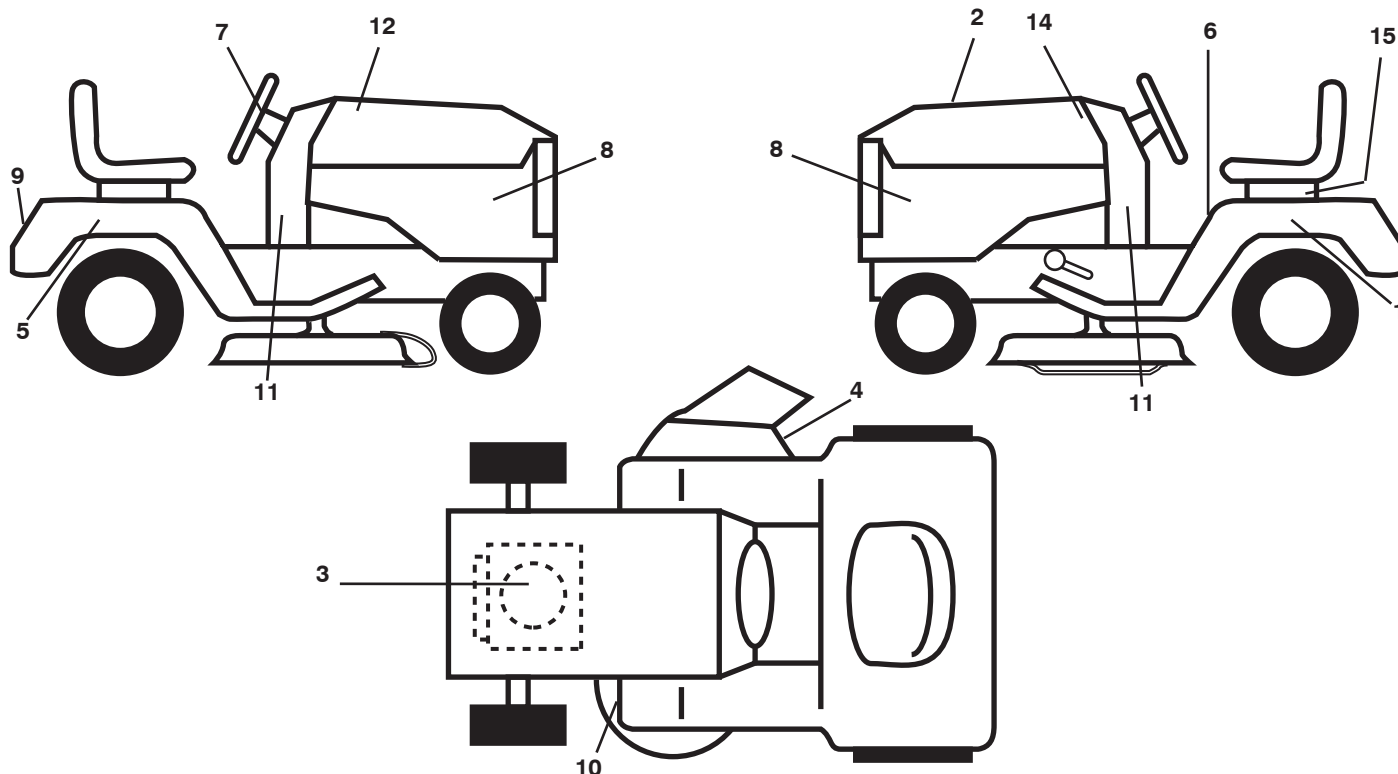


REPAIR PARTS

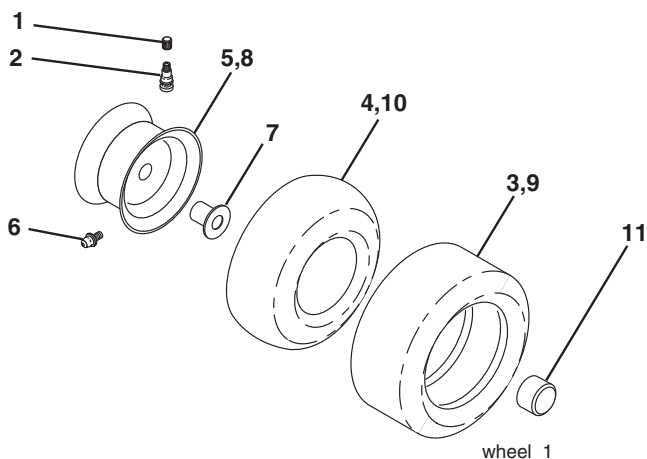
TRACTOR - MODEL NUMBER PB18542LT (96042008900), PRODUCT NO. 960 42 00-89
DECALS



KEY NO.	PART NO.	DESCRIPTION
1	408948	Decal, Fenser SD LH
2	426688	Decal, Replacement
3	408820	Decal, Engine HP
4	170563	Decal, Warning
5	408949	Decal, Fender SD RH
6	411658	Decal, Fender Warning (E&F)
7	423398	Decal, Ins Str Wh
8	408794	Decal, Side Panel
9	172740	Decal, Fender
10	160396	Decal, V-Belt Sch.

KEY NO.	PART NO.	DESCRIPTION
11	402436	Decal, Dash Lower
12	186163	Decal, Hood RH
14	186164	Decal, Hood LH
15	145005	Decal, Caution, Battery
--	404102	Decal, Spark Arrester
--	193226X428	Pad Footrest LH
--	193227X428	Pad Footrest RH
--	426557	Manual, Operator's, English & French
--	426558	Manual, Parts, English & French

WHEELS & TIRES



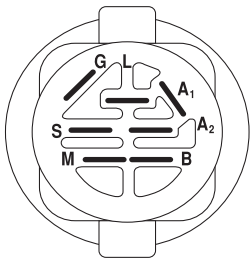
KEY NO.	PART NO.	DESCRIPTION
1	59192	Cap, Tire Valve
2	65139	Stem, Valve
3	106222X	Tire, Front
4	59904	Tube, Front (Service item only)
5	106732X421	Rim Assembly, 6" Front
6	278H	Fitting, Grease (Front wheel only)
7	9040H	Bearing, Flange (Front wheel only)
8	106108X421	Rim Assembly, 8" Rear
9	420531	Tire, Rear
10	7152J	Tube, Rear (Service item only)
11	104757X421	Cap, Hub Axle
--	144334	Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NUMBER PB18542LT (96042008900), PRODUCT NO. 960 42 00-89
SCHEMATIC

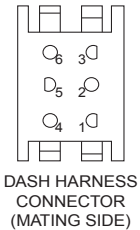
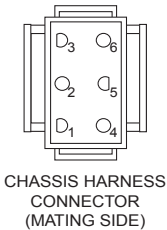
SCH11

NOTE
YOUR TRACTOR IS EQUIPPED WITH A SPECIAL ALTERNATOR SYSTEM. THE LIGHTS ARE NOT CONNECTED TO THE BATTERY, BUT HAVE THEIR OWN ELECTRICAL SOURCE. BECAUSE OF THIS, THE BRIGHTNESS OF THE LIGHTS WILL CHANGE WITH ENGINE SPEED. AT IDLE THE LIGHTS WILL DIM. AS THE ENGINE IS SPEEDED UP, THE LIGHTS WILL BECOME THEIR BRIGHTEST.



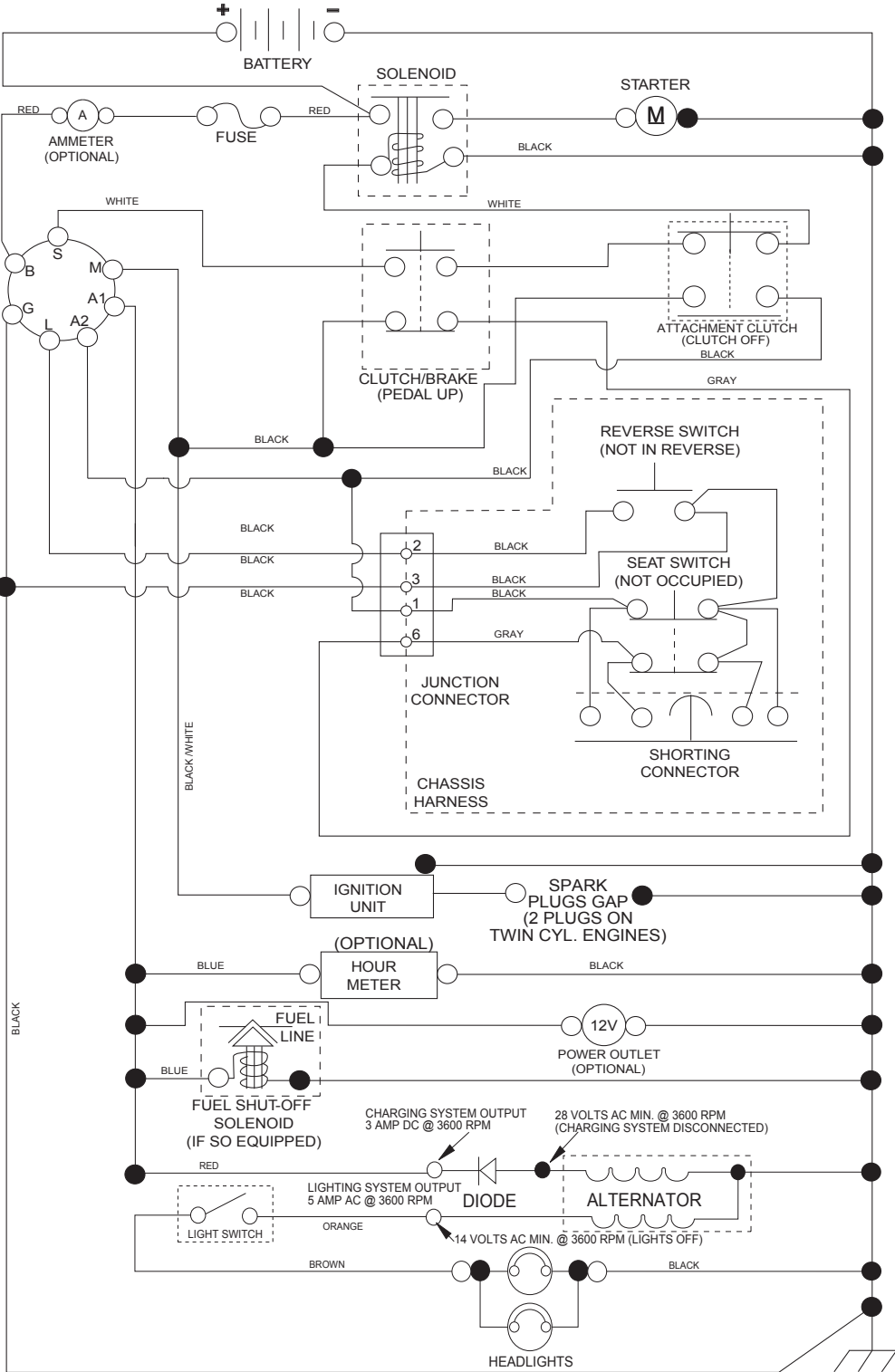
IGNITION SWITCH

POSITION	CIRCUIT	"MAKE"
OFF	M+G+A1	
RUN/OVERRIDE	B+A1	
RUN	B+A1	L+A2
START	B + S + A1	



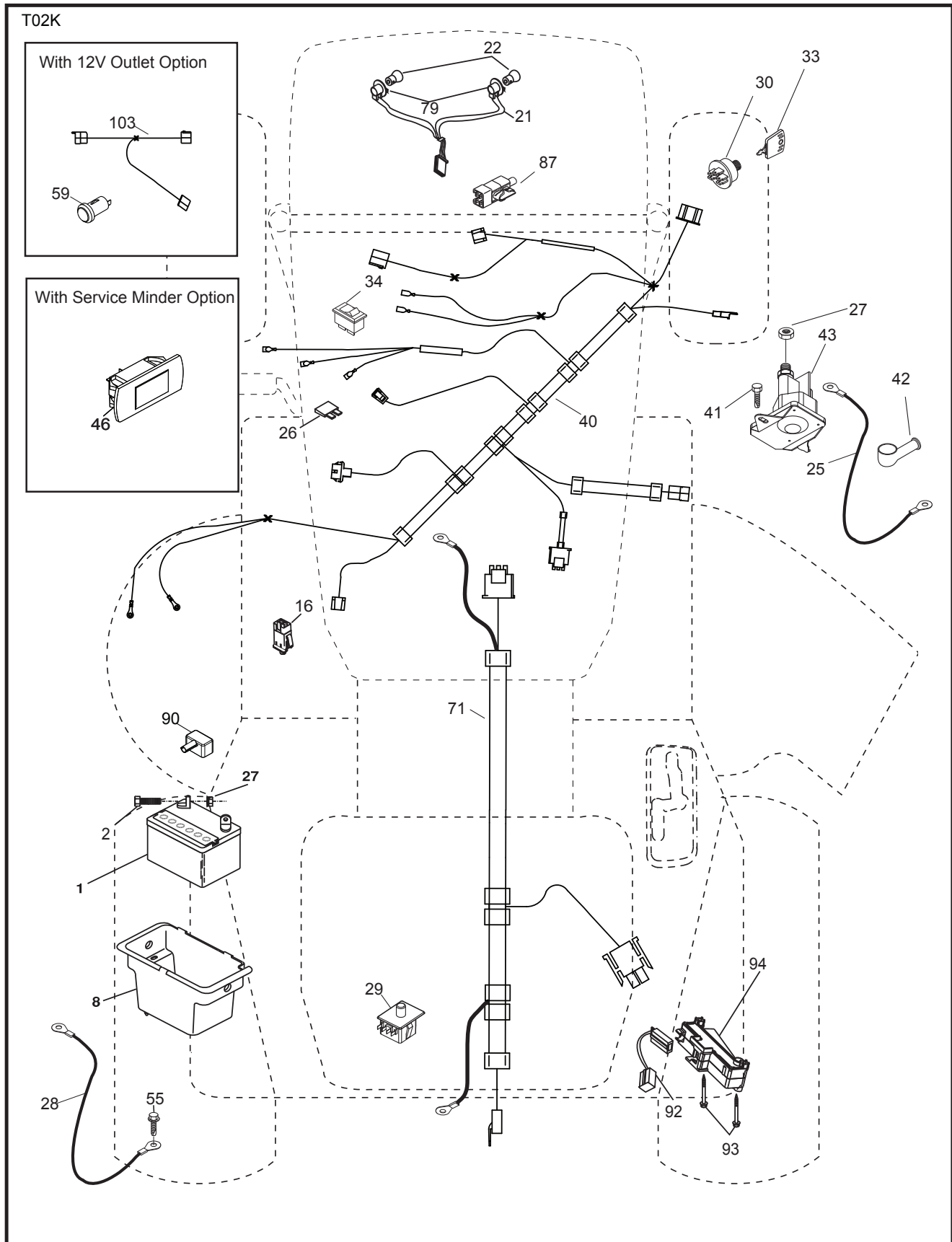
WIRING INSULATED CLIPS
NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE RE-INSTALLED TO PROPERLY SECURE YOUR WIRING.

NON-REMOVABLE CONNECTIONS
REMOVABLE CONNECTIONS



REPAIR PARTS

TRACTOR - MODEL NUMBER PB18542LT (96042008900), PRODUCT NO. 960 42 00-89
ELECTRICAL



REPAIR PARTS

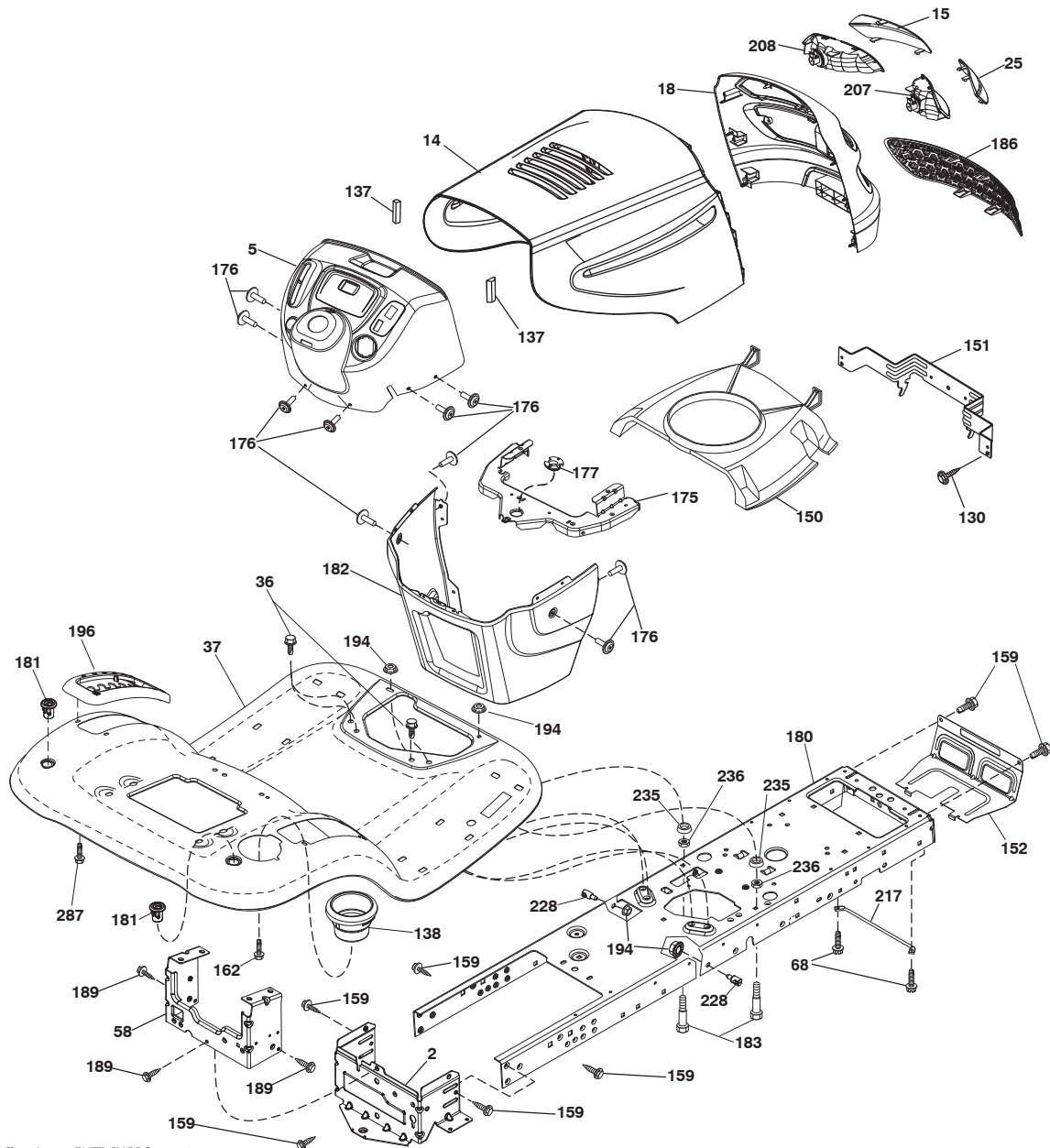
TRACTOR - MODEL NUMBER PB18542LT (96042008900), PRODUCT NO. 960 42 00-89
ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1	163465	Battery
2	74760412	Bolt Hex Hd 1/4-20 unc x 3/4
8	193228	Box Battery
16	176138	Switch Interlock
21	183759	Harness Asm Light w/4152j
22	4152J	Bulb Light #1156
25	421894	Cable Starter
26	175158	Fuse 20 AMP
27	73510400	Nut Keps Hex 1/4-20 unc
28	198885	Cable Ground 22" Black
29	192749	Switch Seat
30	193350	Switch Ign
33	411935	Key/Chain
34	110712X	Switch Light/Reset
40	401098	Harness Ign Dash
41	17720408	Bolt Blk Fin Hex 1/4-20 x 1/2
42	131563	Cover Terminal Red
43	192507	Solenoid
55	17060512	Screw 5/16-18 x 3/4
71	400449	Harness IGN Chassis
79	175242	Socket Asm. Bulb Twistlock
87	197802	Switch Interlock Clutch Cable
90	400725	Cover Terminal Battery
92	196615	Harness Pigtail
93	192540	Screw Plastite 10-14 x 2.0
94	191834	Module Reverse ROS

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm.

REPAIR PARTS

TRACTOR - MODEL NUMBER PB18542LT (96042008900), PRODUCT NO. 960 42 00-89
CHASSIS



Chassis-tex_ELITE-SV PRO_11_r3

REPAIR PARTS

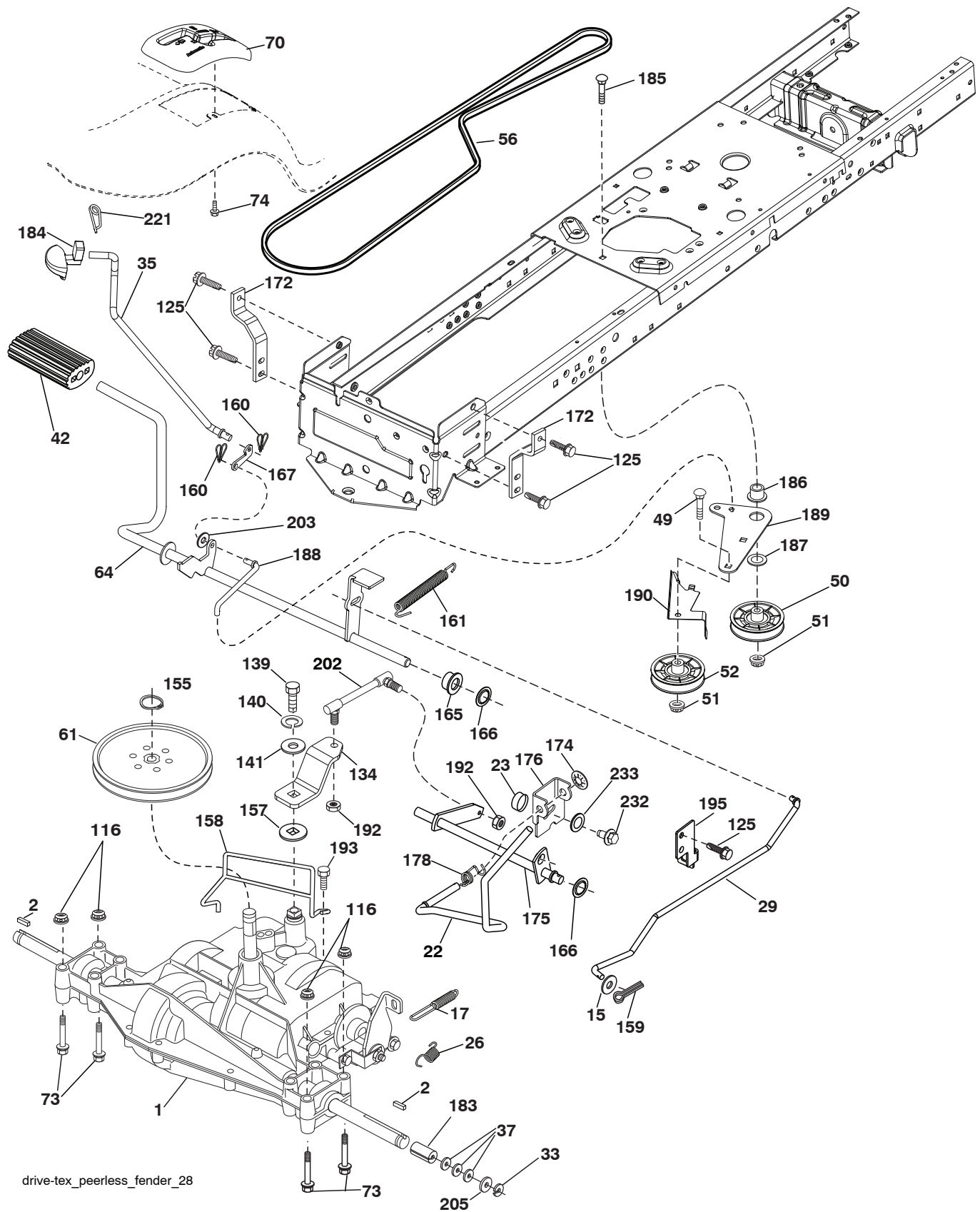
TRACTOR - MODEL NUMBER PB18542LT (96042008900), PRODUCT NO. 960 42 00-89
CHASSIS

KEY NO.	PART NO.	DESCRIPTION
2	412282	Drawbar Lower
5	197783X428	Dash
14	183393X428	Hood
15	183834X599	Lens Grille LH
18	183395X428	Grille
25	183835X599	Lens Grille RH
36	17060512	Screw 5/16-18 x 3/4
37	414872X428	Fender
58	412280	Drawbar Upper
68	17490508	Screw Thdrol 5/16-18 x 1/2
130	416358	Screw #10 x 0.750
137	184921	Bumper Hood
138	193224X428	Cupholder
150	184322	Duct Heat Hood
151	407807	Bracket Pivot
152	194329	Shield Browning/Debris
159	17000612	Screw Hexwsh Thdrol 3/8-16 x 3/4
162	142432	Screw Hex Wsh Hi-Lo 1/4 x 1/2
175	193243	Crossmember
176	400776	Screw 10-24 x 5/8 Wshd Qdrx
177	195228	Bushing Steering
180	194260	Chassis
181	193102X428	Bushing Mtg. Fender Crgo.
182	193057	Dash Lower
183	74780520	Bolt Fin Hex 5/16-18 x 1-1/4
186	183829X428	Insert Grille
189	17000512	Screw 5/16-18 x 3/4
194	73900500	Nut Lock Hex Flange 5/16-18
196	414581	Console Asm. Deck Lift
207	183833	Bezel Grille RH
208	183832	Bezel Grille LH
217	409167	Rod Pivot Hood
228	195161	Stud Fastener
235	406129	Spacer Fender
236	73930500	Nut Center Lock 5/16-18
287	17600406	Screw 1/4-20 x 3/8

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - MODEL NUMBER PB18542LT (96042008900), PRODUCT NO. 960 42 00-89
DRIVE



drive-tex_peerless_fender_28

REPAIR PARTS

TRACTOR - MODEL NUMBER PB18542LT (96042008900), PRODUCT NO. 960 42 00-89 DRIVE

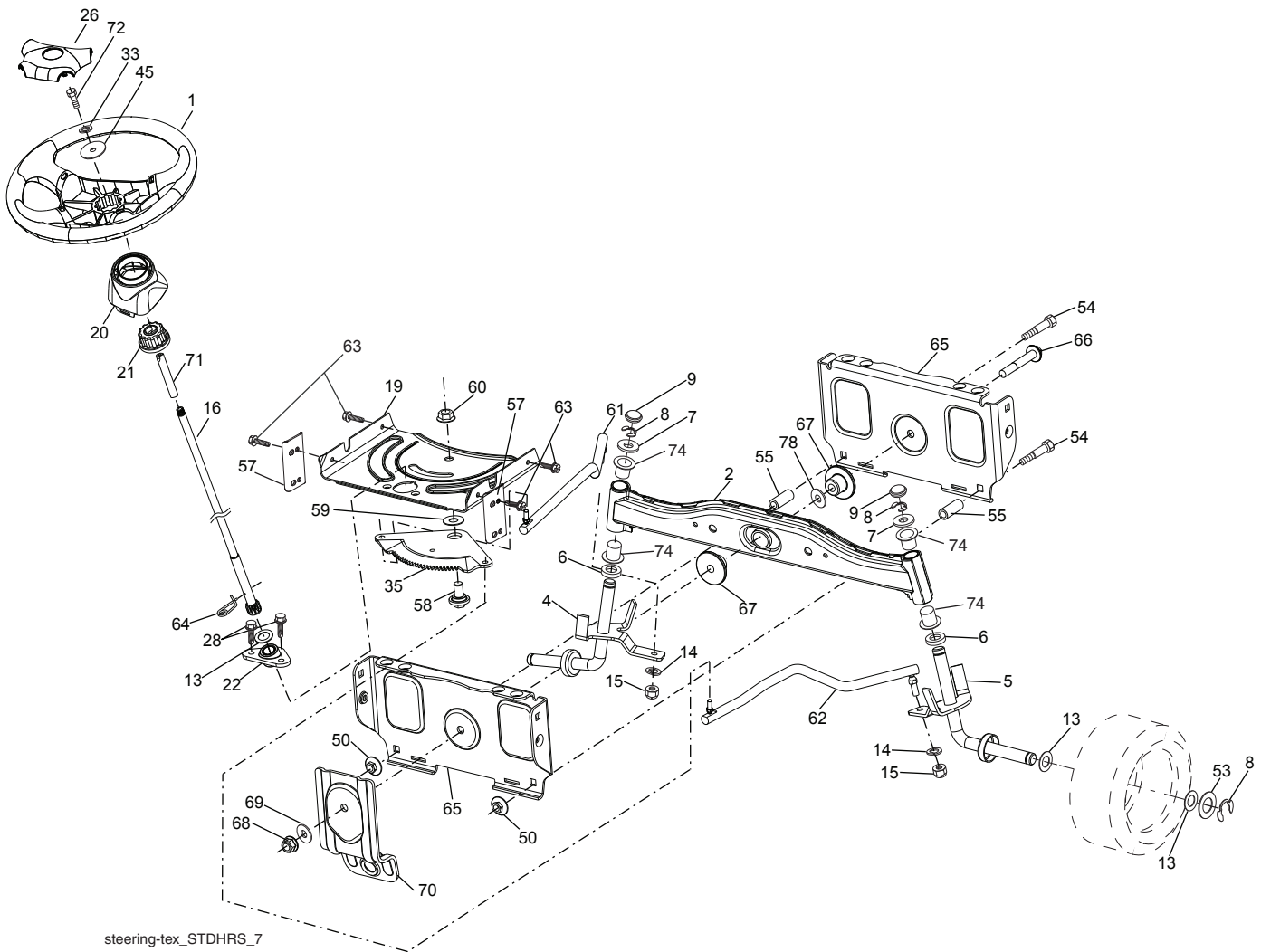
KEY NO.	PART NO.	DESCRIPTION
1	-----	Transaxle, Peerless 206-565
2	123583X	Key Square
15	19131316	Washer 13/32 x 13/16 x 16 Ga.
17	197297	Spring, Brake
22	197660	Rod Shift
23	171674	Knob
26	197455	Spring Brake RTN
29	197267	Rod, Brake
33	12000001	Ring E
35	197722	Rod, Brake, Park
37	121749X	Washer 25/32 x 1-1/4 x 16 Ga.
42	8883R	Cover, Foot Pedal
49	72110614	Bolt
50	194327	Pulley Idler Flat
51	73900600	Lock Nut 3/8-16
52	194326	Idler V-Groove
56	194346	V-Belt, Drive
61	123666X	Pulley Transaxle
64	196200	Shaft Asm. Pedal Brake Control
70	193225X428	Console
73	74490544	Bolt 5/16-18 Gr. 5
74	142432	Screw 1/4 x 1/2
116	73900500	Nut Lock Hex Flange 5/16-18
125	17000512	Screw 5/16-18 x 3/4
134	197857	Arm Shift
139	74550412	Bolt 1/4-20 unf Gr. 8 w/Patch
140	10040400	Washer Lock Hvy Helical 1/4
141	19091210	Washer 9/32 x 3/4 x 10 Ga.
155	12000028	Ring Retainer
157	105701X	Washer Plate Shf
158	194352	Keeper T/A
159	76020412	Pin Cotter 1/8 x 3/4

KEY NO.	PART NO.	DESCRIPTION
160	169484	Retainer Clip
161	105709X	Spring, Return, Clutch
165	196212	Busing Shaft Brake Hand Control
166	197290	Nut Push .625
167	405257	Latch Brake Parking
172	197657	Strap Torque LH
174	197289	Nut Push
175	197858	Shaft Asm Shift
176	196214	Arm Clevis Rod Shift
178	197456	Spring Shift
183	137057	Spacer, Axle
184	198403X505	Handle Parking Brake
185	72110622	Bolt
186	194321	Spacer Retainer
187	19133210	Washer
188	194323	Link Clutch Ground Drive
189	194317	Bellcrank Ground Drive
190	194318	Keeper Bellcrank Ground Drive
192	150360	Nut Lock Center 1/4-28
193	17060512	Screw 5/16-18 x 3/4
195	197332	Bracket Brake Rod
202	197859	Link Shift
203	19111116	Washer 11/32 x 11/16 x 16 Ga.
205	121748X	Washer 25/32 x 1-5/8 x 16 Ga.
221	403187	Retainer Spring Clip Handle
232	74780716	Bolt 7/16-14 x 1 Gr. 5
233	405296	Washer Serrated

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - MODEL NUMBER PB18542LT (96042008900), PRODUCT NO. 960 42 00-89
STEERING



steering-tex_STDHRS_7

REPAIR PARTS

TRACTOR - MODEL NUMBER PB18542LT (96042008900), PRODUCT NO. 960 42 00-89
STEERING

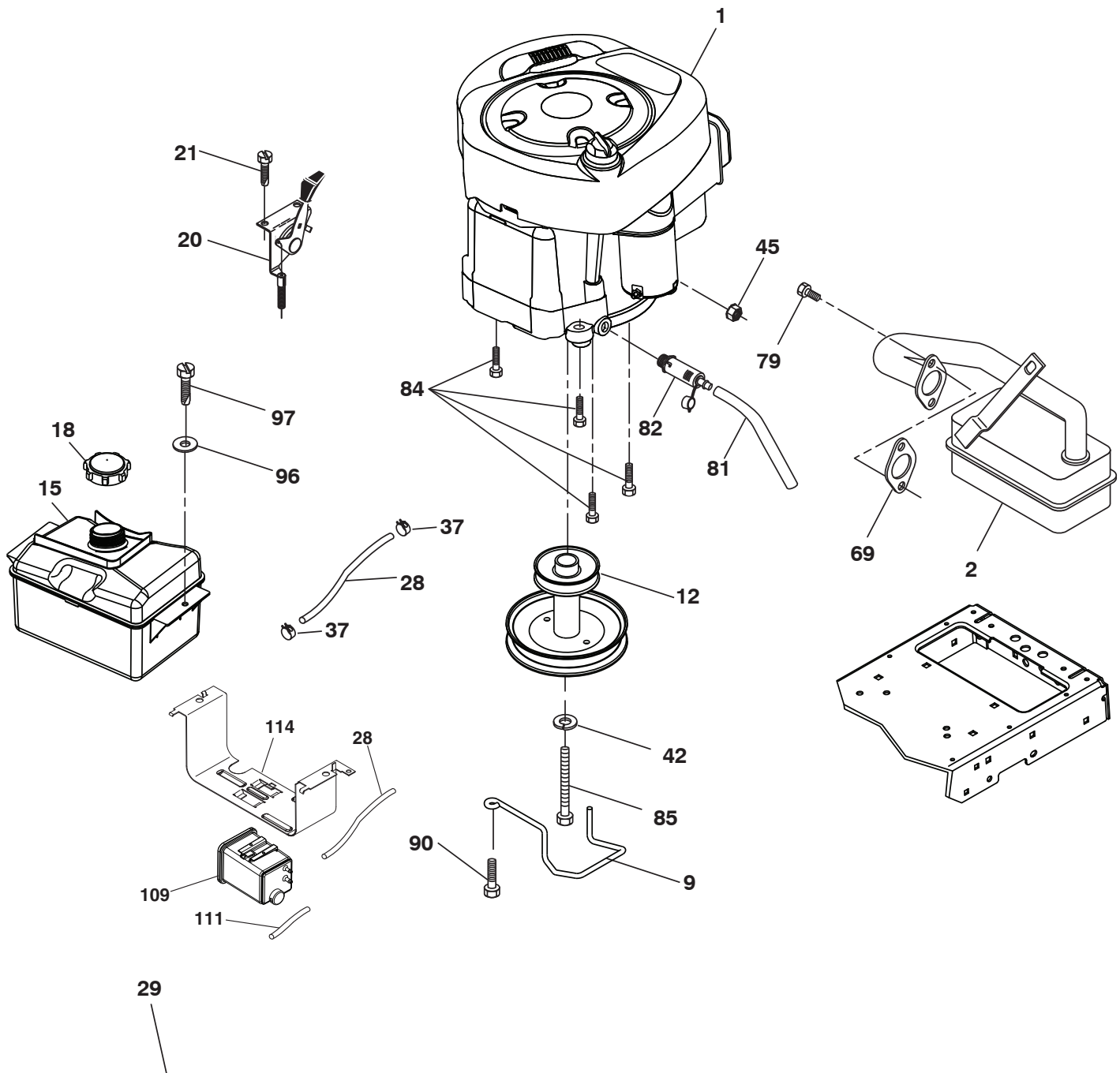
KEY NO.	PART NO.	DESCRIPTION
1	414803X428	Wheel, Steering
2	418168	Axle Asm., Front
4	403087	Spindle Asm., LH
5	403088	Spindle Asm., RH
6	6266H	Washer Thrust 0.75 x 1.23
7	121748X	Washer 25/32 x 1-5/8 x 16 Ga.
8	12000029	Ring, Clip #T5304-75
9	121232X	Cap, Spindle
13	121749X	Washer 25/32 x 1-1/4 x 16 Ga.
14	10040600	Washer Lock 3/8
15	73540600	Nut, Crown Lock 3/8-24 unf
16	408220	Shaft Steering
19	194729	Plate Steering
20	198375X428	Boot, Steering
21	186737	Adapter, Wheel Steering
22	194845	Bushing, Strg. Blk
26	414854X428	Insert, Wheel Steering
28	17000612	Screw 3/8-16 x 3/4
33	10040500	Washer Lock 5/16
35	194732	Gear, Sector Plate
45	19113812	Washer 11/32 x 2-3/8 x 12 Ga.
50	73900600	Nut Lock Flg 3/8-16 unc
53	188967	Washer Hardened .793 x 1.637 x .060

KEY NO.	PART NO.	DESCRIPTION
54	74760636	Bolt Hex HS 3/8-16 unc x 2-1/4
55	414736	Spacer Brace Axle
57	407465	Bracket Upstop
58	194747	Bolt Shoulder Sector Pivot CFM
59	194748	Washer Thrust Sector Steering
60	73971000	Nut Flange Lock 5/8-11
61	194740	Draglink, LH
62	194741	Draglink, RH
63	17000512	Screw 5/16-18 x 3/4
64	199849	Retainer Clip Spring Steering
65	194734	Brace Axle Front
66	71020748	Bolt Hex Fghd 7/16-14 x 3 Serr
67	194737	Bushing PM Front Axle
68	73900700	Nut Lock Flange 7/16-14 Gr. 5
69	199162	Washer 1.5 x .505 x .118
70	196197	Bracket Deck Susp. Front
71	196075	Shaft Ext. Steering
72	74780572	Bolt 5/16-18 x 4.5 Gr. 5
74	3366R	Bearing Col. Strg.
78	57079	Washer Thrust

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - MODEL NUMBER PB18542LT (96042008900), PRODUCT NO. 960 42 00-89
ENGINE



OPTIONAL EQUIPMENT

Spark Arrester

engine-tex_BS_12

REPAIR PARTS

TRACTOR - MODEL NUMBER PB18542LT (96042008900), PRODUCT NO. 960 42 00-89
ENGINE

KEY NO.	PART NO.	DESCRIPTION
1	-----	Engine B&S Model No. 31N707
2	137352	Muffler
9	194319	Keeper Belt Engine
12	401985	Pulley Engine
15	420721	Tank Fuel 1.50
18	414113	Cap Asm
20	176636X421	Control Throttle/Choke
21	416358	Screw #10 x 0.750
28	401137	Fuel Line
29	137180	Spark Arrester Kit
37	123487X	Clamp Hose
42	10040700	Washer Lock 7/16
45	73510400	Nut Keps Hex 1/4-20 unc
69	165291	Gasket
79	192334	Screw Socket Hd 5/16-18 x .75
81	148456	Tube Drain Oil Easy
82	181654	Plug Drain Oil
84	17060620	Screw 3/8-16 x 1-1/4
85	173937	Bolt Hex 7/16-20 x 4 x Gr. 5-1.5
90	17000616	Screw 3/8-16 x 1.0
96	19091416	Washer 9/32 x 7/8 x 16 Ga.
97	17670412	Screw 1/4-20 x 3/4
109	414114	Canister Carbon Filter Asm.
111	414119	Purge Line
114	414116	Cradle Canister Carbon

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

For engine service and replacement parts, call the toll free
number for your engine manufacturer listed below:

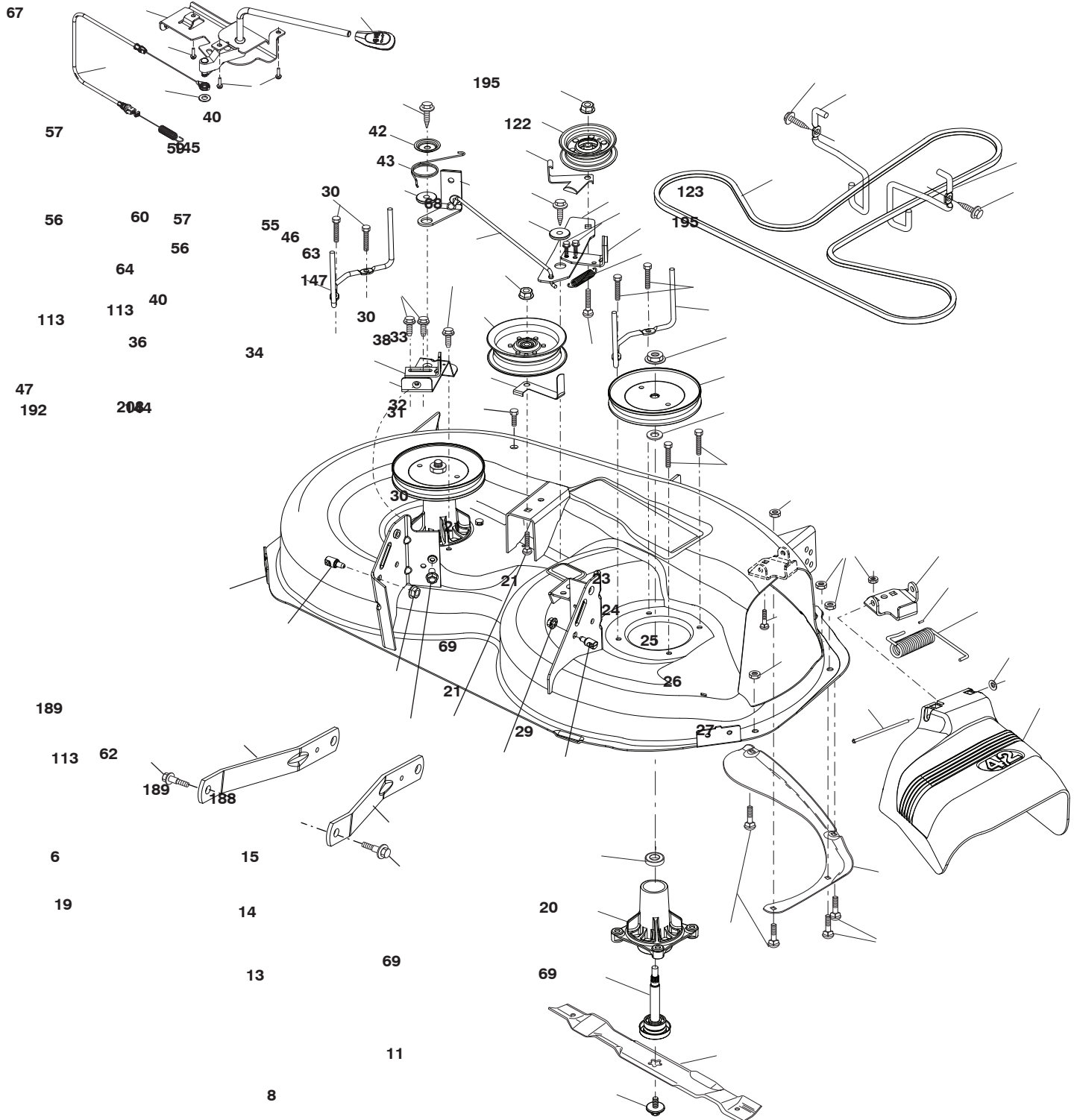
Briggs & Stratton 1-800-233-3723

Engine Power Rating Information

The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automotive Engineers) code J11940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-5). Actual gross engine power will be lower and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given both the wide array of products on which engines are placed and the variety of environmental issues applicable to operating the equipment, the gas engine will not develop the rated gross power when used in a given piece of power equipment (actual "on-site" or net horsepower). This difference is due to a variety of factors including, but not limited to, accessories (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.

REPAIR PARTS

TRACTOR - MODEL NUMBER PB18542LT (96042008900), PRODUCT NO. 960 42 00-89
MOWER DECK



REPAIR PARTS

TRACTOR - MODEL NUMBER PB18542LT (96042008900), PRODUCT NO. 960 42 00-89
MOWER DECK

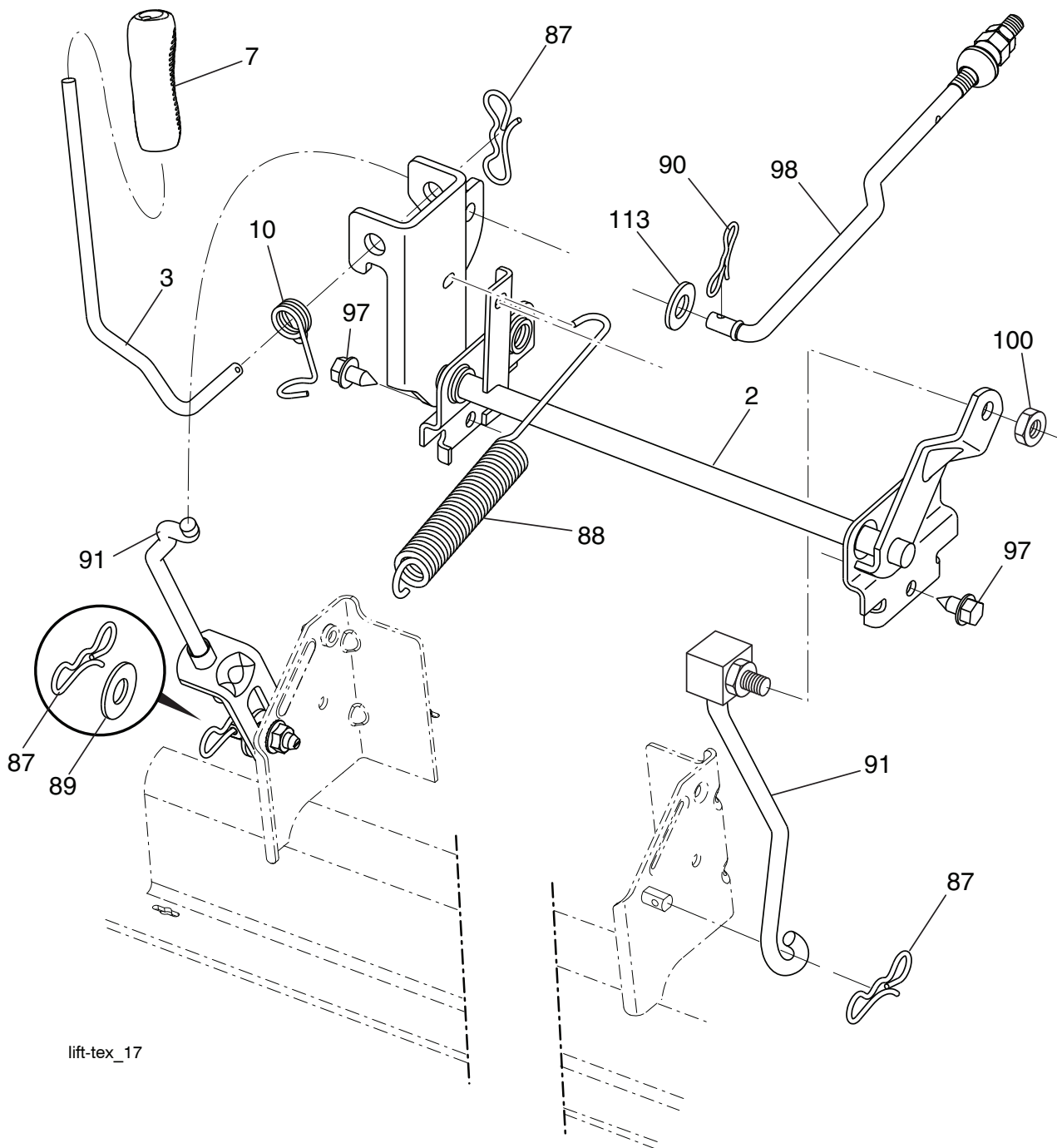
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	199911	Mower Housing	47	197250	Bracket Clutch Cable
6	195186	Arm Suspension	55	197249	Arm, Idler
7	416358	Screw #10 x 0.750 BOS Thread	56	199092	Spacer, Retainer
8	193003	Bolt/Washer Asm 7/16-20 unf	57	17000616	Screw Hexwsh Thd 3/8-16 x 1
--	139775	Blade, 42" Mulching Premium (For better wear when mulching)	59	141043	Guard, Tuv Idler (94)
11	138971	Blade, 42" Hi-Lift	60	197261	Arm Brake Mower
		(For bagging or discharge)	62	72110616	Bolt Rdhd Sqnk 3/8-16 unc x 2
--	134149	Blade, 42" Mulching Std	63	199477	Arm Brake Mower
		(For mulching mowers only)	64	199790	Linkage Brake
13	192872	Shaft Assembly, Mandrel	67	198398X421	Handle, Clutch Cable
14	187281	Housing, Mandrel	68	197253	V-Belt
15	110485X	Bearing, Ball, Mandrel	69	72140505	Bolt Rdhd Sqnk 5/16-18 x 5/8
19	196539	Bolt, Shoulder	70	198332	Clutch Asm. Manual
20	159770	Baffle, Vortex	113	17000510	Screw 5/16-18
21	73680500	Nut, Crownlock 5/16-18 unc	122	197258	Keeper Belt Eng. LH
23	192557	Bracket, Deflector	123	197259	Keeper Belt Eng. RH
24	105304X	Cap, Sleeve	144	199204	Keeper Belt
25	197026	Spring, Torsion, Deflector	145	193197	Pulley Idler Primary
26	110452X	Nut, Push	147	401971	Spring Return
27	193108X428	Shield, Deflector	152	408714	Cable Clutch Manual w/Spr.
29	131491	Rod, Hinge	188	195161	Stud Fastener
30	173984	Screw Thdrol Rolling Wsh Hd	189	73900500	Nut Lock Hex Flange
31	187690	Washer, Spacer	192	197260	Bracket Brake Stand LH
32	197473	Pulley, Mandrel	195	17000612	Screw Hexwsh Thdr 3/8-16 x 3/4
33	400234	Nut, Toplock, Flanged	208	17670608	Screw THDROL 3/8-16 x 1/2
34	72110612	Bolt Carr Sh. 3/8-16 x 1-1/2 Gr. 5	--	192870	Mandrel Assembly (Includes housing, shaft assembly, and bearing only - pulley/nut/washer and blade bolt/washers not included)
36	197379	Pulley, Idler 4.50 RAW	--	415241	Replacement Mower, Complete
37	19131316	Washer 13/32 x 13/16 x 16 Ga.			
38	199189	Keeper Belt LH Mandrel			
40	73900600	Nut, Lock Flg. 3/8-16 unc			
42	197256	Spring Torsion Retainer			
43	198410	Spring Torsion Brake			
46	137729	Screw Thd Roll 1/4-20 x 5/8			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - MODEL NUMBER PB18542LT (96042008900), PRODUCT NO. 960 42 00-89

MOWER LIFT



lift-tex_17

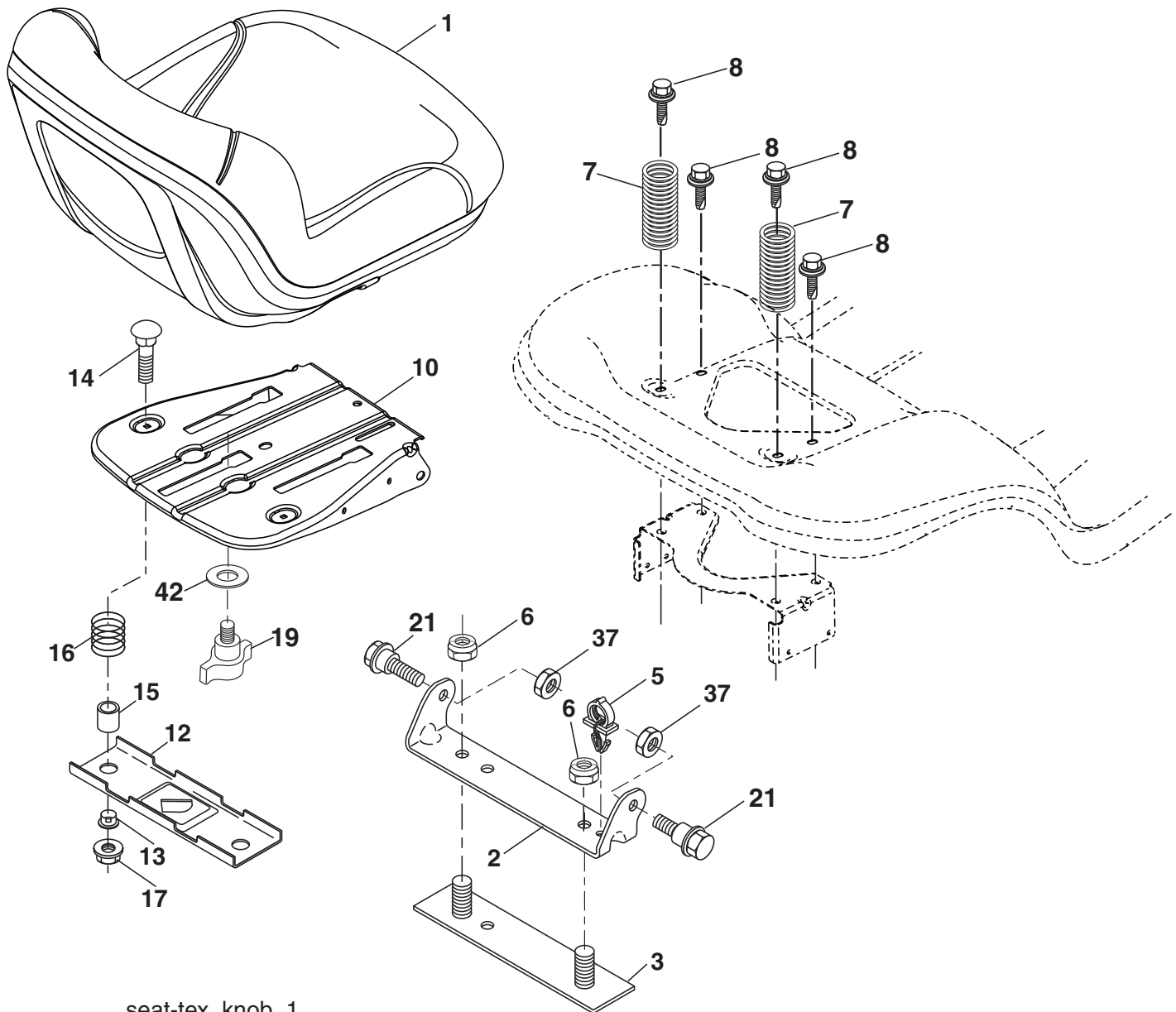
KEY NO.	PART NO.	DESCRIPTION
2	195223	Shaft Asm., Lift
3	195231	Lever Asm., Lift RH
7	196492X421	Grip, Lever
10	196314	Spring Torsion
87	194209	Pin Cotter 7/16 Bow Tie Lock
88	410710	Spring Lift Assist
89	19191912	Washer Clear Zinc
90	194208	Pin Cotter 5/16 Bow Tie Lock

KEY NO.	PART NO.	DESCRIPTION
91	195181	Link Lift Susp Mower Rear
97	17000612	Screw 3/8-16 x .75
98	195270	Link Lift Susp. Front Mower
100	73930600	Nut Lock 3/8-16 unc
113	19171912	Washer 17/32 x 1-3/16 x 12 Ga.

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - MODEL NUMBER PB18542LT (96042008900), PRODUCT NO. 960 42 00-89
SEAT



seat-tex_knob_1

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	197514	Seat	14	72050412	Bolt RDHD SHT NK 1/4-20 x 1-1/2
2	180166	Bracket Pivot Fender	15	134300	Spacer Split 28 x .96
3	140675	Strap, Asm Fender	16	123740X	Spring CRPSN Plate SW 1.310
5	145006	Clip Push-In Hinged	17	123976X	Nut Lock 1/4
6	73800600	Nut, Lock w/Ins. 3/8-16 unc	19	199372	Knob Seat
7	124181X	Spring, Seat Cprsn	21	171852	Bolt, Shoulder 5/16-18
8	171877	Bolt 5/16-18 unc x 3/4 w/Sems	37	73800500	Nut, Lock 5/16-18 unc
10	199180	Pan, Seat	42	199371	Washer Cup
12	199370	Bracket Seat			
13	121248X	Bushing Snap			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm