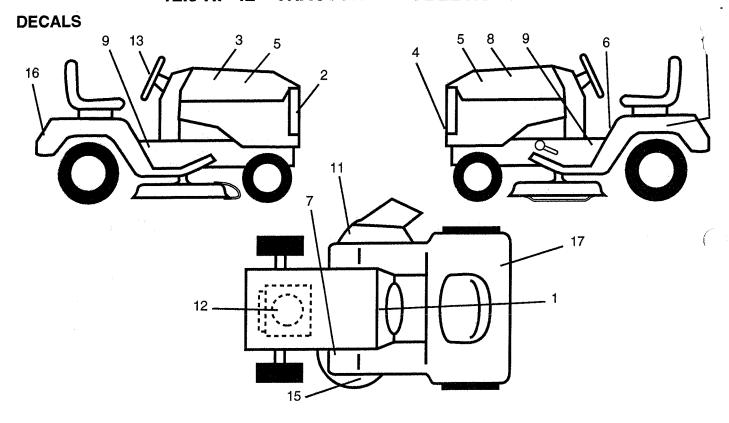
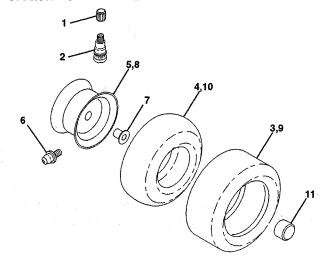
12.5 HP 42" TRACTOR - - MODEL NUMBER 7H4B3A



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1 2 3 4 5 6 7 8 9 11 12 13 14	136795 132627 136434 129823 135866 133795 101892X 136433 131425 137259 129057 127075 121549X	Decal Instruction Dash Eng/fr Decal Grille Rally (Logo) Decal Hood Rh Decal Stripe Grille Decal Hood 12 5 HP I/c White Decal Caution Fender Eng/fr Decal Clutch/brake Eng/fr Decal Hood Lh Decal Chassis 42" 6sp Decal Warning MULT-LANGUAGE Decal Engine 12 5HP B&s Decal Wheel Steering Rally Decal Caution Battery Fr/ger		135013 132628 125690X 138757 138311 137372 able accessori C342 SB20 LC05 CH12	Decal Enviro Deck Yellow Decal Fender Rally Decal 100 Dba Manual Parts Decal Handle Lft Height Adjust (Left Hand) Manual Oper Gen 93 38/42"e/f es not included with lawn tractor: 42: Bagger 40" Snow Thrower 33 lb. Wheel Weights Pair Tire Chains (18 x 8.5 x 8 Turf)

WHEELS & TIRES



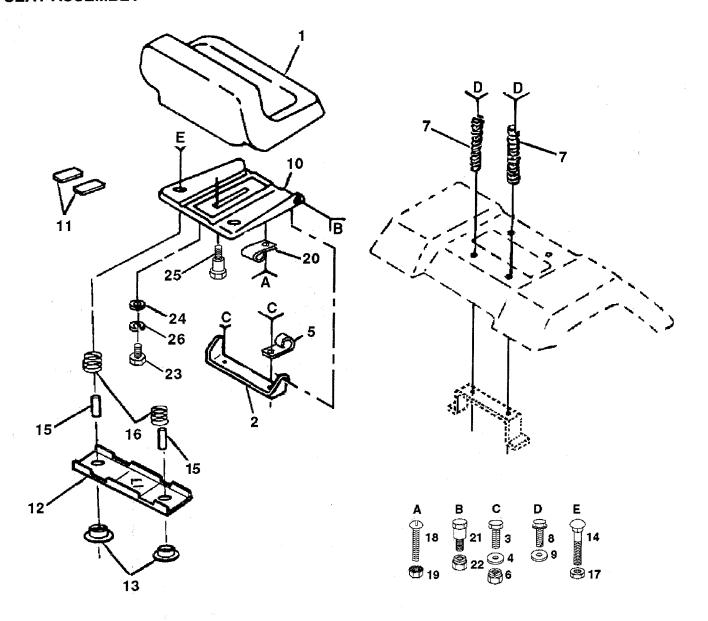
KEY NO.	PART NO.	DESCRIPTION
1 2 3 4 5 6 7 8 9 10	59192 65139 106222X 59904 106732X311 278H 9040H 106108X311 124635X 7152J 104757X	Cap Valve Tire Stem Valve Tire F Ts 15 X 6 0 - 6 Service Tube Front (Service Item Only) Rim Asm 6"front White Service Fitting Grease (Front Wheel Only) Bearing Flange (Front Wheel Only) Rim Asm 8"rear White Service Tire Rts 18 X 8.5 - 8C Service Tube Rear (Service Item Only) Cap Axle Blk 1 50 X 1 00

NOTE: All component dimensions given in U.S. inches - 1 inch = 25.4 mm.

6

12.5 HP 42" TRACTOR - - MODEL NUMBER 7H4B3A

SEAT ASSEMBLY

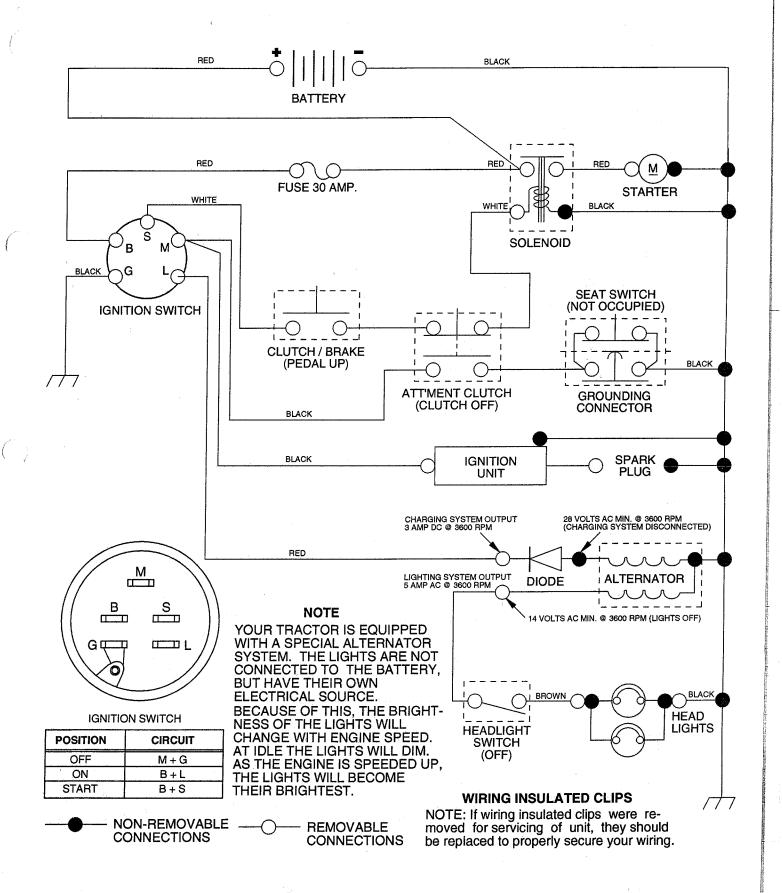


KEY		DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
NO.	NO.	, A	NO.	NO.	
1	127428	Seat V-450 Blk/blk Std	14	72050411	Bolt Rdhd Sht Nk 1/4-20x1-3/8
2	126656X	Bracket Pivot Seat 8 720	15	134300	Spacer Split 28x 96 Yel Zinc
3	74760612	Bolt Fin Hex 3/8-16unc X 3/4	16	121250X	Spring Oprsn 1 27 Blk Pnt
4	19131210	Washer 13/32 X 3/4 X 10 Ga	17	123976X	Nut Lock 1/4 Lge Flg Gr 5 Zinc
5	2751R	Clip Line Fuel 13/32 Mtg Hole	18	74641008	Screw SLTD Pan Hd #10-32 X 1/2
6	73680600	Nut Crownlock 3/8-16 Unc	19	73951000	Nut Keps #10-32 Unf
7	124181X	Spring Seat Cprsn 2 250 Blk Zi	20	4171R	Clip Insulated 11/32 Mtg Hole
8	17490616	Screw Thdrol 3/8-16 X 1 Ty-tt	21	105529X	Bolt Shoulder 5/16-18 Unc Blkz
9	19131614	Washer 13/32 X 1 X 14 Ga	22	73680500	Nut Crown Lock 5/16-18
10	131451	Pan Seat	23	74780814	Bolt Fin Hex 1/2-13 X 7/8 Gr 5
11	121251X	Strip Foam Gray Or Black	24	19171912	Washer 17/32 X 1-3/16 X 12 Ga
12	121246X	Bracket Mounting Switch	25	127018X	Bolt Shoulder 5/16-18 X 62
13	121248X	Bushing Snap Blk Nyl 50 ld	26	10040800	Washer Lock Hvy Hlcl Spr 1/2

NOTE: All component dimensions given in U.S. inches - 1 inch = 25.4 mm.

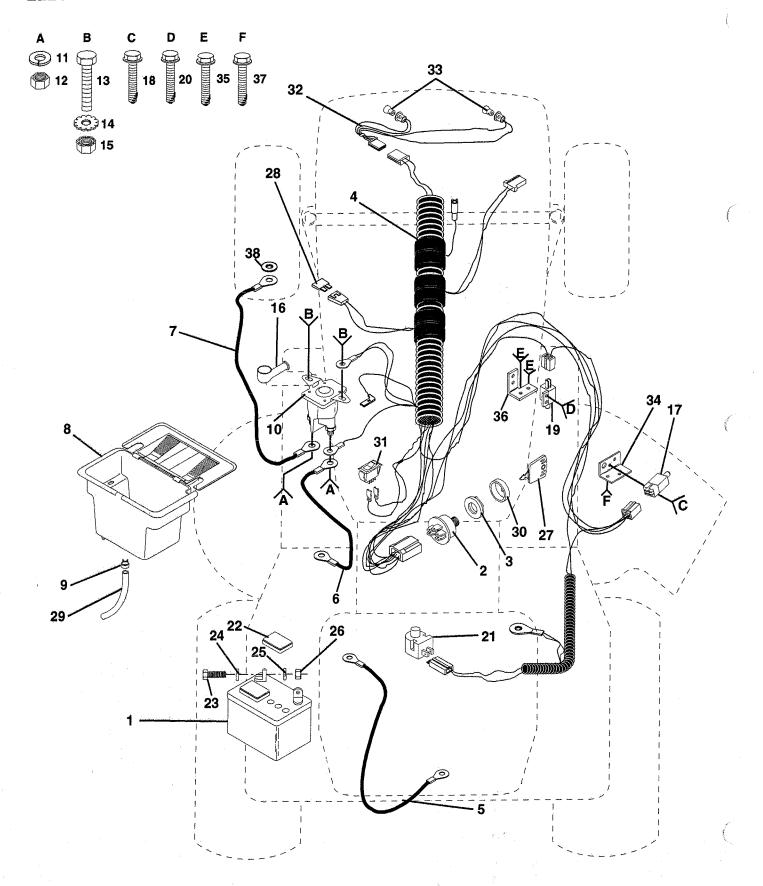
12.5 HP 42" TRACTOR - - MODEL NUMBER 7H4B3A

SCHEMATIC



12.5 HP 42" TRACTOR - - MODEL NUMBER 7H4B3A

ELECTRICAL



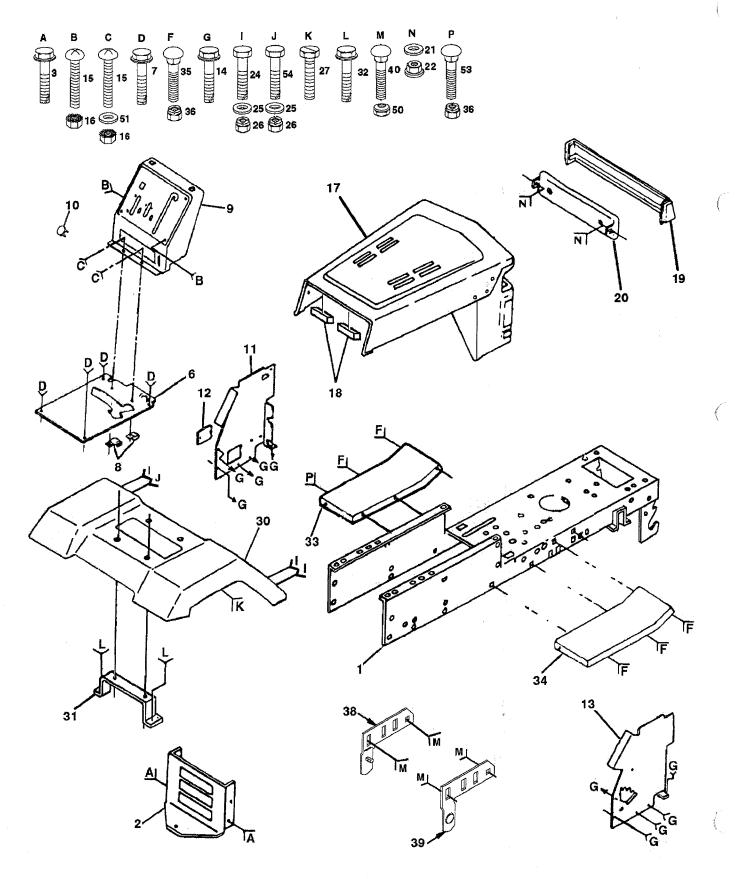
12.5 HP 42" TRACTOR - - MODEL NUMBER 7H4B3A

ELECTRICAL

KEY NO.		DESCRIPTION
123456789011234567890123456789012345678	121265X 4406R 124211X 132017 4207J 132202 4799J 129965 109596X 138406 10090400 73750400 74780408 11050400 73510400 131563 109553X 17021008 104445X 17021008 121305X 121264X 74760412 19091016 10040400 73220400 122147X 108824X 109238X 123620X 110712X 136850 7662J 108236X 17021008 130890 17021008 130890 17021008 11150400	Battery 12 VOLT 25 AMP Switch Ign 5 Term Wo/wash/nut Nut Ignition Harness Ign Bs/tec Dash HI Cable Ground 6ga 12"black Cable Battery 6 Ga 43"red Cable Battery 6ga 11"red Case Battery Hng Mech W/lid Clamp Hose Olive Solenoid Washer Lock 1/4 Nut Jam Hex 1/4-20 Unc Bolt Fin Hex 1/4-20 Unc Bolt Fin Hex 1/4-20 Unc Cover Terminal Red Switch Intlk Clutch Gry 4 Term Screw Tap Hex #10-24unc X 1/2 Switch Intlk Clutch Gry 2 Term Screw Tap Hex #10-24unc X 1/2 Switch Plunger Nc Gray Caps Battery 20/25/30 AMP Bolt Hex Hd 1/4-20 unc X 3/4 Washer Joke Hvy Helical 1/4 Nut Fin Hex 1/4-20 Unc Key Ign Molded Generic Fuse 30 AMP Auto Green Tube Plastic 12" Cover Sw Key Blk 1 25 Text SLT Switch Light Blk Blk Red Harness Asm Light W/4152j Bulb Light #1141 Bracket Switch Clutch Screw Tap Hex #10-24unc X 1/2 Bracket Switch Interlock Screw Tap Hex #10-24unc X 1/2 Washer Lock Internal Tooth 1/4

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

12.5 HP 42" TRACTOR - - MODEL NUMBER 7H4B3A CHASSIS AND ENCLOSURES



12.5 HP 42" TRACTOR - - MODEL NUMBER 7H4B3A

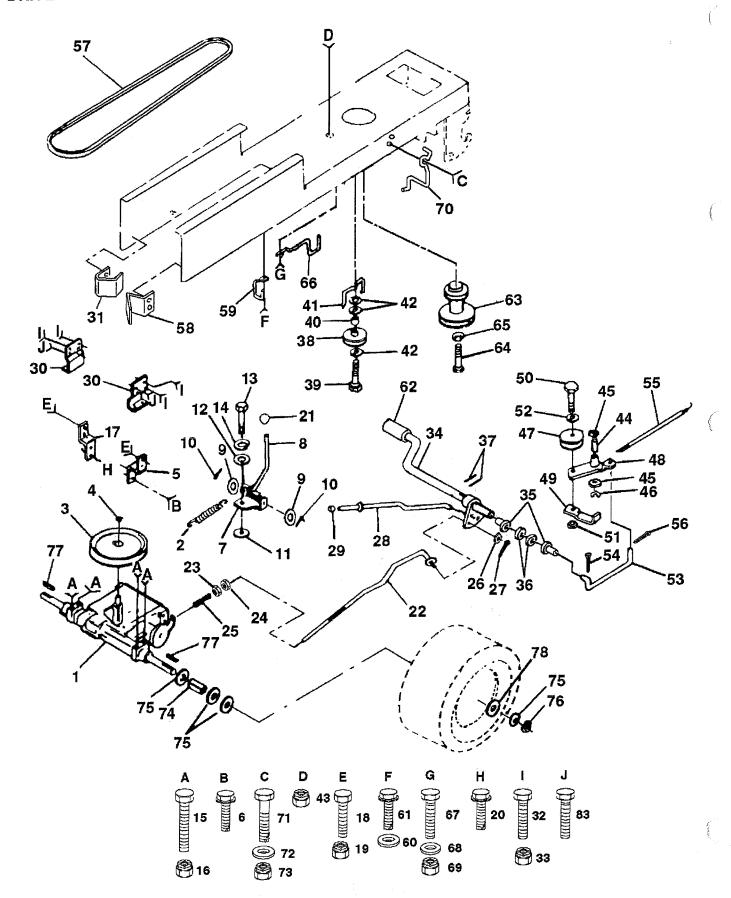
CHASSIS AND ENCLOSURES

KEY NO.	PART NO.	DESCRIPTION
36 38 39 40 50 51 53	135034 137275 17490612 130800X029 17490608 2751R 137411X012 5479J 122795X 121794X 124031X 17490608 74180512 73510500 133956X505 126938X 133085 132257 19091216 108067X 74760612 19131312 73680600 17490608 109872X505 136619 17490612 105476X505 105475X505 72110606 73680600 134774 134775 72140608 73800600 19131216 72140608 73800600	Chassis 11 Ga Weldment Drawbar Stretch Screw Thdrol 3/8-16x3/4 Ty-tt Saddle Slkscr Dana 6sp LT Flat Screw Thdrol 3/8-16x1/2 Ty-tt Clip Line Fuel 13/32 Mtg Hole Dash Slkscr 1-pc M W/i N/c Sym Plug Button Blk 359 Dia Choke Panel Dash LH Cover Access Black Square Panel Slkscr Dash RH Wld Notch Screw Thdrol 3/8-16x1/2 Ty-tt Screw Mach TRHD 5/16-18uncx3/4 Nut Keps 5/16-18 Unc Hood/grille Asm Pnt Welded Bumper Hood Lens Headlight Bezel Light Washer 9/32 X 3/4 X 16 Ga. Nut Pal Bolt Fin Hex 3/8-16unc X 3/4 Washer 13/32 X 13/16 X 12 Ga Nut Crownlock 3/8-16 Unc Screw Thdrol 3/8-16x1/2 Ty-tt Fender Pnt LT W/o Shift(red) Bracket Fender Repl 109873x Screw Thdrol 3/8-16x3/4 Ty-tt Footrest Pnt LH Perf (Red) Footrest Pnt RH Perf (Red) Bolt Rdhd Sht Sqnk 3/8-16 Unc Bracket Asm Pvt42 LH MWR Rear Bracket Asm Pvt42 RH MWR Rear Bracket Asm Pvt42 RH MWR Rear Bolt Rdhd Sqnk 3/8-16unc X 1 Locknut Hex W/Washer 3/8-16 Washer 13/32 X 3/4 X 16ga Bolt Rdhd Sqnk 3/8-16unc X 1 Bolt Fin Hex 3/8-16unc X 7/8

NOTE: All component dimensions are given in U.S. inches 1 inch = 25.4 mm.

12.5 HP 42" TRACTOR - - MODEL NUMBER 7H4B3A

DRIVE



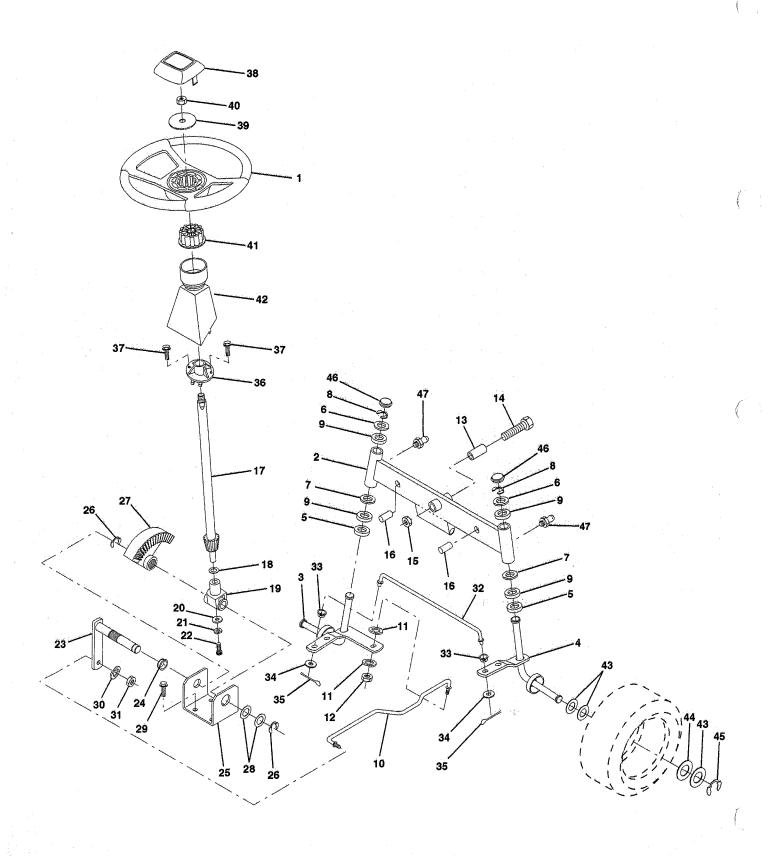
12.5 HP 42" TRACTOR - - MODEL NUMBER 7H4B3A

DRIVE

KEY PART NO. NO.	DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
	Transaxle 6sp Std D4360-48 Spring Return Brake T/a Zinc Pulley Transaxle 18"tires Ring Retainer # 5100-62 Strap Torque 30 Degrees Screw Thdrol 5/16-18 X 3/4 TYT Bracket Saddle Shift T/a Rod Shf Sdl LY/YT Str Blk Zinc Washer 15/32 X 3/4 X 16ga Pin Cotter 1/8 X 1 Cad Washer Plate Shf 388 Sq Hole Washer Plate Shf 388 Sq Hole Washer 9/32 X 3/4 X 10 Ga Bolt Fin Hex 1/4-28unfx3/4 Gr8 Washer Lock Hvy Helical 1/4 Bolt Fin Hex 5/16-18uncx 2-1/2 Nut Crown Lock 5/16-18 Strap Torque 30 Degrees Bolt Fin Hex 3/8-16unc X 3/4 Nut Crownlock 3/8-16 Unc Screw Thdrol 5/16-18 X 3/4 TYT Knob Rd 1/2-13 Plstc Thds Yel Rod Brake Blk Zinc 26 840 Nut Lock Hex W/wsh 3/8-16unc Nut Hex Jam 3/8-16 Unc Spring Rod Brake 2 00 Zinc Washer 13/32 X 13/16 X 16 Ga Pin Cotter 1/8 X 3/4 Cad		Keeper BELT Retainer Washer 13/32 X 13/16 X 12 Ga Nut Crownlock 3/8-16 Unc Bearing Nyl 503 X 628 X 1 25 Washer Hardened Ring Klip #t5304-50 Pulley Idler V Groove Plastic Bellcrank Asm Clutch Retainer BELT Style Spring Bolt Hex Hd 3/8-16unc X 1-1/2 Nut Crownlock 3/8-16 Unc Washer 13/32 X 13/16 X 16 Ga Link Clutch 7 66 Pin Cotter 1/8 X 3/4 Cad Spring Return Clutch 6 75 Pin Cotter 1/8 X 3/4 Cad V-Belt Gd Drive 42 62 Kevlar Keeper BELT RH LT Pnt/zinc 16g Keeper Belt Chassis Span Ctr Washer 13/32 X 13/16 X 12 Ga Screw Thdrol3/8 - 16 X 3/4 Cover Pedal Blk Round Engine Pulley LT/YT Bolt Hex 7/16-20x4 Gr 5 Washer Lock Hvy Hlcl Spr 7/16 Keeper BELT Engine LH LT Bolt Fin Hex 3/8-16unc X 1
28 128904	Rod Brake Parking LT	68 19131312	Washer 13/32 X 13/16 X 12 Ga
29 7733J	Cap Parking Brake Yellow	69 73680600	Nut Crownlock 3/8-16 Unc
30 130807	Bracket Mtg Transaxle	70 134683	Guide BELT Mower Drive RH
31 127275X	Keeper BELT LH LT 14 Ga	71 74760616	Bolt Fin Hex 3/8-16unc X 1
32 74760512	Bolt Hex Hd 5/16-18unc X 3/4	72 19132012	Washer 13/32 X 1-1/4 X 12 Ga
33 73680500	Nut Crown Lock 5/16-18	73 73680600	Nut Crownlock 3/8-16 Unc
34 122424X	Shaft Asm Pedal Foot 1 930 Bearing Nylon Blk 629 ld Washer 21/32 X 1 X 16 Ga	74 109502X	Spacer Split 80x1 94 Cad/zinc
35 120183X		75 121749X	Washer 25/32 X 1 1/4 X 16 Ga
36 19211616		76 12000001	E-ring #5133-75
37 1572H 38 123674X 39 74760644 40 4470J	Pin Roll 3/16 X 1" Pulley Idler Flat Bolt Fin Hex 3/8-16unc X 2-3/4 Spacer Split 395 X 59 Bzp	77 123583X 78 121748X 83 17490612	Key Šquare 2 0 X 1845/ 1865 Washer 25/32 X 1-5/8 X 16ga Screw Thdrol 3/8-16x3/4 Ty-tt

REPAIR PARTS

12.5 HP 42" TRACTOR - - MODEL NUMBER 7H4B3A STEERING ASSEMBLY



12.5 HP 42" TRACTOR - - MODEL NUMBER 7H4B3A

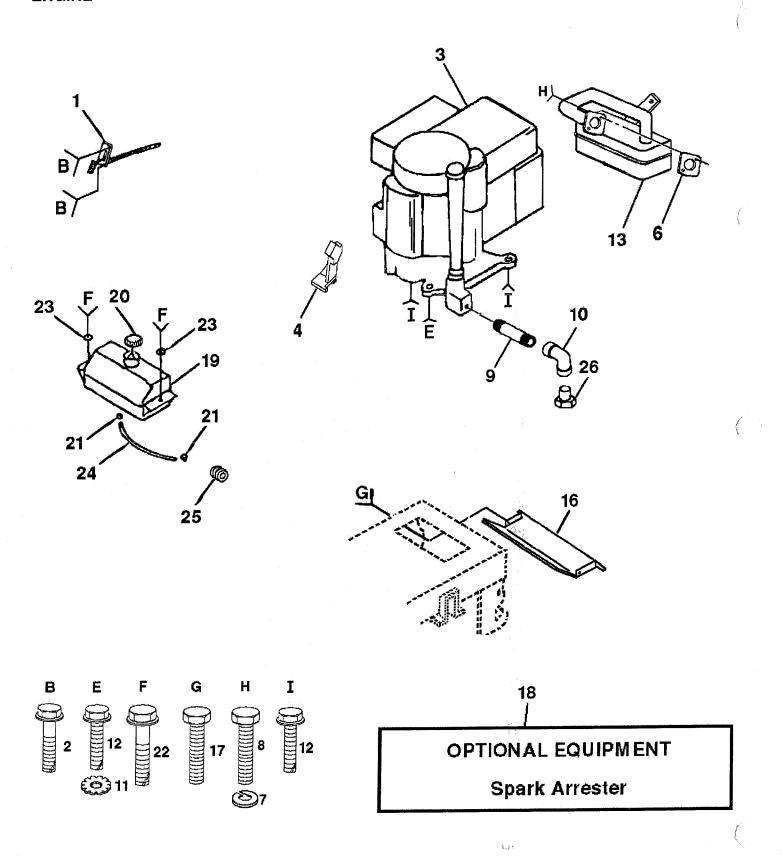
STEERING ASSEMBLY

KE NO		DESCRIPTION
1234567890112345678901200000000000000000000000000000000000	133741 133988 135227 135228 6266H 121748X 19272016 12000029 3366R 130468 10040600 73610600 110438X 74011056 73901000 132624 132614 57079 124035X 126684X 10040400 71070410 127501 109816X 124036X 124036X 12000029 136874 6266H 17490612 10040600 73610600 130465 126847X 19131416 76020412 132196 17431008 133742 19133808 7810H 104820X 1241748X 121748X 121748X 121748X 121748X 121748X 121000029 121232X 6855M	Wheel Steering Ayp/kelch Blk Axle Asm Fr LT W/gzks 38/42 Spindle Asm LH Spindle Asm RH Bearing Race Thrust Harden Washer 25/32 X 1-5/8 X 16ga Washer 27/32 X 1-1/4 X 16 Ga Ring Klip #t5304-75 Bearing Col Strg Blk Link Drag Sol Ball Jt 20 064 Washer Lock Hvy Hlcl Spr 3/8 Nut Fin Hex 3/8 - 24 Unf Spacer Bearing Axle Front Bolt Hex 5/8-11 Unc X 3-1/2 Nut Lock Flange 5/8-11 Unc Pin Axle 5/8 X 1.55/1.54 Lg Shaft Asm Strg 5/8 X 15 19 LT Washer Thrust 515x 750x 033 Support Shaft Washer Shim 1/4 X 5/8 X 062 Washer Lock Hvy Helical 1/4 Screw Hex Socket 1/4-20 X 5/8 Shaft Asm Pittman Nyliner Snap In Bracket Steering Ring Klip #t5304-75 Gear Sector 22 Teeth Bearing Race Thrust Harden Screw Thdroi 3/8-16x3/4 Ty-tt Washer Lock Hvy Hlcl Spr 3/8 Nut Fin Hex 3/8-24 Unf Rod Tie Wire Form 19 75 Mech Bushing Link Drag Blk LR Washer 13/32 X 7/8 X 16ga Pin Cotter 1/8 X 3/4 Cad Bushing Strg 5/8 Id Dash Screw Slftp #10-16 X 1/2 Ty-b Cap Wheel Steer Ayp/kelch Blk Washer 13/32 X 2-3/8 X 8 Ga Nut Lock Center 3/8-24unf Adaptor Wheel Strg 640/ 635id Boot Shaft Steering Washer 25/32 X 1 1/4 X 16 Ga Washer 25/32 X 1 1/4 X 16 Ga Ring Klip #t5304-75 Cap Spindle Fr Top Blk Fitting Grease

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm.

12.5 HP 42" TRACTOR - - MODEL NUMBER 7H4B3A

ENGINE



12.5 HP 42" TRACTOR - - MODEL NUMBER 7H4B3A

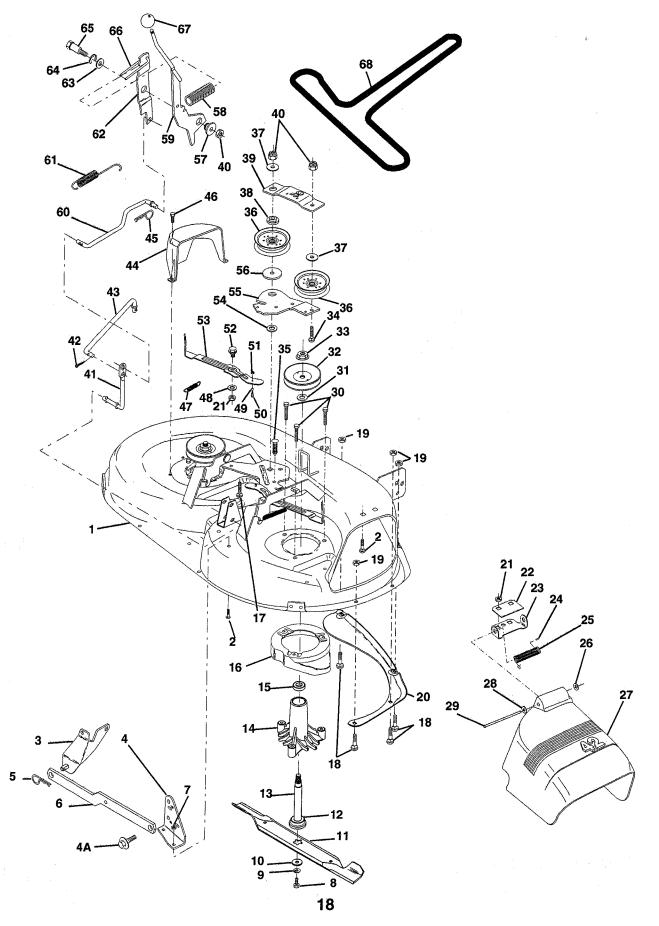
ENGINE

KE NO		DESCRIPTION
10 11 12 13 16 17 18 19 20 21 22 23 24	132771 17720410 133097 125593X 10040500 71070510 13280324 13200300 11050600 17490620 137348 128953 17021008 137180 109202X 123549X 123487X 17490412 19091416 8548R 124028X	Control Th/ch RH Blk Tee 15 10 Screw Hex Thd Cut 1/4-20x5/8 T Engine B&s 12 5 lc Dual 1v Model No. 289707 Stop Throt 2700 Rpm Gasket Eng 1 313 ld Tin Plated Washer Lock Hvy Hlcl Spr 5/16 Screw Hexhd Cap 5/16-18x5/8 Nipple Pipe 3/8 Npt X 3" Elbow Std 90 Degree 3/8-18 Npt Washer Lock Ext Tooth 3/8 Screw Thdrol 3/8-16x1-1/4 TYTT Muffler LT B&s 12/12 5 HP Shield Heat Browning LT/YT Screw Tap Hex #10-24unc X 1/2 Kit Spark Arrestor (Flat Scrn) Tank Fuel Front 1 25 Cap Asm Fuel W/sym Vented Clamp Hose Blk Screw Hexwsh Thdrol 1/4-20x3/4 Washer 9/32 X 7/8 X 16ga Line Fuel 13" Bushing Snap Nyl Blk Fuel Line Plug Oil Drain (Order From Engine
		Manufacturer)

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

12.5 HP 42" TRACTOR - - MODEL NUMBER 7H4B3A

42" MOWER DECK



12.5 HP 42" TRACTOR - - MODEL NUMBER 7H4B3A

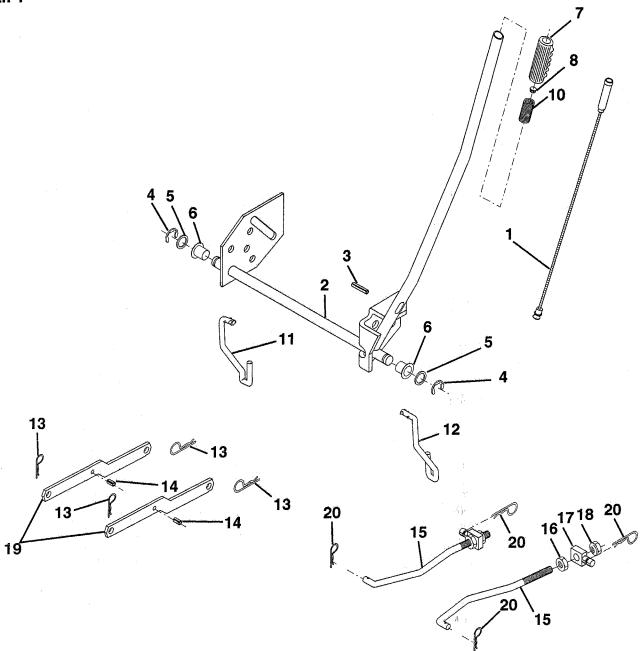
42" MOWER DECK

KEY NO.		DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1 2 3 4 4 a 5 6 7 8 9 10 11 23 14 5 6 7 8 9 10 11 12 13 14 5 6 7 8 9 20 12 22 22 22 23 31 23 34 24 25 6 7 8 9 20 12 22 22 23 33 34 25 6 7 8 9 10 11 12 13 14 15 6 7 8 9 10 11 12 13 14 15 6 7 8 9 10 11 12 13 14 15 6 7 8 9 10 11 12 13 14 15 6 7 8 9 10 11 12 13 14 15 6 7 8 9 10 11 12 13 13 14 15 6 7 8 9 10 11 12 13 13 14 15 6 7 8 9 10 11 12 13 13 14 15 6 7 8 9 10 11 12 13 13 14 15 6 7 8 9 10 11 12 13 13 14 15 6 7 8 9 10 11 12 13 13 14 15 6 7 8 9 10 11 12 13 13 14 15 6 7 8 9 10 11 12 13 14 15 6 7 8 9 10 11 12 13 13 14 15 6 7 8 9 10 11 12 13 13 14 15 6 7 8 9 10 11 12 13 13 14 15 6 7 8 9 10 11 12 13 13 14 15 6 7 8 9 10 11 12 13 13 14 15 6 7 8 9 10 11 12 13 13 14 15 6 7 8 9 10 11 12 13 13 14 15 6 7 8 9 10 11 12 13 13 14 15 14 12 12 12 12 12 13 13 13 14 15 14 12 12 12 12 12 12 12 12 13 13 13 13 13 14 15 14 14 14 14 14 14 14 14 14 14 14 14 14	138024 72140506 138017 138440 132827 4939M 130832 73800500 850857 10030600 129962 127843 129895 133172 128774 110485X 136929 72110618 72140505 73800500 136888 73680500 134753 131267 105304X 123713X 110452X 130968 19111016 131491 78158 129963 129861 73050900 72110614	Deck Asm MWR 42"weldment Bolt Rdhd Sqnk 5/16-18unc X3/4 Bracket Asm Fr Sway Bar 38/42 Bracket Deck Sway Bar 38/42 Bolt Shoulder 5/16-18 Thd Form Retainer Spring Arm Suspension Rear Locknut-hex W/ins 5/16-18unc P Bolt 3/8-24 X 1 25 Gr 8 Patched Washer Lock Hvy 3/8 Unplated Washer Hard Blade Mower Vented Blade Mower High Perf 42" Bearing Ball #6204 (Mandrel) Shaft Asm W/lower Bearing (Includes Key #12) Housing Mandrel Vented (Machd) Bearing Ball Mandrel Stripper Mower Vented Bolt Rdhd Sqnk 3/8-16 X 2-1/4 Bolt Rdhd Sqnk 5/16-18 X 5/8 Locknut-hex W/ins 5/16-18unc P Baffle Vortex 42 Nut Crown Lock 5/16-18 Stiffener Bracket 42"deck Bracket Deflector Mower 42" Cap Sleeve 80x 112 Blk Mower Spring Torsion Deflector 2 52 Nut Push Phos & Oil Shield Deflector Mower 42" Blk Washer 11/32 X 5/8 X 16 Ga Rod Hinge 42"6 75 Wlg Bolt 5/16-18 X 1 25 T/t Washer Spacer Mower Ventred Pulley Mandrel 42" Nut 9/16 Top Lock Fing Oil Dip Bolt Rdhd 3/8-16uncx1-3/4 Gr5	35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 55 55 55 56 66 66 66 66 66 66 66 66 66	133835 131494 19131612 133502 133503 73680600 133551 76020312 133504 134236 4497H 17720410 131335 133944 133940 131340 69180 105529X 131845 133943 133844 122052X 127498 128759 133573 134666 131870 127847 121748X 12000029 128903 127845 7803J 130969 130794	Fastner Christmas Tree Pulley Idler Flat 3 060 Washer 13/32 X 1 X 12 Ga Spacer Arm Idler Upper Hdn 42" Stiffener Arm Idler Upper 42" Nut Crownlock 3/8-16 Unc Rod Pivot W/nibs Pin Cotter 3/32 X 3/4 Cad Rod Clutch Secondary W/nibs Guard Mandrel LH Black Spring Retainer 1" Zinc/cad Screw Hex Thd Cut 1/4-20x5/8 T Spring Extension Washer Hardened Smaller Roller Asm Cam Follower 42"dec Bolt Shldr 10-24 Zinc Gr 5 42" Nut Lock #10-24 Unc Bolt Shoulder 5/16-18 Unc Blkz Arm Asm Pad Brake Washer Hardened Arm Idler 42"mower LT/YT Spacer Retainer Pm Mower Bushing 747 Od X 794 Lg Brass Spring Clutch Mower 2 750 Zinc Arm Asm Clutch Primary Rod Clutch Primary 38/42 Spring Return Arm Clutch Secondary Washer 25/32 X 1-5/8 X 16ga Ring Klip #t5304-75 Bolt Shoulder 3/8-16 Unc 1 44 Keeper Spring 4 000 Knob Rd 3/8-16 Plstc Thds Yel V-BELT Mower 42" 92 40 Mandrel Asm Service (Includes Key Nos. 8-10, 12-15, 31 and 33) Deck Serv 42"

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

12.5 HP 42" TRACTOR - - MODEL NUMBER 7H4B3A



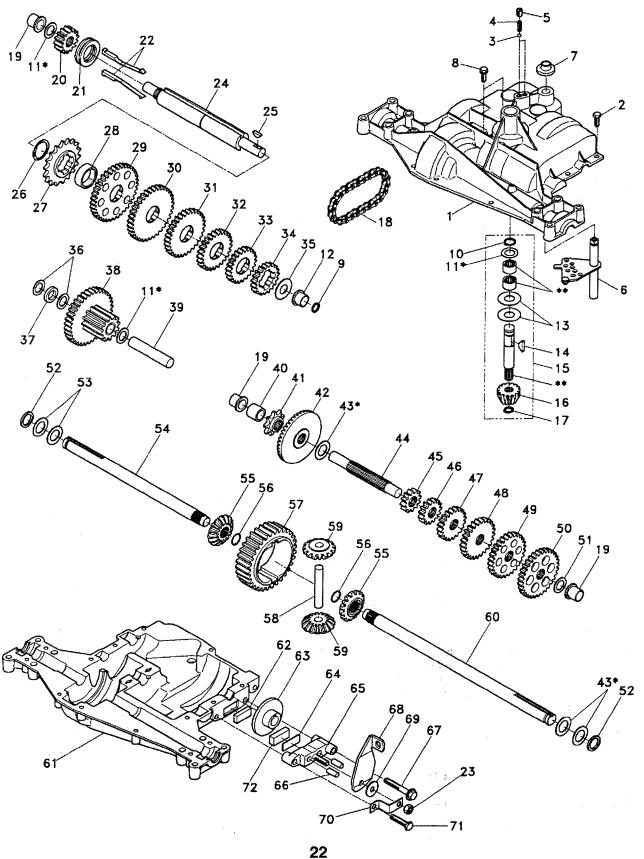


KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	136973	Wire Asm Inner W/plunger 17 32	12	135388	Link Lift RH Fixed Length
2	122507X	Shaft Asm Lift 9 680	13	4939M	Retainer Spring
3	105767X	Pin Groove 1 500 Zinc	14	135563	Pin Roll SLT 5/16 X 1 25 Blk O
4	12000002	E Ring #5133-62	15	127218	Link Front
5	19211621	Washer PLTD 21/32 X 1 X 21ga	16	73350800	Nut Jam Hex 1/2-13 Unc
6	120183X	Bearing Nylon Blk 629 ld	17	130171	Trunnion Blk Zinc
7	109413X	Grip Handle Bicycle Matte Blk	18	73800800	Nut Lock W/wsh 1/2-13unc
8	124385X	Button Plunger Yellow	19	130832	Arm Suspension Rear
10	122512X	Spring Cprsn 3 750 Oiled	20	3146R	Retainer Spring
11	134619	Link Lift LH Fixed Lenath			

NOTE: All component dimensions given in U.S.inches 1 inche = 25.4 mm

12.5 HP 42" TRACTOR - - MODEL NUMBER 7H4B3A TRANSAXLE FOOTE-DANA - MODEL NUMBER 4360-48

TRANSAXLE



12.5 HP 42" TRACTOR - - MODEL NUMBER 7H4B3A TRANSAXLE FOOTE-DANA - MODEL NUMBER 4360-48

TRANSAXLE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	138248	Housing, Upper	41	105928X	Sprocket, 9 Teeth
2	2274J	Screw, Self-Tapping, Large		110084X	Gear, Bevel, 42 Teeth
_	22170	1/4-20 x .734		134394	* Assembly, Kit, Shim .750 Shaft
3	134400	Ball, Detent		120473X	Shaft, Drive
4	105904X	Spring, Detent		105933X	Gear, Spur, 12 Teeth
5	105905X	Screw, Set		106151X	Gear, Spur, 15 Teeth
6	138235	Kit, Shifter Assembly		120407X	Gear, Spur, 20 Teeth
. 7	134399	Boot, Shifter		106589X	Gear, Spur, 25 Teeth
8	134791	Screw, Tapping w/Sealer	49	120408X	Gear, Spur, 28 Teeth
9	138241	Square Ring		105937X	Gear, Spur, 31 Teeth
10	2267J	Ring, Retaining		2226J	Washer, Plain .632 x 1.00 x .060
11	134793	* Assembly, Kit, Shim .625 Shaft		134401	Washer, Neoprene
12	138240	Bearing, Flange		2264J	Washer, Plain .758 x 1.25 x .031
13	120415X	Washer, Plain .632 x 1.38 x .046		120474X	Axle, L.H.
14	2257J	Key, Woodruff, #9		110081X	Gear, Miter, 15 Teeth
15	138234	Assembly, Kit, Input Shaft		105941X	Ring, Retaining_
16	110078X	Pinion, Bevel, 14 Teeth		110071X	Gear, Spur, 32 Teeth
17	105909X	Ring, Retaining		120952X	Shaft, Cross
18	105910X	Chain, 24 Pitches	59	110082X	Gear, Miter, 15 Teeth
19	105911X	Bearing, Flange	60	120475X	Axle, R.H.
20	138242	Gear, Spur, 14 Teeth		138247	Housing, Lower
21	138246	Collar, Clutch		120961X	Puck, Friction
22	138236	Assembly, Kit, Clutch Keys		7294J	Disc, Brake
23	73810500	Locknut 5/16-24		108989X	Spacer
24	138243	Shaft, Intermediate		120953X	Jaw, Brake
25	2244J	Key, Woodruff, #61	66	120954X	Pin, Dowel
26	105916X	Ring, Retaining	67	134799	Screw, Self-Tapping, Large
27	120470X	Sprocket, 18 Teeth			5/16-18 x 2.25
<u>2</u> 8	110070X	Spacer	68	138244	Lever, Actuating
29	108977X	Gear, Spur, 37 Teeth	69	108996X	Washer, Plain .321 x 1.00 x .055
30	109254X	Gear, Spur, 35 Teeth	70	120956X	Bracket, Anti-Rotation
31	120405X	Gear, Spur, 30 Teeth	71	106596X	Screw, Self-Tapping, Large
32	108980X	Gear, Spur, 25 Teeth			5/16-18 x 1.44
33	120406X	Gear, Spur, 22 Teeth	72	120951X	Puck, Friction
34	134796	Gear, Spur. 19 Teeth	73	120416X	Grease
35	105925X	Washer, Plain .640 x 1.37 x .061	4.		utti to mointain proper clearances
36	2232J	Washer, Plain .632 x 1.00 x .026	*	Use in com	binations to maintain proper clearances
37	108978X	Spacer .630 x 1.00 x .169		- 1 1	U. 48
38	110079X	Assembly, Gear, Combination of	**	Order Key N	NO. 15
		12 Teeth and 35 Teeth		4.11	and dimensions given in II & inches
39	124639X	Shaft, Idler	TON	E: All comp	onent dimensions given in U.S. inches
40	120472X	Spacer .635 x .875 x .755		1 inch = 2	23.4 mm