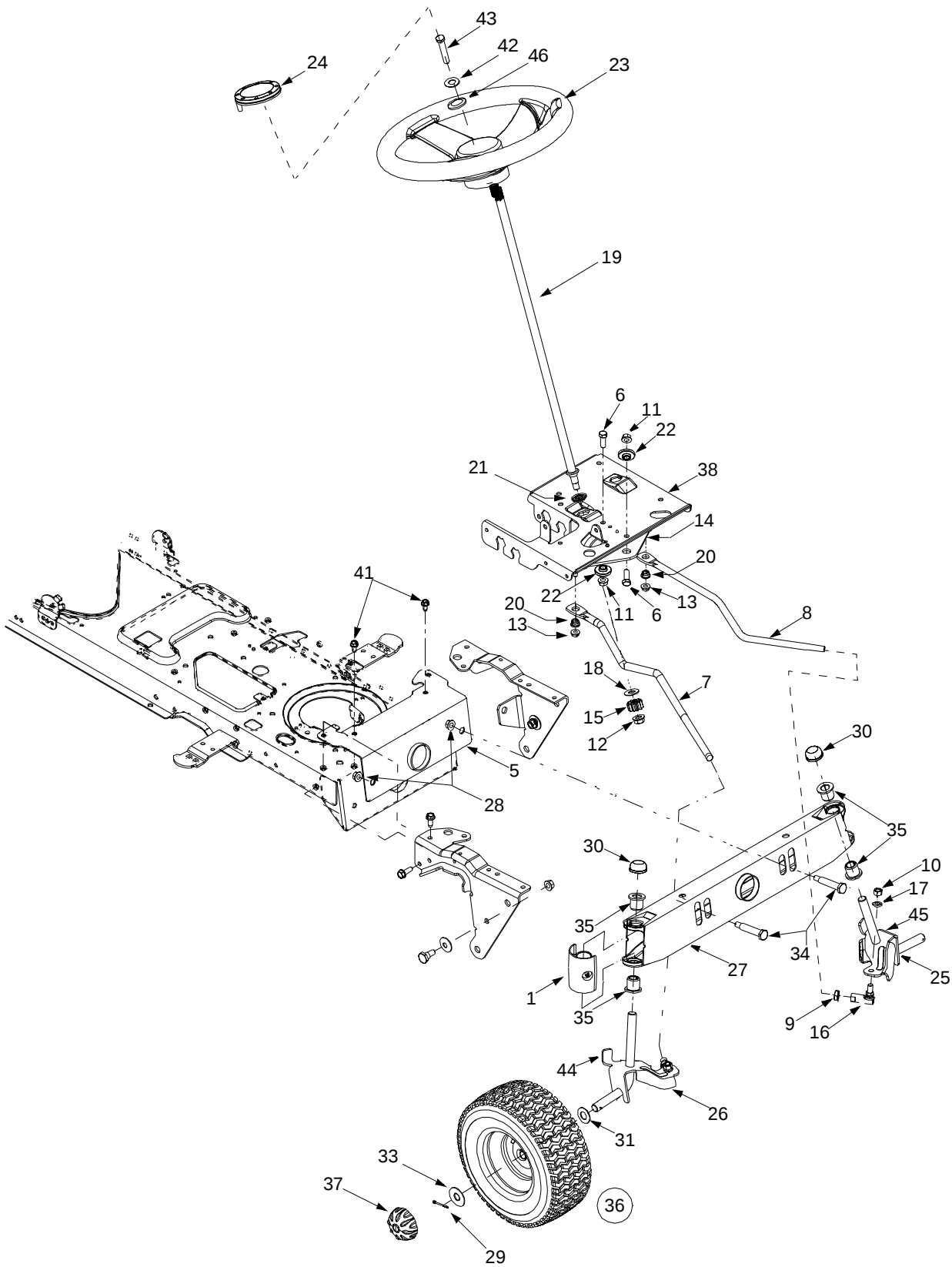
Models D609, G609, U609 & X609

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	747-1130A	Deck Stabilizer Rod	29	710-0895	Self-tapping Screw, 1/4-15 x .75
2	683-0197	Lift Shaft Assembly	30	731-1990	Lift Lever Cover
3	711-0332	Clevis Pin, .5 x .78	31	731-2104B	Shift Lever Cover w/ Cup Holder
4	712-0206	Hex Nut, 1/2-13	32	736-3078	Flat Washer, .349 x 1.0 x .063
5	712-0431	Flange Lock Nut, 3/8-16	33	783-0677	Lift Adjustment Bracket
6	712-3004A	Flange Lock Nut, 5/16-18	34	783-0685B	Fender
7	712-3083	Hex Nut, 1/2-13	35	783-1489	Seat Mounting Bracket
8	714-0104	Internal Cotter Pin	36	710-1268	Screw, #10-16 x .375
9	714-0145	Internal Cotter Pin	37	712-3027	Hex Flange Lock Nut, 1/4-20
10	716-0106	E-ring	38	720-0309A	Seat Adjuster Grip
11	720-0311	Handle Grip	39	731-1989	Spacer
12	732-0874	Torsion Spring	40	732-0499	Compression Spring, .41 x 1.5
13	732-1184	Extension Spring, .872 x 3.4	41	736-0175	Spring Washer, .265 x .562 x .025
14	736-0275	Flat Washer, 5/16	42	736-0204	Flat Washer, .344 x .62 x .03
15	736-0921	Lock Washer, 1/2	43	738-0137A	Shoulder Screw, .340 x .285, 1/4-20
16	736-3019	Flat Washer, .31 x 1.062 x .134	44	738-1007	Shoulder Screw, .50 x .50, 3/8-16
17	736-3084	Flat Washer, .51 x 1.12 x .06	45	783-0611	Seat Stop
18	738-0138A	Hex Cap Screw, 5/16-18 x .62	46	783-0738	Seat Pivot Bracket
19	738-0143	Shoulder Screw, 3/8-16	47	783-0739	Seat Adjustment Lever
20	741-0225	Hex Flange Bearing	48	783-0753	Seat Adjustment Selector
21	741-0715	Snap Flange Bearing	49	757-0348A	High Back Seat, Black
22	746-0968	Lift Cable, 16.16	50	735-0656	RH Foot Pad
23	747-1111	Lift Handle	51	735-0657	LH Foot Pad
24	756-1154	Roller Pulley		726-3046	Foot Pad Clips (Not Shown)
25	783-0678A	Arm Lift	52	714-0111	Cotter Pin
26	783-0720A	Deck Stabilizer Bracket	53	731-0511	Trim Strip
27	710-0260A	Carriage Bolt, 5/16 x .62	54	783-0209A	Seat Lift Bracket
28	710-0604A	Self-tapping Screw, 5/16-18 x .625	55	726-0201	Speed Nut

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Oyster Gray: 0662
Powder Black: 0637

Models D609, G609, U609 & X609



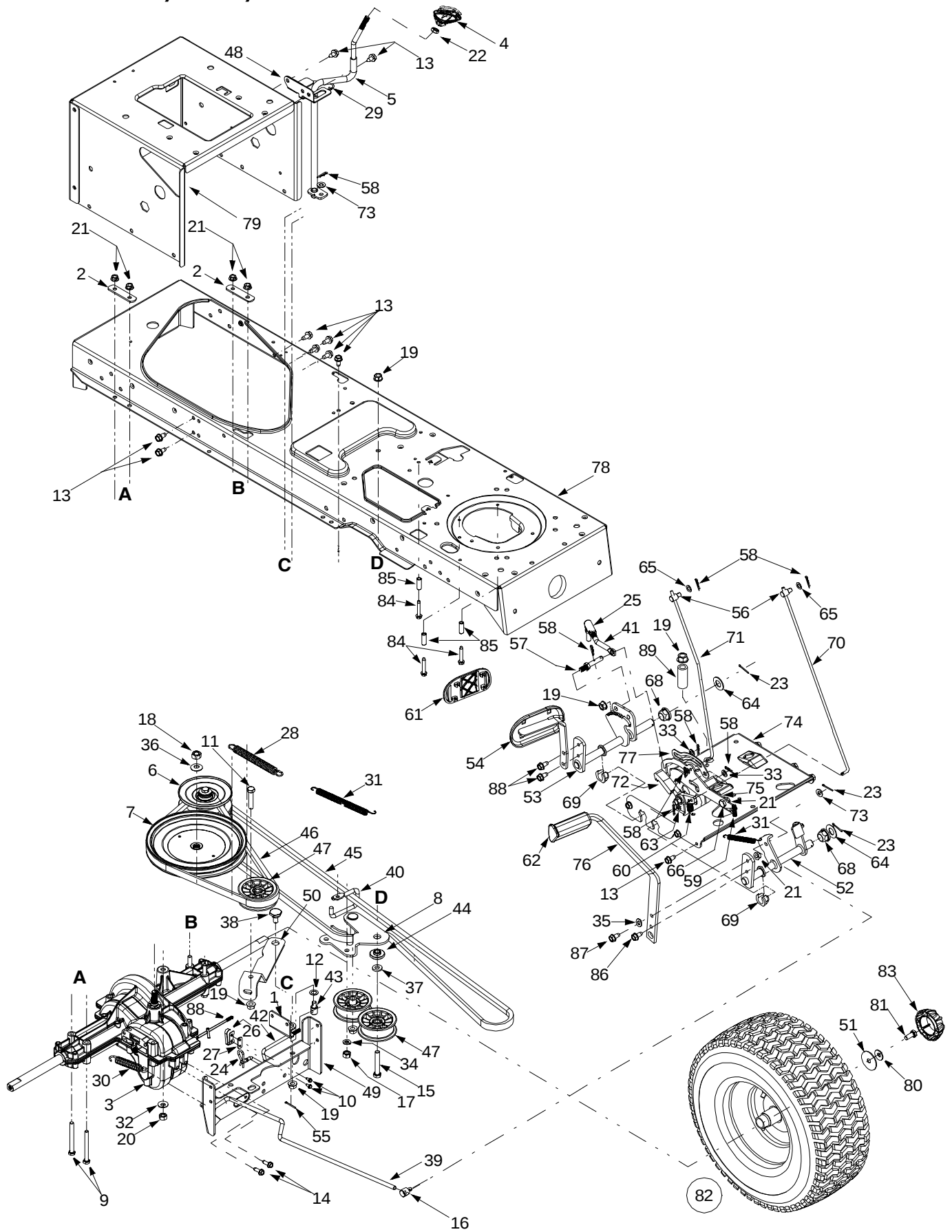
Models D609, G609, U609 & X609

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	731-1291A	Pivot Bar End Cap	25	638-0019A	LH Axle Assembly, .625 Diameter
2	710-1238	Self-tapping Screw, 16-18 x .625	26	638-0020A	RH Axle Assembly, .625 Diameter
3	783-0726B	RH Pivot Support Bracket	27	683-0128A	Pivot Bar
4	783-0727A	LH Pivot Support Bracket	28	712-0431	Flange Lock Nut, 3/8-16
5	783-0728	Pivot Bar Bracket	29	714-0162	Cotter Pin
6	710-0723	Hex Cap Screw, 3/8-16 x 1	30	726-0214	Push Cap, .625
7	711-1408	RH Drag Link	31	736-0162	Flat Washer, .64 x 1.0 x .12
8	711-1655	LH Drag Link	33	736-0285	Flat Washer, .635 x 1.589 x .06
9	712-0240	Jam Nut, 7/16-20	34	738-1011	Shoulder Screw, .5 x 2.2, 3/8-16
10	712-0241	Hex Nut, 3/8-24	35	741-0659	Flange Bearing, .632 ID x .937 OD
11	712-0431	Flange Lock Nut, 3/8-16	36	634-0105A	Wheel Assembly Complete, 15 x 6 x 6
12	712-0459	Flange Lock Nut, 7/16-20		634-0172	Rim Only w/ Plastic Bearing
13	712-3004A	Flange Lock Nut, 5/16-18		734-0255	Air Valve (Not Shown)
14	717-1550D	Steering Gear, 11/90 Ratio		734-1731	Tire Only, Square Shoulder
15	717-1554	Steering Pinion Gear	37	734-2290A	Hub Cap
16	723-0448A	Ball Joint, 7/16-20	38	783-0653D	Steering Support Bracket
17	736-0169	Lock Washer, 3/8	39	738-0143	Shoulder Screw, 3/8-16
18	736-3084	Flat Washer, .51 x 1.12 x .06	40	736-0331	Bell Washer, .39 x 1.13 x .062
19	738-1001A	Steering Shaft, .625 OD x 24.4	41	710-1260A	Self-tapping Screw, 5/16-18 x .75
20	741-0475	Plastic Bushing, .38 ID	42	736-0242	Bell Washer, .34 x .872
21	741-0656	Hex Flange Bearing, 5/8	43	710-0643	Hex Bolt, 5/16-18 X 1
22	738-0372B	Shoulder Spacer, .38 ID	44	783-0656A	Axle Bracket RH
23	731-2624	Steering Wheel, 13.25	45	783-0657A	Axle Bracket LH
24	731-2625	Steering Wheel Cap	46	736-3004	Flat Washer

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Models D609, G609, U609 & X609



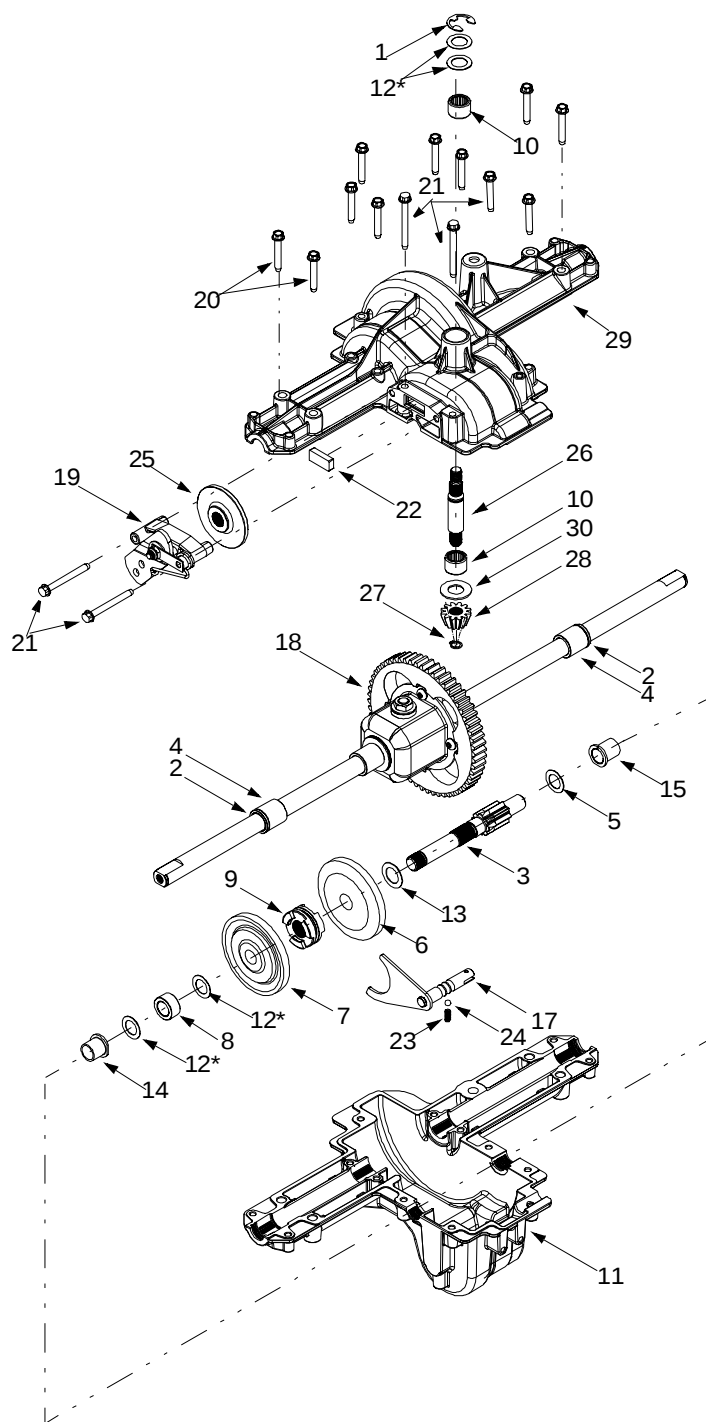
Models D609, G609, U609 & X609

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	783-1015	Shift Lever Support	47	756-0981	Flat Idler, 2.75 OD
2	17840	Transaxle Mounting Bracket	48	783-1016B	Speed Control Rod Bracket
3	618-0551	Single-speed Transmission Assembly	49	783-0667B	Transmission Torque Bracket
4	631-0009	Shifter Knob	50	783-0669	Idler Bracket
5	647-0045	Shift Lever	51	736-0430	Flat Washer, .350 x 1.59 x .062
6	656-0048	Variable-speed Pulley Assembly	52	647-0031	Brake Control Assembly
7	656-0051A	Transmission Pulley, 8.5 x .5-36	53	647-0032	Speed Control Assembly
8	683-0251	Double-idler Bracket	54	683-0266	Drive Pedal Assembly
9	710-0176	Hex Cap Screw, 5/16-18 x 2.75	55	714-0470	Cotter Pin, 1/8 x 1.25
10	710-0227	Self-tapping Screw, #8-18 x .5	56	711-0736	Ferrule, 1/4-20
11	710-0347	Hex Cap Screw, 3/8-16 x 1.75	57	711-1363	Pin, 3/8-16 x 2.43
12	736-0272	Flat Washer, .51 x 1.0 x .060	58	714-0104	Cotter Pin
13	710-0604A	Self-tapping Screw, 5/16-18 x .625	59	732-0437	Compression Spring, .34 OD x 1.0
14	710-0642	Self-tapping Screw, 1/4-20 x .75	60	732-0955	Extension Spring, .50 OD x 1.41
15	710-3011	Hex Cap Screw, 3/8-16 x 2.25	61	735-0662	Drive Pedal Pad
16	711-0677	Ferrule, 5/16-18	62	735-3049	Brake Pedal Pad
17	712-0241	Hex Nut, 3/8-24	63	736-0142	Flat Washer, .281 x .5 x .063
18	712-0378	Hex Nut, 7/16-20	64	736-0187	Flat Washer, .64 x 1.24 x .06
19	712-0431	Flange Lock Nut, 3/8-16	65	736-0204	Flat Washer, .344 x .062 x .03
20	712-3017	Hex Nut, 3/8-16	66	738-0155	Shoulder Screw, .437 x 1.62
21	712-3004A	Flange Lock Nut, 5/16-18	67	738-0507B	Shoulder Screw, .5 x .434
22	712-3008	Jam Nut, 3/8-16	68	741-0225	Hex Flange Bearing
23	714-0111	Cotter Pin	69	741-3065A	Split Hex Flange Bearing
24	714-0149B	Internal Cotter Pin	70	747-1137	Cruise Control Rod
25	723-3018	Ball Joint	71	747-1138	Brake Lock Control Rod
26	725-1644	Short Spring Switch	72	748-0413	Cruise Latch
27	726-0320	Insulator Nut Plate	73	736-0275	Flat Washer, .344 x .688 x .065
28	732-0384	Extension Spring, .62 Dia. x 6.12	74	783-0653D	Steering Support Bracket
29	732-0525	Compression Spring Clip	75	783-0732	Drive Lock-out Bracket
30	732-0716	Extension Spring, .59 OD x 4	76	783-0773	Brake Pedal
31	732-0963	Extension Spring, .50 Dia. x 6.37 (hooks to flange, 783-0650, in frame)	77	783-0780A	Neutral Return Bracket
32	736-0105	Bell Washer, .401 x .87 x .063	78	683-0304	Lower Frame Assembly
33	736-0140	Flat Washer, .385 x .62 x .063	79	783-1031A	Hitch Plate
34	736-0169	Lock Washer, 3/8	80	736-0242	Bell Washer, .34 x .872
35	736-3008	Flat Washer, .344 x .750 x .120	81	710-0627	Hex Cap Screw, 5/16-24 x .75
36	736-0407	Bell Washer, .45 x 1.0 x .602	82	634-0105A	Wheel Assembly (Model D609G)
37	736-3010	Flat Washer, .407 x .812 x .135		634-0177	Wheel Assembly (Model U609H)
38	738-0322	Shoulder Screw, .625 x .217		634-0070	Rim Only
39	747-1122	Brake Rod		734-0255	Air Valve (Not Shown)
40	747-1123A	Belt Guard		734-1730	Tire Only, 20 x 8 x 8, Square Shoulder
41	747-1127	Idler Adjustment Rod, 3/8	83	734-2290A	Hub Cap
42	747-0047A	Shift Rod	84	710-0809	Self-tapping Screw, 1/4-20 x 1.25
43	711-0736	Adjustment Ferrule, 1/4-20 x 1.0	85	750-0556	Spacer
44	738-0372B	Shoulder Spacer, .38 ID	86	710-0650	Self-tapping Screw, 5/16-18 x .875
45	754-0467	Lower Drive Belt	87	710-1260A	Self-tapping Screw, 5/16-18 x .75
46	754-0468	Upper Drive Belt	88	747-1285	Shift Rod
			89	748-0415B	Spacer

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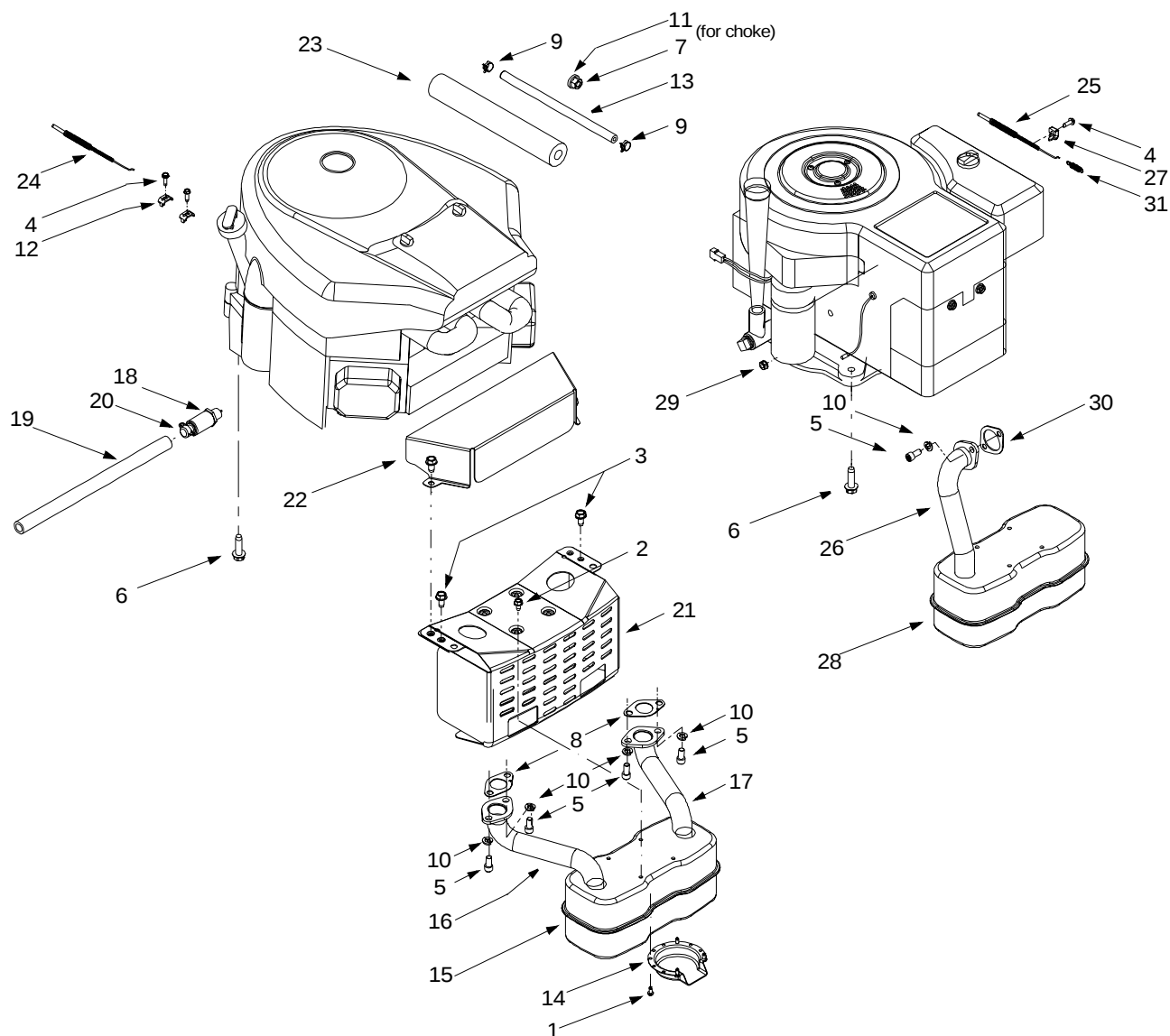
Models D609, G609, U609 & X609



REF. NO.	PART NO.	DESCRIPTION
1	716-0231	E-Ring, .75
2	721-0338	Seal, .75 x 1.0 x .125
3	711-1431	Drive Shaft
4	741-0340	Sleeve Bearing, .75 x .1.0 x 1.0
5	736-0495	Thrust Washer, 1.0 x .632 x .0
6	717-1362	42-Tooth Bevel Gear
7	717-1363	42-Tooth Bevel Gear
8	750-1234	Spacer, .633 x 1.0 x .513
9	718-0228	Clutch Collar
10	741-0525	Needle Bearing, .625 x .875
11	719-0394	Lower Housing
12a	736-0336	Flat Washer, 5/8 x 1.0 x .030*
12b	736-0337	Flat Washer, 5/8 x 1.0 x .040*
12c	736-0349	Flat Washer, 5/8 x 1.0 x .020*
13	736-0519	Flat Washer, .70 x 1.125 x .031
14	741-0336	Flange Bearing, 5/8 x 3/4 x 3/4
15	741-0337	Flange Bearing, 5/8 x 3/4 x 15/16
16	750-1238	Spacer, .635 x 1.0 x .27
17	611-0133	Detent Shaft Assembly
18	618-0424	Differential Assembly
19	661-0006	Brake Assembly
20	710-1325	Self-tapping Screw, 1/4-20 x 1.625
21	710-1206	Self-tapping Screw, 1/4-20 x 2.375
22	717-0678	Brake Pad
23	732-0863	Compression Spring
24	741-0862	Detent Ball
25	761-0202	Brake Disc
26	711-1430	Input Shaft
27	716-0108	Retaining Ring, .437
28	717-1464	14-Tooth Bevel Pinion
29	719-0391A	Upper Housing
30	736-0723	Thrust Washer, .635 x 1.25 x .042

*Use applicable flat washer (12a, 12b or 12c) in this application allowing proper end-play as instructed in Service Manual.

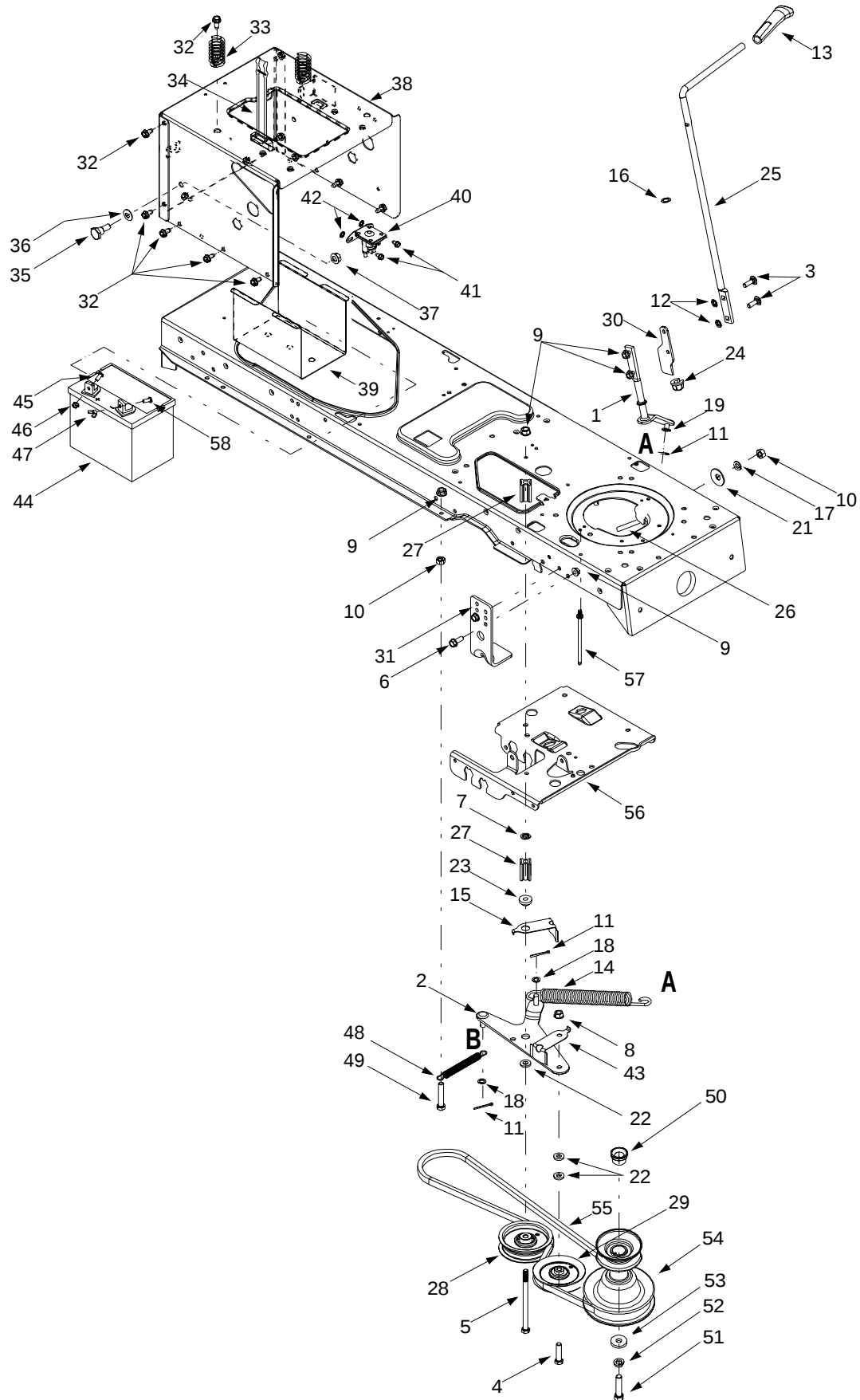
Models D609, G609, U609 & X609



NOTE: Engine accessory parts are applicable to all models except otherwise noted.

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	710-0227	Self-tapping Screw, #8-18 x .5	16	751-0650	RH Exhaust Pipe (Model G609G)
2	710-0599	Self-tapping Screw, 1/4-20 x .5	17	751-0651	LH Exhaust Pipe (Model G609G)
3	710-0604A	Self-tapping Screw, 5/16-18 x .625	18	751-3140	Oil Drain Valve
4	710-1237	Screw, #10-32 x .625	19	751-3141	Oil Drain Hose
5	710-1314A	Socket Cap Screw, 5/16-18 x .625	20	751-3142	Oil Drain Cap
6	710-1315	Self-tapping Screw, 3/8-16 x 1.25	21	783-0615B	Muffler Heat Shield
7	712-3017	Hex Nut, 3/8-16 (Model G609G)	22	783-0625C	Engine Heat Shield (Model G609G)
8	721-0460	Exhaust Gasket (Model G609G)	23	722-0263	Foam (fits over fuel line)
9	726-0205	Hose Clamp	24	746-1086	Throttle Cable (Model G609G)
10	736-0119	Lock Washer, 5/16	25	746-1084	Throttle Cable (Model D609G)
11	736-0300	Flat Washer (Model G609G)	26	751-0619	Exhaust Pipe (Model D609G)
12	751B221535	Casing Clamp (Model G609G)	27	751B213146	Casing Clamp (Model D609G)
13	751-0535	Fuel Line Hose	28	751-0617	Muffler, Single Inlet (Model D609G)
14	751-0564	Muffler Deflector	29	712-0271	Hex Sems Nut, 1/4-20 (for starter cable)
15	751-0616	Muffler, Twin Inlet (Model G609G)	30	721-0208	Exhaust Gasket (Model D609G)

Models D609, G609, U609 & X609



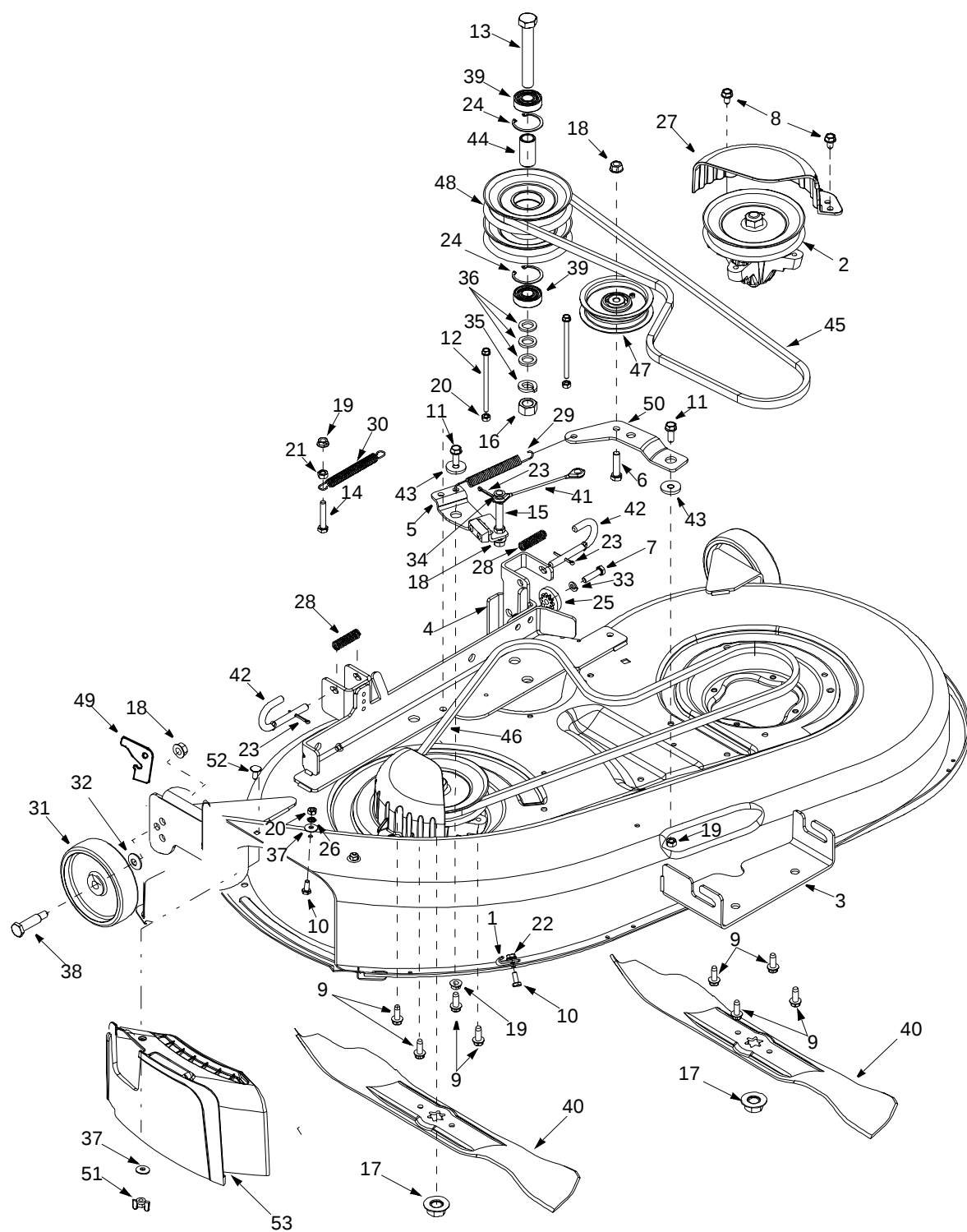
Models D609, G609, U609 & X609

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	647-0064	PTO Engage Lever Assembly	30	783-0744A	Engagement Stop
2	683-0450	PTO Engage Plate Assembly	31	783-0891B	Deck Stop
3	710-0276	Carriage Screw, 5/16-18 x 1.00	32	710-0604A	Self-tapping Screw, 5/16-18 x .625
4	710-0520	Hex Cap Screw, 3/8-16 x 1.5	33	732-3080A	Compression Spring, 1.28 x 3.5
5	710-0831	Hex Cap Screw, 3/8-16 x 5.5	34	723-0444	Battery Strap
6	710-1238	Hex Head Washer Screw, 5/16-18 x .875	35	738-1020	Shoulder Screw, .625 x .5, 7/16-20
7	712-0229	Push Nut, 3/8	36	736-0407	Bell Washer, .45 x 1.0 x .062
8	712-0431	Flange Lock Nut, 3/8-16	37	712-0459	Flange Lock Nut, 7/16-20
9	712-3004A	Flange Lock Nut, 5/16-18	38	783-1031A	Hitch Plate
10	712-3010	Hex Nut, 5/16-18	39	783-0349	Battery Tray
11	714-0470	Cotter Pin, 1/8 x 1.25	40	725-1426	Solenoid, 12-Volt, 100 Amp
12	726-0201	Speed Nut, .3125	41	710-0599	Self-tapping Screw, 1/4-20 x .5
13	731-2111A	PTO Knob	42	736-0222	Lock Washer, 1/4
14	732-1170	Extension Spring, .75 x 6.75	43	683-0304	Lower Frame Assembly
15	732-0991A	Belt Guard	44	725-1706	12-Volt Battery, 270 CCA
16	736-0108	Flat Washer, .510 x .750 x .033	45	710-0703	Carriage Screw 1/4-20 x 0.75
17	736-0119	Lock Washer, 5/16	46	712-0271	Hex Sems Nut, 1/4-20
18	736-0140	Flat Washer, .385 x .62 x .063	47	712-3087	Wing Nut, 1/4-20
19	736-0275	Flat Washer, 5/16	48	732-1165	Extension Spring, .50 x 5.0
20	736-3000	Flat Washer, .406 x .875 x .059	49	710-3180	Hex Cap Screw, 5/16-18 x 1.75
21	736-0331	Bell Washer, .39 x 1.13 x .062	50	750-0956	Spacer Cup
22	736-3039	Flat Washer, .407 x .812 x .135	51	710-3029	Hex Head Cap Screw, 7/16-20 x 1.25
23	738-0372B	Shoulder Spacer, .380	52	736-0171	Lock Washer, 7/16
24	741-0708	Hex Split Flange Bearing	53	736-0322	Flat Washer, .450 x 1.25
25	747-1112D	PTO Engagement Handle	54	756-0982B	Engine Pulley, 3.56 OD x 5.56
26	747-1286A	Belt Keeper Rod	55	754-0497	PTO Belt
27	748-0415B	Spacer, 3/8 x 1.54	56	783-0653D	Steering Support Bracket
28	756-0627B	Idler Pulley, 3.5	57	711-1044	Keeper Pin, 5/16 x 4.75
29	756-1208	Idler Pulley, 4.0	58	738-1132	Shoulder Screw 1/4-20

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Oyster Gray: 0662
Powder Black: 0637

Models D609G, G609G & X609G



Models D609G, G609G & X609G

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1.	16606	Bracket: Retainer Hook	28.	732-0306	Compression Spring
2.	618-0565	Spindle Assembly: Pulley	29.	732-0470A	Extension Spring
3.	683-0198E	Deck Assembly	30.	732-1165	Extension Spring
4.	683-0254	Deck Hanger Bracket LH	31.	734-0973	Deck Wheel
5.	683-0440	Brake Assembly: deck	32.	736-0105	Bell Washer
6.	710-0520	Hex Screw 3/8-16 x 1.5	33.	736-0119	Lock Washer
7.	710-0528	Hex Screw 5/16-18 x 1.25	34.	736-0140	Flat Washer
8.	710-0604A	TT Screw 5/16-18 x 0.625	35.	736-0158	Lock Washer
9.	710-0650	TT Screw 5/16-18 x 0.875	36.	736-0162	Flat Washer
10.	710-0751	Hex Screw 1/4-20 x 0.620	37.	736-0270	Bell Washer
11.	710-1238	Hex Washer Head Screw	38.	738-0373	Sholder Spacer
12.	710-1830	TT Screw 1/4-20 x 4.0	39.	741-0524	Bearing
13.	710-3151	Hex Screw 5/8-18 x 4.25	40.	742-0616	Blade
14.	710-3180	Hex Screw 5/16-18 x 1.75	41.	746-0970	Brake Cable
15.	711-1534	Pin	42.	747-1116	Deck Release Rod
16.	712-0337	Hex Nut 5/8-18	43.	748-0331	Shoulder Spacer
17.	712-0417A	Flange Nut 5/8-18	44.	750-0932A	Spacer
18.	712-0431	Flange Lock Nut	45.	754-0497	V-Belt
19.	712-3004A	Flange Lock Nut	46.	754-0498	V-Belt
20.	712-3006	Hex Nut 1/4-20	47.	756-0627B	Idler Pulley
21.	712-3010	Hex Nut 5/16-18	48.	756-1202	Double Pulley
22.	712-3027	Lock Nut 1/4-20	49.	783-1025	Chute Stop
23.	714-0470	Cotter Pin	50.	783-1291	Idler Bracket
24.	716-3020	Snap Ring	51.	712-3087	Wing Nut
25.	717-1553A	Gear: Deck Adjustment	52.	710-0134	Carriage Screw
26.	726-0233	Push Nut	53.	731-2363	Mulch Plug
27.	731-2486	Belt Cover			

NOTE: For **painted parts**, please refer to the list of color codes below. Please add the applicable color code, wherever needed, to the part number to order a replacement part. For instance, if a part numbered 700-xxxx is painted Powder Black, the part number to order would be 700-xxxx-0637.

Red: 0638
Oyster Gray: 0662
Powder Black: 0637

This diagram is an exploded view of a mechanical assembly, likely a pump or motor component. It shows the main housing (1) and various internal and external parts. Key components include:

- Internal Components:** A central shaft assembly (10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62) with a central shaft (10) and various bearings (11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62).
- External Components:** A motor or actuator (3) with a cable (4) and a control unit (5).
- Assembly Lines:** Dashed lines indicate the assembly sequence and alignment of parts.

Model U609H

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1.	16606	Retainer hook: bracket	32.	726-0233	Push Nut
2.	17116	Deck Brake Assembly	33.	732-0306	Compression Spring
3.	17258C	Belt Cover RH	34.	732-0429A	Extension Spring
4.	17982	Spindle Plate	35.	732-594A	Extension Spring
5.	618-0240A	Spindle Assembly	36.	732-0934	Extension Spring
6.	618-0594	Spindle Assembly: Double Pulley	37.	732-1165	Extension Spring
7.	683-0254	Deck Hanger Bracket LH	38.	734-0973	Deck Wheel
8.	683-0265C	Deck Assembly	39.	736-0105	Bell Washer .375 x .870 x .063
9.	710-0167	Carriage Screw 1/4-20 x 0.5	40.	736-0119	Lock Washer
10.	710-0344	Hex Screw, Special 3/8-16 x 1.5	41.	736-0140	Flat Washer
11.	710-0501	Hex Screw 1/4-20 x 2.0	42.	736-0270	Bell Washer
12.	710-0514	Hex Bolt 3/8-16 x 1.0	43.	736-0418A	Flat Washer
13.	710-0528	Hex Bolt 5/16-18 x 1.25	44.	738-0347	Shoulder Spacer
14.	710-0599	TT Screw 1/4-20 x 0.5	45.	738-0373	Shoulder Screw
15.	710-0650	TT Screw 5/16-18 x 0.875	46.	746-1107	Cable: Bracket
16.	710-0703	Carriage Screw 1/4-20 x 0.75	47.	747-1116	Rod: Deck Release Handle
17.	710-0751	Hex Bolt 1/4-20 x 0.620	48.	748-0234	Spacer
18.	710-0805	Hex Screw 5/16-18 x 1.5	49.	750-1320	Spacer
19.	710-1260A	LD Screw 5/16-18 x 0.75	50.	754-0349	V Belt
20.	710-3180	Hex Screw 5/16-18 x 1.75	51.	754-0486A	V Belt
21.	711-0993	Belt Guard Pin	52.	756-0627B	Idler Pulley
22.	711-1554	Pin	53.	783-0139A	Idler Bracket
23.	712-0271	Sems Nut	54.	783-0141	Deck Skirt: Center
24.	712-0417A	Hex Flange Nut	55.	783-0142	Deck Skirt RH
25.	712-0431	Lock Nut	56.	783-1025	Chute Stop
26.	712-3004A	Lock Nut	57.	783-1348	Belt Cover LH
27.	712-3006	Hex Nut 1/4-20	58.	710-0578	Machine Screw
28.	712-3010	Hex Nut 5/16-18	59.	736-0173	Flat Washer
29.	712-3027	Lock Nut 1/4-20	60.	712-3006	Hex Nut
30.	714-0470	Cotter Pin	61.	712-3087	Wing Nut
31.	717-1553A	Gear: Deck Adjustment	62.	731-1636	Mulch Plug

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