

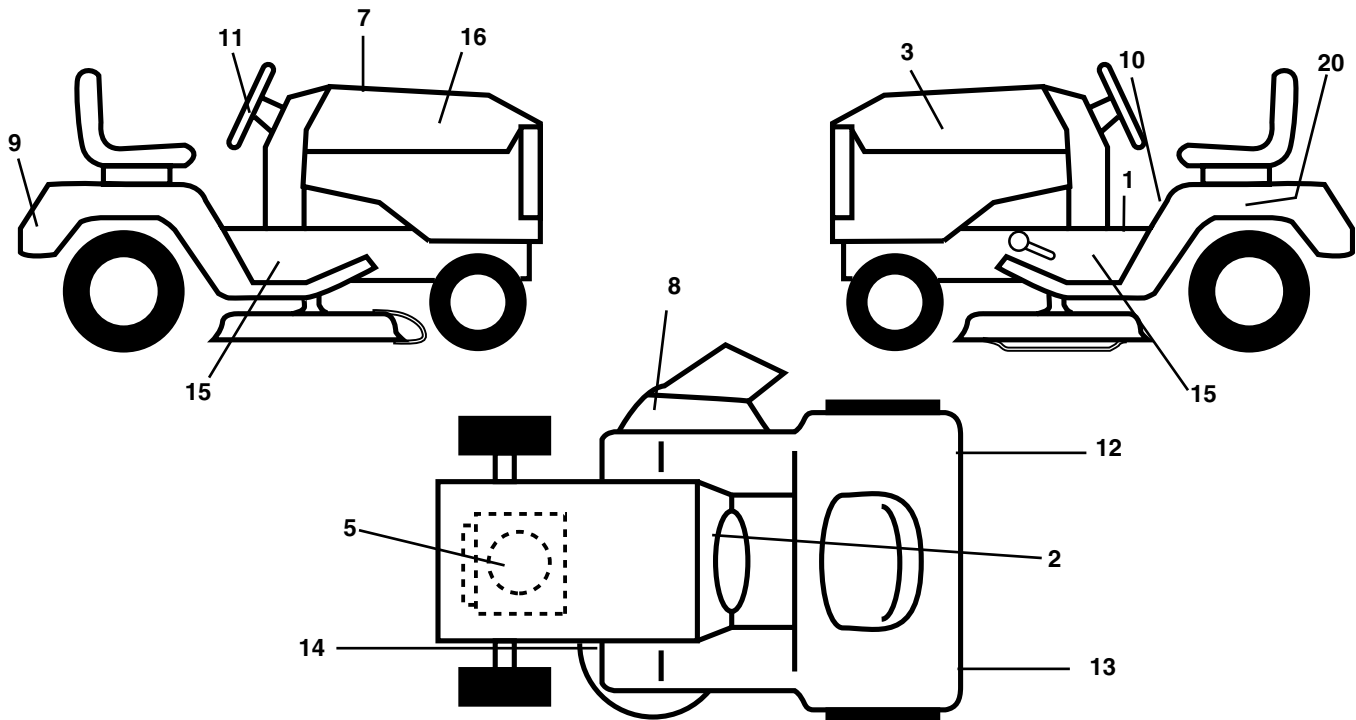
ILLUSTRATED PARTS LIST

MODEL NO. 96012002400

CUSTOMER CATALOG NO. SP185H42YT

TRACTOR - - MODEL NUMBER SP185H42YT (96012002400)

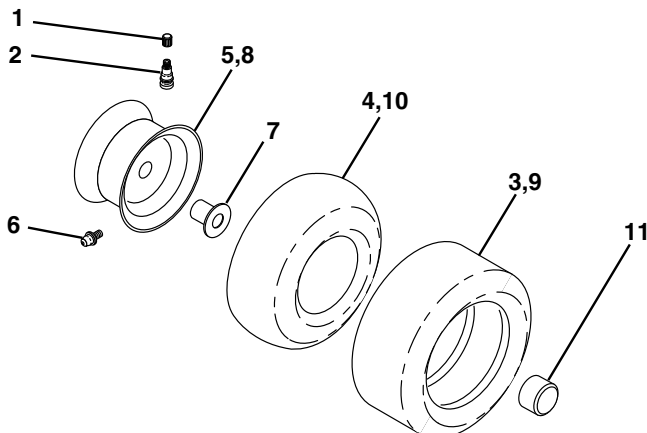
DECALS



KEY NO.	PART NO.	DESCRIPTION
1	193307	Decal Oper
2	194606	Decal Dash Instrt
3	190426	Decal Hood LH
5	189020	Decal Engine
7	195419	Decal Replacement Parts
8	179128	Decal Deck "B" 42"
9	190429	Decal Fender Logo
10	157141	Decal Fender Danger E/S
11	190430	Decal Ins Strg Whl
12	173587	Decal Fend Reflector Rh
13	173589	Decal Fend Reflector Lh
14	160396	Decal V-Belt Schematic

KEY NO.	PART NO.	DESCRIPTION
15	190534	Decal Chassis
16	190425	Decal Hood Rh
20	145005	Decal Bat Dan/PSn
--	138311	Decal Handle Lift
--	166960	Decal By Pass Lt Hydro
--	184310X428	Pad Footrest LH
--	184311X428	Pad Footrest RH
--	195563	Manual Operator's E&S
--	195564	Manual Parts

WHEELS AND TIRES

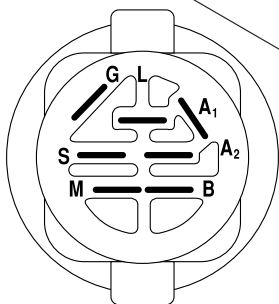
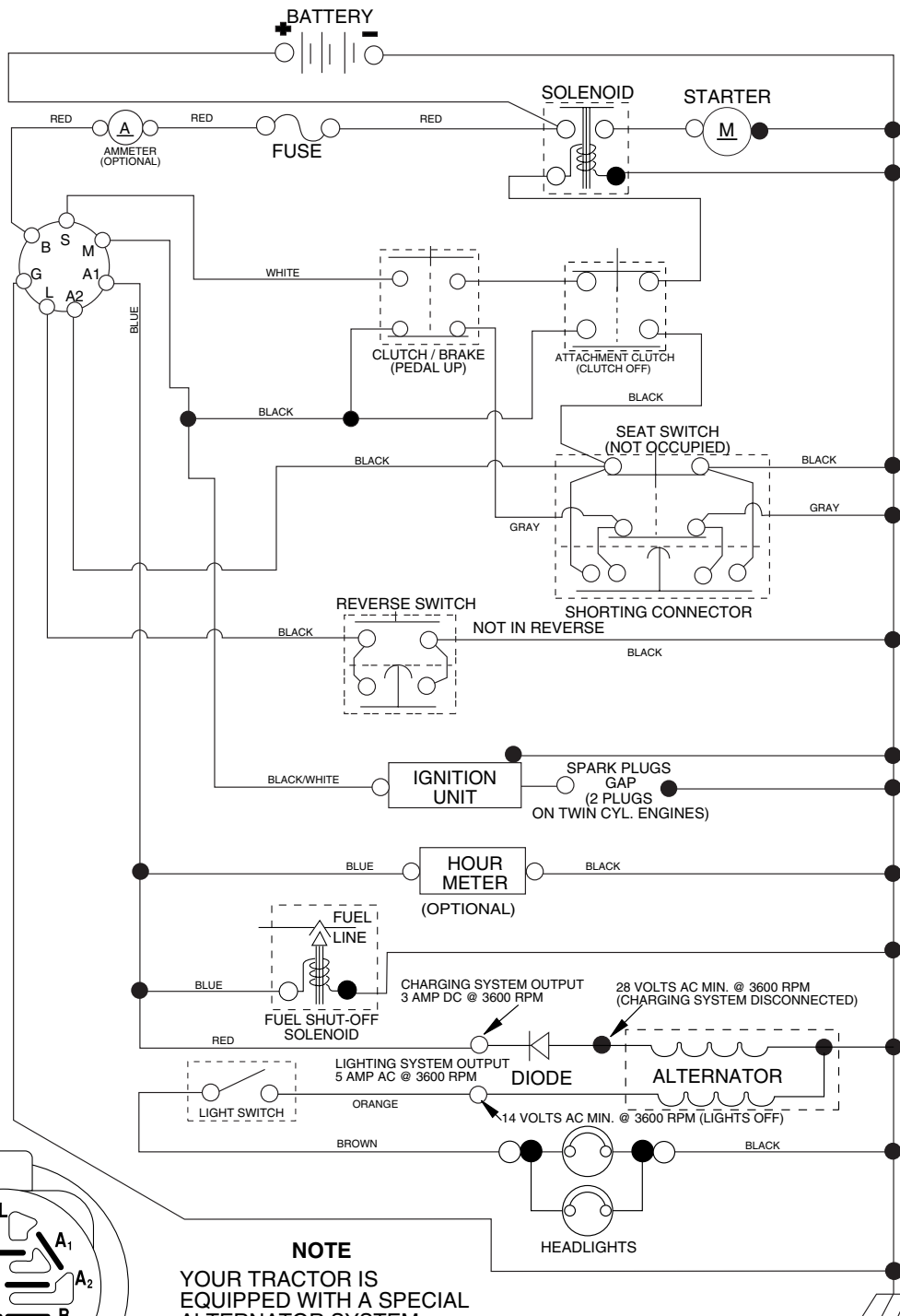


KEY NO.	PART NO.	DESCRIPTION
1	59192	Cap Valve Tire
2	65139	Stem Valve
3	106222X	Tire F T 15 x 6 0 - 6 Service
4	59904	Tube Front (Service Item Only)
5	106732X624	Rim Asm 6" front Service
6	278H	Fitting Grease (Front Wheel Only)
7	9040H	Bearing Flange (Front Wheel nly)
8	106108X624	Rim Asm 8" rear Service
9	138468	Tire R TS 20 x 8-8.C Service
10	7152J	Tube Rear (Service Item Only)
11	104757X428	Cap Axle Blk 1 50 x 1 00
--	144334	Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER SP185H42YT (96012002400)

SCHEMATIC



IGNITION SWITCH

POSITION	CIRCUIT	"MAKE"
OFF	M+G+A1	
RUN/OVERRIDE	B+A1	
RUN	B+A1	L+A2
START	B + S + A1	

02836

NOTE

YOUR TRACTOR IS EQUIPPED WITH A SPECIAL ALTERNATOR SYSTEM. THE LIGHTS ARE NOT CONNECTED TO THE BATTERY, BUT HAVE THEIR OWN ELECTRICAL SOURCE. BECAUSE OF THIS, THE BRIGHTNESS OF THE LIGHTS WILL CHANGE WITH ENGINE SPEED. AT IDLE THE LIGHTS WILL DIM. AS THE ENGINE IS SPEEDED UP, THE LIGHTS WILL BECOME THEIR BRIGHTEST.

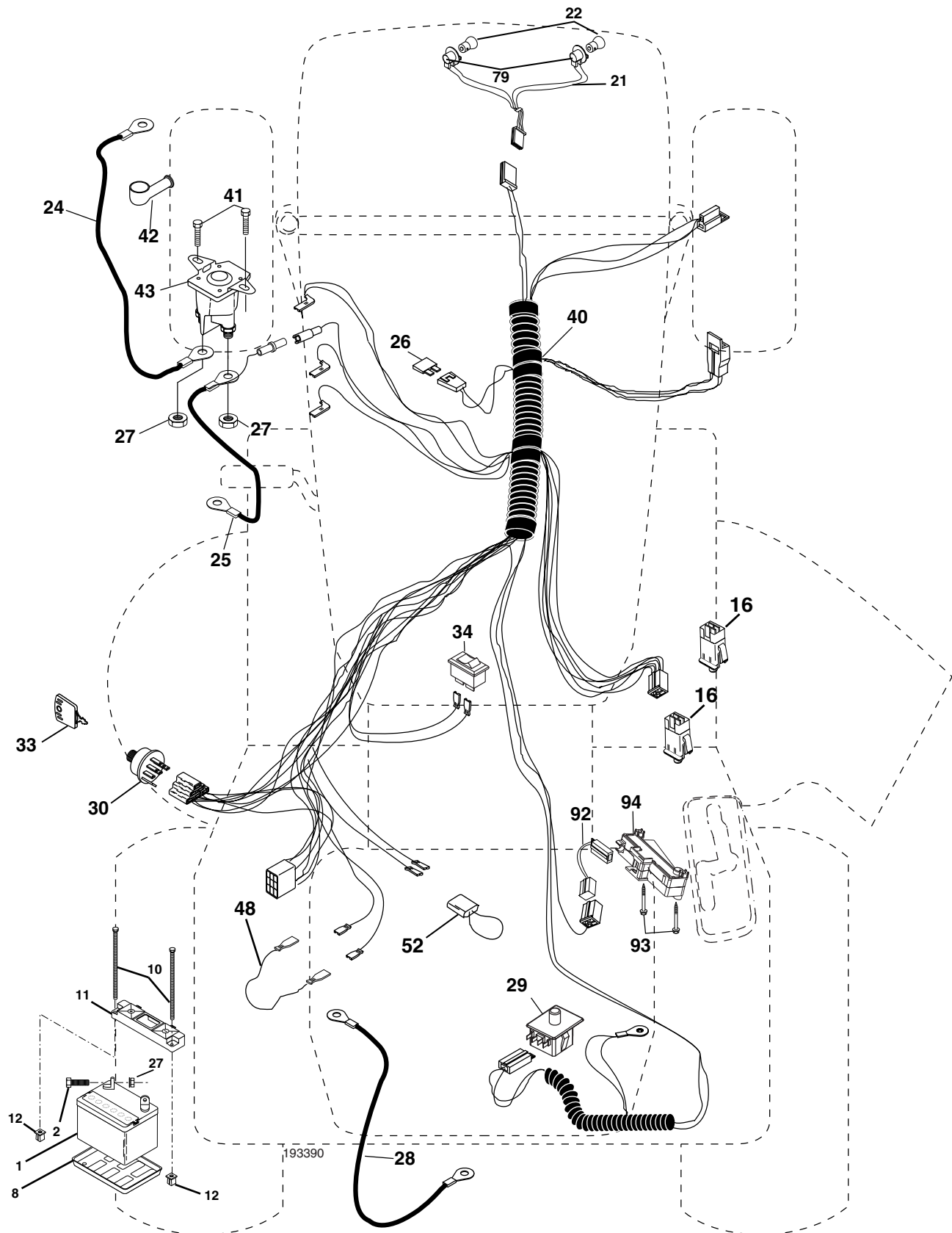
NON-REMOVABLE CONNECTIONS

REMOVABLE CONNECTIONS

WIRING INSULATED CLIPS

NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

TRACTOR - - MODEL NUMBER SP185H42YT (96012002400)
ELECTRICAL



TRACTOR - - MODEL NUMBER SP185H42YT (96012002400)

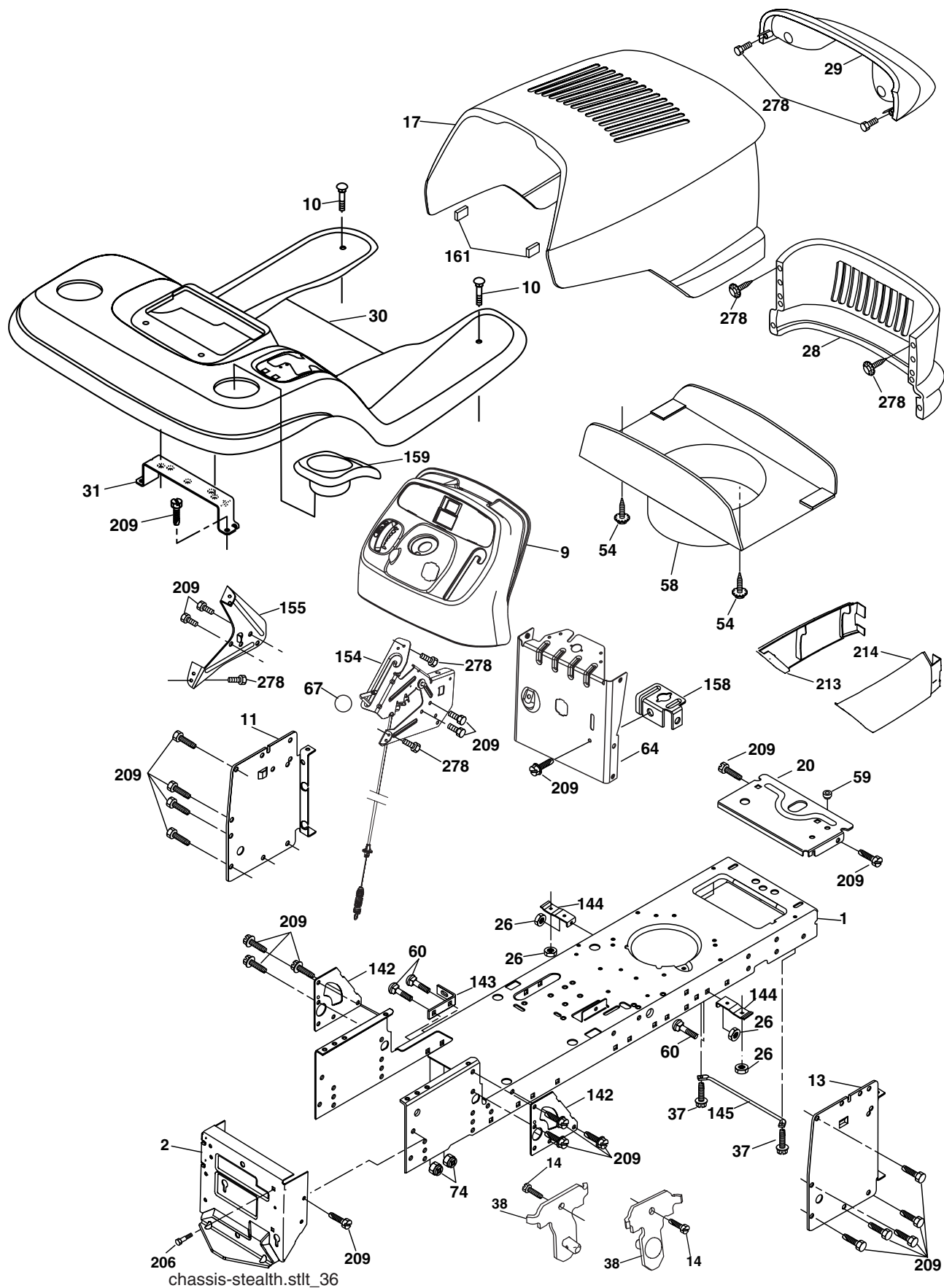
ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1	136465	Battery
2	74760412	Bolt Hex Hd 1/4-20 unc x 3/4
8	7603J	Tray Battery
10	145211	Bolt Battery Front 1/4-20 x 7.5
11	150109	Hold Down Battery Front Mount
12	145769	Nut Push Nylon 1/4" Battery Front
16	176138	Switch Interlock
21	175688	Harness Socket Light
22	4152J	Bulb, Light # 1156
24	8860R	Cable Battery
25	146148	Cable Battery
26	175158	Fuse
27	73510400	Nut Keps Hex 1/4-20 unc
28	145491	Cable Ground
29	192749	Switch
30	193350	Switch Ign
33	140401	Key Ign Molded Generic
34	110712X	Switch Light/Reset
40	193390	Harness Ign
41	17720408	Screw Thd Cut 1/4-20 x 1/2
42	131563	Cover Terminal Red
43	178861	Solenoid
48	140844	Ammeter Adapter
52	141940	Protection Loop
55	17490508	Screw Thd Cut 5/16-18 x 1/2
79	175242	Socket Asm
90	180449	Cover Terminal
92	193465	Harness Pigtail Reverse Switch
93	192540	Screw Plastite 10-14 x 2.0
94	191834	Module Reverse ROS

NOTE: All component dimensions given in U.S. inches
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TRACTOR - - MODEL NUMBER SP185H42YT (96012002400)

CHASSIS



TRACTOR - - MODEL NUMBER SP185H42YT (96012002400)

CHASSIS

KEY NO.	PART NO.	DESCRIPTION
1	174619	Chassis
2	176554	Drawbar
9	193610X428	Dash
10	72140608	Bolt Carriage 3/8-16 x 1
11	167203	Panel Dash Lh
13	188702X010	Panel Dash Rh
14	17490608	Screw Thdrol 3/8-16 x 1/2
17	175260X505	Hood
20	162026	Plate Battery
26	73800600	Nut Lock Hex W/Ins 3/8-16 unc
28	175289X428	Grille/Lens Asm
29	161840	Lens Bar
30	192393X505	Fender
31	139976	Bracket Fender
37	17490508	Screw Thdrol 6/16-18 x 1/2 TYT
38	175710	Bracket Asm Pivot Mower Rear
54	192512	Screw Wshd Hex 10-32 x 5/8
58	175351	Duct Air
59	187495	Bushing
60	72140606	Bolt Rdhd Sqnk 3/8-16 unc x 3/4
64	174997	Dash Lower STLT
67	106932X	Knob Oval
74	73680600	Nut Crownlock 3/8-16 unc
142	175702	Plate Reinforcement STLT
143	186689	Bracket Swaybar Chassis
144	175582	Bracket Footrest
145	156524	Rod Pivot Chassis/Hood
154	192413	Clutch Asm. Manual/Brkt
155	161900	Bracket Dash LH
158	162037	Bracket Parking Brake
159	155123X428	Cupholder
161	164655	Bumper Hood
206	170165	Bolt Shoulder 5/16-18
209	17000612	Screw Hexwsh Thdr 3/8-16 x 3/4
213	169848X428	Skirt Grille LH
214	169847X428	Skirt Grille RH
278	191611	Screw 10 x 3/4 Single Lead-Hex

NOTE: All component dimensions given in U.S. inches
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DRIVE



TRACTOR - - MODEL NUMBER SP185H42YT (96012002400)

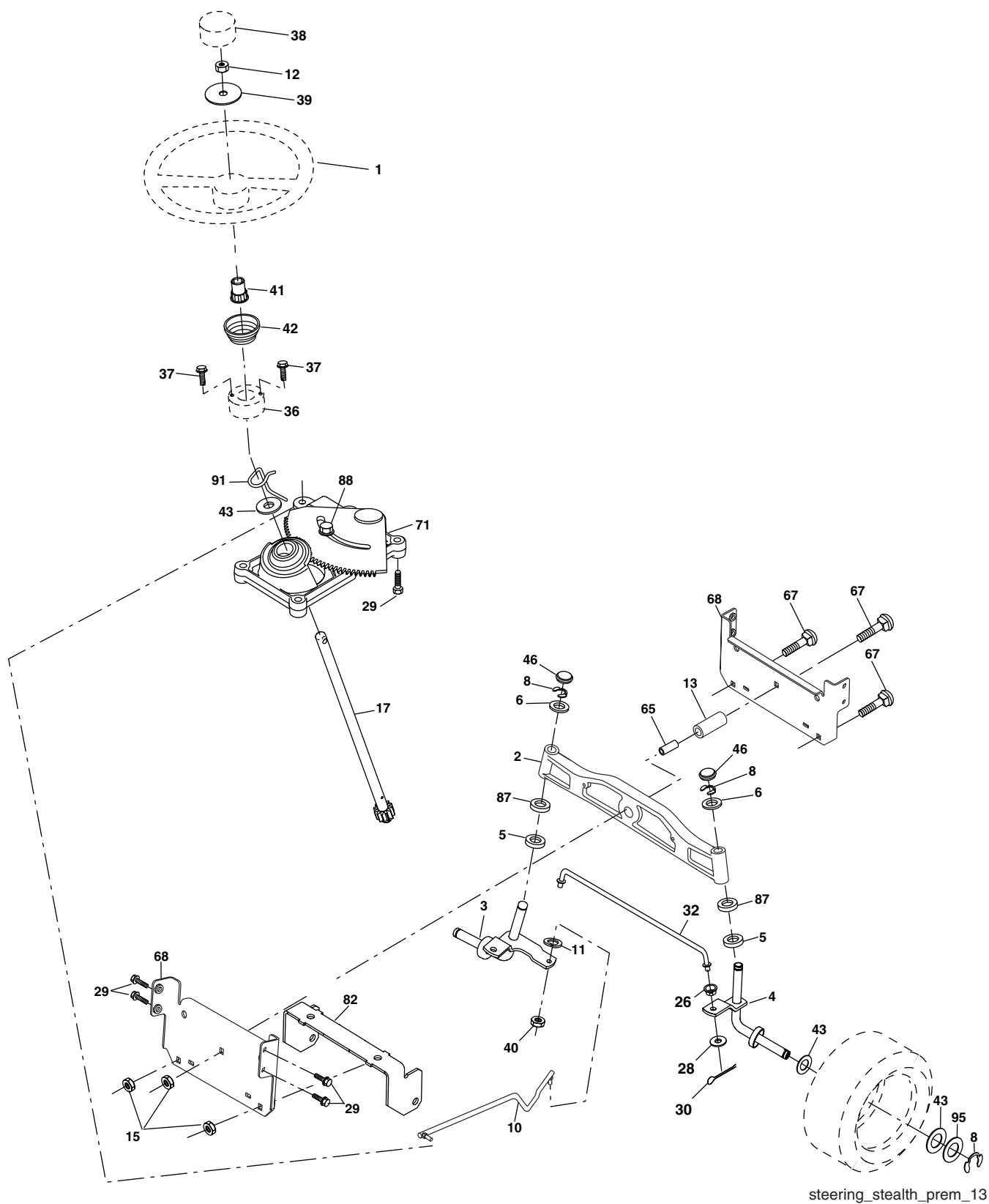
DRIVE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	-----	Transaxle Hydro Gear 314-0510 (Order Parts From Transaxle Manufacturer)	66	154778	Keeper Belt Engine
8	192502	Rod Shift	69	142432	Screw Hex Wsh Hi-Lo 1/4-1/2 unc
10	76020416	Pin Cotter 1/8 x 1 CAD	70	134683	Guide Belt
14	10040400	Washer Lock Hvy Helical	71	169183	Strap Torque Lh Hydro
15	74490544	Bolt, Hex FLGHD 5/16-18 Gr. 5	73	169182	Strap Torque Rh Hydro
16	73800500	Nut Lock Hex W/Ins 5/16-18 unc	74	137057	Spacer, Axle
19	73800600	Nut Lock Hex W/Wsh 3/8-16 unc	75	121749X	Washer 25/32 x 1-1/4 x 16 Ga.
21	106933X	Knob, Round 1/2-13	76	12000001	E-Ring
22	169498	Rod, Brake Hydro	77	123583X	Key, Square
24	73350600	Nut	78	121748X	Washer 25/32 x 1-5/8 x 16 Ga.
25	106888X	Spring, Brake Rod	81	165596	Shaft Asm. Cross Hydro
26	19131316	Washer	82	165711	Spring Torsion T/A
27	76020412	Pin Cotter 1/8 x 3/4 CAD.	83	19171216	Washer 17/32 x 3/4 x 16 Ga.
28	175765	Rod, Parking Brake	84	169594	Link Transaxle
29	71673	Cap, Parking Brake	89	192387X428	Console, Shift
30	169592	Bracket, Transaxle	95	170201	Control Asm Bypass Hydro
32	74760512	Bolt Hex Hd 5/16-18 unc x 3/4	96	4497H	Retainer Spring 1" Zinc/Cad
34	175578	Shaft, Foot Pedal	112	19091210	Washer 9/32 x 3/4 x 10 Ga.
35	120183X	Bearing, Nylon	116	72140608	Bolt RDHD SQNK 3/8-16 unc x 1
36	19211616	Washer	120	73900600	Nut Lock Flg 3/8-16 unc
37	1572H	Pin, Roll	150	175456	Spacer Retainer
38	179114	Pulley, Composite	151	19133210	Washer 13/32 x 2 x 10 Ga.
39	72110622	Bolt Rdhd 3/8-16 unc x 2-3/4 Gr. 5	156	166002	Washer Srrted 5/16 ID x 1.125
41	175556	Keeper, Belt Idler	158	165589	Bracket Shift Mount
47	127783	Pulley, Idler, V-Groove	159	183900	Hub Shift
48	154407	Bellcrank Clutch Grnd Drv STL	161	72140406	Bolt Rdhd Sqnk 1/4-20 x 3/4 Gr. 5
49	123205X	Retainer, Belt	162	73680400	Nut Crownlock 1/4-20 unc
50	72110612	Bolt Carr Sh 3/8-16 x 1-1/2 Gr. 5	163	74780416	Bolt Hex Fin 1/4-20 unc x 1 Gr. 5
51	73680600	Nut Crownlock 3/8-16 unc	165	165623	Bracket Pivot Lever
52	73680500	Nut Crownlock 5/16-18 unc	166	17490510	Screw 5/16-18 x 5/8
53	105710X	Link, Clutch	168	165492	Bolt Shoulder 5/16-18 x .561
55	105709X	Spring, Return, Clutch	169	165580	Plate Fastening Lt
56	17060620	Screw 3/8-16 x 1-1/4	197	169613	Nyliner Snap-In 5/8" ID
57	140294	V-Belt, Ground Drive	198	169593	Washer Nyl 7/8 ID x .105
59	169691	Keeper, Center Span	199	169612	Bolt Shoulder 5/16-18 unc
61	17120614	Screw 3/8-16 x .875	200	72140508	Bolt Rdhd Sqnk 5/16-18 unc x 1
62	8883R	Cover, Pedal	202	72110614	Bolt Carr Sh 3/8-16 x 1-3/4 Gr. 5
63	175410	Pulley, Engine	212	145212	Nut Hex flange Lock
64	173937	Bolt Hex 7/16-20 x 4 x Gr. 5-1.5 Thr	263	17000612	Screw Hexwsh Thdr 3/8-16 x 3/4
65	10040700	Washer			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER SP185H42YT (96012002400)

STEERING ASSEMBLY



steering_stealth_prem_13

TRACTOR - - MODEL NUMBER SP185H42YT (96012002400)

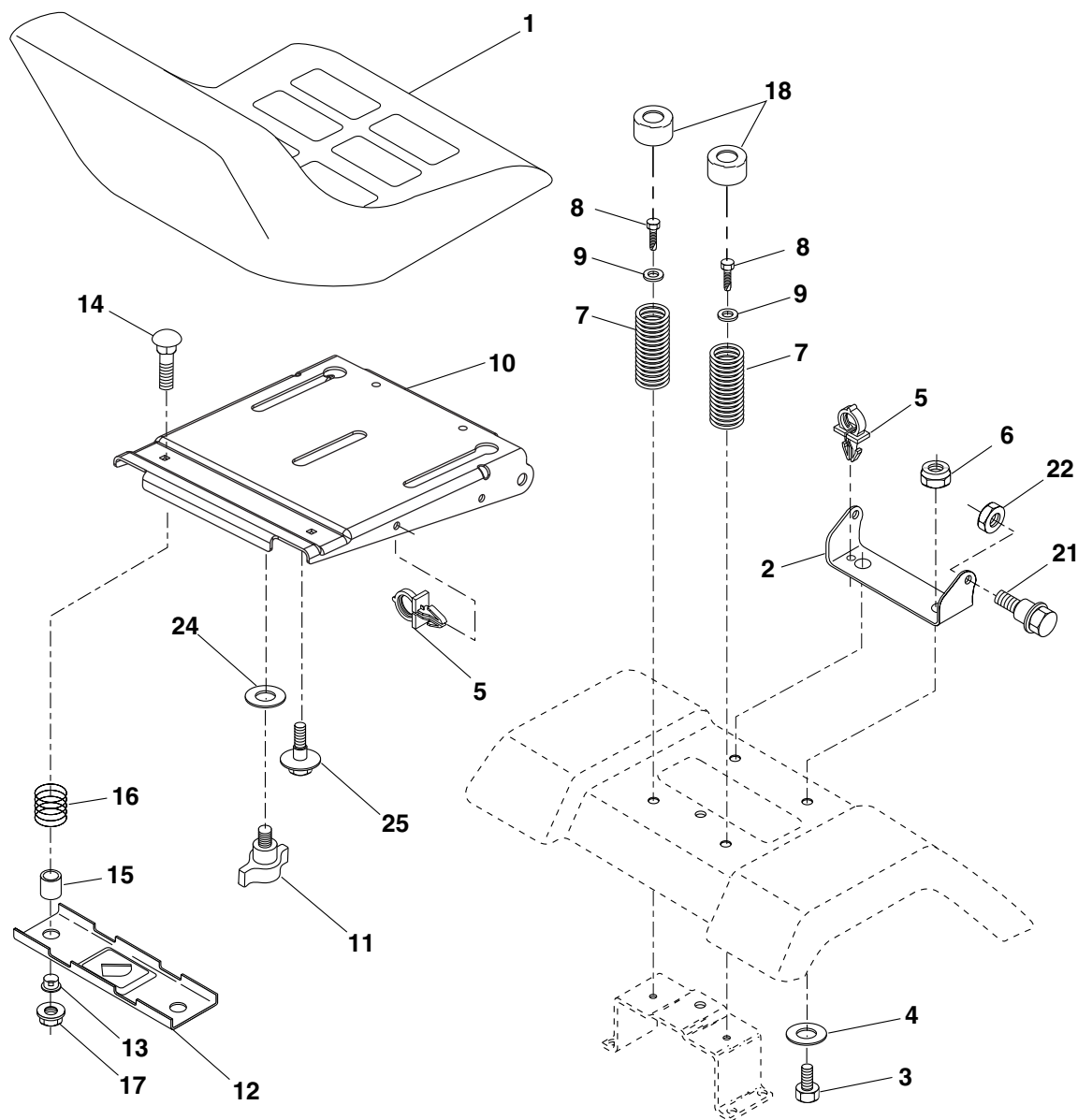
STEERING ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	186094X428	Wheel Steering
2	184706	Axle Asm Cast Iron LT
3	169840	Spindle Asm LH
4	169839	Spindle Asm RH
5	6266H	Bearing Race Thrust Harden
6	121748X	Washer 25/32 x 1-5/8 x 16 Ga.
8	12000029	Ring Klip #t5304-75
10	175121	Link Drag
11	10040600	Washer Lock Hvy Hlcl Spr 3/8
12	73940800	Nut Hex Jam Toplock 1/2-20 unf
13	136518	Spacer Brg Axle Front
15	145212	Nut Hex Flange Lock
17	177883	Shaft Asm Steering
26	126847X	Bushing Link Drag
28	19131416	Washer 13/32 x 7/8 x 16 Ga.
29	17000612	Screw 3/8-16 x .75
30	76020412	Pin Cotter 1/8 x 3/4
32	192757	Rod Tie
36	155105	Bushing Strg
37	152927	Screw
38	186095X428	Insert Cap Strg Wh
39	19183812	Washer 9/16 ID x 2-3/8 OD 12 Ga.
40	73540600	Crownlock nut
41	186737	Adaptor Wheel Strg
42	163888X428	Boot Steering Dash
43	121749X	Washer 25/32 x 1 1/4 x 16 Ga.
46	121232X	Cap Spindle Fr Top Blk
65	160367	Spacer Brace Axle
67	72110618	Bolt RDHD SQNK 3/8-16 x 2 1/4
71	175146	Steering Asm
68	169827	Axle, Brace
82	169835	Bracket Susp Chassis Front
87	173966	Washer Flat .781 x 1-1/2 x .14
88	175118	Bolt Shoulder 7/16-20 unc
91	175553	Clip Steering
95	188967	Washer Harden .739 x 1.637 x .060

NOTE: All component dimensions given in U.S. inches
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TRACTOR - - MODEL NUMBER SP185H42YT (96012002400)

SEAT ASSEMBLY



seat_lt.knob_14

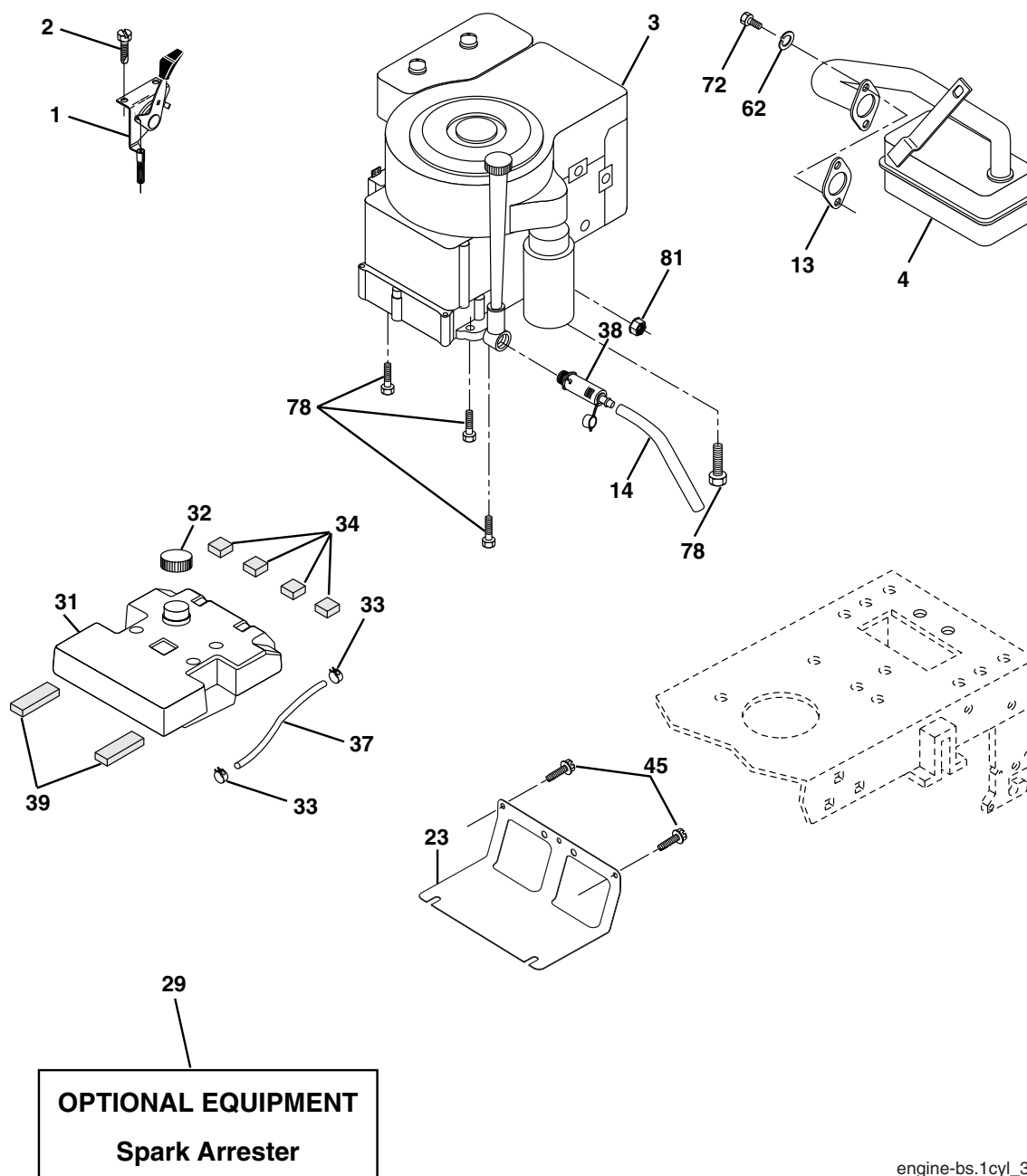
KEY NO.	PART NO.	DESCRIPTION
1	188706	Seat
2	180166	Bracket Pivot Fender
3	71110616	Bolt Fin Hex 3/8-16 unc x 1
4	19131610	Washer 13/32 x 1 x 10 Ga.
5	145006	Clip Push-In
6	73800600	Nut Hex w/Ins. 3/8-16 unc
7	124181X	Spring Seat Cprsn 2 250 Blk Zi
8	17000616	Screw 3/8-16 x 1.5 Smgml
9	19131614	Washer 13/32 x 1 x 14 Ga.
10	180186	Pan Seat
11	166369	Knob Seat
12	174648	Bracket Mounting Switch
13	121248X	Bushing Snap Blk Nyl 50 Id

KEY NO.	PART NO.	DESCRIPTION
14	72050412	Bolt Rdhd Sqnk 1/4-20 x 1-1/2
15	121249X	Spacer Split 28x 88
16	123740X	Spring Cprsn
17	123976X	Nut Lock 1/4 Lge Flg Gr. 5 Zinc
18	124238X	Cap Spring
21	171852	Bolt Shoulder 5/16-18 unc
22	73800500	Nut Hex Lock W/Ins 5/16-18
24	19171912	Washer 17/32 x 1-3/16 x 12 Ga.
25	127018X	Bolt Shoulder 5/16-18 x 62

NOTE: All component dimensions given in U.S. inches
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TRACTOR - - MODEL NUMBER SP185H42YT (96012002400)

ENGINE



OPTIONAL EQUIPMENT
Spark Arrester

engine-bs.1cyl_30

KEY NO.	PART NO.	DESCRIPTION
1	176636X428	Control, Throttle
2	191611	Screw 10 x 3/4 Single Lead Hex
3	-----	Engine Briggs Model 31P777 (Order Parts from Engine Mfg.)
4	137352	Muffler
13	165291	Muffler Gasket
14	148456	Tube Oil Drain
23	169837	Shield, Browning/Debris Guard
29	137180	Arrester, Spark
31	157103	Tank, Fuel
32	161696	Cap, Fuel
33	123487X	Clamp, Hose Blk
34	106082X	Pad Spacer
37	8543R	Line, Fuel
38	181654	Plug Drain Oil Easy
39	109227X	Pad Idler
45	17000612	Screw Hex Wsh Thdrol 3/8-16 x 3/4

KEY NO.	PART NO.	DESCRIPTION
62	10010500	Washer Split
72	71070512	Screw Hex Hd Cap 5/16-18 x 3/4
78	17060620	Screw 3/8-16 x 1-1/4
81	73510400	Nut Keps Hex 1/4-20 unc

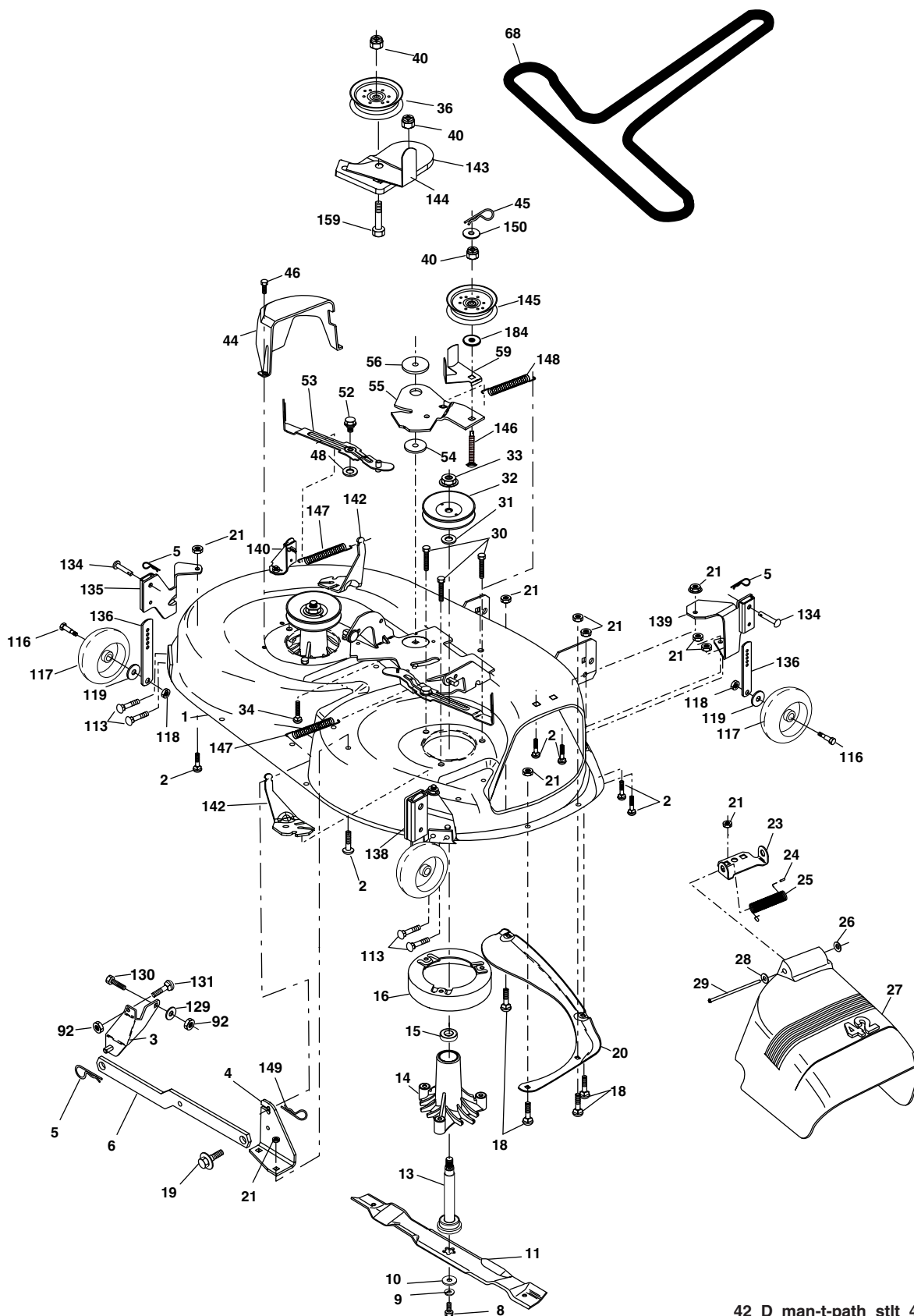
NOTE: All component dimensions given in U.S. inches
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For engine service and replacement parts, call the toll free number for your engine manufacturer listed below:

Briggs & Stratton	1-800-233-3723
Kohler Co.	1-800-544-2444
Tecumseh Products	1-800-558-5402
Honda Engines	1-800-426-7701
Kawasaki	1-949-460-5688

TRACTOR - - MODEL NUMBER SP185H42YT (96012002400)

MOWER DECK



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TRACTOR - - MODEL NUMBER SP185H42YT (96012002400)

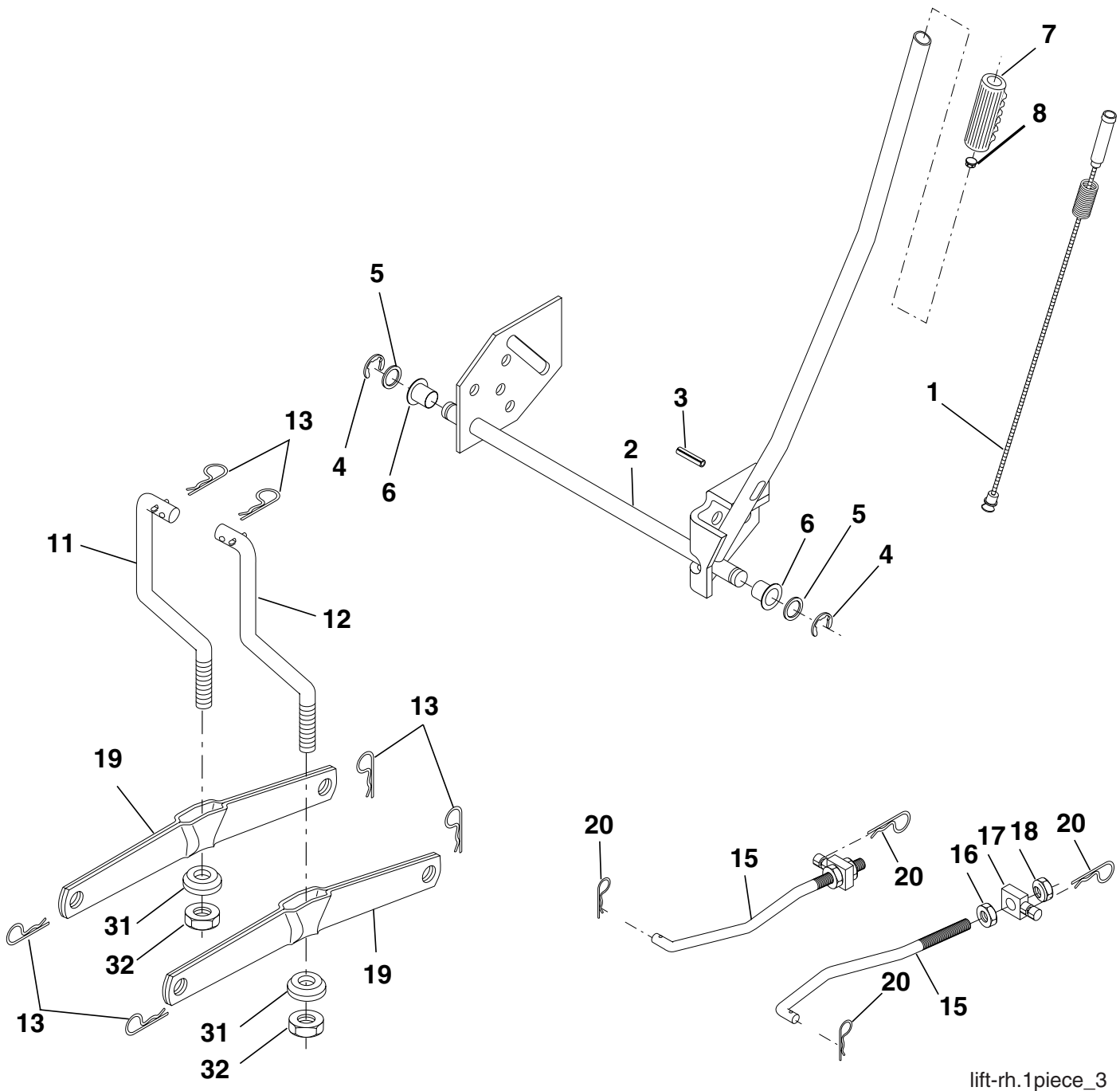
MOWER DECK

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	182032	Mower Deck Assembly, 42"	53	184907	Arm Assembly, Pad, Brake
2	72140506	Bolt	54	178515	Washer, Hardened
3	138017	Bracket Asm Fr. Sway Bar 3/42	55	155046	Arm, Idler
4	165460	Bracket Asm Deck 42" Sway Bar	56	165723	Spacer, Retainer
5	4939M	Retainer Spring	59	141043	Guard TUV Idler
6	178024	Bar Sway Deck	68	144959	V-Belt, 42" Mower
8	850857	Bolt 3/8-24 x 1.25 Gr. 8 patched	92	73800600	Nut Lock Hex w/Ins 3/8-16 unc
9	10030600	Washer, Lock	113	17000510	Screw 5/16-18
10	140296	Washer, Hardened	116	4898H	Bolt, Shoulder
		(The following Blades are available)	117	188606	Wheel, Gauge
11	138971	Blade Mower 42" Hi-Lift (for bagging and discharging)	118	73930600	Nut Centerlock 3/8-16
--	134149	Blade, Mulching 42" Std (for mulching mowers only)	119	19121414	Washer 3/8 x 7/8 x 14 Ga.
--	139775	Blade Mulching 42" Premium (For better wear when mulching)	129	19131312	Washer 13/32 x 13/16 x 12 Ga.
13	137645	Shaft Assembly, Mandrel, Vented	130	74780616	Bolt Fin Hex 3/8-16 unc x 1 Gr. 5
14	128774	Housing, Mandrel, Vented	131	72140608	Bolt Rdhd Sqnk 3/8-16 unc x 1
15	110485X	Bearing, Ball, Mandrel	134	156941	Pin Head Rivet
16	174493	Stripper, Mandrel Deck	135	159765	Bracket Asm. Whl Ga. R LH
18	72140505	Bolt, Carriage 5/16-18 x 5/8	136	155986	Bar Adjusting Gauge Wheel
19	132827	Bolt, Shoulder	138	159763	Bracket Asm Whl Ga. R RH
20	159770	Baffle, Vortex	139	159767	Bracket Asm. Whl Ga. F RH
21	73680500	Nut	140	159768	Bracket Asm Whl Ga. F LH
23	177563	Bracket, Deflector Mower 42"	142	165890	Arm Spring Brake Mower
24	105304X	Cap, Sleeve 80 x 112 Blk Mower	143	157109	Bracket Arm Idler 42"
25	123713X	Spring, Torsion, Deflector 2 52	144	158634	Keeper Belt 42" Clutch Cable
26	110452X	Nut, Push Phos & Oil	145	165888	Pulley Idler Flat
27	130968X428	Shield, Deflector 42" Blk	146	171977	Bolt Carriage Idler
28	19111016	Washer 11/32 x 5/8 x 16 Ga.	147	131335	Spring Extension
29	131491	Rod, Hinge 42" 6 75 W/G	148	169022	Spring Return Idler
30	173984	Screw Thdrol	149	165898	Retainer Spring Yellow
31	187690	Washer, Spacer Mower Vented	150	19091210	Washer 9/32 x 3/4 x 10 Ga.
32	153535	Pulley, Mandrel	159	72140614	Bolt Rdhd Sqn 3/8-16 unc x 1-3/4
33	178342	Nut, Toplock	184	19131410	Washer 13/32 x 7/8 x 10 Ga.
34	72110612	Bolt Carr SH 3/8-16 x 1-1/2 Gr.5	--	130794	Mandrel Assembly (Includes Housing Shaft and Shaft Hardware Only - Pulley Not Included)
36	131494	Pulley, Idler, Flat	--	185772	Replacement Mower, Complete (Std. deck Order separately gauge wheel components Key Nos. 116-119)
40	73900600	Nut Lock 3/8-16			
44	140088	Guard, Mandrel, LH			
45	4497H	Retainer			
46	137729	Screw, Thdrol 1/4-20 x 5/8 T			
48	133944	Washer, Hardened			
52	139888	Bolt, Shoulder 5/16-18 unc			

NOTE: All component dimensions given in U.S. inches
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TRACTOR - - MODEL NUMBER SP185H42YT (96012002400)

MOWER LIFT



KEY NO.	PART NO.	DESCRIPTION
1	159461	Wire Asm Inner/Sprg W/plunger
2	159476	Shaft Asm Lift RH w/Inf
3	188822	Pin Groove 5/16 Dia x 1.875
4	12000002	E Ring #5133-62
5	19211621	Washer 21/32 x 1 x 21 Ga.
6	120183X	Bearing Nylon Blk 629 Id
7	125631X	Grip Handle
8	124526X	Button Plunger
11	139865	Link Lift LH Fixed Length
12	139866	Link Lift RH Fixed Length
13	4939M	Retainer Spring

KEY NO.	PART NO.	DESCRIPTION
15	173288	Link Front
16	73350800	Nut Jam Hex 1/2-13 unc
17	175689	Trunnion
18	73800800	Nut Lock W/Wsh 1/2-13 unc
19	139868	Arm Suspension Rear
20	163552	Retainer Spring
31	169865	Bearing Pvt Lift
32	73540600	Nut Crownlock 3/8 - 24

NOTE: All component dimensions given in U.S. inches
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