



HYDRO TRACTOR

Parts Manual

Models

936063 46" Hydro Tractor



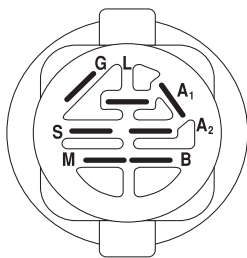
GB ENGLISH

532 44 70-67 (21547957) Rev 1 10.21.11
Printed in the U.S.A.

TRACTOR -- MODEL NUMBER 936063 (96046003301), PRODUCT NO. 960 46 00-33
SCHEMATIC

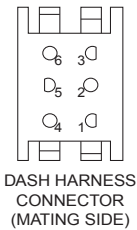
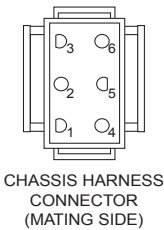
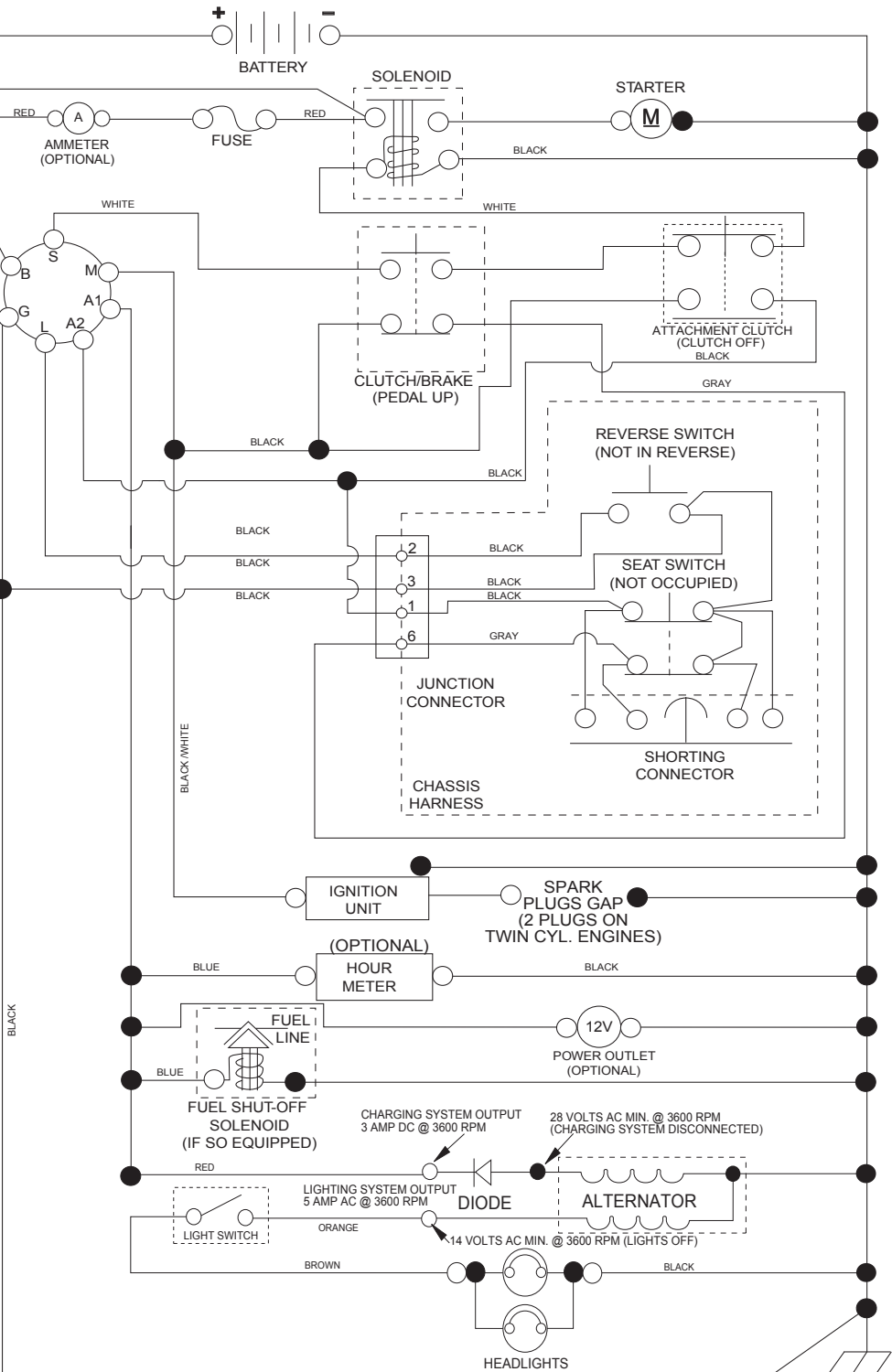
SCH11

NOTE
YOUR TRACTOR IS EQUIPPED WITH A SPECIAL ALTERNATOR SYSTEM. THE LIGHTS ARE NOT CONNECTED TO THE BATTERY, BUT HAVE THEIR OWN ELECTRICAL SOURCE. BECAUSE OF THIS, THE BRIGHTNESS OF THE LIGHTS WILL CHANGE WITH ENGINE SPEED. AT IDLE THE LIGHTS WILL DIM. AS THE ENGINE IS SPEEDED UP, THE LIGHTS WILL BECOME THEIR BRIGHTEST.



IGNITION SWITCH

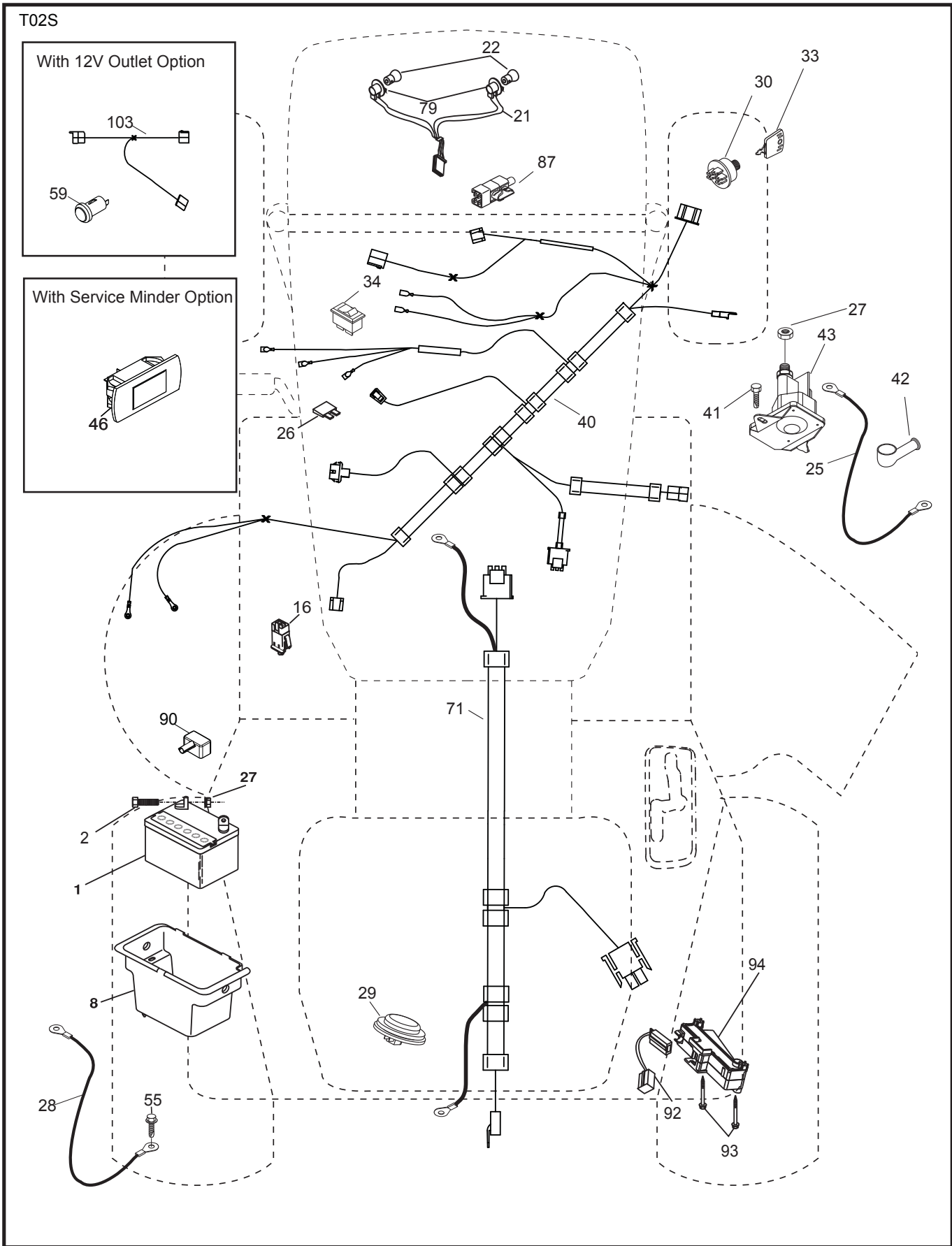
POSITION	CIRCUIT	"MAKE"
OFF	M+G+A1	
RUN/OVERRIDE	B+A1	
RUN	B+A1	L+A2
START	B+S+A1	



WIRING INSULATED CLIPS
NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE RE-INSTALLED TO PROPERLY SECURE YOUR WIRING.

NON-REMOVABLE CONNECTIONS
REMOVABLE CONNECTIONS

TRACTOR -- MODEL NUMBER 936063 (96046003301), PRODUCT NO. 960 46 00-33
ELECTRICAL

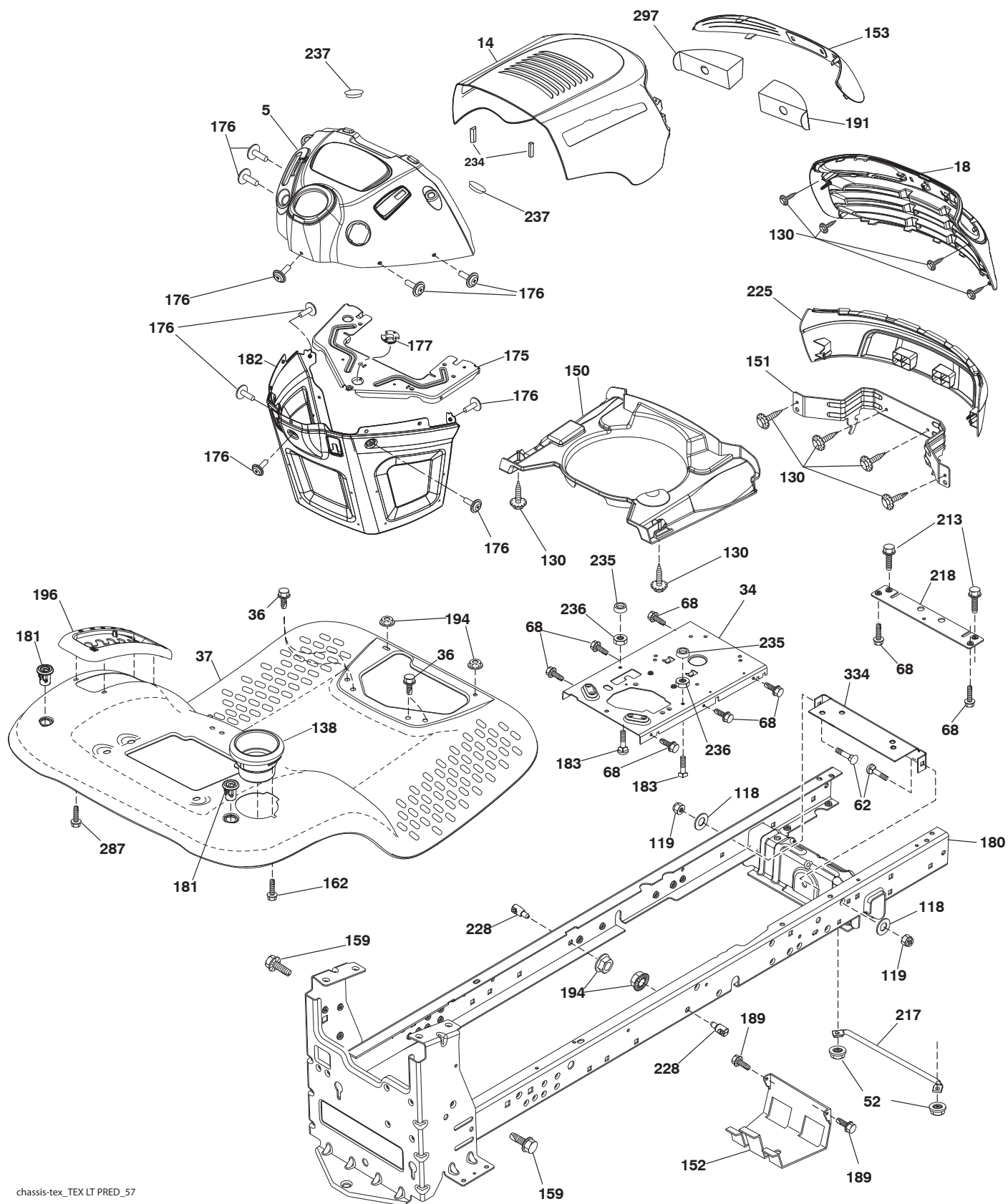


**TRACTOR -- MODEL NUMBER 936063 (96046003301), PRODUCT NO. 960 46 00-33
ELECTRICAL**

ITEM NO.	MFG. NO.	ARIENS PART NO.	DESCRIPTION
1	532 16 34-65	21546162	BATTERY.12.VOLT.28.AMP.WET
2	874 76 04-12	21546803	BOLT.HEX.HD.1/4-20 UNC X 3/4
8	532 19 32-28	21546315	BOX.BATTERY.MNT.REAR.LT.TEX.BL
16	532 17 61-38	21546205	SWITCH.INTERLOCK.NONO.GRAY
21	532 40 02-52	21547584	HARNESS LIGHT W/4152J
22	532 00 41-52	21546673	BULB.LIGHT.#1156
25	532 41 28-94	21546646	CABLE.STARTER
26	532 17 51-58	21546200	FUSE.20 AMP.
27	873 51 04-00	21546779	NUT, KEPS HEX 1/4-20 UNC
28	532 19 88-85	21546481	CABLE.GROUND
29	532 40 15-45	21546574	SWITCH.SEAT.DELTA.OPC.9LB.
30	532 19 33-50	21546319	SWITCH.IGN.DLTA.P-IN.ROS
33	532 41 19-33	21547339	KEY/CHAIN.BLISTER PACK.GEN.CE
34	532 11 07-12	21546050	SWITCH.LIGHT/RESET.B/B/RED.
40	532 40 10-98	21546568	HARNESS.IGN/LIFT
41	817 72 04-08	21546210	SCREW 1/4-20 X 1/2
42	532 13 15-63	21546082	COVER.TERMINAL.RED
43	532 19 25-07	21546294	SOLENOID.W/BRASS PLUNGER.2005
55	817 06 05-12	21546187	SCREW.5/16-18X3/4.SMGML.TAP/R
71	532 40 04-49	21546558	HARNESS.IGN.CHASS/LIFT
79	532 17 52-42	21546201	SOCKET ASM.BULB.TWISTLOCK
87	532 19 78-02	21546457	SWITCH.INTRLCK.CLUTCH.CABLE.TX
90	532 43 53-95	21547570	COVER.TERMINAL.BATTERY.RR.TEX
92	532 19 66-15	21546412	HARNESS.PIGTAIL.CONSOLE.ROS.MLK
93	532 19 25-40	21546295	SCREW PLASTITE 10-12 X 2.0
94	532 19 18-34	21546849	MODULE REVERSE ROS

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR -- MODEL NUMBER 936063 (96046003301), PRODUCT NO. 960 46 00-33 CHASSIS



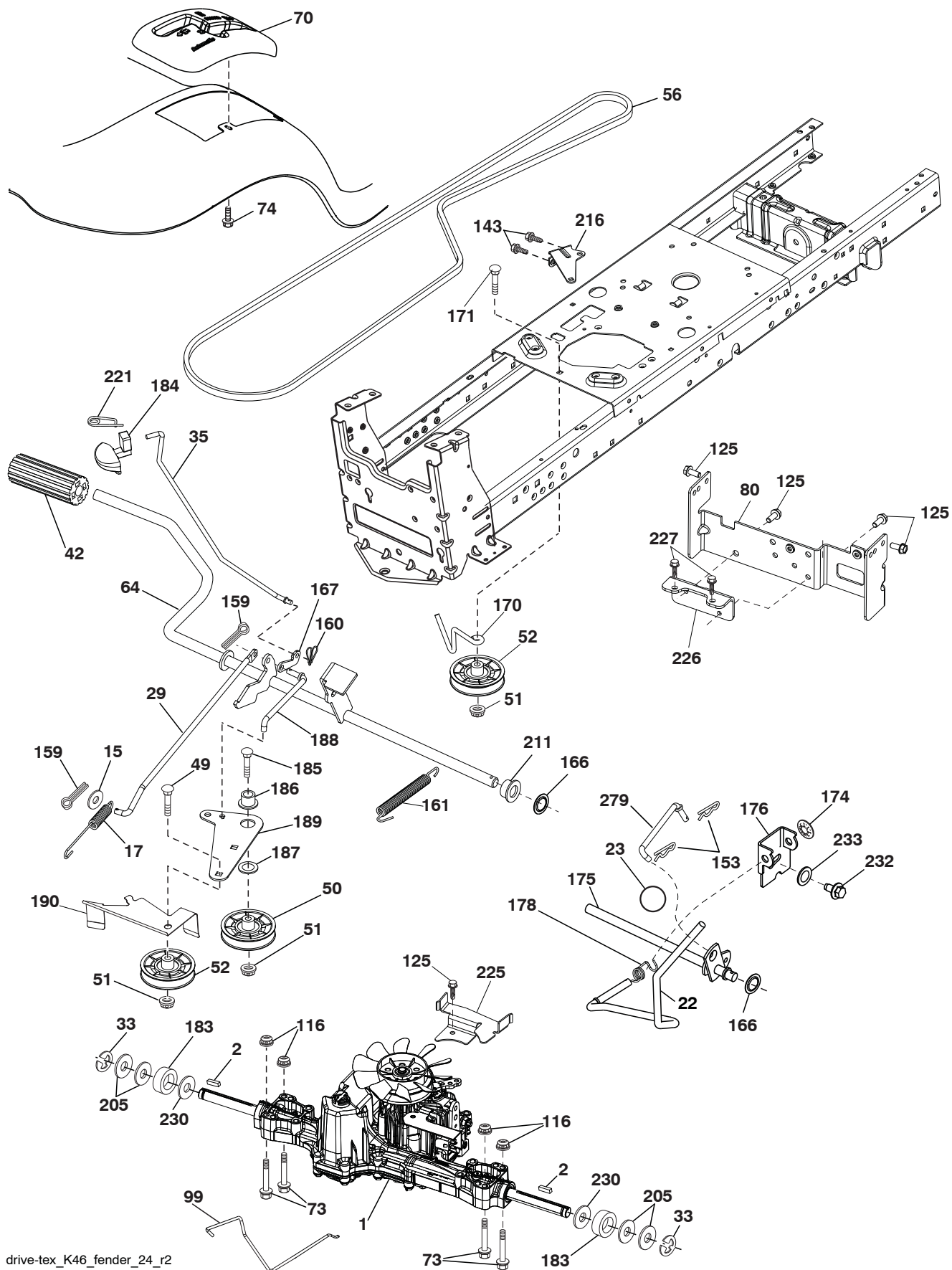
chassis-tex_TEX LT PRED_57

**TRACTOR -- MODEL NUMBER 936063 (96046003301), PRODUCT NO. 960 46 00-33
CHASSIS**

ITEM NO.	MFG. NO.	ARIENS PART NO.	DESCRIPTION
5	532 42 57-72	21547746	DASH
14	532 44 17-89	21547755	HOOD
18	532 44 17-83	21547753	GRILLE
34	532 19 61-25	21546384	PLATE.ENGINE.WELDED.CHASSIS
36	817 06 05-12	21546187	SCREW.5/16-18 X 3/4.SMGML.TAP/R
37	532 44 12-66	21547643	FENDER.TLT.FS.W/CUPHLD
52	873 68 05-00	21546784	NUT, HEX, CROWNLOCK 5/16-18
62	872 11 06-08	21546764	BOLT 3/8-16 X 1.GR.5
68	817 49 05-08	21546199	SCREW.THDROL.5/16-18 X 1/2TYTT
118	819 13 13-16	21546284	WASHER 13/32 X 13/16 X 16 GA.
119	873 68 06-00	21546785	NUT, HEX, CROWNLOCK 3/8-16
130	532 41 63-58	21546675	SCREW
138	532 40 97-30	21547560	CUPHOLDER.TL.TEX.428
150	532 40 83-10	21547591	AIR DUCT.INTAKE.B&S
151	532 18 75-68	21547052	BRACKET.PIVOT
152	532 19 95-35	21546501	SHIELD.BROWNING.W/TEX
153	532 44 42-64	21547880	LENS.ARIENS
159	817 00 06-12	21546181	SCREW.HEXWSH THDR3/8-16X3/4.BL
162	532 14 24-32	21546106	SCREW.HEX.WSH.HI-LO.1/4 X 1/2 UNC
175	532 19 94-72	21547740	CROSSMEMBER.LT
176	532 40 07-76	21546562	SCREW.#10-24X5/8.RND.QUDRX.GIM
177	532 19 52-28	21546357	BUSHING.STEERING.LT
180	532 19 54-57	21547555	CHASS.WLDMT.TL.12GA
181	532 40 47-96	21547557	BUSHING.MNT.FEND.CRGO.BLK.TEX
182	532 40 71-76	21547590	DASH LOWER
183	874 52 05-20	21547383	BOLT.FIN.HEX.5/16-18 UNC X1-1/4
189	817 00 05-12	21546180	SCREW.5/16-18 X 3/4.SMGML.TAP/BL
191	532 41 65-02	21547592	INSERT REFLECTIVE RH
194	873 90 05-00	21546789	NUT, LOCK HEX FLANGE 5/16-18 UNC
196	532 43 95-30	21547812	CONSOLE ASM.DECKLFT.BL/RBT.TLT
213	874 76 05-12	21546804	BOLT, HEX HEAD 5/16-18 X 3/4
217	532 40 91-67	21546636	ROD.PIVOT.HOOD
218	532 19 63-95	21546400	X-PIECE.HOOD.STOP.NON/STEALTH
225	532 43 94-64	21547953	BUMPER
228	532 19 51-61	21546343	STUD.FASTNER.W/'D'ANTI-ROTATION
234	532 40 47-42	21547742	BUMPER HOOD
235	532 40 61-29	21546619	SPACER.FENDER
236	873 93 05-00	21546793	NUT.CENTER LOCK.5/16-18 UNC
237	532 40 37-04	21547588	PLUG.MOUNT.CARGO
287	817 60 04-06	21546204	SCREW.HEX.WASHEAD.1/4-20 X 3/8
297	532 40 18-27	21547587	INSERT REFLECTIVE LH
334	532 44 25-37	21547840	BRACKET ENGINE PLATE

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TRACTOR -- MODEL NUMBER 936063 (96046003301), PRODUCT NO. 960 46 00-33 DRIVE



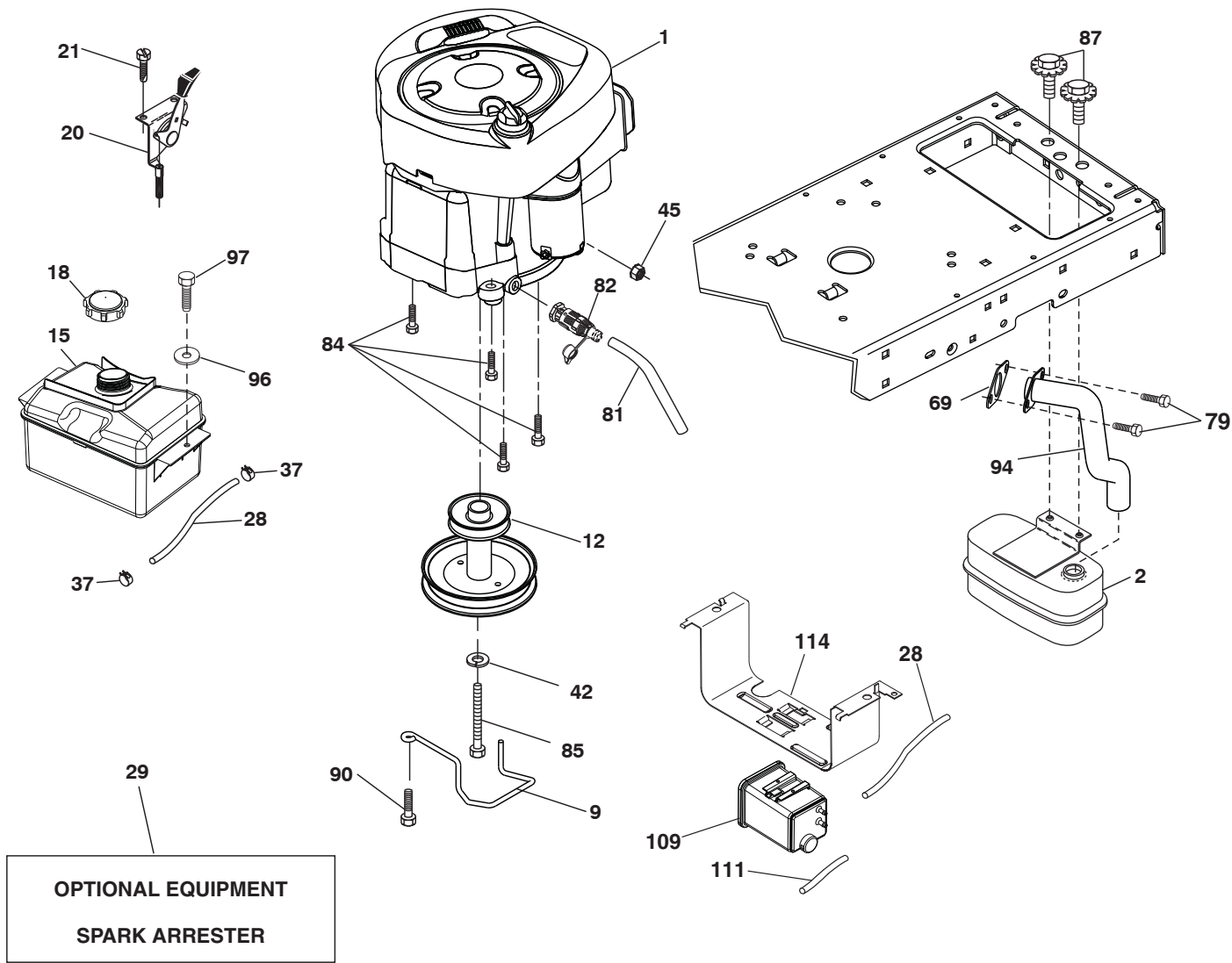
drive-tex_K46_fender_24_r2

TRACTOR -- MODEL NUMBER 936063 (96046003301), PRODUCT NO. 960 46 00-33 DRIVE

ITEM NO.	MFG. NO.	ARIENS PART NO.	DESCRIPTION
1	---	---	TRANSAXLE, TUFFTORQ K46 BA(408214) (ORDER PARTS FROM TRANSAXLE MANUFACTURER.)
2	532 12 35-83	21546070	KEY.SQUARE.2.0 X .1845/.1865
15	819 13 13-16	21546284	WASHER.13/32 X 13/16 X 16 GA.
17	532 41 36-78	21546654	SPRING.BRAKE.K46.GREEN
22	532 19 76-60	21546450	ROD.SHIFT.FENDER.TLT.2006
23	532 14 08-45	21546844	KNOB DELUXE 1/2-13 UNC
29	532 40 38-06	21546593	ROD.BRAKE.K46
33	812 00 00-01	21546051	E-RING.#5133-75
35	532 40 10-31	21547585	ROD, BRAKE, PARK
42	532 12 48-72	21547538	COVER.PEDAL.BLK.ROUND
49	872 11 06-14	21546766	BOLT.RDHD.3/8-16UNCX1-3/4.GR5
50	532 19 43-27	21546331	IDLER.FLAT.910"OFFSET
51	873 90 06-00	21546790	NUT.HEX.FLANGELOCK.3/8-16
52	532 19 43-26	21546330	IDLER.V-GROOVE.910"OFFSET
56	532 13 09-69	21546080	V-BELT.MOWER.92.40.42/K46
64	532 19 62-00	21546387	SHAFT ASM.PEDAL.BRAKE CONTROL
70	532 41 13-29	21547563	CONSOLE.SHIFT.STL.HYD.BLACK.TX
73	874 49 05-40	21547614	BOLT 5/16-18 X 2 1/2 G.5
74	532 14 24-32	21546106	SCREW.HEX.WSH.HI-LO.1/4X1/2UNC
80	532 44 06-19	21547733	STRAP.TORQUE.K46 TEX
99	532 41 57-42	21546674	ROD.SPRING.BYPASS.K46.LT.Z
116	873 90 05-00	21546789	NUT, LOCK HEX FLANGE 5/16-18 UNC
125	817 00 05-12	21546180	SCREW.5/16-18X3/4.SMGML.TAP/BL
143	817 49 05-08	21546199	SCREW.THDROL.5/16-18 X 1/2TYTT
153	532 12 47-88	21547536	RETAINER.SPRING
159	876 02 04-12	21546820	PIN.COTTER.1/8 X 3/4.CAD.
160	532 16 94-84	21546178	RETAINER.CLIP(M).DIA.290
161	532 10 57-09	21546028	SPRING.RETURN.CLUTCH.6.75
166	532 42 91-64	21547349	NUT PUSH .625
167	532 40 52-57	21546608	LATCH.BRAKE.PARKING
170	532 19 43-22	21547311	KEEPER BELT CENTERSPAN
171	872 11 06-16	21546767	BOLT.RD.HD.SQ.NK.3/8-16UNC X 2
174	532 19 72-89	21546431	NUT.PUSH..500
175	532 40 62-08	21547558	SHAFT ASM.
176	532 19 62-14	21546394	ARM.CLEVIS.ROD.SHIFT
178	532 19 74-56	21546445	SPRING.SHIFT.GT.2006
183	532 13 70-57	21546087	SPACER.AXLE.HYDRO/PEERLES
184	532 44 14-07	21547749	HANDLE PARKING BRAKE
185	872 11 06-22	21546768	BOLT.RDHD.3/8-16UNC X2-3/4 GR5
186	532 19 43-21	21546328	SPACER.RETAINER
187	819 13 32-10	21546287	WASHER.13/32 X 2 X 10 GA.
188	532 19 43-23	21546329	LINK.CLUTCH.GROUND DRIVE
189	532 19 43-17	21546324	BELLCRANK.GROUNDRIE.NSTG/NSTL
190	532 19 43-18	21546325	KEEPER.BELLCRANK.DRIVE.GROUND
205	532 12 17-48	21546066	WASHER.25/32 X 1-5/8 X 16GA.
211	532 19 62-12	21546393	BUSHING.SHAFT.BRAKE.HAND CONTR
216	532 19 61-31	21546385	BRACKET.PULLEY.IDLER.WTEX
221	532 40 31-87	21546588	RETAINER.SPRING.CLIPHANDLE
225	532 40 33-19	21546589	KEEPER.BELT.TRANSAXLE.K46
226	532 40 15-64	21546575	BRACKET.MOUNT.TORQUE.K46.TLT
227	817 49 05-12	21547613	SCREW 5/16-18 X 3/4
230	532 18 89-67	21546272	WASHER.HARDEN..793 X 1.637X060
232	874 78 07-16	21546818	BOLT.FIN HEX.7/16-14X1 GR5
233	532 40 52-96	21546609	WASHER.SERRATED
279	532 40 62-07	21547580	LINK SHIFT

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR -- MODEL NUMBER 936063 (96046003301), PRODUCT NO. 960 46 00-33
ENGINE



engine-tex_BS_2_r3

TRACTOR -- MODEL NUMBER 936063 (96046003301), PRODUCT NO. 960 46 00-33 ENGINE

ITEM NO.	MFG. NO.	ARIENS PART NO.	DESCRIPTION
1	---	---	ENGINE BRIGGS MODEL NO. 331777-4372-G1(440263) (ORDER PARTS FROM ENGINE MANUFACTURER.)
2	532 18 86-55	21546269	MUFFLER.SINGLE.CYL.KOHL.COURAG
9	532 19 43-20	21546327	KEEPER.BELT.ENGINE.4.25"NSTG
12	532 40 54-72	21547006	PULLEY.ENGINE
15	532 43 06-46	21547954	TANK.FUEL.FRT. 1.5GAL.
18	532 43 02-19	21547355	CAP FUEL
20	532 18 38-97	21547727	CONTROL.TH/CK.COBRA.BS.EEC.428
21	532 41 63-58	21546675	SCREW
28	532 40 11-37	21546571	LINE.FUEL.22"FRONT.EMIS.CA.LP
29	532 13 71-80	21546090	KIT.SPARK ARRESTOR(392390 B&S)
37	532 12 34-87	21546069	CLAMP.HOSE.BLK.
42	810 04 07-00	21546004	BOLT 5/16-18 UNC X 3/4 W/SEMS
45	873 51 04-00	21546779	NUT, KEPS HEX 1/4-20 UNC
69	532 16 52-91	21547111	GASKET
79	532 19 23-34	21546293	SCREW.SOCKET HD.5/16-18 X .75
81	532 14 84-56	21546117	TUBE.DRAIN.OIL.EASY
82	532 42 82-87	21547348	VALVE OIL DRAIN
84	817 06 06-20	21547225	SCREW 3/8-16 X 1/4
85	532 17 39-37	21546191	BOLT.HEX.7/16-20 X 4 X GR. 5-1.5THR.
87	532 17 18-77	21546190	BOLT.5/16-18UNCX3/4 W/SEMS.BLK
90	817 00 06-16	21546182	SCREW.3/8-16 X 1.SMGML.TAP/R.BLK
94	532 40 54-50	21547589	EXHAUST TUBE
96	819 09 14-16	21546277	WASHER.9/32 X 7/8 X 16 GA.
97	817 67 04-12	21546207	SCREW.HEXWSH.THDROL.1/4-20X3/4
109	532 41 41-14	21546657	CANISTER.CARBON.FILTER
111	532 41 41-19	21546660	PURGE LINE CARB.
114	532 41 41-16	21546659	CRADLE.CANISTER

NOTE: All component dimensions given in U.S. inches

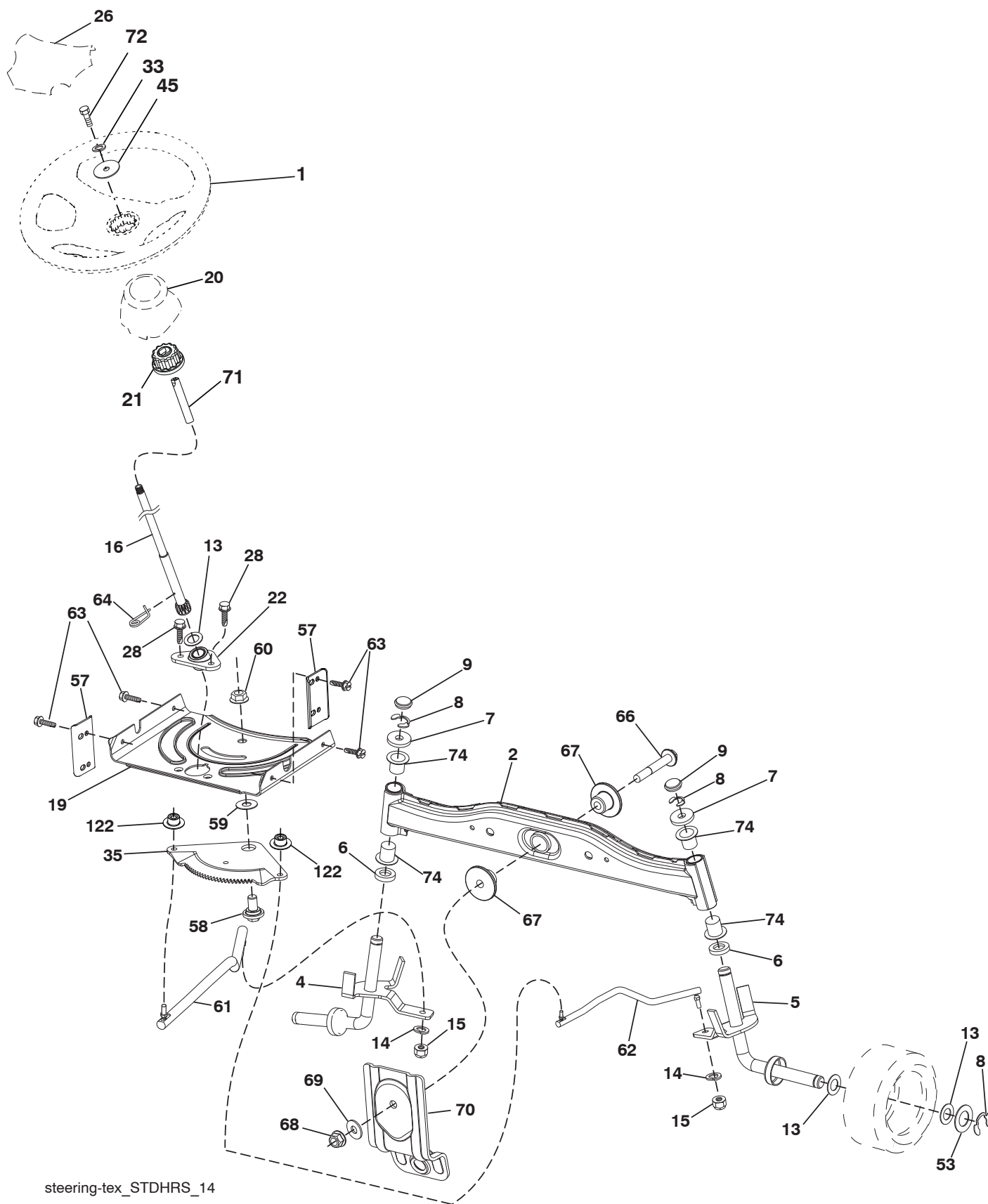
1 inch = 25.4 mm

For engine service and replacement parts, call the toll free number for your engine manufacturer listed below:
Briggs & Stratton 1-800-233-3723

Engine Power Rating Information

The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automotive Engineers) code J1940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-05). Torque values are derived at 3060 RPM; horsepower values are derived at 3600 RPM. Actual gross engine power will be lower and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given both the wide array of products on which engines are placed and the variety of environmental issues applicable to operating the equipment, the gas engine will not develop the rated gross power when used in a given piece of power equipment (actual "on-site" or net power). This difference is due to a variety of factors including, but not limited to, accessories (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.

TRACTOR -- MODEL NUMBER 936063 (96046003301), PRODUCT NO. 9604600-33
STEERING



steering-tex_STDHRS_14

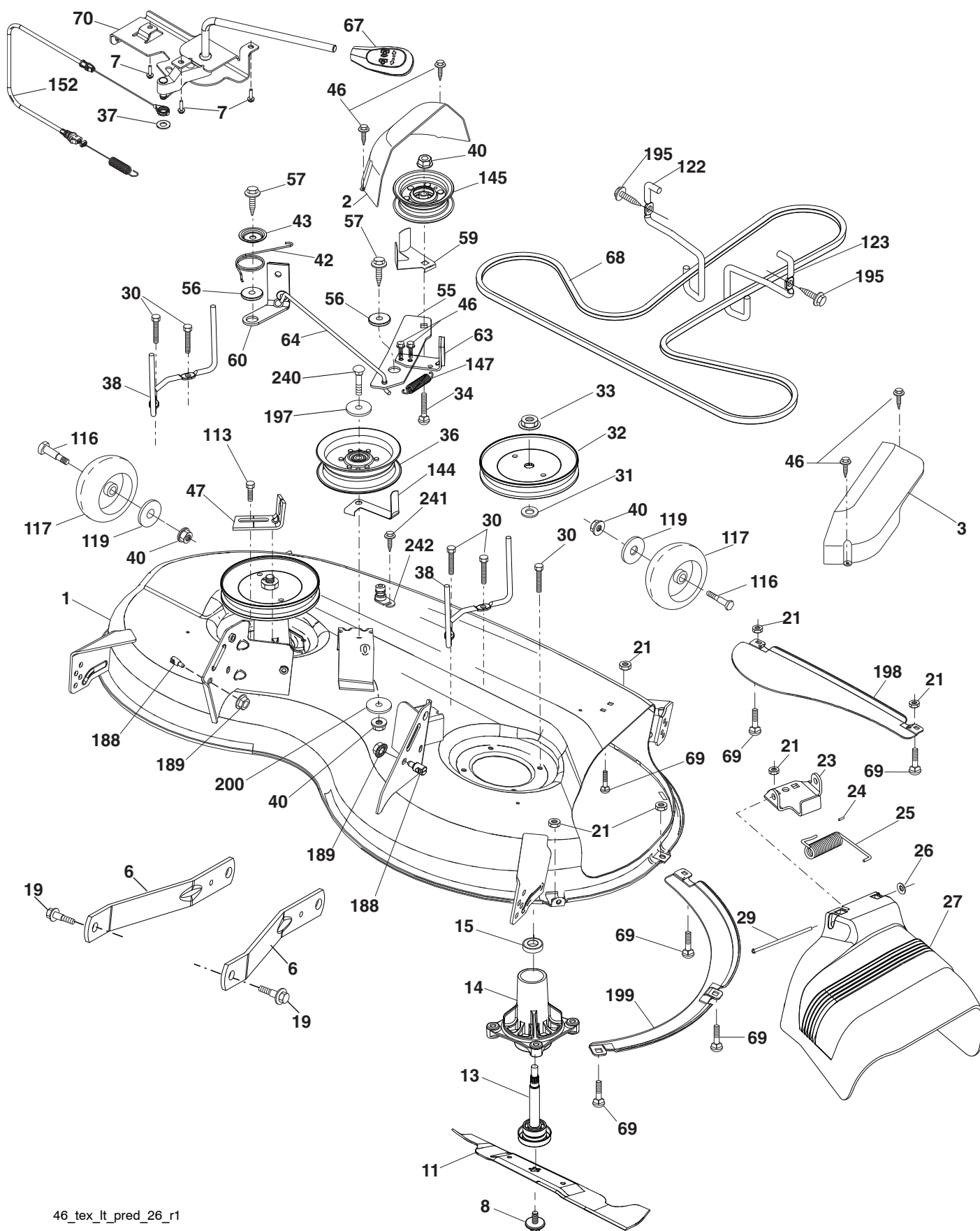
TRACTOR -- MODEL NUMBER 936063 (96046003301), PRODUCT NO. 960 46 00-33
STEERING

ITEM NO.	MFG. NO.	ARIENS PART NO.	DESCRIPTION
1	532 42 45-43	21547744	WHEEL.STEERING.HARD RIM.BLACK
2	532 41 81-68	21546681	AXLE ASM.WELDED
4	532 40 30-87	21546582	SPINDLE.WELDED.LH.15"TEX
5	532 40 30-88	21546583	SPINDLE.WELDED.RH.15"TEX
6	532 12 49-31	21547540	WASHER.THRUST..75 X 1.230
7	532 12 17-48	21546066	WASHER.25/32 X 1-5/8 X 16 GA.
8	812 00 00-29	21546053	RING.KLIP.#T5304-75
9	532 12 12-32	21546064	CAPSPINDLE.FR.TOP.BLK.
13	532 12 17-49	21546067	WASHER.25/32 X 1 1/4 X 16 GA.
14	810 04 06-00	21546003	WASHER, LOCK 3/8
15	873 54 06-00	21546782	NUT.CROWNLOCK.3/8-24
16	532 42 93-74	21547227	SHAFT.STEER.3/4 TEX.NON-PLATED
19	532 19 47-29	21546334	PLATE.STEER.DDL.NLT/NGT
20	532 42 45-43	21547744	BOOT.STEERING
21	532 18 67-37	21546234	ADAPTER.WHEEL.STRG..760
22	532 42 05-37	21547231	STEERING SUPT.LOWER
26	532 42 46-91	21547568	CAPWHL.STRG.HRS/SRS.BLACK
28	817 00 06-12	21546181	SCREW.HEXWSH THDR 3/8-16 X 3/4.BL
33	810 04 05-00	21546002	WASHER, LOCK 5/16
35	532 19 47-32	21546335	GEAR SECTOR.PLATE.DDL.NLT/NGT
45	819 11 38-12	21546280	WASHER.11/32ID X 2 3/8 OD X 12 GA.
53	532 18 89-67	21546272	WASHER.HARDEN..793 X 1.637X060
57	532 40 74-65	21546623	BRACKET.UPSTOP.TEX
58	532 19 47-47	21546339	BOLT.SHOULDER.SECTOR.PIVOT.CFM
59	532 19 47-48	21546340	WASHER.THRUST.SECTOR.STEER.NLT
60	873 97 10-00	21546797	NUT.FLANGE LOCK.5/8-11
61	532 19 47-40	21546337	DRAGLINK.LH.BALLSTUD.DDL.
62	532 19 47-41	21546338	DRAGLINK.RH.BALLSTUD.DDL
63	817 00 05-12	21546180	SCREW.5/16-18 X 3/4.SMGML.TAP/BL
64	532 19 98-49	21546512	RETAINER.CLIP.SPRING.STEERING
66	871 02 07-48	21546754	BOLT.HEX.FGHD.7/16-14 X 3.SERR
67	532 19 47-37	21546336	BUSHING.PM.FRONT AXLE
68	873 90 07-00	21546791	NUT.LOCK.FLANGE.7/16-14.GR. 5
69	532 19 91-62	21546483	WASHER.1.5 X .505 X .118
70	532 19 61-97	21546386	BRACKET.DECK.SUSPENSION.FRONT
71	532 19 07-52	21547131	SHAFT.EXTEN.STRG.SPLINE.TEX
72	532 42 89-82	21547139	BOLT.FIN.HEX.5/16-18 UNC X 4 W/PATCH
74	532 12 49-37	21547541	BEARING.COL.STRG.BLK.
122	532 44 49-62	21547948	CARGEAR.SECTOR

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR -- MODEL NUMBER 936063 (96046003301), PRODUCT NO. 960 46 00-33

MOWER DECK

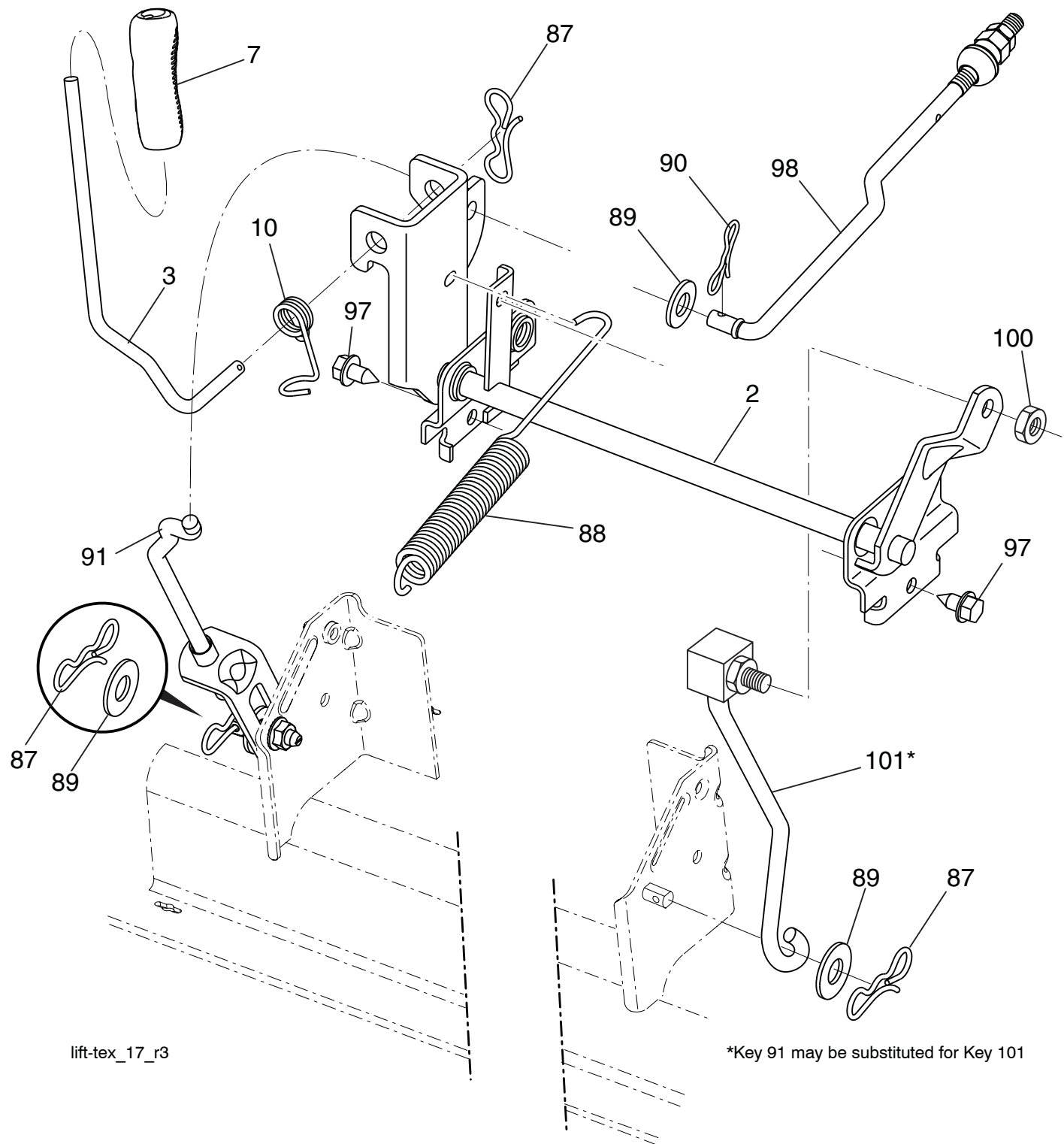


TRACTOR -- MODEL NUMBER 936063 (96046003301), PRODUCT NO. 960 46 00-33 MOWER DECK

ITEM NO.	MFG. NO.	ARIENS PART NO.	DESCRIPTION
1	532 44 26-93	21547946	DECK.WELDMENT.46"4GA WHL.
2	532 40 55-07	21546618	COVER.MANDREL.LH.46"
3	532 40 55-06	21546617	COVER.MANDREL.RH.46"
6	532 19 51-86	21546347	ARM.SUSPENSION.MOWER.REAR.LD
7	532 41 63-58	21546675	SCREW #10 X 0.750 BOS THREAD
8	532 19 30-03	21546301	BOLT/WASHER ASM.7/16-20.UNF
11	532 40 53-80	21546611	BLADE.MOWER.46"HI LIFT BAGGER
13	532 19 28-72	21546300	SHAFT ASM.MNDRL.N/GREASEABLE38
14	532 18 72-81	21546238	HOUSING.MANDREL.4PT.SERVICE
15	532 11 04-85	21546046	BEARING.BALL.MANDREL
19	532 19 65-39	21546411	BOLT.SHOULDER
21	873 68 05-00	21546784	NUT.HEX.CROWNLOCK.5/16-18
23	532 19 25-57	21546296	BRACKET.DEFLECTOR.38/42"2005
24	532 10 53-04	21546025	CAP.SLEEVE..80X.112.BLK.MOWER
25	532 19 70-26	21546416	SPRING.TORSION.DFL.38/42/46.GR
26	532 11 04-52	21546045	NUT.PUSH.PHOS.& OIL
27	532 40 53-57	21546610	SHIELD.DEFLECTOR.MOWER 46"BLK
29	532 13 14-91	21546081	ROD.HINGE.42/46"
30	532 17 39-84	21546192	SCREW.THd ROLL.DOD PT.HEX
31	532 18 76-90	21546253	WASHER.SPACER.MANDREL
32	532 19 74-73	21546446	PULLEY.MANDREL.5.438 PD.42"
33	532 40 02-34	21546554	NUT.FLANGE.LOCK.TOP
34	872 11 06-12	21546765	BOLT.CARR.SH.3/8-16X1-1/2.GR5
36	532 19 73-79	21546440	PULLEY.IDLER.4.50.RAW
37	819 13 13-16	21546284	WASHER.13/32 X 13/16 X 16 GA.
38	532 43 25-20	21547367	KEEPER.BELT.MANDREL.PULLEY
40	873 90 06-00	21546790	NUT.HEX.FLANGELOCK.3/8-16
42	532 19 84-10	21546478	SPRING.TORSION.BRAKE
43	532 19 72-56	21546423	SPRING.TORSION.RETAINER
46	532 13 77-29	21546091	SCREW.THd.ROLL.1/4-20 X 5/8
47	532 19 72-50	21546421	BRACKET.CLUTCH.CABLE
55	532 19 72-49	21546419	IDLER.ARM
56	532 19 90-92	21546482	SPACER.RETAINER
57	817 00 06-16	21546182	SCREW.3/8-16X1.SMGML.TAP/R.BLK
59	532 14 10-43	21546103	GUARD.TUV.IDLER
60	532 19 94-71	21546497	ARM.BRAKE.MOWER.38/46"LH.TEX
63	532 19 94-77	21546499	ARM.BRAKE.MOWER
64	532 40 51-39	21546605	LINKAGE ASM.BRAKE.CLEAR ZINC
67	532 40 30-12	21547741	HANDLE.CLUTCH.CABLE.LT.TEX.428
68	532 40 51-43	21546607	V-BELT.DRIVE.MWR.MECHANICL.46"
69	872 14 05-05	21546770	BOLT.RDHD.SQNK.5/16-18 X 5/8
70	532 40 12-46	21547586	CLUTCH ASM.
113	817 00 05-10	21546179	BOLT.5/16-18HEX.WHS.HD.LCKSERR
116	532 12 48-42	21547537	BOLT.SHLD."A"2.41."B"1.66
117	532 18 86-06	21546267	WHEEL.GAGE.HALF.SPOKED
119	819 12 14-14	21546281	WASHER 3/8 X 7/8 X 14 GA.
122	532 19 72-58	21546424	KEEPER.BELT.ENGINE.LH.LT.TEX
123	532 19 72-59	21546426	KEEPER.BELT.ENGINE.RH.LT.TEX
144	532 19 92-04	21546489	KEEPER.BELT.MOWER
145	532 19 31-97	21546308	PULLEY.IDLER 48"PRIMARY
147	532 40 18-72	21546577	SPRING.RETURN.DECK.38/46"
152	532 43 51-11	21547599	CABLE CLUTCH MANUAL W/SPR.
188	532 19 51-61	21546343	STUD.FASTNER.W/D'ANTI-ROTATIO
189	873 90 05-00	21546789	NUT, LOCK HEX FLANGE 5/16-18 UNC
195	817 00 06-12	21546181	SCREW.HEXWSH THDR3/8-16X3/4.BL
197	819 13 13-12	21546283	WASHER 13/32 X 13/16 X 12 GA.
198	532 40 31-49	21546584	BAFFLE.CENTER.FRONT
199	532 40 31-50	21546586	BAFFLE.FRONT.RH
200	532 41 35-24	21546651	WASHER.13/32 X 1 X 1/2.11GAHRD
240	874 52 06-36	21546799	BOLT.FIN.HEX.3/8-16X 2-1/4 GR5
241	532 15 29-27	21547128	SCREW
242	532 41 55-98	21547345	PORT WASHOUT
--	532 19 28-70	21546299	MANDREL ASM.SUB.N-GRS.4 BOLT (INCLUDES HOUSING, SHAFT ASSEMBLY, AND BEARING ONLY - PULLEY/NUT/WASHER AND BLADE BOLT/WASHERS NOT INCLUDED)
--	532 42 38-03	21546719	REPLACEMENT MOWER, COMPLETE

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR -- MODEL NUMBER 936063 (96046003301), PRODUCT NO. 960 46 00-33
MOWER LIFT



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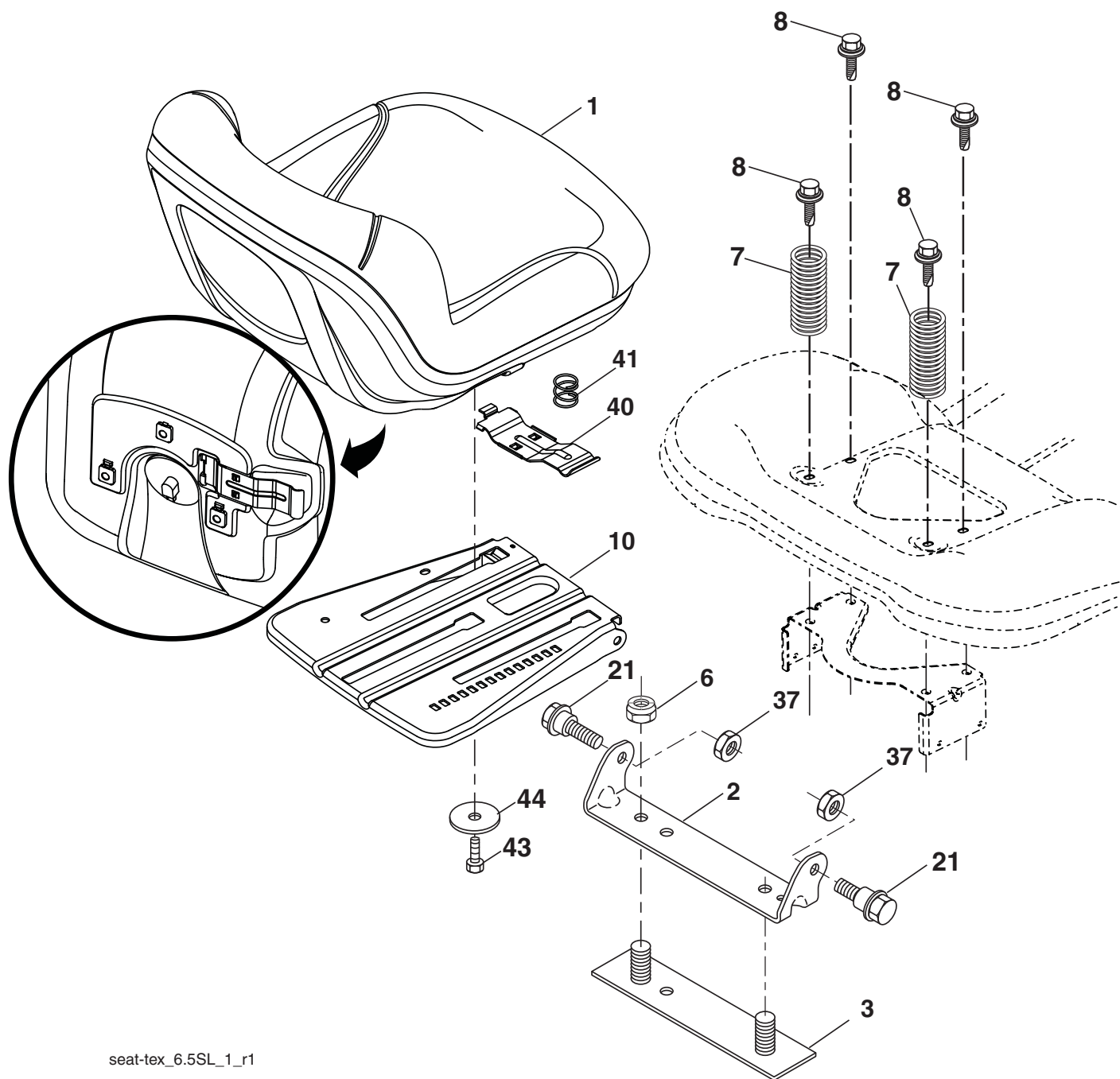
*Key 91 may be substituted for Key 101

**TRACTOR -- MODEL NUMBER 936063 (96046003301), PRODUCT NO. 960 46 00-33
MOWER LIFT**

ITEM NO.	MFG. NO.	ARIENS PART NO.	DESCRIPTION
2	532 42 20-27	21547240	SHAFT ASM.LIFT.CROSS.HD.
3	532 19 52-31	21546358	LEVER.LIFT.HANDLE.LT
7	532 41 15-55	21547565	GRIP.LEVER..5625 ID.BLACK 428
10	532 19 63-14	21546397	SPRING.TORSION.HANDLE.LIFT
87	532 19 42-09	21546322	PIN.COTTER.7/16.BOW TIE LOCK
88	532 41 07-10	21546638	SPRING.LIFT ASSIST
89	819 19 19-12	21546292	WASHER.CLEAR ZINC
90	532 19 42-08	21546321	PIN.COTTER.5/16.BOW TIE LOCK
91	532 19 51-81	21546344	LINK ASM.LIFT.LH.REAR
97	817 00 06-12	21546181	SCREW.HEXWSH THDR 3/8-16 X 3/4.BL
98	532 19 52-70	21546360	LINK ASM.SUSP.FRONT.MWR.11
100	873 93 06-00	21546794	NUT.CENTERLOCK.3/8-16 UNC
101	532 40 70-03	21546620	LINK ASM.LIFT.FIXED.38/42/46"

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

**TRACTOR -- MODEL NUMBER 936063 (96046003301), PRODUCT NO. 960 46 00-33
SEAT**



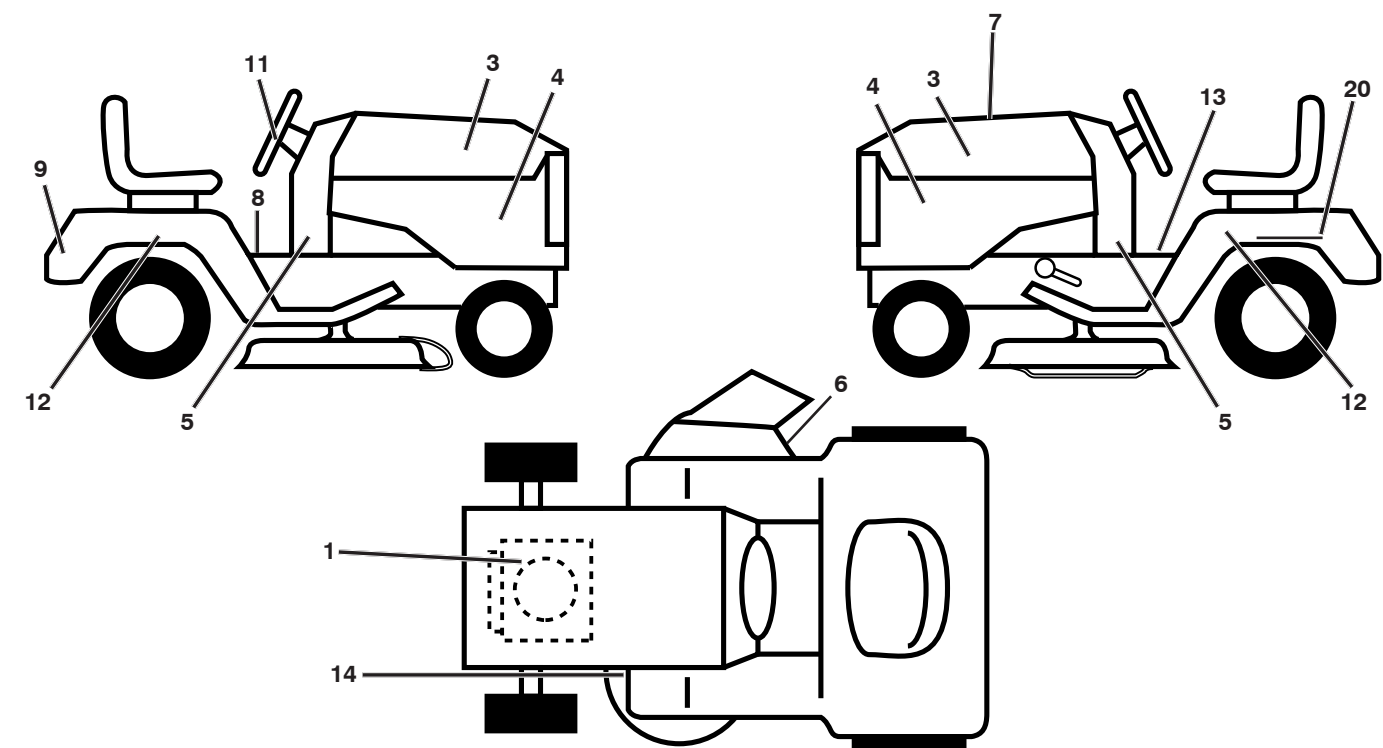
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**TRACTOR -- MODEL NUMBER 936063 (96046003301), PRODUCT NO. 960 46 00-33
SEAT**

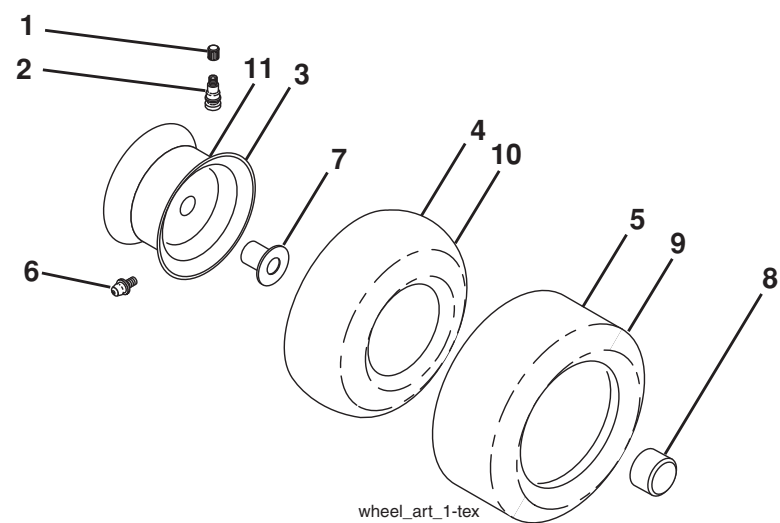
ITEM NO.	MFG. NO.	ARIENS PART NO.	DESCRIPTION
1	532 42 30-10	21546703	SEAT.TA150.KB/SLD.BLK.ARIENS
2	532 18 01-66	21546216	BRACKET.PIVOT.FENDER.2002
3	532 14 06-75	21546101	STRAP ASM.FENDER.94
6	873 80 06-00	21546787	LOCKNUT, WASHER INSERT 3/8-16
7	532 12 41-81	21546074	SPRING.SEAT.CPRSN.2.250.BLK.ZI
8	532 17 18-77	21546190	BOLT.5/16-18 UNC X 3/4 W/SEMS.BLK
10	532 19 69-77	21546414	PAN ASM.SEAT.3PT.
21	532 17 18-52	21546189	BOLT.SHLD.5/16-18 UNC - 2A.BLK D
37	873 80 05-00	21546786	LOCKNUT, WASHER INSERT 5/16-18
40	532 19 76-61	21546451	HANDLE.SLIDE.SEAT.TEX.MILSCO
41	532 19 82-00	21546473	SPRING.LATCH.SEAT.TEX
43	874 76 06-12	21546810	BOLT.FIN.HEX.3/8-16UNC X 3/4
44	819 13 38-12	21546288	WASHER 13/32 X 2-3/8 X 12 GA.

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR -- MODEL NUMBER 936063 (96046003301), PRODUCT NO. 960 46 00-33
DECALS



WHEELS AND TIRES



TRACTOR -- MODEL NUMBER 936063 (96046003301), PRODUCT NO. 960 46 00-33 DECALS

ITEM NO.	MFG. NO.	ARIENS PART NO.	DESCRIPTION
1	532 42 95-51	21547594	DECAL ENGINE H.P.
3	532 44 15-86	21547752	DECAL.HOOD.LH/RH.
4	532 43 91-26	21547732	DECAL.SDPNL.PWRDBY ARIENS
5	532 42 28-11	21546691	DECAL.DASH.LWOWER.20HPARIENS
6	532 17 05-63	21546186	DECAL.MOWER.WARN.KEEP HAND AWY
7	532 44 08-97	21547748	DECAL. REPLACEMENT
8	532 41 16-57	21547338	DECAL.FENDER.WARNING.ENG/FR.07
9	532 43 91-24	21547668	DECAL.FENDER.REAR.ARIENS
11	532 43 91-23	21547667	DECAL.WHEEL.STEER.ARIENS
12	532 43 93-42	21547670	DECAL.FENDER.SIDE.ARIENS
13	532 44 63-54	21547918	DECAL
14	532 16 03-96	21546145	DECAL.V-BELT.SCH.42/46"MEC/ELE
20	532 14 50-05	21546109	DECAL.BAT.DAN/POI P/L SYM.WPN
--	532 16 69-60	21546177	DECAL.BYPASS.FENDER.CRD/LT/YT
--	532 40 95-05	21547559	PAD.FOOTREST.LH.TLT.BLACK.428
--	532 41 12-73	21547561	PAD.FOOTREST.RH.TLT.BLACK.428
--	532 44 70-65	21547955	MANUAL OPERATOR'S (ENGLISH/FRENCH)
--	532 44 70-66	21547956	MANUAL OPERATOR'S (SPANISH)
--	532 44 70-67	21547957	MANUAL PARTS (ENGLISH/FRENCH)
--	532 44 70-68	21547958	MANUAL PARTS (SPANISH)

WHEELS AND TIRES

ITEM NO.	MFG. NO.	ARIENS PART NO.	DESCRIPTION
1	532 05 91-92	21546747	CAPVALVE.TIRE
2	532 06 51-39	21546751	STEM.VALVE
3	532 43 96-73	21547813	RIM.ASM.6"FRONT. BLACK.428
4	532 05 99-04	21546748	TUBE FRONT (SERVICE ITEM ONLY)
5	532 10 62-22	21546034	TIRE.F.TS.15 X 6.0 - 6.SERVICE
6	532 12 49-57	21547725	FITTING GREASE (FRONT WHEEL ONLY)
7	532 12 49-59	21547542	BEARING FLANGE (FRONT WHEEL ONLY)
8	532 17 50-39	21546023	CAP.HUB.AXLE.W.1.50 X 1.00
9	532 13 84-68	21546094	TIRE.R.TS-20 X 8-8 C.SERV.
10	532 12 49-26	21547539	TUBE REAR (SERVICE ITEM ONLY)
11	532 44 08-81	21547814	RIM.ASM.8"REAR. BLACK.428
--	532 14 43-34	21546845	SEALANT, TIRE (10 OZ. TUBE)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm